

PACE Modular Pressure Controller

Druck has developed and delivered a number of high precision pressure controllers designed for test bench, bench top and rack mount calibration and automated test applications.

Modularity increases user flexibility, reduces downtime and lowers overall cost of ownership.

Features

- Selection of Chassis and interchangeable control modules
- Single, dual or auto range control module configurations
- High speed pressure control – 5 seconds to fill 300CC *
- Up to 210 bar 3000 psi/21 MPa gauge and absolute
- Precision to 0.001% FS over calibrated temperature range
- Accuracy 2, 3.5bar a 0.0016% rdg + 0.0033% FS
8-71bar a 0.0011% rdg + 0.0026% FS
- Long-term stability from 0.0025% FS per annum
- Barometric reference option
- Utilises Druck's new unique range of piezo-resistive and TERPS pressure sensor technology
- 28 selectable pressure units and 4 user defined units
- Switch Test, Leak Test, Test Program, Burst Test, Analogue output and Volt Free Contact options
- Aeronautical option
- Negative gauge calibration included as standard
- High resolution colour touch screen operation
- Intuitive icon task driven menu structure
- Compatible with software packages
- RS232, IEEE connectivity, Ethernet and USB as standard



* Variance may occur due to customer configuration

PACE modular pressure controller

The new PACE pneumatic modular pressure controller brings together the latest control and measurement technology from Druck to offer an elegant, fast, flexible and economical solution to pressure control for automated production, test and calibration.

PACE employs fully digital control to provide high control stability and high slew rate and market leading speed to setpoint whilst its digitally characterized pressure sensor offers the quality, stability, higher bandwidth and precision associated with this latest generation of piezo-resistive and TERPS devices.



PACE5000 chassis

- Single channel pressure controller chassis
- Easy to use colour touch screen display
- Can be used with any interchangeable PACE CM control module as a bench top or rack mounted pressure controller
- Intuitive task driven menu with basic, preset & divide as standard
- Switch test, leak test, burst test, test program, analogue output and voltage free contacts available as optional tasks
- Multi Language - any additional language to suit specific requirements can easily be translated & downloaded
- RS232, IEEE connectivity, Ethernet and USB as standard

PACE6000 chassis

Additional features:

- Dual channel pressure controller chassis
- With two PACE CM control modules fitted the PACE6000 can be used in single, auto-ranging or simultaneous dual pressure control mode*
- Aeronautical option enabling full control in aeronautical units
- No module pressure range ratio limit

PACE CM – high speed pressure control module

- Interchangeable robust control module that is easily installed into a PACE chassis
- Calibration data stored in the control module (only the CM needs to be sent away for re-calibration)
- High speed pressure control
- Wide choice of pressure module ranges
- Choice of standard, high, premium precision or reference accuracy pressure measurement
- Barometric reference available to enable pseudo gauge/ absolute indication & control
- Aeronautical version



* for auto-ranging, both control modules have to be a range below 70 bar/1000 psi or both control modules have to be a range above 70 bar/1000 psi

PACE5000/6000 Options

Switch test

Switch Test automates the testing of pressure switch devices. Following the test, the pressure at which contacts open and close and the switch hysteresis is displayed. Switch Test Task can also be set to repeat several times to exercise a switch or capture switch toggle max, min and average values.

Leak test

Leak Test applies a test pressure(s) to an external system connected to the instrument to determine the magnitude of pressure variations due to leaks. This application sets the test pressure and a dwell time to eliminate potential adiabatic effects at the test pressure and the leak test time period. On completion, the display shows the Start Pressure, End Pressure, Pressure Change and Leak Rate.

Test program

The Test Program option provides a facility for creating, storing and executing numerous test procedures within the instrument itself. This is particularly useful for longer, more repetitive and laborious procedures requiring manual inputs for rapid prototyping, manufacturing and life cycle testing. Test Programs can also be transferred to a PC using a mass storage device for further editing, and copied back from the mass storage device to the instrument.

Burst test

Burst Test is an application for the PACE Series designed primarily for the testing of pressure rupture discs. The burst test option applies a controlled increase of pressure and accurately measures the exact point at which the device ruptures or burst occurs.

Volt free contacts (VFC)

Volt Free Contacts enable control of peripheral devices such as vacuum pumps, ovens, etc. Each VFC option has three independent volt-free NO/NC relay contacts. A number of conditions can be set within a PACE instrument to trigger a relay toggling its contacts.

Analogue output

The analogue output can be programmed via the setup menu screen to output a signal proportional to the instrument range selected. This allows the instrument to interface with PC or PLC I/O cards, remote displays, chart recorders or other data logging equipment.

Users can select outputs of 0 to 10 V, 0 to 5 V, -5 to 5 V and 0/4 to 20 mA. Precision with respect to host instrument measured pressure 0.05% FS over the host instrument operating temperature range, variable update rate to 80 readings per second. The option is programmable between minimum and FS pressure for proportional output against pressure.



Aeronautical option (PACE6000 only, to be used with PACE CM2-A control modules)

Simultaneous control of calibrated airspeed and altitude (when used with two PACE CM2-A control modules) with a "go to ground" function.

Indication and control available in pure aeronautical units:

Altitude - feet or meters

Air Speed - knots or km/hour, mph

Mach - mach number

Rate of climb - feet or meters/minute, second



Specifications

Pressure measurement

| | |
|---------------------------------|--|
| CM0/CM1/CM2 Pressure Ranges: | 25, 70, 200, 350 and 700 mbar gauge, 1, 2, 3.5, 7, 10, 20, 35, 70, 100, 135, 172, 210 bar gauge 0.35, 1, 3, 5, 10, 15, 30, 50, 100, 150, 300, 500, 1000, 1500, 2000, 2500, 3000 psi gauge 2.5, 7, 20, 35, 70, 100, 200, 350, 700 kPa gauge, 1, 2, 3.5, 7, 10, 13.5, 17.2, 21 MPa gauge All gauge versions available with negative calibration as standard. For absolute pressure ranges select any range of 1 bar and above and add barometric option |
| CM3 Pressure Ranges: | 2, 3.5 bar absolute; 30, 50 psi absolute; 200, 350 kPa absolute 7,10,20,35 and 70 bar pseudo Gauge 8,11,21,36,71 Bar a 100 (101),150 (145),300(290),500 (507),1000 (1015)Psi Gauge 116,160,304,522,1029 psi a 0.7,1,2,3.5,7 MPa Gauge 0.8,1.1,2.1,3.6,7.1 MPa Abs (other ranges available, please consult factory) |
| Over Range Indication: | 10% above mbar/bar full scale pressure range |
| Pressure Media: | Dry, oil free, non-corrosive gas maintained at a value of 10% above the maximum required outlet pressure, Dry air or Nitrogen recommended. |

Display

| | |
|---------------------|---|
| PACE5000 | 4.3" TFT colour VGA resolution wide format display with integral touchscreen |
| PACE6000 | 7" TFT colour VGA resolution wide format display with integral touchscreen |
| Comms Update Rate | 8 times per second |
| Display Update Rate | 2 times per second |
| Readout | ±9999999 |
| Pressure Units | mbar, bar, Pa(N/m ²), hPa, kPa, MPa, mmHg @ 0°C, cmHg @ 0°C, mHg @ 0°C, inHg @ 0°C, mmH ₂ O @ 4°C, cmH ₂ O @ 4°C, mH ₂ O @ 4°C, mmH ₂ O @ 20°C, cmH ₂ O @ 20°C, mH ₂ O @ 20°C, kg/m ² , kg/cm ² , torr, atm, psi, lb/ft ² , inH ₂ O @ 4°C, inH ₂ O @ 20°C, inH ₂ O @ 60°F, ftH ₂ O @ 4°C, ftH ₂ O @ 20°C, ftH ₂ O @ 60°F, User Defined 1, User Defined 2, User Defined 3, User Defined 4 |

Performance

| | |
|---|---|
| PACE CM0 Standard Precision | 0.02% Rdg + 0.02% FS (25 mbar: 0.20% rdg + 0.20% FS, 70 mbar: 0.10% rdg + 0.10% FS, 200 mbar: 0.04% rdg + 0.04% FS) includes linearity, hysteresis, repeatability and temperature effects over calibrated temperature range, for gauge pressures and assumes steady state temperature and regular zeroing. |
| PACE CM0 Controller Stability | 0.005% FS |
| PACE CM1 High Precision | 0.01% Rdg + 0.01% FS (25 mbar: 0.10% rdg + 0.10% FS, 70 mbar: 0.05% rdg + 0.05% FS, 200 mbar: 0.02% rdg + 0.02% FS) includes linearity, hysteresis, repeatability and temperature effects over calibrated temperature range, for gauge pressures and assumes steady state temperature and regular zeroing. |
| PACE CM1 Controller Stability | 0.003% FS (25mbar range = 0.005% FS) |
| PACE CM2 Premium Precision | 0.005% Rdg + 0.005% FS (25 mbar: 0.05% rdg + 0.05% FS, 70 mbar: 0.025% rdg + 0.025% FS, 200 mbar: 0.01% rdg + 0.01% FS) includes linearity, hysteresis, repeatability and temperature effects over calibrated temperature range, for gauge pressures and assumes steady state temperature and regular zeroing. |
| PACE CM2 – Controller Stability | 0.001% FS (25mbar = 0.004% FS. 70 mbar = 0.003% FS) |
| PACE CM2-A Aeronautical | Altitude range: -3000 to +55,000 ft Altitude precision: @ Sea level ±2 ft, @ 8500 ft ±3 ft, @ 35,000 ft ±9 ft Altitude RVSM accuracy: @ Sea level ±5 ft, @ 29,000 ft ±25 ft, @ 41,000 ft ±46 ft, @ 35,000 ft ±33 ft Airspeed range: to 650 knots Airspeed precision: @ 50 knots ±1.00 kts, @ 250 knots ±0.21 kts, @ 500 knots ±0.11 kts Pressure Range -1 to +1bar g, pressure precision 0.005% Rdg + 0.005% FS includes linearity, hysteresis, repeatability and temperature effects for gauge pressures and assumes steady state temperature and regular zeroing. 1300 mbar reference precision 0.005% FS, Includes non-linearity, hysteresis, repeatability and temperature effects over calibrated temperature range. |
| PACE CM3 Reference Precision | 0.001% FS for 2, 3.5 bar a includes non-linearity, hysteresis, repeatability and temperature effects over calibrated temperature range. 0.0015% FS for 8-71 bar a includes non-linearity, hysteresis, repeatability and temperature effects over calibrated temperature range. |
| PACE CM3 Controller Stability | 0.001% of absolute range FS |
| PACE CM3 Accuracy | Absolute ranges 2, 3.5 bar accuracy (2 Sigma) over calibrated temperature range 0.0016%Rdg + 0.0033% FS. 8-71 bar 0.0011% RDG + 0.0026 % FS*. Includes measurement precision, measurement long term stability (see below) and calibration equipment expanded uncertainty. Pseudo gauge ranges accuracy will need to include the barometer uncertainty using the RSS (root sum of squares) method. |
| PACE CM Measurement Long Term Stability | CM0, CM1 and CM2 Ranges: 2 bar g to 210 bar g (30 psi g to 3000 psi g) 0.01% of reading per annum, 1 bar g 0.02% of reading per annum and 25 mbar g to 700 mbar g 0.03% of reading per annum, assumes regular Zeroing. CM3 Ranges: 2, 3.5 bar a 0.0025% FS per annum absolute ranges. CM3 Ranges: 8-71 bar a 0.001% FS per 28 days* CM0-B, CM1-B, CM2-B, CM3-B and CM2-A: Barometric reference sensor 0.05 mbar a or 0.00072515 psi a per annum. |

*to achieve optimum performance zeroing against the internal barometer is recommended every 28 days

Performance (cont.)

| | |
|---|--|
| Negative Gauge Precision | Maximum error at any given pressure value is equal to maximum error at the equivalent positive pressure value (CM0, CM1 and CM2). |
| Pseudo Range Precision | Pseudo Absolute: gauge mode precision + barometric reference precision Pseudo Gauge: absolute precision + barometric reference |
| PACE CM0-B Precision-Barometric Reference | Precision for the optional barometric reference 0.10 mbar or 0.001450 psi. Includes non-linearity, hysteresis, repeatability and temperature effects over calibrated temperature range. |
| PACE CM1-B Precision-Barometric Reference | Precision for the optional barometric reference 0.05 mbar or 0.000725 psi. Includes non-linearity, hysteresis, repeatability and temperature effects over calibrated temperature range. |
| PACE CM2-B Precision-Barometric Reference | Precision for the optional barometric reference 0.025 mbar or 0.0003625 psi. Includes nonlinearity, hysteresis, repeatability and temperature effects over calibrated temperature range. |
| PACE CM3-B Precision-Barometric Reference | Precision for the optional barometric reference 0.020 mbar or 0.0002901 psi. Includes non-linearity, hysteresis, repeatability and temperature effects over calibrated temperature range. |
| PACE CM3-B Accuracy-Barometric Reference | Barometer accuracy (2 Sigma) = 0.1 mbar over the calibrated temperature range. Includes measurement precision, measurement long term stability per annum and calibration equipment expanded uncertainty \leq (0.0032% Rdg + 0.7 Pa). |
| Gas Consumption | All supply gas is delivered to the system. No gas is used in measure mode, or when the instrument is turned off. |

Electrical

| | |
|--------------------|---|
| Power Supply | 90 V AC to 130 V AC @ 47 to 63 Hz & 180 V AC to 260 V AC @ 47 to 63 Hz. Universal input via IEC320 C14 Connector. |
| VFC Contact Rating | 30V d.c. 1 Amp resistive/200 mA inductive |

Communications

| | |
|---------------|--|
| Communication | RS232, USB and IEEE-488, SCPI, emulation (DPI520, DPI500, DPI510 & DPI515 depending on model) Ethernet (VXI-II & Sockets using SCPI) |
|---------------|--|

Environmental

| | |
|-------------|--|
| Temperature | Operating 10°C to 50°C (50°F to 122°F) Calibrated 15°C to 45°C (59°F to 113°F) Storage -20°C to 70°C (-4°F to 158°F) |
| Humidity | 5% RH to 95% RH non-condensing |
| Sealing | IP20 (EN60529), In door use only |
| Vibration | Compliant with Def. Stan. 66-31 8.4 Cat 3 and MIL-T-28800E Cat 2 |
| Shock | Mechanical shock conforms to EN61010 |
| Conformity | LVD EN61010, EMC EN61326, PED, ROHS & WEEE - CE marked |

Physical

| | |
|-------------------------------|--|
| PACE Chassis - Weight | PACE5000 5 Kg or 11 lbs, PACE6000 6.7 Kg or 17.7 lbs |
| PACE CM - Weight | 5 Kg or 11 lbs |
| PACE CM - Pressure Connection | G 1/8 Female (1/8 NPT Female by adaptor for North America) |
| PACE 5000 - Dimensions | 440 mm X 88 mm (2U) X 320 mm (17.3" X 3.47" X 12.6") |
| PACE 6000 - Dimensions | 440 mm X 132 mm (3U) X 320 mm (17.3" X 5.2" X 12.6") |



Ordering information

Please state the following (where applicable)

1. PACE chassis

PACE5000 Single Channel Chassis - I5000 Chassis
PACE6000 Dual Channel Chassis - I6000 Chassis

2. PACE chassis - options

The range of optional features includes:

- Switch Test – Automatic & accurate calibration of pressure switches
- Leak Test – Automatically measures leak rates in the desired units/minute or units/second
- Test Program – Write & save numerous test programs
- Burst Test – For testing the pressure rupture point
- Analogue Output – for integration into older ATE applications
- Volt Free Contacts – For automatically triggering ancillary devices
- Aeronautical (PACE6000 only) – Allows for the test and calibration of aeronautical instruments

3. PACE chassis - mains lead

Choose one from this list:

MAINS LEAD IEC-UK PLUG
MAINS LEAD IEC-JAPAN PLUG
MAINS LEAD IEC-EU PLUG
MAINS LEAD IEC-USA PLUG
MAINS LEAD IEC-SOUTH AFRICA/INDIA PLUG
MAINS LEAD IEC-CHINA PLUG
MAINS LEAD IEC-Australia/New Zealand PLUG

Area of use

Please state area of use for instrument set up:

Europe
North America
Japan
Asia
Rest of World

4. PACE control module - precision

PACE CM0 = Standard
PACE CM1 = High
PACE CM2 = Premium
PACE CM3 = Reference

5. PACE control module - pressure range

| bar | psi | Pa |
|----------------------|------------|-------------|
| CM2 ,CM1 ,CM0 | | |
| 25 mbar g | 0.35 psi g | 2.5 kPa g |
| 70 mbar g | 1 psi g | 7.0 kPa g |
| 200 mbar g | 3 psi g | 20.0 kPa g |
| 350 mbar g | 5 psi g | 35.0 kPa g |
| 700 mbar g | 10 psi g | 70.0 kPa g |
| 1 bar g | 15 psi g | 100.0 kPa g |
| 2 bar g | 30 psi g | 200.0 kPa g |
| 3.5 bar g | 50 psi g | 350.0 kPa g |
| 7 bar g | 100 psi g | 700.0 kPa g |
| 10 bar g | 150 psi g | 1.0 MPa g |
| 20 bar g | 300 psi g | 2.0 MPa g |
| 35 bar g | 500 psi g | 3.5 MPa g |
| 70 bar g | 1000 psi g | 7.0 MPa g |
| 100 bar g | 1500 psi g | 10.0 MPa g |
| 135 bar g | 2000 psi g | 13.5 MPa g |
| 172 bar g | 2500 psi g | 17.2 MPa g |
| 210 bar g | 3000 psi g | 21.0 MPa g |
| CM3 | | |
| 2 bar a | 30 psi a | 200.0 kPa a |
| 3.5 bar a | 50 psi a | 350.0 kPa a |
| 8 bar a | 116 psi a | 0.8 MPa a |
| 11 bar a | 160 psi a | 1.1 MPa a |
| 21 bar a | 304 psi a | 2.1 MPa a |
| 36 bar a | 522 psi a | 3.6 MPa a |
| 71 bar a | 1029 psi a | 7.1 MPa a |

6. PACE control module - barometric option

Provides absolute pressure option in addition to gauge pressure. In absolute mode adds barometric pressure to gauge pressure range. Pressure control in absolute range is not available for any CM0-B/CM1-B/CM2-B with a gauge range of 700 mbar (10 psi, 70 kPa) or below.

- PACE CM0-B = Standard
- PACE CM1-B = High
- PACE CM2-B = Premium

Provides gauge pressure option in addition to absolute pressure. In gauge mode, subtracts barometric pressure from absolute pressure range. Not available for pressure ranges less than 2 bar (30 psi, 200 kPa) absolute.

- PACE CM3-B = Reference

7. PACE control module - PACE6000 aeronautical option

PACE CM2-A = -3000 to + 55,000 ft (Altitude)
PACE CM2-A = to 650 knots (Airspeed with true mach)

8. Physical accessories

| Part number | Description |
|------------------|---|
| IO-ADAPT-G1/4 | Adaptor G 1/8 Male to G 1/4 Female |
| IO-ADAPT-1/8NPT | Adaptor G 1/8 Male to 1/8 NPT Female |
| IO-ADAPT-1/4NPT | Adaptor G 1/8 Male to 1/4 NPT Female |
| IO-ADAPT-7/16UNF | Adaptor G 1/8 Male to 7/16 - 20 UNF Female |
| IO-ADAPT-AN4 | Adaptor G 1/8 Male to AN4 37 Deg Male |
| IO-ADAPT-AN6 | Adaptor G 1/8 Male to AN6 37 Deg Male |
| IO-ADAPT-BARB | Adaptor G 1/8 Male to 1/4 I.D. Pipe |
| IO-ADAPTOR-KIT | Contains one of each of the above adaptors. |
| IO-DIFF-KIT-LP | Differential Connection Kit Low Pressure Helps reduce the impact of thermal and/or pressure changes in ambient conditions occurring during the measurement cycle. |
| IO-NEG-G-GEN-1 | Negative Gauge Pressure Generator Used to generate small -ve gauge pressure (Venturi effect) to enable control at zero gauge without the need for a vacuum pump. |
| IO-VAC-SYS | Vacuum System Check Valve Kit Allows exhaust pressure to bypass vacuum pump to atmosphere, which improves control performance from any positive pressure downwards. |
| IO-SNUBBER-1 | Snubber Reference Port Provides a pneumatic time constant to the sensor -ve port, thus attenuating the effect of ambient draughts. |
| IO-DIFFUSER-1 | Diffuser Gas Exhaust Screws into vent or -ve supply port to diffuse exhaust gas. |
| IO-RMK-P6000 | Rack Mount Kit PACE6000 19" Rack Mount Kit |
| IO-RMK-P5000 | Rack Mount Kit PACE5000 19" Rack Mount Kit |
| IO-FILTER-KIT | Filter Kit Control Manifold Contains 5 filters for control module pressure ports. |
| IO-IML-2 | MAINS LEAD-JAPAN PLUG |
| IO-IML-3 | MAINS LEAD-EU PLUG |
| IO-IML-4 | MAINS LEAD-USA PLUG |
| IO-IML-5 | MAINS LEAD-SOUTH AFRICA/INDIA PLUG |
| IO-IML-6 | MAINS LEAD-CHINA PLUG |
| IO-IML-7 | MAINS LEAD-AUS/NZ PLUG |