Volume 1 Temperature Sensors and Accessories (English)

- *RTD and Thermocouple offering in single and dual sensor models*
- *Barstock Thermowell offering in wide range of materials and process connections*
- *Calibration capabilities for increasing measurement accuracy*
- *Sanitary RTD for hygienic applications*

Content

Rosemount Volume 1 Temperature Sensor and Thermowells

Optimize plant efficiency and increase measurement reliability with industry-proven design and specifications

- Available in a wide variety of sensing technologies – RTD and Thermocouples
- All sensor styles and lengths are available in 1/4-in. diameter
- State of the art manufacturing procedures provide robust element packaging, increasing reliability
- Industry-leading calibration capabilities allow for Callendar-van-Dusen values to give increased accuracy when paired with Rosemount transmitters
- Optional Class A accuracy for critical temperature measurement points
- Sanitary offering provides sensor assemblies approved for hygienic applications

Streamline operations and maintenance with sensor and thermowell design

- Spring loaded threaded adapter, General-purpose welded, capsule, and bayonet styles offer remote or integral transmitter mounting configuration

Explore the benefits of a Complete Point Solution from Rosemount Temperature Measurement

- An “Assemble Sensor to Specific Transmitter” option enables Emerson to provide a complete point temperature solution, delivering an installation-ready transmitter and sensor assembly
- Emerson has a complete portfolio of Single Point and High Density Temperature Measurement solutions, allowing you to effectively measure and control your processes with the reliability you trust from Rosemount products

Experience global consistency and local support from numerous worldwide Rosemount Temperature manufacturing sites

- World-class manufacturing provides globally consistent product from every factory and the capacity to fulfill the needs of any project, large or small.
- Experienced Instrumentation Consultants help select the right product for any temperature application and advise on best installation practices.
- An extensive global network of Emerson service and support personnel can be on-site when and where they are needed.

Rosemount 68 Sensor and Thermowell

The Rosemount 68 Sensor and Thermowell have designs that provide flexible and reliable temperature measurements in process environments.

Features include:

- Industry-standard Pt-100 RTD
- Variety of enclosure and connection head options
- Global hazardous-location approvals (Option Codes E5, E6, E7)
- Calibration services to give you insight to sensor performance (Option Codes V1-V8, X8, X9)
- Calibration certification documentation to accompany sensor (Option Code Q4)
- Assemble to Transmitter option (Option Code XA)

Table 1. Series 68 RTD Sensor Assemblies WITHOUT Thermowell
★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Model	Product Description	Available Safety Approvals					
		FM	ATEX	CSA	IECEx		
0068	Platinum Temperature Sensor WITHOUT thermowell						
Sensor Lead Wire Termination							
Standard							**Standard**
R	Aluminum Connection Head, Six Terminals, Flat Cover, Unpainted	Y	Y	Y	N		★
T	Aluminum Connection Head, Six Terminals, Extended Cover, Unpainted	Y	Y	Y	N		★
P	Aluminum Connection Head, Six Terminals, Flat Cover, Painted	Y	Y	Y	N		★
L	Aluminum Connection Head, Six Terminals, Extended Cover, Painted	Y	Y	Y	N		★
N	Sensor only with 6-in. PTFE-insulated, 22-gauge lead wires	Y	Y	Y	N		★
D	Rosemount Aluminum Connection Head with 1/2-in. Entries	Y	Y	Y	Y		★
Expanded							
C	Polypropylene Connection Head	N	N	N	N		
G	Rosemount SST Connection Head with 1/2-in. Entries	Y	Y	Y	Y		
Sensor Type (single element -50 to 400 °C (-58 to 752 °F))							
Standard							**Standard**
01[1][2]	Capsule Style						★
11[3]	General-purpose style						★
21[4]	Spring-loaded style						★
Expanded							
31[5]	Bayonet spring-loaded style (not available in (X) lengths over 21 inches)						
Extension Type							
Standard							**Standard**
A	Nipple Coupling						★
C	Nipple Union						★
N	None						★
Extension Length (E)							
Standard							**Standard**
00	0.0 in.						★
30	3.0 in.						★
60	6.0 in.						★

Table 1. Series 68 RTD Sensor Assemblies WITHOUT Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Thermowell Material		
Standard		**Standard**
N	No thermowell required	★
Immersion Length (L)		
Standard		**Standard**
010[1][6]	1.0-in.	★
015	1.5-in.	★
020	2.0-in.	★
025	2.5-in.	★
030	3.0-in.	★
035	3.5-in.	★
040	4.0-in.	★
045	4.5-in.	★
050	5.0-in.	★
055	5.5-in.	★
060	6.0-in.	★
065	6.5-in.	★
070	7.0-in.	★
075	7.5-in.	★
080	8.0-in.	★
085	8.5-in.	★
090	9.0-in.	★
095	9.5-in.	★
100	10.0-in.	★
105	10.5-in.	★
110	11.0-in.	★
115	11.5-in.	★
120	12.0-in.	★
125	12.5-in.	★
130	13.0-in.	★
135	13.5-in.	★
140	14.0-in.	★
145	14.5-in.	★
150	15.0-in.	★
155	15.5-in.	★
160	16.0-in.	★
165	16.5-in.	★
170	17.0-in.	★
175	17.5-in.	★
180	18.0-in.	★
185	18.5-in.	★
190	19.0-in.	★
195	19.5-in.	★
200	20.0-in.	★
205	20.5-in.	★
210	21.0-in.	★
210	21.5-in.	★
220	22.0-in.	★
225	22.5-in.	★
230	23.0-in.	★
235	23.5-in.	★
240	24.0-in.	★
245	15.5-in.	★
250	25.0-in.	★

Table 1. Series 68 RTD Sensor Assemblies WITHOUT Thermowell
★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Standard		**Standard**
260	26.0-in.	★
270	27.0-in.	★
280	28.0-in.	★
290	29.0-in.	★
300	30.0-in.	★
310	31.0-in.	★
320	32.0-in.	★
330	33.0-in.	★
340	34.0-in.	★
350	35.0-in.	★
360	36.0-in.	★
370	37.0-in.	★
380	38.0-in.	★
390	39.0-in.	★
400	40.0-in.	★
410	41.0-in.	★
420	42.0-in.	★
430	43.0-in.	★
440	44.0-in.	★
450	45.0-in.	★
460	46.0-in.	★
470	47.0-in.	★
480	48.0-in.	★

Options (Include with selected model number)

Approval Options		
Standard		**Standard**
E5	FM Explosion-proof approval (See Figure 24)	★
E6	CSA Explosion-proof approval (See Figure 25)	★
E7(7)	IECEx Flameproof approval (See Figure 28)	★
E1	KEMA/CENELEC Flameproof approval	★
Callendar-Van Dussen Constants		
Standard		**Standard**
V1-V8	V-Callendar-van Dussen Constant (V4 not available with series 68 sensors)	★
Calibration Schedule		
Standard		**Standard**
X8	Customer-Specified Temperature Range Calibration	★
X9	Customer-Specified Single Temperature Point Calibration	★
Calibration Certification		
Standard		**Standard**
Q4	Calibration Certification, Customer-Specified Temperature	★
Mounting Adapters		
Standard		**Standard**
M5-M7	Mounting adapter: Sensor Compression Fitting: M5= 1/8 - 27 NPT, M6 = 1/4 - 18 NPT, M7 = 1/2 - 14 NPT	★
A Leadkit		
Standard		**Standard**
A1-A8	Twisted lead wire extension: A1 = 1.5 ft, A2 = 3.0 ft, A3 = 6.0 ft, A4 = 12 ft, A5 = 24 ft, A6 = 50 ft, A7 = 75 ft, A8 = 100 ft	★
B Leadkit		
Standard		**Standard**
B1-B8(8)	Shielded cable lead wire extension: B1 = 1.5 ft, B2 = 3.0 ft, B3 = 6.0 ft, B4 = 12 ft, B5 = 24 ft, B6 = 50 ft, B7 = 75 ft, B8 = 100 ft	★
C Leadkit		
Standard		**Standard**
C1-C8(8)	Armored cable lead wire extension: C1 = 1.5 ft, C2 = 3.0 ft, C3 = 6.0 ft, C4 = 12 ft, C5 = 24 ft, C6 = 50 ft, C7 = 75 ft, C8 = 100 ft	★

Table 1. Series 68 RTD Sensor Assemblies WITHOUT Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

D Leadkit		
Standard		**Standard**
D1-D8[8]	Armored cable lead wire extensions with electrical plug: D1 = 1.5 ft, D2 = 3.0 ft, D3 = 6.0 ft, D4 = 12 ft, D5 = 24 ft, D6 = 50 ft, D7 = 75 ft, D8 = 100 ft	★
L Leadkit		
Standard		**Standard**
L1-L8	Armored cable mating plugs with lead wire extension: L1 = 1.5 ft, L2 = 3.0 ft, L3 = 6.0 ft, L4 = 12 ft, L5 = 24 ft, L6 = 50 ft, L7 = 75 ft, L8 = 100 ft	★
F Leadkit		
Standard		**Standard**
F1	4-pin bayonet connector	★
H Leadkit		
Standard		**Standard**
H1-H8	4-pin connector mating plugs with lead wire extension: H1 = 1.5 ft, H2 = 3.0 ft, H3 = 6.0 ft, H4 = 12 ft, H5 = 24 ft, H6 = 50 ft, H7 = 75 ft, H8 = 100 ft	★
J Leadkit		
Standard		**Standard**
J1	Moisture-proof seal assembly for armored cables	★
Assemble to Options		
Standard		**Standard**
XA[9]	Assemble connection head or transmitter to a sensor assembly	★

(1) Capsule style available in 1-in. increments only, starting at 1-in. (i.e. 1, 2, 3-inches, etc.) See "Mounting Adapters for Series 58, 68, 78, and 183" on page 72.

(2) This option must be used with Sensor Lead Wire Termination code N and is not available with assembly code XA or with Approval codes E1, E5, E6, and E7.

(3) General-purpose sensors are only available in (L) lengths of 2.5-in. or greater.

(4) Spring loaded sensors must be installed in a thermowell assembly to meet the requirements of explosion-proof approvals code E6.

(5) Not available with Sensor Lead Wire Termination codes R, P, or C or with approval codes E1, E5, E6, or E7.

(6) 1-in. length without extension is only available in capsule style.

(7) IECEx Flame-proof Approval is only applicable if installed with Rosemount 248, 644, or 3144P transmitters.

(8) These options are not available with Sensor Lead Wire Termination codes R, P, or W.

(9) If ordering code XA with a transmitter, specify the same option on the transmitter model code.

Ordering Example

	Model	Lead Wire Termination	Sensor Type	Extension Type	Extension Length	Thermowell Material	Immersion Length	Additional Options
Typical Model Number	0068	N	11	N	00	N	045	E5

Table 2. Series 68 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Model	Product Description	Available Safety Approvals						
0068	Platinum Temperature Sensors WITH Thermowell		FM	ATEX	CSA	IECEx		
Sensor Lead Wire Termination								
Standard								**Standard**
R	Aluminum Connection Head, Six Terminals, Flat Cover, Unpainted		Y	Y	Y	N		★
T	Aluminum Connection Head, Six Terminals, Extended Cover, Unpainted		Y	Y	Y	N		★
P	Aluminum Connection Head, Six Terminals, Flat Cover, Painted		Y	Y	Y	N		★
L	Aluminum Connection Head, Six Terminals, Extended Cover, Painted		Y	Y	Y	N		★
N	Sensor only with 6-in. PTFE-insulated, 22-gauge lead wires		Y	Y	Y	N		★
D	Rosemount Aluminum Connection Head with 1/2-in. Entries		Y	Y	Y	Y		★
Expanded								
C	Polypropylene Connection Head		N	N	N	N		
G	Rosemount SST Connection Head with 1/2-in. Entries		Y	Y	Y	Y		
Sensor Type (single element -50 to 400 °C (-58 to 752 °F))								
Standard								**Standard**
11	General-purpose style							★
21	Spring-loaded style							★
Expanded								
31(1)(2)	Bayonet spring-loaded style (available in (X) lengths of 1 to 21-in., increments of 1-in.)							
Extension Type								
Standard								**Standard**
A(3)	Nipple Coupling							★
C(3)	Nipple Union							★
N	None							★
Extension Length (E)								
Standard								**Standard**
00	0.0 in.							★
30	3.0 in.							★
60	6.0 in.							★
Thermowell Material								
Standard								**Standard**
A	Type 316 SST(4)							★
B	Type 304 SST							★
C	Carbon Steel							★
D	316L SST							★
E	304L SST							★
Expanded								
F	Alloy 20							
G	Alloy 400							
H	Alloy 600							
J	Alloy C-276							
L	Alloy B							
M	304 SST with PTFE coating							
P	Chrome Molybdenum F22							
R	Nickel 200							
T	Titanium							
U(5)	316 SST with Tantalum Sheath							
V	310 SST							
W	321 SST							
Z	Chrome Molybdenum F11							

Table 2. Series 68 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Sensor/Immersion Length (U[6] length in inches)		(L) Length in inches	(T[7]) Length in inches	
Standard				**Standard**
015	1.5-in.	4.0-in.	1.0-in.	★
020	2.0-in.	4.0-in.	0.5-in.	★
025	2.5-in.	4.0-in.	0.0-in.	★
030	3.0-in.	6.0-in.	1.5-in.	★
035	3.5-in.	6.0-in.	1.0-in.	★
040	4.0-in.	6.0-in.	0.5-in.	★
045	4.5-in.	6.0-in.	0.0-in.	★
050	5.0-in.	9.0-in.	2.5-in.	★
055	5.5-in.	9.0-in.	2.0-in.	★
060	6.0-in.	9.0-in.	1.5-in.	★
065	6.5-in.	9.0-in.	1.0-in.	★
070	7.0-in.	9.0-in.	0.5-in.	★
075	7.5-in.	9.0-in.	0.0-in.	★
080	8.0-in.	12.0-in.	2.5-in.	★
085	8.5-in.	12.0-in.	2.0-in.	★
090	9.0-in.	12.0	1.5-in.	★
095	9.5-in.	12.0-in.	1.0-in.	★
100	10.0-in.	12.0-in.	0.5-in.	★
105	10.5-in.	12.0-in.	0.0-in.	★
110	11.0-in.	15.0-in.	2.5-in.	★
115	11.5-in.	15.0-in.	2.0-in.	★
120	12.0-in.	15.0-in.	1.5-in.	★
125	12.5-in.	15.0-in.	1.0-in.	★
130	13.0-in.	15.0-in.	0.5-in.	★
135	13.5-in.	15.0-in.	0.0-in.	★
140	14.0-in.	18.0-in.	2.5-in.	★
145	14.5-in.	18.0-in.	2.0-in.	★
150	15.0-in.	18.0-in.	1.5-in.	★
155	15.5-in.	18.0-in.	1.0-in.	★
160	16.0-in.	18.0-in.	0.5-in.	★
165	16.5-in.	18.0-in.	0.0-in.	★
170	17.0-in.	21.0-in.	2.5-in.	★
175	17.5-in.	21.0-in.	2.0-in.	★
180	18.0-in.	21.0-in.	1.5-in.	★
185	18.5-in.	21.0-in.	1.0-in.	★
190	19.0-in.	21.0-in.	0.5-in.	★
195	19.5-in.	21.0-in.	0.0-in.	★
200	20.0-in.	24.0-in.	2.5-in.	★
205	20.5-in.	24.0-in.	2.0-in.	★
210	21.0-in.	24.0-in.	1.5-in.	★
215	21.5-in.	24.0-in.	1.0-in.	★
220	22.0-in.	24.0-in.	0.5-in.	★
225	22.5-in.	24.0-in.	0.0-in.	★
230	23.0-in.	27.0-in.	2.5-in.	★
240	24.0-in.	27.0-in.	1.5-in.	★
250	25.0-in.	27.0-in.	0.5-in.	★
260	26.0-in.	30.0-in.	2.5-in.	★
270	27.0-in.	30.0-in.	1.5-in.	★
280	28.0-in.	30.0-in.	0.5-in.	★

Table 2. Series 68 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Standard				**Standard**
290	29.0-in.	33.0-in.	2.5-in.	★
300	30.0-in.	33.0-in.	1.5-in.	★
310	31.0-in.	33.0-in.	0.5-in.	★
320	32.0-in.	36.0-in.	2.5-in.	★
330	33.0-in.	36.0-in.	1.5-in.	★
340	34.0-in.	36.0-in.	0.5-in.	★
350	35.0-in.	39.0-in.	2.5-in.	★
360	36.0-in.	39.0-in.	1.5-in.	★
370	37.0-in.	39.0-in.	0.5-in.	★
380	38.0-in.	42.0-in.	2.5-in.	★
390	39.0-in.	42.0-in.	1.5-in.	★
400	40.0-in.	42.0-in.	0.5-in.	★
410	41.0-in.	45.0-in.	2.5-in.	★
420	42.0-in.	45.0-in.	1.5-in.	★
430	43.0-in.	45.0-in.	0.5-in.	★
440	44.0-in.	48.0-in.	2.5-in.	★
450	45.0-in.	48.0-in.	1.5-in.	★
460	46.0-in.	48.0-in.	0.5-in.	★
470	47.0-in.	51.0-in.	2.5-in.	★
480	48.0-in.	51.0-in.	1.5-in.	★

Thermowell Style		**Mounting**	**Stem**	
Standard				**Standard**
T20(4)	Threaded	1/2-14 ANPT	Stepped	★
T22(4)(12)	Threaded	3/4-14 ANPT	Stepped	★
T24(4)(12)	Threaded	1-11.5 ANPT	Stepped	★
T26(12)	Threaded	3/4-14 ANPT	Tapered	★
T28(12)	Threaded	1-11.5 ANPT	Tapered	★
T30(12)	Threaded	1 1/2-11 ANPT	Tapered	★
T32(12)	Threaded	1/2-14 ANPT	Straight	★
T34(12)(13)	Threaded	3/4-14 ANPT	Straight	★
T36(12)(13)	Threaded	1-11.5 ANPT	Straight	★
T38(12)(13)	Threaded	3/4-14 ANPT	Straight	★
T44(12)	Threaded	1/2-14 ANPT	Tapered	★
W38	Welded	3/4-in. pipe	Stepped	★
W40	Welded	1-in. pipe	Stepped	★
W42	Welded	3/4-in. pipe	Tapered	★
W44	Welded	1-in. pipe	Tapered	★
W46	Welded	1 1/4-in. pipe	Tapered	★
W48(12)	Welded	3/4-in. pipe	Straight	★
W50(12)	Welded	1-in. pipe	Straight	★
F10(12)	Flanged	2-in., Class 150	Straight	★
F12(12)	Flanged	3-in., Class 150	Straight	★
F52(8)	Flanged	1-in., Class 150	Stepped	★
F54	Flanged	1 1/2-in., Class 150	Stepped	★
F56	Flanged	2-in., Class 150	Stepped	★
F58(9)	Flanged	1-in., Class 150	Tapered	★
F60	Flanged	1 1/2-in., Class 150	Tapered	★
F62	Flanged	2-in. Class 150	Tapered	★
F64(8)(12)	Flanged	1-in., Class 150	Straight	★
F66(12)	Flanged	1 1/2-in., Class 150	Straight	★
F70	Flanged	1-in., Class 300	Stepped	★

Table 2. Series 68 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Standard				**Standard**
F72	Flanged	1 1/2-in., Class 300	Stepped	★
F74	Flanged	2-in., Class 300	Stepped	★
F76(9)	Flanged	1-in., Class 300	Tapered	★
F78	Flanged	1 1/2-in., Class 300	Tapered	★
F80	Flanged	2-in., Class 300	Tapered	★
F82(8)(12)	Flanged	1-in., Class 300	Straight	★
F84(12)	Flanged	1 1/2-in., Class 300	Straight	★
F86(12)	Flanged	2-in., Class 300	Straight	★
F88(10)	Flanged	1-in., Class 600	Stepped	★
F90(10)	Flanged	1 1/2-in., Class 600	Stepped	★
F92(10)	Flanged	2-in., Class 600	Stepped	★
F94(9)(10)	Flanged	1-in., Class 600	Tapered	★
F96(10)	Flanged	1 1/2-in., Class 600	Tapered	★
F98(10)	Flanged	2-in., Class 600	Tapered	★
F02(8)(10)(12)	Flanged	1-in., Class 600	Straight	★
F04(10)(12)	Flanged	1 1/2-in., Class 600	Straight	★
F06(10)(12)	Flanged	2-in., Class 600	Straight	★
F16(10)	Flanged	1 1/2-in., Class 900	Tapered	★
F34(10)	Flanged	1 1/2-in., Class 1500	Tapered	★
F24(10)	Flanged	2-in., Class 1500	Tapered	★
F08(10)	Flanged	1 1/2-in., Class 2500	Tapered	★
Q02(11)	Sanitary, Tri-Clamp	1-in., Tri-Clamp	Stepped	★
Q04(11)	Sanitary, Tri-Clamp	1 1/2-in., Tri-Clamp	Stepped	★
Q06(11)	Sanitary, Tri-Clamp	2-in., Tri-Clamp	Stepped	★
Q08(11)	Sanitary, Tri-Clamp	3-in., Tri-Clamp	Stepped	★
Q20(11)	Sanitary, Tri-Clamp	3/4-in., Tri-Clamp	Straight	★
Q22(11)	Sanitary, Tri-Clamp	1-in., Tri-Clamp	Straight	★
Q24(11)	Sanitary, Tri-Clamp	1 1/2-in., Tri-Clamp	Straight	★
Q26(11)	Sanitary, Tri-Clamp	2-in., Tri-Clamp	Straight	★
Q28(11)	Sanitary, Tri-Clamp	3-in., Tri-Clamp	Straight	★

Options (Include with selected model number)

Product Certifications		
Standard		**Standard**
E5	FM Explosion-proof approval (See Figure 24)	★
E6	CSA Explosion-proof approval (See Figure 25)	★
E7(12)	IECEx Flameproof approval (See Figure 28)	★
Callendar-Van Dusen Constants		
Standard		**Standard**
V1-V7	V-Callendar-van Dusen Constants (V4 not available with series 68 sensors)	★
Calibration Schedule		
Standard		**Standard**
X8	Customer-Specified Temperature Calibration	★
X9	Customer-Specified Single Temperature Point Calibration	★
Calibration Certification		
Standard		**Standard**
Q4	Calibration Certification, Customer-Specified Temperature	★
Mounting Adapters		
Standard		**Standard**
M5-M7	Mounting adapter; Sensor Compression Fitting: M5= 1/8-27 NPT, M6 = 1/4-18 NPT, M7 = 1/2-14 NPT	★

Table 2. Series 68 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

A Leadkit		
Standard		**Standard**
A1-A8	Twisted lead wire extension: A1 = 1.5 ft, A2 = 3.0 ft, A3 = 6.0 ft, A4 = 12 ft, A5 = 24 ft, A6 = 50 ft, A7 = 75 ft, A8 = 100 ft	★
B Leadkit		
Standard		**Standard**
B1-B8(1)	Shielded cable lead wire extension: B1 = 1.5 ft, B2 = 3.0 ft, B3 = 6.0 ft, B4 = 12 ft, B5 = 24 ft, B6 = 50 ft, B7 = 75 ft, B8 = 100 ft	★
C Leadkit		
Standard		**Standard**
C1-C8(1)	Armored cable lead wire extension: C1 = 1.5 ft, C2 = 3.0 ft, C3 = 6.0 ft, C4 = 12 ft, C5 = 24 ft, C6 = 50 ft, C7 = 75 ft, C8 = 100 ft	★
D Leadkit		
Standard		**Standard**
D1-D8(1)	Armored cable lead wire extensions with electrical plug: D1 = 1.5 ft, D2 = 3.0 ft, D3 = 6.0 ft, D4 = 12 ft, D5 = 24 ft, D6 = 50 ft, D7 = 75 ft, D8 = 100 ft	★
L Leadkit		
Standard		**Standard**
L1-L8	Armored cable mating plugs with lead wire extension: L1 = 1.5 ft, L2 = 3.0 ft, L3 = 6.0 ft, L4 = 12 ft, L5 = 24 ft, L6 = 50 ft, L7 = 75 ft, L8 = 100 ft	★
F Leadkit		
Standard		**Standard**
F1(1)	4-pin bayonet connector	★
H Leadkit		
Standard		**Standard**
H1-H8	4-pin connector mating plugs with lead wire extension: H1 = 1.5 ft, H2 = 3.0 ft, H3 = 6.0 ft, H4 = 12 ft, H5 = 24 ft, H6 = 50 ft, H7 = 75 ft, H8 = 100 ft	★
J Leadkit		
Standard		**Standard**
J1	Moisture-proof seal assembly for armored cables	★
Special External Pressure Test		
Standard		**Standard**
R01	Special External Pressure Test	★
Material Certification		
Standard		**Standard**
Q8	Material Certification	★
Surface Finish Certification		
Standard		**Standard**
Q16	Surface Finish Certification	★
Dye Penetration Test		
Standard		**Standard**
R03	Dye Penetration Test	★
Thermowell Special Cleaning		
Standard		**Standard**
R04	Thermowell Special Cleaning	★
NACE Approval		
Standard		**Standard**
R05	NACE Approval	★
SST Plug and Chain		
Standard		**Standard**
R06	Stainless steel plug and chain	★
Full Penetration Weld		
Standard		**Standard**
R07(13)	Full penetration weld	★
Thermowell Concentric Serrations		
Standard		**Standard**
R09(13)(14)	Concentric serrations of thermowell flange face	★

Table 2. Series 68 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Flat Faced Flange		
Standard		**Standard**
R10 (13)(14)	Flat Faced Flange	★
Vent Hole		
Standard		**Standard**
R11	Vent Hole	★
Thermowell Xray		
Standard		**Standard**
R12	Thermowell Xray	★
Special Surface Finish		
Standard		**Standard**
R14	Special Surface Finish (12 Ra Maximum “U” length = 22.5-in.)	★
Ring Joint Flange		
Standard		**Standard**
R16(13)(14)	Ring joint flange (Not available with 0-in. (T) length)	★
Electropolish		
Standard		**Standard**
R20	Electropolish	★
Wake Frequency		
Standard		**Standard**
R21	Wake Frequency-Thermowell Strength Calculation	★
Internal Pressure Test		
Standard		**Standard**
R22	Internal pressure test	★
Brass Plug & Chain		
Standard		**Standard**
R23	Brass plug & chain	★
Canadian Registration No.		
Expanded		
R24	CRN Marking for British Columbia	
R25	CRN Marking for Alberta	
R26	CRN Marking for Saskatchewan	
R27	CRN Marking for Manitoba	
R28	CRN Marking for Ontario	
R29	CRN Marking for Quebec	
R30	CRN Marking for New Brunswick	
R31	CRN Marking for Nova Scotia	
R32	CRN Marking for Prince Edward Island	
R33	CRN Marking for Yukon Territory	
R34	CRN Marking for Northwest Territory	
R35	CRN Marking for Nunavut	
R36	CRN Marking for Newfoundland and Labrador	
Twell From Hex Stock		
Expanded		
R37	Thermowell from Hex stock	
Assemble to Options		
Standard		**Standard**
XA(15)	Assemble connection head or transmitter to a sensor assembly	★

(1) Not available with Sensor Lead Wire Termination codes R, P, or W.

(2) Not available with option codes E1, E5, E6, and E7.

(3) Codes A and C must be used with an extension length. Additional non-standard (E) lengths are available in 1/2-in. increments from 2.5 to 9-in.

(4) Standard configuration with best delivery.

(5) Available only with straight stem thermowells.

(6) Thermowells with an overall length (“U” + “T” + 1.75-in.) of 36-in. or less are machined from solid barstock. Thermowells with an overall length larger than 42-in. will be constructed using a welded 3-piece design and are available only with a stepped stem style.

(7) For additional (T) lengths, see Table 15 on page 40.

(8) F52, F64, F82, and F02 are not compatible with 1" Sch. XXS pipe.

(9) F58, F76, and F94 may not be compatible with 1" Sch. pipe and are not compatible with 1" Sch. 80, 160 or XXS pipe.

(10) F88 to F08 cannot be used with 0-in. (T) length. F08 cannot be used with 0- or 1/2-in. (T) length)

(11) Limited to 24" immersion length and 316 or 304 SST materials only.

(12) IECEx flame-proof approval is only applicable if installed with a Rosemount 248, 644, or 3144P transmitter.

(13) Available on flanged thermowells only.

(14) Only one flange face option allowed.

(15) If ordering option code XA with a transmitter, specify the same option on the transmitter model code.

Table 3. Ordering Example

Typical Model Number	Model	Lead Wire Termination	Sensor Type	Extension Type	Extension Length	Material Code	Immersion Length	Mounting Style	Additional Options
	0068	N	21	A	30	A	075	T22	E5

Rosemount 78 Sensor and Thermowell

The Rosemount 78 Sensor and Thermowell have designs that provide flexible and reliable temperature measurements in process environments.

Features include:

- Industry-standard Pt-100 RTD
- Single Element High Temperature RTD Dual Element RTD
- Variety of enclosure and connection head options
- Global hazardous-location approvals (Option Codes E5, E6, E7)
- Calibration services to give you insight to sensor performance (Option Codes V1-V8, X8, X9)
- Calibration certification documentation to accompany sensor (Option Code Q4)
- Assemble to Transmitter option (Option Code XA)

Table 4. Series 78 RTD Sensor Assemblies WITHOUT Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Model	Product Description	Available Safety Approvals					
0078	Platinum Temperature Sensor WITHOUT Thermowell		FM	ATEX	CSA	IECEx	
Sensor Lead Wire Termination							
Standard							**Standard**
R	Aluminum Connection Head, Six Terminals, Flat Cover, Unpainted		Y	Y	Y	N	★
T	Aluminum Connection Head, Six Terminals, Extended Cover, Unpainted		Y	Y	Y	N	★
P	Aluminum Connection Head, Six Terminals, Flat Cover, Painted		Y	Y	Y	N	★
L	Aluminum Connection Head, Six Terminals, Extended Cover, Painted		Y	Y	Y	N	★
N	Sensor only with 6-in. PTFE-insulated, 22-gauge lead wires		Y	Y	Y	N	★
D	Rosemount Aluminum Connection head		Y	Y	Y	Y	★
Expanded							
C	Polypropylene Connection Head		N	N	N	N	
G	Rosemount SST Connection Head with 1/2 in. Entries		Y	Y	Y	Y	
Sensor Type		**Range**					
Single Element Temperature Sensors		**-200 to 500 °C (-328 to 932 °F)**					
Standard							**Standard**
01(1)(2)	Capsule style						★
11	General-purpose style						★
21(3)	Spring-loaded style						★
Expanded							
31(4)	Bayonet spring-loaded style (available in (X) lengths of 1 to 21-in, increments of 1-in.)						
Single Element High Temperature Sensors		**0 to 600 °C (32 to 1112 °F)**					
Standard							**Standard**
03(1)	Capsule style (available in (X) lengths of 3 to 48-in, increments of 1-in.)						★
13	General-purpose style (available in (X) lengths of 3 to 48-in, increments of 1/2-in.)						★
23(3)	Spring-loaded style (available in (X) lengths of 3 to 48-in, increments of 1/2-in.)						★
Expanded							
33(4)	Bayonet spring-loaded style (available in (X) lengths of 3 to 21-in, increments of 1-in.)						

Table 4. Series 78 RTD Sensor Assemblies WITHOUT Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Dual-element Temperature Sensors			**-200 to 500 °C (-328 to 932 °F)**	
Standard				**Standard**
05[1]	Capsule style			★
15	General-purpose style			★
25[3]	Spring-loaded style			★
Expanded				
35[4]	Bayonet spring-loaded style (available in (X) lengths of 1 to 21-in, increments of 1-in.)			
Extension Type		**Material**		
Standard				**Standard**
A[5]	Nipple Coupling	SST		★
C[5]	Nipple Union	SST		★
N	None (Use with extension length option code 00)			★
Extension Length (E)				
Standard				**Standard**
00	0.0 in.			★
30	3.0 in.			★
60	6.0 in.			★
Thermowell Material				
Standard				**Standard**
N	No thermowell required			★
Sensor/ Immersion Length (U length in inches)				
Standard				**Standard**
010	1.0-in.			★
015	1.5-in.			★
020	2.0-in.			★
025	2.5-in.			★
030	3.0-in.			★
035	3.5-in.			★
040	4.0-in.			★
045	4.5-in.			★
050	5.0-in.			★
055	5.5-in.			★
060	6.0-in.			★
065	6.5-in.			★
070	7.0-in.			★
075	7.5-in.			★
080	8.0-in.			★
085	8.5-in.			★
090	9.0-in.			★
095	9.5-in.			★
100	10.0-in.			★
105	10.5-in.			★
110	11.0-in.			★
115	11.5-in.			★
120	12.0-in.			★
125	12.5-in.			★
130	13.0-in.			★
135	13.5-in.			★
140	14.0-in.			★
145	14.5-in.			★
150	15.0-in.			★

Table 4. Series 78 RTD Sensor Assemblies WITHOUT Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Standard		Standard
155	15.5-in.	★
160	16.0-in.	★
165	16.5-in.	★
170	17.0-in.	★
175	17.5-in.	★
180	18.0-in.	★
185	18.5-in.	★
190	19.0-in.	★
195	19.5-in.	★
200	20.0-in.	★
205	20.5-in.	★
210	21.0-in.	★
215	21.5-in.	★
220	22.0-in.	★
225	22.5-in.	★
230	23.0-in.	★
235	23.5-in.	★
240	24.0-in.	★
245	24.5-in.	★
250	25.0-in.	★
260	26.0-in.	★
270	27.0-in.	★
280	28.0-in.	★
290	29.0-in.	★
300	30.0-in.	★
310	31.0-in.	★
320	32.0-in.	★
330	33.0-in.	★
340	34.0-in.	★
350	35.0-in.	★
360	36.0-in.	★
370	37.0-in.	★
380	38.0-in.	★
390	39.0-in.	★
400	40.0-in.	★
410	41.0-in.	★
420	42.0-in.	★
430	43.0-in.	★
440	44.0-in.	★
450	45.0-in.	★
460	46.0-in.	★
470	47.0-in.	★
480[(6)]	48.0-in.	★

Options (Include with selected model number)

Sensor		
Expanded		
A[(7)]	IEC – 751 Class A Sensor	
Approval Options		
Standard		**Standard**
E5	FM Explosion-proof approval (See Figure 24)	★
E6	CSA Explosion-proof approval (See Figure 25)	★

Table 4. Series 78 RTD Sensor Assemblies WITHOUT Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Standard		**Standard**
E7[8]	IECEx Flameproof approval (See Figure 28)	★
E1	KEMA/CENELEC Flameproof approval	★
Callendar-Van Dusen Constants		
Standard		**Standard**
V1-V7	V-Callendar-van Dusen Constants	★
Calibration Schedule		
Standard		**Standard**
X8	Customer-Specified Temperature Range Calibration	★
X9	Customer-Specified Single Temperature Point Calibration	★
Calibration Certification		
Standard		**Standard**
Q4	Calibration Certification, Customer-Specified Temperature	★
Mounting Adapters		
Standard		**Standard**
M5-M7	Mounting adapter; Sensor Compression Fitting: M5= 1/8-27 NPT, M6 = 1/4-18 NPT, M7 = 1/2-14 NPT	★
A Leadkit		
Standard		**Standard**
A1-A8	Twisted lead wire extension: A1 = 1.5 ft, A2 = 3.0 ft, A3 = 6.0 ft, A4 = 12 ft, A5 = 24 ft, A6 = 50 ft, A7 = 75 ft, A8 = 100 ft	★
B Leadkit		
Standard		**Standard**
B1-B8[9]	Shielded cable lead wire extension: B1 = 1.5 ft, B2 = 3.0 ft, B3 = 6.0 ft, B4 = 12 ft, B5 = 24 ft, B6 = 50 ft, B7 = 75 ft, B8 = 100 ft	★
C Leadkit		
Standard		**Standard**
C1-C8[9]	Armored cable lead wire extension: C1 = 1.5 ft, C2 = 3.0 ft, C3 = 6.0 ft, C4 = 12 ft, C5 = 24 ft, C6 = 50 ft, C7 = 75 ft, C8 = 100 ft	★
D Leadkit		
Standard		**Standard**
D1-D8[9]	Armored cable lead wire extensions with electrical plug: D1 = 1.5 ft, D2 = 3.0 ft, D3 = 6.0 ft, D4 = 12 ft, D5 = 24 ft, D6 = 50 ft, D7 = 75 ft, D8 = 100 ft	★
L Leadkit		
Standard		**Standard**
L1-L8	Armored cable mating plugs with lead wire extension: L1 = 1.5 ft, L2 = 3.0 ft, L3 = 6.0 ft, L4 = 12 ft, L5 = 24 ft, L6 = 50 ft, L7 = 75 ft, L8 = 100 ft	★
F Leadkit		
Standard		**Standard**
F1[9]	4-pin bayonet connector	★
H Leadkit		
Standard		**Standard**
H1-H8	4-pin connector mating plugs with lead wire extension: H1 = 1.5 ft, H2 = 3.0 ft, H3 = 6.0 ft, H4 = 12 ft, H5 = 24 ft, H6 = 50 ft, H7 = 75 ft, H8 = 100 ft	★
J Leadkit		
Standard		**Standard**
J1	Moisture-proof seal assembly for armored cables	★
Assemble to Options		
Standard		**Standard**
XA[10]	Assemble connection head or transmitter to a sensor assembly (PTFE paste where appropriate, fully wired.)	★

(1) Capsule style available in 1-in. increments only. See "Mounting Adapters for Series 58, 68, 78, and 183" on page 72.

(2) Must be used with Sensor Lead Wire Termination code N and is not available with assembly option XA or with approval option codes E1, E5, E6, or E7.

(3) Spring loaded sensors must be installed in a thermowell assembly to meet the requirements of explosion-proof approval option code E6.

(4) This option is not available with Sensor Lead Wire Termination codes R, P, or C or approval code E1, E6, and E7.

(5) Codes A and C must be used with an extension length. Additional non-standard (E) lengths are available in 1/2-in. increments from 2.5 to 9-in.

(6) Additional lengths are available up to 68-in., increments of 1-in.

(7) The IEC 751 Class A option is not available with high-temperature sensors.

(8) IECEx Flameproof approvals only applicable if installed with a Rosemount 248, 644, or 3144P transmitter.

(9) Requires Sensor lead wire termination code N

(10) If ordering option code XA with a transmitter, specify the same option on the transmitter model code.

Table 5. Ordering Example

	Model	Lead Wire Termination	Sensor Type	Extension Type	Extension Length	Thermowell Material	Immersion Length	Additional Options
Typical Model Number	0078	N	21	N	00	N	045	E5

Table 6. Series 78 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Model	Product Description	Available Safety Approvals					
		FM	ATEX	CSA	IECEx		
0078	Platinum Temperature Sensor WITH Thermowell						
Sensor Lead Wire Termination							
Standard							**Standard**
R	Aluminum Connection Head, Six Terminals, Flat Cover, Unpainted	Y	Y	Y	N		★
T	Aluminum Connection Head, Six Terminals, Extended Cover, Unpainted	Y	Y	Y	N		★
P	Aluminum Connection Head, Six Terminals, Flat Cover, Painted	Y	Y	Y	N		★
L	Aluminum Connection Head, Six Terminals, Extended Cover, Painted	Y	Y	Y	N		★
N	Sensor only with 6-in. PTFE-insulated, 22-gauge lead wires	Y	Y	Y	N		★
D	Rosemount Aluminum Connection head with 1/2- in. Entries	Y	Y	Y	Y		★
Expanded							
C	Polypropylene Connection Head	N	N	N	N		
G	Rosemount SST Connection Head with 1/2- in. Entries	Y	Y	Y	Y		
Sensor Type		**Temperature**					
Single Element Temperature Sensors		**-200 to 500 °C (-328 to 932 °F)**					
Standard							**Standard**
11	General-purpose style						★
21	Spring-loaded style						★
Expanded							
31(1)(2)	Bayonet spring-loaded style (available in (X) lengths over 21-in.)						
Single Element High Temperature Sensors		**0 to 500 °C (32 to 1112 °F)**					
Standard							**Standard**
13	General-purpose style (available in (X) lengths of 3 to 24-in., increments of 1/2-in.)						★
23	Spring-loaded style (available in (X) lengths of 3 to 24-in., increments of 1/2-in.)						★
Expanded							
33(1)(2)	Bayonet spring-loaded style (available in (X) lengths of 3 to 21-in., increments of 1-in.)						
Dual-element Temperature Sensors		**-200 to 500 °C (-328 to 932 °F)**					
Standard							**Standard**
15	General-purpose style						★
25	Spring-loaded style						★
Expanded							
35(1)(2)	Bayonet spring-loaded style (available in (X) lengths of 1 to 21-in., increments of 1-in.)						

Extension Type		Material	
Standard			**Standard**
A(3)	Nipple Coupling	SST	★
C(3)	Nipple Union	SST	★
N	None (Use with extension length option code 00)		★
Extension Length (E)			
Standard			**Standard**
00	0.0 in.		★
30	3.0 in.		★
60	6.0 in.		★
Thermowell Material			
Standard			**Standard**
A	Type 316 SST(4)		★
B	Type 304 SST		★
C	Carbon Steel		★
D	316L SST		★
E	304L SST		★

Table 6. Series 78 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Expanded				
F	Alloy 20			
G	Alloy 400			
H	Alloy 600			
J	Alloy C-276			
L	Alloy B			
M	304 SST with PTFE coating			
P	Chrome Molybdenum F22			
R	Nickel 200			
T	Titanium			
U[5]	316 SST with Tantalum Sheath			
V	310 SST			
W	321 SST			
Z	Chrome Molybdenum F11			
Sensor/Immersion Length (U) length in inches		**(L) Length in inches**	**(T) Length in inches**	
Standard				**Standard**
015[6]	1.5-in.	4.0-in.	1.0-in.	★
020[6]	2.0-in.	4.0-in.	0.5-in.	★
025[6]	2.5-in.	4.0-in.	0.0-in.	★
030	3.0-in.	6.0-in.	1.5-in.	★
035	3.5-in.	6.0-in.	1.0-in.	★
040	4.0-in.	6.0-in.	0.5-in.	★
045	4.5-in.	6.0-in.	0.0-in.	★
050	5.0-in.	9.0-in.	2.5-in.	★
055	5.5-in.	9.0-in.	2.0-in.	★
060	6.0-in.	9.0-in.	1.5-in.	★
065	6.5-in.	9.0-in.	1.0-in.	★
070	7.0-in.	9.0-in.	0.5-in.	★
075	7.5-in.	9.0-in.	0.0-in.	★
080	8.0-in.	12.0-in.	2.5-in.	★
085	8.5-in.	12.0-in.	2.0-in.	★
090	9.0-in.	12.0-in.	1.5-in.	★
095	9.5-in.	12.0-in.	1.0-in.	★
100	10.0-in.	12.0-in.	0.5-in.	★
105	10.5-in.	12.0-in.	0.0-in.	★
110	11.0-in.	15.0-in.	2.5-in.	★
115	11.5-in.	15.0-in.	2.0-in.	★
120	12.0-in.	15.0-in.	1.5-in.	★
125	12.5-in.	15.0-in.	1.0-in.	★
130	13.0-in.	15.0-in.	0.5-in.	★
135	13.5-in.	15.0-in.	0.0-in.	★
140	14.0-in.	18.0-in.	2.5-in.	★
145	14.5-in.	18.0-in.	2.0-in.	★
150	15.0-in.	18.0-in.	1.5-in.	★
155	15.5-in.	18.0-in.	1.0-in.	★
160	16.0-in.	18.0-in.	0.5-in.	★
165	16.5-in.	18.0-in.	0.0-in.	★
170	17.0-in.	21.0-in.	2.5-in.	★
175	17.5-in.	21.0-in.	2.0-in.	★
180	18.0-in.	21.0-in.	1.5-in.	★
185	18.5-in.	21.0-in.	1.0-in.	★

Table 6. Series 78 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Standard				**Standard**
190	19.0-in.	21.0-in.	0.5-in.	★
195	19.5-in.	21.0-in.	0.0-in.	★
200	20.0-in.	24.0-in.	2.5-in.	★
205	20.5-in.	24.0-in.	2.0-in.	★
210	21.0-in.	24.0-in.	1.5-in.	★
215	21.5-in.	24.0-in.	1.0-in.	★
220	22.0-in.	24.0-in.	0.5-in.	★
225	22.5-in.	24.0-in.	0.0-in.	★
230	23.0-in.	27.0-in.	2.5-in.	★
240	24.0-in.	27.0-in.	1.5-in.	★
250	25.0-in.	27.0-in.	0.5-in.	★
260	26.0-in.	30.0-in.	2.5-in.	★
270	27.0-in.	30.0-in.	1.5-in.	★
280	28.0-in.	30.0-in.	0.5-in.	★
290	29.0-in.	33.0-in.	2.5-in.	★
300	30.0-in.	33.0-in.	1.5-in.	★
310	31.0-in.	33.0-in.	0.5-in.	★
320	32.0-in.	36.0-in.	2.5-in.	★
330	33.0-in.	36.0-in.	1.5-in.	★
340	34.0-in.	36.0-in.	0.5-in.	★
350	35.0-in.	39.0-in.	2.5-in.	★
360	36.0-in.	39.0-in.	1.5-in.	★
370	37.0-in.	39.0-in.	0.5-in.	★
380	38.0-in.	42.0-in.	2.5-in.	★
390	39.0-in.	42.0-in.	1.5-in.	★
400	40.0-in.	42.0-in.	0.5-in.	★
410	41.0-in.	45.0-in.	2.5-in.	★
420	42.0-in.	45.0-in.	1.5-in.	★
430	43.0-in.	45.0-in.	0.5-in.	★
440	44.0-in.	48.0-in.	2.5-in.	★
450	45.0-in.	48.0-in.	1.5-in.	★
460	46.0-in.	48.0-in.	0.5-in.	★
470	47.0-in.	51.0-in.	2.5-in.	★
480	48.0-in.	51.0-in.	1.5-in.	★
Thermowell Style		**Mounting**	**Stem**	
Standard				**Standard**
T20[4]	Threaded	1/2-14 ANPT	Stepped	★
T22[4]	Threaded	3/4-14 ANPT	Stepped	★
T24[4]	Threaded	1-11.5 ANPT	Stepped	★
T26	Threaded	3/4-14 ANPT	Tapered	★
T28	Threaded	1-11.5 ANPT	Tapered	★
T30	Threaded	1 1/2-11 ANPT	Tapered	★
T32	Threaded	1/2-14 ANPT	Straight	★
T34	Threaded	3/4-14 ANPT	Straight	★
T36	Threaded	1-11.5 ANPT	Straight	★
T38	Threaded	3/4-14 ANPT	Straight	★
T44	Threaded	1/2-14 ANPT	Tapered	★
W38	Welded	3/4-in. pipe	Stepped	★
W40	Welded	1-in. pipe	Stepped	★
W42	Welded	3/4-in. pipe	Tapered	★
W44	Welded	1-in. pipe	Tapered	★

Sensors and Accessories (English)

Table 6. Series 78 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Standard				**Standard**
W46	Welded	1 1/4-in. pipe	Tapered	★
W48	Welded	3/4-in. pipe	Straight	★
W50	Welded	1-in. pipe	Straight	★
F10	Flanged	2-in., Class 150	Straight	★
F12	Flanged	3-in., Class 150	Straight	★
F52(7)	Flanged	1-in., Class 150	Stepped	★
F54	Flanged	1 1/2-in., Class 150	Stepped	★
F56	Flanged	2-in., Class 150	Stepped	★
F58(8)	Flanged	1-in., Class 150	Tapered	★
F60	Flanged	1 1/2-in., Class 150	Tapered	★
F62	Flanged	2-in. Class 150	Tapered	★
F64(7)	Flanged	1-in., Class 150	Straight	★
F66	Flanged	1 1/2-in., Class 150	Straight	★
F70	Flanged	1-in., Class 300	Stepped	★
F72	Flanged	1 1/2-in., Class 300	Stepped	★
F74	Flanged	2-in., Class 300	Stepped	★
F76(8)	Flanged	1-in., Class 300	Tapered	★
F78	Flanged	1 1/2-in., Class 300	Tapered	★
F80	Flanged	2-in., Class 300	Tapered	★
F82(7)	Flanged	1-in., Class 300	Straight	★
F84	Flanged	1 1/2-in., Class 300	Straight	★
F86	Flanged	2-in., Class 300	Straight	★
F88(9)	Flanged	1-in., Class 600	Stepped	★
F90(9)	Flanged	1 1/2-in., Class 600	Stepped	★
F92(9)	Flanged	2-in., Class 600	Stepped	★
F94(8)(9)	Flanged	1-in., Class 600	Tapered	★
F96(9)	Flanged	1 1/2-in., Class 600	Tapered	★
F98(9)	Flanged	2-in., Class 600	Tapered	★
F02(7)(9)	Flanged	1-in., Class 600	Straight	★
F04(9)	Flanged	1 1/2-in., Class 600	Straight	★
F06(9)	Flanged	2-in., Class 600	Straight	★
F16(9)	Flanged	1 1/2-in., Class 900	Tapered	★
F34(9)	Flanged	1 1/2-in., Class 1500	Tapered	★
F24(9)	Flanged	2-in., Class 1500	Tapered	★
F08(9)	Flanged	1 1/2-in., Class 2500	Tapered	★
Q02(10)	Sanitary, Tri-Clamp	1-in., Tri-Clamp	Stepped	★
Q04(10)	Sanitary, Tri-Clamp	1 1/2-in., Tri-Clamp	Stepped	★
Q06(10)	Sanitary, Tri-Clamp	2-in., Tri-Clamp	Stepped	★
Q08(10)	Sanitary, Tri-Clamp	3-in., Tri-Clamp	Stepped	★
Q20(10)	Sanitary, Tri-Clamp	3/4-in., Tri-Clamp	Straight	★
Q22(10)	Sanitary, Tri-Clamp	1-in., Tri-Clamp	Straight	★
Q24(10)	Sanitary, Tri-Clamp	1 1/2-in., Tri-Clamp	Straight	★
Q26(10)	Sanitary, Tri-Clamp	2-in., Tri-Clamp	Straight	★
Q28(10)	Sanitary, Tri-Clamp	3-in., Tri-Clamp	Straight	★

Options (Include with selected model number)

Sensor		
Expanded		
A(11)	IEC 751 Class A sensor	

Table 6. Series 78 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Approval Options		
Standard		**Standard**
E5	FM Explosion-proof approval (See Figure 24)	★
E6	CSA Explosion-proof approval (See Figure 25)	★
E7(12)	IECEx Flameproof approval (See Figure 28)	★
E1	KEMA/CENELEC Flameproof approval	★
Callendar-Van Dusen Constant		
Standard		**Standard**
V1-V7	V-Callendar-van Dusen Constants	★
Calibration Schedule		
Standard		**Standard**
X8	Customer-Specified Temperature Range Calibration	★
X9	Customer-Specified Single Temperature Point Calibration	★
Calibration Certification		
Standard		**Standard**
Q4	Calibration Certification, Customer-Specified Temperature	★
Mounting Adapters		
Standard		**Standard**
M5-M7	Mounting adapter; Sensor Compression Fitting: M5= 1/8-27 NPT, M6 = 1/4-18 NPT, M7 = 1/2-14 NPT	★
A Leadkit		
Standard		**Standard**
A1-A8	Twisted lead wire extension: A1 = 1.5 ft, A2 = 3.0 ft, A3 = 6.0 ft, A4 = 12 ft, A5 = 24 ft, A6 = 50 ft, A7 = 75 ft, A8 = 100 ft	★
B Leadkit		
Standard		**Standard**
B1-B8(13)	Shielded cable lead wire extension: B1 = 1.5 ft, B2 = 3.0 ft, B3 = 6.0 ft, B4 = 12 ft, B5 = 24 ft, B6 = 50 ft, B7 = 75 ft, B8 = 100 ft	★
C Leadkit		
Standard		**Standard**
C1-C8(13)	Armored cable lead wire extension: C1 = 1.5 ft, C2 = 3.0 ft, C3 = 6.0 ft, C4 = 12 ft, C5 = 24 ft, C6 = 50 ft, C7 = 75 ft, C8 = 100 ft	★
D Leadkit		
Standard		**Standard**
D1-D8(13)	Armored cable lead wire extensions with electrical plug: D1 = 1.5 ft, D2 = 3.0 ft, D3 = 6.0 ft, D4 = 12 ft, D5 = 24 ft, D6 = 50 ft, D7 = 75 ft, D8 = 100 ft	★
L Leadkit		
Standard		**Standard**
L1-L8	Armored cable mating plugs with lead wire extension: L1 = 1.5 ft, L2 = 3.0 ft, L3 = 6.0 ft, L4 = 12 ft, L5 = 24 ft, L6 = 50 ft, L7 = 75 ft, L8 = 100 ft	★
F Leadkit		
Standard		**Standard**
F1(13)	4-pin bayonet connector	★
H Leadkit		
Standard		**Standard**
H1-H8	4-pin connector mating plugs with lead wire extension: H1 = 1.5 ft, H2 = 3.0 ft, H3 = 6.0 ft, H4 = 12 ft, H5 = 24 ft, H6 = 50 ft,	★
J Leadkit		
Standard		**Standard**
J1	Moisture-proof seal assembly for armored cables	★
Special External Pressure Test		
Standard		**Standard**
R01	Special External Pressure Test	★
Material Certifications		
Standard		**Standard**
Q8	Thermowell material certificate	★
Surface Finish Certification		
Standard		**Standard**
Q16	Surface Finish Certification	★

Table 6. Series 78 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Dye Penetration Test		
Standard		**Standard**
R03	Dye Penetration Test	★
Thermowell Special Cleaning		
Standard		**Standard**
R04	Thermowell Special Cleaning	★
NACE Approval		
Standard		**Standard**
R05	NACE Approval	★
SST Plug and Chain		
Standard		**Standard**
R06	SST Plug and Chain	★
Full Penetration Weld		
Standard		**Standard**
R07(14)	Full Penetration Weld	★
Thermowell Concentric Serrations		
Standard		**Standard**
R09(14)(15)	Concentric Serrations of Thermowell Flange Face	★
Flat Faced Flange		
Standard		**Standard**
R10 (14)(15)	Flat Faced Flange	★
Vent Hole		
Standard		**Standard**
R11	Vent Hole	★
Thermowell Xray		
Standard		**Standard**
R12	Thermowell Xray	★
Special Surface Finish		
Standard		**Standard**
R14	Special Surface Finish (12 RA Maximum “U” length = 22.5-in.)	★
Ring Joint Flange		
Standard		**Standard**
R16(14)(15)	Ring Joint Flange (not available with 0-in. (T) length)	★
Electropolish		
Standard		**Standard**
R20	Electropolish	★
Wake Frequency		
Standard		**Standard**
R21	Wake Frequency - Thermowell Strength Calculation	★
Internal Pressure Test		
Standard		**Standard**
R22	Internal Pressure Test	★
Brass Plug & Chain		
Standard		**Standard**
R23	Brass Plug & Chain	★
Canadian Registration No.		
Expanded		
R24	CRN Marking for British Columbia	
R25	CRN Marking for Alberta	
R26	CRN Marking for Saskatchewan	
R27	CRN Marking for Manitoba	
R28	CRN Marking for Ontario	
R29	CRN Marking for Quebec	
R30	CRN Marking for New Brunswick	
R31	CRN Marking for Nova Scotia	

Table 6. Series 78 RTD Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Expanded		
R32	CRN Marking for Prince Edward Island	
R33	CRN Marking for Yukon Territory	
R34	CRN Marking for Northwest Territory	
R35	CRN Marking for Nunavut	
R36	CRN Marking for Newfoundland and Labrador	
Twell From Hex Stock		
Expanded		
R37	Thermowell From Hex Stock	
Assemble to Option		
Standard		**Standard**
XA(2)(16)	Assemble connection head or transmitter to a sensor assembly (PTFE paste where appropriate, fully wired.)	★

(1) Not available with Sensor Lead Wire Termination codes R, P, or W.

(2) Not available with Approval codes E1, E6, or E7.

(3) Codes A and C must be used with an extension length. Additional non-standard (E) lengths are available in 1/2-in. increments from 2.5 to 9-in.

(4) Standard configuration with best delivery.

(5) Available only with straight stem flanged thermowells.

(6) Straight or Tapered stem only.

(7) F52, F64, F82, and F02 are not compatible with 1" Sch. XXS pipe.

(8) F58, F76, and F94 may not be compatible with 1" Sch. pipe and are not compatible with 1" Sch. 80, 160, or XXS pipe.

(9) F88 to F08 cannot be used with 0-in. (T) length. F08 cannot be used with 0- or 1/2-in. (T) length

(10) Limited to 24" immersion length and 316 or 304 SST materials only.

(11) The IEC 751 Class A option is not available with high-temperature sensors.

(12) IECEx Flameproof approvals only applicable if installed with a Rosemount 248, 644, or 3144 transmitter.

(13) These options are not available with Sensor Lead Wire Termination codes R, P, or W.

(14) Available on flanged thermowells only.

(15) Only one flange face option allowed.

(16) If ordering option code XA with a transmitter, specify the same option on the transmitter model code.

Table 7. Ordering Example

Typical Model Number	Model	Lead Wire Termination	Sensor Type	Extension Type	Extension Length	Material Code	Immersion Length	Mounting Style	Additional Options
	0078	N	21	A	30	A	075	T22	E5

Rosemount 183 Sensor and Thermowell

The Rosemount 183 Sensor and Thermowell have designs that provide flexible and reliable temperature measurements in process environments.

Features include:

- Industry-standard sensor types, including J, K, E, and T thermocouple varieties
- Variety of enclosure and connection head options
- Global hazardous-location approvals (Option Codes E5, E6, E7)
- Assemble to Transmitter option (Option Code XA)

Table 8. Series 183 Thermocouple Sensor Assemblies WITHOUT Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Model	Product Description	Available Safety Approvals					
		FM	ATEX	CSA	IECEx		
0183	Thermocouple Sensor WITHOUT Thermowell						
Sensor Lead Wire Termination							
Standard							**Standard**
R	Aluminum Connection Head, Six Terminals, Flat Cover, Unpainted	Y	Y	Y	N		★
T	Aluminum Connection Head, Six Terminals, Extended Cover, Unpainted	Y	Y	Y	N		★
P	Aluminum Connection Head, Six Terminals, Flat Cover, Painted	Y	Y	Y	N		★
L	Aluminum Connection Head, Six Terminals, Extended Cover, Painted	Y	Y	Y	N		★
N	Sensor only with 6-in. PTFE-insulated, 20-gauge lead wires	Y	Y	Y	N		★
D	Rosemount Aluminum Connection Head with 1/2-in. Entries	Y	Y	Y	Y		★
Expanded							
C	Polypropylene Connection Head	N	N	N	N		
G	Rosemount SST Connection Head with 1/2-in. Entries	N	N	N	N		

Sensor Type		Junction	
Capsule Sensor(1)(2)			
Standard			**Standard**
01(1)	Single	Grounded	★
02	Dual	Grounded	★
03	Single	Ungrounded	★
04	Dual, Unisolated	Ungrounded	★
05	Dual, Isolated	Ungrounded	★
General Purpose Sensors			
Standard			**Standard**
11	Single	Grounded	★
12	Dual	Grounded	★
13	Single	Ungrounded	★
14	Dual, Unisolated	Ungrounded	★
15	Dual, Isolated	Ungrounded	★
Spring-Loaded Sensors(3)			
Standard			**Standard**
21	Single	Grounded	★
22	Dual	Grounded	★
23	Single	Ungrounded	★
24	Dual, Unisolated	Ungrounded	★
25	Dual, Isolated	Ungrounded	★

Table 8. Series 183 Thermocouple Sensor Assemblies WITHOUT Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Bayonet Spring-Loaded Sensors[4][5]			★
Expanded			
31	Single	Grounded	
32	Dual	Grounded	
33	Single	Ungrounded	
34	Dual, Unisolated	Ungrounded	
35	Dual, Isolated	Ungrounded	
Thermocouple Type		**Temperature Range**	
Standard			**Standard**
J2	J	0 to 760 °C (32 to 1400 °F)	★
K2	K	0 to 1150 °C (32 to 2102 °F)	★
E2	E	0 to 871 °C (32 to 1600 °F)	★
T2	T	–180 to 371 °C (–292 to 700 °F)	★
Extension Type		**Material**	
Standard			**Standard**
A[6]	Nipple Coupling	SST	★
C[6]	Nipple Union	SST	★
N	None (Use with extension length option code 00)		★
Extension Length (E)			
Standard			**Standard**
00	0.0 in.		★
30	3.0 in.	(X) sensor length = (E) extension length + (L) thermowell length minus 0.25 in. (see Figure 4.)	★
60	6.0 in.		★
Thermowell Material			
Standard			**Standard**
N	No thermowell required		★
Code	**Sensor/Immersion Length (U length in inches)**		
Standard			**Standard**
020	2.0-in.		★
025	2.5-in.		★
030	3.0-in.		★
035	3.5-in.		★
040	4.0-in.		★
045	4.5-in.		★
050	5.0-in.		★
055	5.5-in.		★
060	6.0-in.		★
065	6.5-in.		★
070	7.0-in.		★
075	7.5-in.		★
080	8.0-in.		★
085	8.5-in.		★
090	9.0-in.		★
095	9.5-in.		★
100	10.0-in.		★
105	10.5-in.		★
110	11.0-in.		★
115	11.5-in.		★
120	12.0-in.		★
125	12.5-in.		★
130	13.0-in.		★

Table 8. Series 183 Thermocouple Sensor Assemblies WITHOUT Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Standard		Standard
135	13.5-in.	★
140	14.0-in.	★
145	14.5-in.	★
150	15.0-in.	★
155	15.5-in.	★
160	16.0-in.	★
165	16.5-in.	★
170	17.0-in.	★
175	17.5-in.	★
180	18.0-in.	★
185	18.5-in.	★
190	19.0-in.	★
195	19.5-in.	★
200	20.0-in.	★
205	20.5-in.	★
210	21.0-in.	★
215	21.5-in.	★
220	22.0-in.	★
225	22.5-in.	★
230	23.0-in.	★
235	23.5-in.	★
240	24.0-in.	★
245	24.5-in.	★
250	25.0-in.	★
260	26.0-in.	★
270	27.0-in.	★
280	28.0-in.	★
290	29.0-in.	★
300	30.0-in.	★
310	31.0-in.	★
320	32.0-in.	★
330	33.0-in.	★
340	34.0-in.	★
350	35.0-in.	★
360	36.0-in.	★
370	37.0-in.	★
380	38.0-in.	★
390	39.0-in.	★
400	40.0-in.	★
410	41.0-in.	★
420	42.0-in.	★
430	43.0-in.	★
440	44.0-in.	★
450	45.0-in.	★
460	46.0-in.	★
470	47.0-in.	★
480	48.0-in.	★

Table 8. Series 183 Thermocouple Sensor Assemblies WITHOUT Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Options (Include with selected model number)

Product Certifications		
Standard		**Standard**
E5	FM Explosion-proof approval (See Figure 24)	★
E6	CSA Explosion-proof approval (See Figure 25)	★
E7(7)	IECEx Flameproof approval (See Figure 28)	★
E1(8)	KEMA/CENELEC Flameproof approval (See Figure 27)	★
Mounting Adapters, Lead Wire Extensions, Connectors, and Seals		
Standard		**Standard**
M5-M7	Mounting adapters	★
Assembly Options		
Standard		**Standard**
XA(9)	Assemble connection head or transmitter to a sensor assembly	★

(1) This option must be used with Sensor Lead Wire Termination code N and is not available with assembly options XA.

(2) Cannot be used with approval option codes E1, E5, E6, or E7. See "Mounting Adapters for Series 58, 68, 78, and 183" on page 72.

(3) Spring-loaded sensors must be installed in a thermowell assembly to meet the requirement option code E6.

(4) This option is not available with explosion-proof approval option code E6.

(5) Bayonet spring-loaded style is available to 45-inches but is not available with Sensor Lead Wire Termination codes R, P, or W.

(6) Codes A and C must be used with an extension length. Additional non-standard (E) lengths are available in 1/2-in. increments from 2.5 to 9-in.

(7) IECEx Flameproof approvals only applicable if installed with a Rosemount 248, 644, or 3144 transmitter.

(8) ATEX Flameproof approval is only applicable if ordered with Sensor Lead Wire Terminator code D, R, P, T, or L (Rosemount connection head) or installed with Rosemount 248, 644, or 3144P transmitters.

(9) If ordering option code XA with a transmitter, specify the same option on the transmitter model code.

Table 9. Ordering Example

Typical Model Number	Model	Lead Wire Termination	Sensor Type	ISA Type	Extension Type	Extension Length	Thermowell Code	Immersion Length	Additional Options
	0183	N	11	J2	N	00	N	045	E5

Table 10. Series 183 Thermocouple Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Model	Product Description	Available Safety Approvals					
0183	Thermocouple Sensor WITH Thermowell	FM	ATEX	CSA	IECEx		
Sensor Lead Wire Termination							
Standard							**Standard**
R	Aluminum Connection Head, Six Terminals, Flat Cover, Unpainted	Y	Y	Y	N		★
T	Aluminum Connection Head, Six Terminals, Extended Cover, Unpainted	Y	Y	Y	N		★
P	Aluminum Connection Head, Six Terminals, Flat Cover, Painted	Y	Y	Y	N		★
L	Aluminum Connection Head, Six Terminals, Extended Cover, Painted	Y	Y	Y	N		★
N	Sensor only with 6-in. PTFE-insulated, 22-gauge lead wires	Y	Y	Y	N		★
D	Rosemount Aluminum Connection Head with 1/2-in. Entries	Y	Y	Y	Y		★
Expanded							
C	Polypropylene Connection Head	N	N	N	N		
G	Rosemount SST Connection Head with 1/2-in. Entries	N	N	N	N		

Sensor Type		Junction	
General-Purpose Sensors			
Standard			**Standard**
11	Single	Grounded	★
12	Dual	Grounded	★
13	Single	Ungrounded	★
14	Dual, Unisolated	Ungrounded	★
15	Dual, Isolated		★
Spring-Loaded Sensors			
Standard			**Standard**
21	Single	Grounded	★
22	Dual	Grounded	★
23	Single	Ungrounded	★
24	Dual, Unisolated	Ungrounded	★
25	Dual, Isolated	Ungrounded	★
Bayonet Spring-Loaded Sensors[(1)(2)]			
Expanded			
31	Single	Grounded	
32	Dual	Grounded	
33	Single	Ungrounded	
34	Dual, Unisolated	Ungrounded	
35	Dual, Isolated	Ungrounded	

Thermocouple Type		Temperature Range	
Standard			**Standard**
J2	J	0 to 760 °C (32 to 1400 °F)	★
K2	K	0 to 1150 °C (32 to 2102 °F)	★
E2	E	0 to 871 °C (32 to 1600 °F)	★
T2	T	–180 to 371 °C (–292 to 700 °F)	★

Extension Type		Material	
Standard			**Standard**
A[(3)]	Nipple Coupling	SST	★
C[(3)]	Nipple Union	SST	★
N	None	(Use with extension length option code 00)	★

Extension Length (E)		
Standard		**Standard**
00	0.0 in.	★
30	3.0 in.	★
60	6.0 in.	★

Table 10. Series 183 Thermocouple Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Thermowell Material				
Standard				**Standard**
A	Type 316 SST[4]			★
B	Type 304 SST			★
C	Carbon Steel			★
D	316L SST			★
E	304L SST			★
Expanded				
F	Alloy 20			
G	Alloy 400			
H	Alloy 600			
J	Alloy C-276			
L	Alloy B			
M	304 SST with PTFE coating			
P	Chrome Molybdenum F22			
R	Nickel 200			
T	Titanium			
U[5]	316 SST with Tantalum Sheath			
V	310 SST			
W	321 SST			
Z	Chrome Molybdenum F11			
Sensor/Immersion Length (U[6] length in inches)		**(L) Length in Inches**	**T[7] Length in Inches**	
Standard				**Standard**
015[8]	1.5-in.	4.0-in.	1.0-in.	★
020[6]	2.0-in.	4.0-in.	0.5-in.	★
025[6]	2.5-in.	4.0-in.	0.0-in.	★
030	3.0-in.	6.0-in.	1.5-in.	★
035	3.5-in.	6.0-in.	1.0-in.	★
040	4.0-in.	6.0-in.	0.5-in.	★
045	4.5-in.	6.0-in.	0.0-in.	★
050	5.0-in.	9.0-in.	2.5-in.	★
055	5.5-in.	9.0-in.	2.0-in.	★
060	6.0-in.	9.0-in.	1.5-in.	★
065	6.5-in.	9.0-in.	1.0-in.	★
070	7.0-in.	9.0-in.	0.5-in.	★
075	7.5-in.	9.0-in.	0.0-in.	★
080	8.0-in.	12.0-in.	2.5-in.	★
085	8.5-in.	12.0-in.	2.0-in.	★
090	9.0-in.	12.0-in.	1.5-in.	★
095	9.5-in.	12.0-in.	1.0-in.	★
100	10.0-in.	12.0-in.	0.5-in.	★
105	10.5-in.	12.0-in.	0.0-in.	★
110	11.0-in.	15.0-in.	2.5-in.	★
115	11.5-in.	15.0-in.	2.0-in.	★
120	12.0-in.	15.0-in.	1.5-in.	★
125	12.5-in.	15.0-in.	1.0-in.	★
130	13.0-in.	15.0-in.	0.5-in.	★
135	13.5-in.	15.0-in.	0.0-in.	★
140	14.0-in.	18.0-in.	2.5-in.	★
145	14.5-in.	18.0-in.	2.0-in.	★
150	15.0-in.	18.0-in.	1.5-in.	★
155	15.5-in.	18.0-in.	1.0-in.	★

Table 10. Series 183 Thermocouple Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Standard				**Standard**
160	16.0-in.	18.0-in.	0.5-in.	★
165	16.5-in.	18.0-in.	0.0-in.	★
170	17.0-in.	21.0-in.	2.5-in.	★
175	17.5-in.	21.0-in.	2.0-in.	★
180	18.0-in.	21.0-in.	1.5-in.	★
185	18.5-in.	21.0-in.	1.0-in.	★
190	19.0-in.	21.0-in.	0.5-in.	★
195	19.5-in.	21.0-in.	0.0-in.	★
200	20.0-in.	24.0-in.	2.5-in.	★
205	20.5-in.	24.0-in.	2.0-in.	★
210	21.0-in.	24.0-in.	1.5-in.	★
215	21.5-in.	24.0-in.	1.0-in.	★
220	22.0-in.	24.0-in.	0.5-in.	★
225	22.5-in.	24.0-in.	0.0-in.	★
Thermowell Style		**Mounting**	**Stem**	
Standard				**Standard**
T20(4)	Threaded	1/2-14 ANPT	Stepped	★
T22(4)	Threaded	3/4-14 ANPT	Stepped	★
T24(4)	Threaded	1-11.5 ANPT	Stepped	★
T26	Threaded	3/4-14 ANPT	Tapered	★
T28	Threaded	1-11.5 ANPT	Tapered	★
T30	Threaded	1 1/2-11 ANPT	Tapered	★
T32	Threaded	1/2-14 ANPT	Straight	★
T34	Threaded	3/4-14 ANPT	Straight	★
T36	Threaded	1-11.5 ANPT	Straight	★
T38	Threaded	3/4-14 ANPT	Straight	★
T44	Threaded	1/2-14 ANPT	Tapered	★
W38	Welded	3/4-in. pipe	Stepped	★
W40	Welded	1-in. pipe	Stepped	★
W42	Welded	3/4-in. pipe	Tapered	★
W44	Welded	1-in. pipe	Tapered	★
W46	Welded	1 1/4-in. pipe	Tapered	★
W48	Welded	3/4-in. pipe	Straight	★
W50	Welded	1-in. pipe	Straight	★
F10	Flanged	2-in., Class 150	Straight	★
F12	Flanged	3-in., Class 150	Straight	★
F52(9)	Flanged	1-in., Class 150	Stepped	★
F54	Flanged	1 1/2-in., Class 150	Stepped	★
F56	Flanged	2-in., Class 150	Stepped	★
F58(10)	Flanged	1-in., Class 150	Tapered	★
F60	Flanged	1 1/2-in., Class 150	Tapered	★
F62	Flanged	2-in. Class 150	Tapered	★
F64(9)	Flanged	1-in., Class 150	Straight	★
F66	Flanged	1 1/2-in., Class 150	Straight	★
F70	Flanged	1-in., Class 300	Stepped	★
F72	Flanged	1 1/2-in., Class 300	Stepped	★
F74	Flanged	2-in., Class 300	Stepped	★
F76(10)	Flanged	1-in., Class 300	Tapered	★
F78	Flanged	1 1/2-in., Class 300	Tapered	★

Table 10. Series 183 Thermocouple Sensor Assemblies WITH Thermowell
★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Standard				**Standard**
F80	Flanged	2-in., Class 300	Tapered	★
F82(9)	Flanged	1-in., Class 300	Straight	★
F84	Flanged	1 1/2-in., Class 300	Straight	★
F86	Flanged	2-in., Class 300	Straight	★
F88(11)	Flanged	1-in., Class 600	Stepped	★
F90(11)	Flanged	1 1/2-in., Class 600	Stepped	★
F92(11)	Flanged	2-in., Class 600	Stepped	★
F94(10)(11)	Flanged	1-in., Class 600	Tapered	★
F96(11)	Flanged	1 1/2-in., Class 600	Tapered	★
F98(11)	Flanged	2-in., Class 600	Tapered	★
F02(9)(11)	Flanged	1-in., Class 600	Straight	★
F04(11)	Flanged	1 1/2-in., Class 600	Straight	★
F06(11)	Flanged	2-in., Class 600	Straight	★
F16(11)	Flanged	1 1/2-in., Class 900	Tapered	★
F34(11)	Flanged	1 1/2-in., Class 1500	Tapered	★
F24(11)	Flanged	2-in., Class 1500	Tapered	★
F08(11)	Flanged	1 1/2-in., Class 2500	Tapered	★
Q02(12)	Sanitary, Tri-Clamp	1-in., Tri-Clamp	Stepped	★
Q04c	Sanitary, Tri-Clamp	1 1/2-in., Tri-Clamp	Stepped	★
Q06(11)	Sanitary, Tri-Clamp	2-in., Tri-Clamp	Stepped	★
Q08(11)	Sanitary, Tri-Clamp	3-in., Tri-Clamp	Stepped	★
Q20(11)	Sanitary, Tri-Clamp	3/4-in., Tri-Clamp	Straight	★
Q22(11)	Sanitary, Tri-Clamp	1-in., Tri-Clamp	Straight	★
Q24(11)	Sanitary, Tri-Clamp	1 1/2-in., Tri-Clamp	Straight	★
Q26(11)	Sanitary, Tri-Clamp	2-in., Tri-Clamp	Straight	★
Q28(11)	Sanitary, Tri-Clamp	3-in., Tri-Clamp	Straight	★

Options (Include with selected model number)

Product Certifications		
Standard		**Standard**
E5	FM Explosion-proof approval (See Figure 24)	★
E6	CSA Explosion-proof approval (See Figure 25)	★
E7(13)	IECEx Flameproof approval (See Figure 28)	★
E1	KEMA/CENELEC approval (See Figure 27)	★
Mounting Adapters		
Standard		**Standard**
M5-M7	Mounting adapter: Sensor Compression Fitting: M5 = 1/8-27 NPT, M6 = 1/4-18 NPT, M7 = 1/2-14 NPT	★
Special External Pressure Test		
Standard		**Standard**
R01	Special External Pressure Test	★
Material Certification		
Standard		**Standard**
Q8	Material Certification	★
Dye Penetration Test		
Standard		**Standard**
R03	Dye Penetration Test	★
Thermowell Special Cleaning		
Standard		**Standard**
R04	Thermowell Special Cleaning	★
NACE Approval		
Standard		**Standard**
R05	NACE Approval	★

Table 10. Series 183 Thermocouple Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

SST Plug and Chain		
Standard		**Standard**
R06	SST Plug and Chain	★
Full Penetration Weld		
Standard		**Standard**
R07[14]	Full Penetration Weld	★
Thermowell Concentric Serrations		
Standard		**Standard**
R09[14][15]	Concentric Serrations of Thermowell Flange Face	★
Flat Faced Flange		
Standard		**Standard**
R10 [13][14]	Flat Faced Flange	★
Vent Hole		
Standard		**Standard**
R11	Vent Hole	★
Thermowell Xray		
Standard		**Standard**
R12	Thermowell Xray	★
Special Surface Finish		
Standard		**Standard**
R14	Special Surface Finish (12 Ra Maximum “U” length = 22.5-in.)	★
Ring Joint Flange		
Standard		**Standard**
R16[13][14]	Ring joint flange (Not available with 0-in. (T) length)	★
Electropolish		
Standard		**Standard**
R20	Electropolish	★
Wake Frequency		
Standard		**Standard**
R21	Wake Frequency-Thermowell Strength Calculation	★
Internal Pressure Test		
Standard		**Standard**
R22	Internal Pressure Test	★
Brass Plug & Chain		
Standard		**Standard**
R23	Brass Plug & Chain	★
Canadian Registration No.		
Expanded		
R24	CRN Marking for British Columbia	
R25	CRN Marking for Alberta	
R26	CRN Marking for Saskatchewan	
R27	CRN Marking for Manitoba	
R28	CRN Marking for Ontario	
R29	CRN Marking for Quebec	
R30	CRN Marking for New Brunswick	
R31	CRN Marking for Nova Scotia	
R32	CRN Marking for Prince Edward Island	
R33	CRN Marking for Yukon Territory	
R34	CRN Marking for Northwest Territory	
R35	CRN Marking for Nunavut	
R36	CRN Marking for Newfoundland and Labrador	
Twell From Hex Stock		
Expanded		
R37	Thermowell from Hex stock	

Table 10. Series 183 Thermocouple Sensor Assemblies WITH Thermowell

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Assemble to Options		
Standard		**Standard**
XA(16)	Assemble connection head or transmitter to a sensor assembly	★

(1) This option is not available with explosion-proof approval option codes E1, E5, E6, or E7.

(2) Bayonet spring-loaded style available to 45 inches. Codes 31 - 35 are not available with Sensor Lead Wire Termination codes R or P.

(3) Codes A and C must be used with an extension length. Additional non-standard (E) lengths are available in 1/2-in. increments from 2.5 to 9-in.

(4) Standard configuration with best delivery.

(5) Available only with straight stem thermowells.

(6) Thermowells with an overall length ("U" + "T" + 1.75-in.) of 36-in. or less are machined from solid barstock. Thermowells with an overall length larger than 42-in. will be constructed using a welded 3-piece design and are available only with a stepped stem style.

(7) For additional (T) lengths, see Table 15 on page 40.

(8) Straight or Tapered stem thermowells only.

(9) F52, F64, F82, and F02 are not compatible with 1" Sch. XXS pipe.

(10) F58, F76, and F94 may not be compatible with 1" Sch. pipe and are not compatible with 1" Sch. 80, 160 or XXS pipe.

(11) Cannot be used with 0-in. (T) length. F08 cannot be used with 0- or 1/2-in. (T) length

(12) Limited to 24" immersion length and 316 or 304 SST materials only.

(13) IECEx Flameproof approvals only applicable if installed with a Rosemount 248, 644, or 3144P transmitter.

(14) Available on flanged thermowells only.

(15) Only one flange face option allowed.

(16) If ordering option code XA with a transmitter, specify the same option on the transmitter model code.

Table 11. Ordering Example

Typical Model Number	**Model**	**Lead Wire Termination**	**Sensor Type**	**ISA Type**	**Extension Type**	**Extension Length**	**Material Code**	**Immersion Length**	**Mounting Style**	**Additional Options**
	0183	N	21	J2	A	30	A	075	T22	E5

Rosemount 68Q Sanitary Sensor

The Rosemount 68Q Sanitary Sensor has designs that provide flexible and reliable temperature measurements in hygienic process environments.

Features include:

- Industry-standard RTD sensor design
- Tri-Clamp endcap designs for easy installation
- 3-A Standards approval
- Variety of enclosure and connection head options
- Calibration services to give you insight to sensor performance (Option Codes V1-V7)
- Electropolishing Surface Finish (Option Code R20)
- Assemble to Transmitter option (Option Code XA)

Table 12. Series 68Q Sanitary Platinum RTD Sensor Assemblies
★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Model	Product Description		
0068Q	Sanitary Platinum RTD Sensor Assembly		
Sensor Lead Wire Termination			
Standard			**Standard**
P	Aluminum Connection Head, Six Terminals, Flat Cover, Painted		★
L	Aluminum Connection Head, Six Terminals, Extended Cover, Painted		★
N	Sensor only		★
D	Rosemount Aluminum Connection Head with 1/2-in. Entries		★
Expanded			
C	Polypropylene Connection Head		
G	Rosemount SST Connection Head with 1/2-in. Entries		
Sensor Type		**Temperature**	
Standard			**Standard**
11	Single Stepped Stem	-50 to 200 °C (-58 to 392 °F)	★
15	Dual Stepped Stem	-50 to 200 °C (-58 to 392 °F)	★
21	Single Straight Stem	-50 to 200 °C (-58 to 392 °F)	★
25	Dual Straight Stem	-50 to 200 °C (-58 to 392 °F)	★
30(1) (2)	Mini General Purpose 6-in. lead with 1/2-in. NPT Threaded Adapter	-50 to 200 °C (-58 to 392 °F)	★
31(1)(2)(3)	Mini General Purpose 6-in. lead with 1/2-in. NPSM Threaded Adapter	-50 to 200 °C (-58 to 392 °F)	★
32(1)(2)(3)	Mini General Purpose 180-in. cable with strain relief	-50 to 200 °C (-58 to 392 °F)	★
33(1)(2)(3)	Mini General Purpose 300-in. cable with strain relief	-50 to 200 °C (-58 to 392 °F)	★
41(2)(4)	Mini Spring Loaded with thermowell replacement sensor	-50 to 200 °C (-58 to 392 °F)	★
Sensor Immersion Length (L) inches			
Standard			**Standard**
U010	1.00 in.		★
U011	1.10 in.		★
U012	1.20 in.		★
U013	1.25 in.		★
U014	1.40 in.		★
U015	1.50 in.		★

Table 12. Series 68Q Sanitary Platinum RTD Sensor Assemblies
★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Standard			**Standard**
U016	1.60 in.		★
U017	1.70 in.		★
U018	1.80 in.		★
U019	1.90 in.		★
U020	2.00 in.		★
U025	2.50 in.		★
U030	3.00 in.		★
U035	3.50 in.		★
U040(5)	4.00 in.		★
U045	4.50 in.		★
U050(5)	5.00 in.		★
U055	5.50 in.		★
U060	6.00 in.		★
U065	6.50 in.		★
U070	7.00 in.		★
U075	7.50 in.		★
U080	8.00 in.		★
U085	8.50 in.		★
U090	9.00 in.		★
U095	9.50 in.		★
Endcap Type		**O.D. Tube Size (inches)**	
Standard			**Standard**
L050(6)	Tri-Clamp	1/2 to 3/4 in.	★
L100	Tri-Clamp	1.00 in.	★
L150(5)	Tri-Clamp	1.50 in.	★
L200(5)	Tri-Clamp	2.00 in.	★
L250	Tri-Clamp	2.50 in.	★
L300	Tri-Clamp	3.00 in.	★

Options (Include with selected model number)

Callendar-Van Dusen Constants		
Standard		**Standard**
V1-V7	V-Callendar-van Dusen Constants (V3, V4, V6 not available with 68Q)	★
Calibration Schedule		
Standard		**Standard**
X8	Customer-Specified Temperature Range Calibration	★
X9	Customer-Specified Single Temperature Point Calibration	★
Calibration Certification		
Standard		**Standard**
Q4	Calibration Certification, Customer-Specified Temperature	★
Special Surface Finish Electro Polish		
Standard		**Standard**
R20(7)	Electropolishing of wetted surfaces	★
Special Surface Finish High Mechanical Polish		
Standard		**Standard**
HP	High Mechanical Polish, 15R_a or better	★
Thermowell Material Certification		
Standard		**Standard**
Q8	Material Certification	★
Surface Finish Certification		
Standard		**Standard**
Q16	Surface Finish Certification	★

Table 12. Series 68Q Sanitary Platinum RTD Sensor Assemblies

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Assemble to Options		
Standard		**Standard**
XA[8]	Assemble connection head or transmitter to a sensor assembly (PTFE paste where appropriate, fully wired.)	★

(1) Only available in immersion lengths between 1-in. and 2-in.

(2) Only available with Tri-Clamp O.D. tube size 1/2 to 3/4-in. (Endcap type code L050).

(3) Only available with Sensor lead Wire Termination code N (sensor only).

(4) Only available in U lengths of 2.0, 2.5, or 3.0 inches.

(5) Standard configuration with best delivery.

(6) Only available in sensor type code 30, 31, 32, 33, 41.

(7) If ordering a Mini General Purpose or Mini Spring Loaded Sensor (Sensor Type codes 30, 31, 32, 33, or 41) with Electropolishing, High Mechanical Polish (Option code HP) is also required.

(8) If ordering option code XA with a transmitter, specify the same option on the transmitter model code.

Ordering Example

	Model	**Lead Wire Termination**	**Sensor Type**	**Immersion Length**	**Endcap Type, Tube Size**	**Additional Options**
Typical Model Number	0068Q	N	11	U050	L150	V2

Rosemount 58C Cut-to-Fit Sensor

The Rosemount 58C Cut-to-Fit Sensor has designs that provide flexible and reliable temperature measurements in process environments.

Features include:

- Industry-standard RTD sensor design
- Cut-to-fit eliminates need to stock large selection of sensors in specific lengths
- 12-, 24-, 36-, and 48-in. lengths available

Table 13. Series 58C Cut-to-Fit RTD Sensors
★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Model	Product Description	
0058C	Platinum Resistance Temperature Sensor	
Sensor Lead Wire Termination		
Standard		**Standard**
D	Rosemount Aluminum Connection Head with 1/2-in. Entries	★
R	Aluminum Connection Head, Six Terminals, Flat Cover, Unpainted	★
T	Aluminum Connection Head, Six Terminals, Extended Cover, Unpainted	★
P	Aluminum Connection Head, Six Terminals, Flat Cover, Painted	★
L	Aluminum Connection Head, Six Terminals, Extended Cover, Painted	★
N	Sensor only with 6-in. PTFE-insulated, 22-gauge lead wires	★
Expanded		
C	Polypropylene Connection Head	
G	Rosemount SST Connection with 1/2-in. Entries	
Sensor Immersion Length		
Standard		**Standard**
1200	12 in.	★
2400	24 in.	★
3600	36 in.	★
4800	48 in.	★
Mounting Adapter		
Standard		**Standard**
NNN	None	★
C01(1)	One-compression fitting 1/2–14 ANPT	★
C02(1)	Two-compression fittings 1/2–14 ANPT	★
SNN	Spring-loaded fitting 1/2–14 ANPT	★

(1) The only difference between C01 and C02 is that the C01 includes one fitting while the C02 option includes two fittings.

Ordering Example

Typical Model Number

Model	Lead Wire Termination	Sensor Length	Mounting Adapter
0058C	R	1200	SNN

Table 14. Series 58C Spare Parts List
(specify spare part number separately when ordering mounting adapters)

Mounting Adapters	Option Code	Spare Part Number
Compression fitting 1/2–14 ANPT	C01 and C02	C07961-0008
Spring loaded fitting 1/2–14 ANPT	SNN	00058-0010-0001

Rosemount 91 Series Thermowells

The Rosemount 91 Series Thermowells have designs that provide flexible and reliable temperature measurements in process environments.

Features include:

- Threaded, Flanged, and Weld-in Styles
- Wake Frequency Calculations (Option Code R21)
- NACE Approval (Option Code R05)
- Internal Pressure Test (Option Code R22)
- External Pressure Test (Option Code R01)

Table 15. Series 91 Thermowells

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Model	Description	
0091	Thermowells	
Thermowell Material		
Standard		**Standard**
A	Type 316 SST	★
B	Type 304 SST	★
C	Carbon Steel	★
D	316L SST	★
E	304L SST	★
Expanded		
F	Alloy 20	
G	Alloy 400	
H	Alloy 600	
J	Alloy C-276	
L	Alloy B	
M	304 SST with PTFE coating	
P	Chrome Molybdenum F22	
R	Nickel 200	
T	Titanium	
U[(2)]	316 SST with tantalum sheath	
V	310 SST	
W	321 SST	
X	Special Material	
Y	316Ti SST	
Z	Chrome Molybdenum F11	
Sensor/Immersion Length (U) in inches[(1)]		
Standard		**Standard**
005	0.5 in.	★
007	0.75 in.	★
010	1.0 in.	★
015[(2)]	1.5 in.	★
020	2.0 in.	★

Table 15. Series 91 Thermowells

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Standard		Standard
025	2.5 in.	★
030	3.0 in.	★
035	3.5 in.	★
040	4.0 in.	★
045	4.5 in.	★
050	5.0 in.	★
055	5.5 in.	★
060	6.0 in.	★
065	6.5 in.	★
070	7.0 in.	★
075	7.5 in.	★
080	8.0 in.	★
085	8.5 in.	★
090	9.0 in.	★
095	9.5 in.	★
100	10.0 in.	★
105	10.5 in.	★
110	11.0 in.	★
115	11.5 in.	★
120	12.0 in.	★
125	12.5 in.	★
130	13.0 in.	★
135	13.5 in.	★
140	14.0 in.	★
145	14.5 in.	★
150	15.0 in.	★
155	15.5 in.	★
160	16.0 in.	★
165	16.5 in.	★
170	17.0 in.	★
175	17.5 in.	★
180	18.0 in.	★
185	18.5 in.	★
190	19.0 in.	★
195	19.5 in.	★
200	20.0 in.	★
205	20.5 in.	★
210	21.0 in.	★
215	21.5 in.	★
220	22.0 in.	★
225	22.5 in.	★
230	23.0 in.	★
240	24.0 in.	★
250	25.0 in.	★
260	26.0 in.	★
270	27.0 in.	★
280	28.0 in.	★
290	29.0 in.	★
300	30.0 in.	★
310	31.0 in.	★
320	32.0 in.	★

Table 15. Series 91 Thermowells

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery. The Expanded offering is subject to additional delivery lead time.

Standard					**Standard**
330	33.0 in.				★
340	34.0 in.				★
350	35.0 in.				★
360	36.0 in.				★
370	37.0 in.				★
380	38.0 in.				★
390	39.0 in.				★
400	40.0 in.				★
410	41.0 in.				★
420	42.0 in.				★
430	43.0 in.				★
440	44.0 in.				★
450	45.0 in.				★
460	46.0 in.				★
470	47.0 in.				★
480	48.0 in.				★
Thermowell Mounting Style		**Stem Style**	**Tip A (in.)**	**Root B (in.)**	
Standard					**Standard**
T20	Thread, 1/2–14 ANPT	Stepped	0.50	0.63	★
T22	Thread, 3/4–14 ANPT	Stepped	0.50	0.75	★
T24	Thread, 1–11.5 ANPT	Stepped	0.50	0.88	★
T26	Thread, 3/4–14 ANPT	Tapered	0.63	0.88	★
T28	Thread, 1–11.5 ANPT	Tapered	0.63	1.06	★
T30	Thread, 1 1/2–11.5 ANPT	Tapered	0.75	1.50	★
T32	Thread, 1/2–14 ANPT	Straight	0.50	0.50	★
T34	Thread, 3/4–14 ANPT	Straight	0.75	0.75	★
T36	Thread, 1–11.5 ANPT	Straight	0.75	0.75	★
T38	Thread, 3/4–14 ANPT	Straight	0.50	0.50	★
T44	Thread, 1/2–14 ANPT	Tapered	0.50	0.63	★
W38	Weld, 3/4-in. pipe	Stepped	0.50	0.75	★
W40	Weld, 1-in. pipe	Stepped	0.50	0.88	★
W42	Weld, 3/4-in. pipe	Tapered	0.63	0.88	★
W44	Weld, 1-inch Pipe,	Tapered	0.75	1.00	★
W46	Weld, 1 1/4-inch Pipe	Tapered	0.75	1.25	★
W48	Weld, 3/4-inch Pipe	Straight	0.75	0.75	★
W50	Weld, 1-inch Pipe	Straight	0.75	0.75	★
F10	Flange, F = 2-inch, Class 150	Straight	0.75	0.75	★
F12	Flange, F = 3-inch, Class 150	Straight	0.75	0.75	★
F52(3)	Flange, F = 1-inch, Class 150	Stepped	0.50	0.75	★
F54	Flange, F = 1½-inch, Class 150	Stepped	0.50	0.75	★
F56	Flange, F = 2-inch, Class 150	Stepped	0.50	0.75	★
F58(4)	Flange, F = 1-inch, Class 150	Tapered	0.75	1.00	★
F60	Flange, F = 1½-inch, Class 150	Tapered	0.75	1.00	★
F62	Flange, F = 2-inch, Class 150	Tapered	0.75	1.25	★
F64(3)	Flange, F = 1-inch, Class 150	Straight	0.75	0.75	★
F66	Flange, F = 1½-inch, Class 150	Straight	0.75	0.75	★
F70	Flange, F = 1-inch, Class 300	Stepped	0.50	0.75	★
F72	Flange, F = 1½-inch, Class 300	Stepped	0.50	0.75	★
F74	Flange, F = 2-inch, Class 300	Stepped	0.50	0.75	★

Table 15. Series 91 Thermowells

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Standard					**Standard**
F76[4]	Flange, F = 1-inch, Class 300	Tapered	0.75	1.00	★
F78	Flange, F = 1½-inch, Class 300	Tapered	0.75	1.00	★
F80	Flange, F = 2-inch, Class 300	Tapered	0.75	1.25	★
F82[3]	Flange, F = 1-inch, Class 300	Straight	0.75	0.75	★
F84	Flange, F = 1½-inch, Class 300	Straight	0.75	0.75	★
F86	Flange, F = 2-inch, Class 300	Straight	0.75	0.75	★
F88[5]	Flange, F = 1-inch, Class 600	Stepped	0.50	0.75	★
F90[5]	Flange, F = 1½-inch, Class 600	Stepped	0.50	0.75	★
F92[5]	Flange, F = 2-inch, Class 600	Stepped	0.50	0.75	★
F94[4][5]	Flange, F = 1-inch, Class 600	Tapered	0.75	1.00	★
F96[5]	Flange, F = 1½-inch, Class 600	Tapered	0.75	1.00	★
F98[5]	Flange, F = 2-inch, Class 600	Tapered	0.75	1.25	★
F02[3][5]	Flange, F = 1-inch, Class 600	Straight	0.75	0.75	★
F04[5]	Flange, F = 1½-inch, Class 600	Straight	0.75	0.75	★
F06[5]	Flange, F = 2-inch, Class 600	Straight	0.75	0.75	★
F16[5]	Flange, F = 1½-inch, Class 900	Tapered	0.75	1.00	★
F34[5]	Flange, F = 1½-inch, Class 1500	Tapered	0.75	1.00	★
F24[5]	Flange, F = 2-inch, Class 1500	Tapered	0.75	1.25	★
F08[6]	Flange, F = 1½-inch, Class 2500	Tapered	0.75	1.00	★
Q02[7]	Sanitary, 1-in.,Tri-Clamp	Stepped	0.50	0.75	★
Q04[8]	Sanitary, 1 1/2-in., Tri-Clamp	Stepped	0.50	0.75	★
Q06[8]	Sanitary, 2-in., Tri-Clamp	Stepped	0.50	0.75	★
Q08[8]	Sanitary, 3-in.,Tri-Clamp	Stepped	0.50	0.75	★
Q20[8]	Sanitary, 3/4-in., Tri-Clamp	Straight	0.44	0.44	★
Q22[8]	Sanitary, 1-in.,Tri-Clamp	Straight	0.50	0.50	★
Q24[8]	Sanitary, 1 1/2-in., Tri-Clamp	Straight	0.50	0.50	★
Q26[8]	Sanitary, 2-in., Tri-Clamp	Straight	0.50	0.50	★
Q28[8]	Sanitary, 3-in.,Tri-Clamp	Straight	0.50	0.50	★
Thermowell Lagging Length (T) in.					
Standard					**Standard**
T000	0.0 in.				★
T005	0.5 in.				★
T010	1.0 in.				★
T015	1.5 in.				★
T020	2.0 in.				★
T025	2.5 in.				★
T030	3.0 in.				★
T035	3.5 in.				★
T040	4.0 in.				★
T045	4.5 in.				★
T050	5.0 in.				★
T055	5.5 in.				★
T060	6.0 in.				★
T065	6.5 in.				★
T070	7.0 in.				★
T075	7.5 in.				★
T080	8.0 in.				★
T085	8.5 in.				★
T090	9.0 in.				★
T095	9.5 in.				★

Table 15. Series 91 Thermowells

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Instrument Connection Thread		
Standard		**Standard**
P	1/2–14 NPSM	★
D	1/2–14 ANPT for CSA	★

Options (Include with selected model number)

Special External Pressure Test		
Standard		**Standard**
R01[8]	Special External Pressure Test	★
Material Certification		
Standard		**Standard**
Q8	Material Certification	★
Dye Penetration Test		
Standard		**Standard**
R03	Dye Penetration Test	★
Thermowell Special Cleaning		
Standard		**Standard**
R04	Thermowell Special Cleaning	★
NACE Approval		
Standard		**Standard**
R05	NACE Approval	★
SST Plug and Chain		
Standard		**Standard**
R06	SST Plug and Chain	★
Full Penetration Weld		
Standard		**Standard**
R07[9]	Full Penetration Weld	★
Thermowell Concentric Serrations		
Standard		**Standard**
R09[9][10]	Concentric Serration of Thermowell Flange Face	★
Flat Faced Flange		
Standard		**Standard**
R10 [9][10]	Flat Face Flange	★
Vent Hole		
Standard		**Standard**
R11	Vent Hole	★
Special Surface Finish		
Standard		**Standard**
R14[11]	Thermowell Special Surface Finish (12 R_a Max) (Maximum (U) length = 22.5 in.)	★
Ring Joint Flange		
Standard		**Standard**
R16[5][9][10]	Ring Joint Flange (Not available with 0-in. (T) length)	★
Electropolish		
Standard		**Standard**
R20[12]	Electropolish	★
Wake Frequency		
Standard		**Standard**
R21	Wake Frequency-Thermowell Strength Calculation	★
Internal Pressure Test		
Standard		**Standard**
R22	Internal Pressure Test	★
Brass Plug & Chain		
Standard		**Standard**
R23	Brass Plug & Chain	★

Table 15. Series 91 Thermowells

★ The Standard offering represents the most common options. The starred options (★) should be selected for best delivery.
The Expanded offering is subject to additional delivery lead time.

Canadian Registration No.		
Expanded		
R24	CRN Marking for British Columbia	
R25	CRN Marking for Alberta	
R26	CRN Marking for Saskatchewan	
R27	CRN Marking for Manitoba	
R28	CRN Marking for Ontario	
R29	CRN Marking for Quebec	
R30	CRN Marking for New Brunswick	
R31	CRN Marking for Nova Scotia	
R32	CRN Marking for Prince Edward Island	
R33	CRN Marking for Yukon Territory	
R34	CRN Marking for Northwest Territory	
R35	CRN Marking for Nunavut	
R36	CRN Marking for Newfoundland and Labrador	
Twell From Hex Stock		
Expanded		
R37	Thermowell From Hex stock	

(1) Thermowells with an overall lengths ("U" + "T" + 1.75-in.) of 36-in. or less are machined from solid bar stock. Thermowells with an overall length larger than 42-in. will be constructed using a welded 3-piece design and are available only with a stepped stem style.

(2) Available in straight stem only.

(3) F52, F64, F82 and F02 are not compatible with 1" Sch. XXS pipe.

(4) F58, F76 and F94 may not be compatible with 1" Sch. pipe and are not compatible with 1" Sch. 80, 160 or XXS pipe.

(5) Not available with 0-in. (T) length.

(6) Not available with 0- or $^{1}/_{2}$-in. (T) length.

(7) Limited to 24" immersion length and 316 or 304 SST materials only.

(8) Maximum (U) length = 42.0-in.

(9) Available on flanged thermowells only.

(10) Only one flange face option allowed.

(11) Maximum (U) length = 22.5 inches.

(12) Not available on flanged thermowells and L lengths longer than 24".

Ordering Example

Typical Model Number

Model	Material	Immersion Length	Mounting Style	Lagging Length	Connection Thread	Additional Options
0091	A	030	F52	T040	P	R01 R05 R07

Introduction

OVERVIEW

Emerson Process Management offers a wide variety of RTD and thermocouple sensors that are available alone or as complete assemblies including connection heads, thermowells, and extension fittings. In addition to complete assemblies, Emerson Process Management offers heads, coupling/nipple and union/nipple extensions, compression fittings, and thermowells.

Using this Product Data Sheet (PDS)

Use this PDS to order complete temperature sensor assemblies, which include sensors, thermowells, extensions, and connection heads. These options can also be ordered separately. For example, you can order a thermowell, extension, or connection head for use with an existing sensor. In each case it is important to know and understand the sections of this PDS when specifying the items.

Threaded Sensors and Assemblies

- Includes descriptions, specifications, and ordering information for Series 58C, 68, 68Q, and 78 RTDs, and the Series 183 thermocouples.
- Includes information for ordering sensors, connection heads, extensions, and thermowells as complete assemblies.

Calibration

- Includes characterization schedules and information for ordering calibrated Series 68, 68Q, and 78 RTD Sensors.
- Includes information regarding the use of Callendar-Van Dusen constants to match specific Series 68, 68Q, and 78 RTDs to Rosemount Smart Temperature Transmitters.

Mounting Accessories

- Includes descriptions, specifications, and ordering information for temperature accessories such as thermowells, extensions, connection heads, mounting adapters, lead wire extensions, connectors, seals, and thermowells.

Hazardous Area Approvals

- Includes descriptions of the FM, CSA, IECEx, and ATEX approvals for sensors and connection heads.

Configuration Data Sheet

- Provides a form used for thermowell application calculations.

RTD

Series 58C, 68, 68Q, and 78 platinum RTD temperature sensors are primarily used when high accuracy, durability, and long-term stability are required. These sensors conform to international standards: IEC-751, DIN EN 60751, and BS EN 60751.(1)

Series 58C platinum RTD temperature sensors:

- Combine an economical thin-film design with a sheath that can be shortened to any length with tubing cutter.

Series 68Q Quick Response Sanitary RTD sensors:

- Conform to 3–A Sanitary Standards and feature product contact surfaces designed for CIP cleaning.

Series 68 platinum RTD temperature sensors:

- Provide high performance in an economical thin-film design.

Series 78 platinum RTDs temperature sensors:

- Use a wire-wound element which allows for a broader measurement range.

Thermocouples

Series 183 thermocouple temperature sensors conform to ASTM E-230, and are available in types J, K, E, and T.

Series 183 thermocouple temperature sensors are available:

- grounded or ungrounded
- isolated or unisolated
- with immersion lengths from 2 to 48 inches.

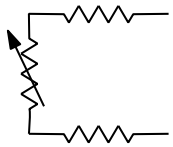
(1) 100 ohms at 0 °C, α = 0.00385 ohms/ohm/°C

The Use of 2-, 3-, and 4- wire RTDs

To help you attain the highest possible temperature measurement accuracy, Rosemount provides 4-wire sensors for all single element RTDs. You can use these RTDs in 2-, 3-, or 4-wire configurations by simply securing the unneeded leads with tape. To properly wire the 4-wire RTD for use in a 2-, 3-, or 4-wire configuration, refer to the following wiring diagrams:

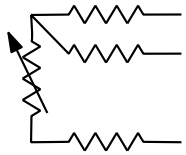
2-wire Configuration

2-wire RTDs provide one connection to each end of the sensor. In a 2-wire configuration, lead wires add resistance to the circuit which cannot be compensated. The 2-wire configuration is rarely used because the added lead wire resistance can cause substantial errors in the temperature reading.



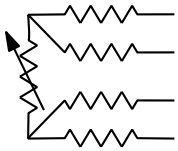
3-wire Configuration

3-wire RTDs provide one connection to one end of the sensor, and two connections to the other end. The 3-wire approach does not eliminate all lead wire effects. However, for sensors with lead wires of the same length, lead wire effects are slight, and the approach provides reasonable accuracy.



4-wire Configuration

The most effective way to eliminate lead wire effects is with two connections at each end of the sensor. 4-wire RTDs fully compensate for lead wire effects.



Benefits and Limitations of RTDs when compared to Thermocouples

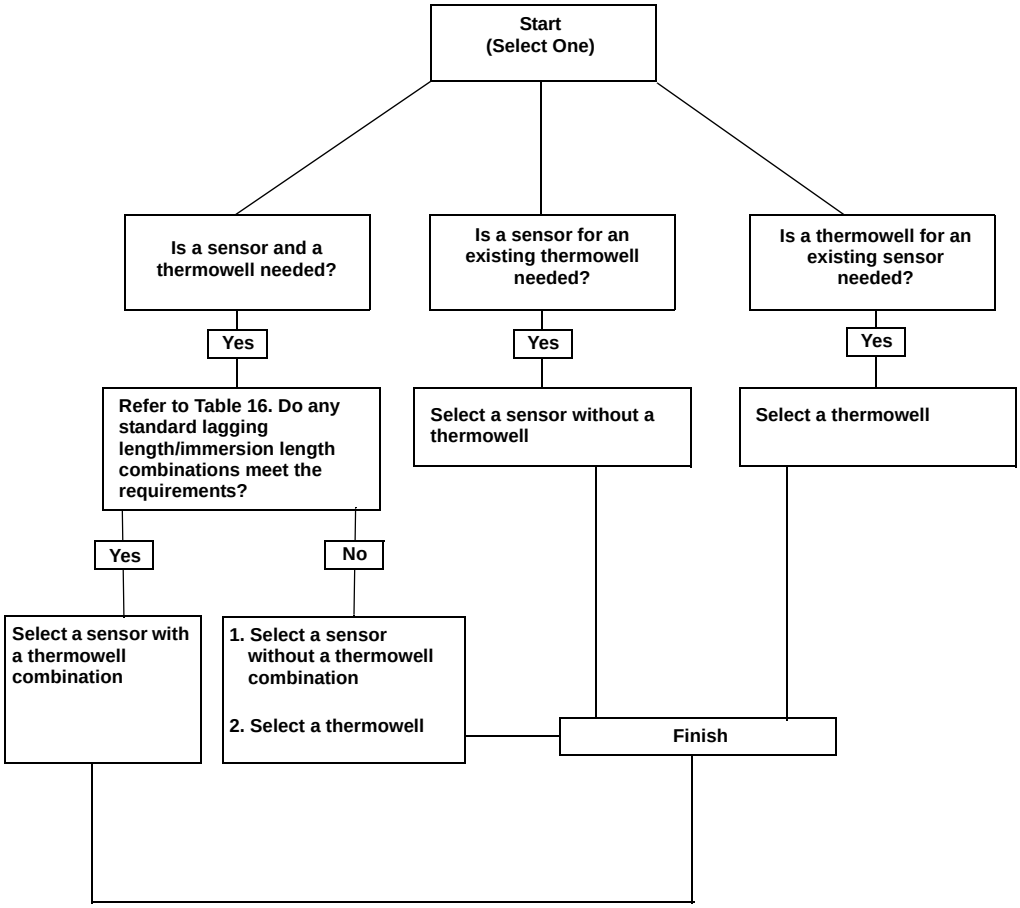
Benefits:

- Higher accuracy
- Better linearity and long-term stability
- Cold junction compensation not required
- Special extension lead wire not required
- Less susceptible to noise
- Can be “matched” to a Rosemount transmitter with transmitter sensor matching

Limitations

- Lower maximum temperature limit
- Slower response time in applications without a thermowell
- Reduced resistance to vibration-induced failure

HOW TO DECIDE WHAT TO ORDER



If Rosemount sensor and model code is visible on the Sensor:

1. If the thermowell is ordered separately (0078P23C30**N**060) 11th digit = 'N'
   a. Start with immersion length - digits 12-14; 060 = 6.0 in.
   b. Add extension length - digits 9 & 10; 30 = 3.0 in. (3 + 6 = 9)

Order the replacement sensor for the total length without connection heads (5th digit **N**) and extension (8th digit **N**) 0078N23N00N**090**

2. If the thermowell is ordered integral to sensor (0078P23C**30A060**W40) 11th digit = not 'N'
   a. Immersion length 'U' is defined by the 12-14th digits; 060 = 6.0 in.
   b. Look up 'L' length from the correct order chart for given 'U' length. This will be 4 inches for short sensors, or a whole number divisible by 3 for sensors longer than 4 inches (4, 6, 9, 12, 15, 18... inches);
   'U' 060 = 9 inches 'L'
   c. Add extension length as defined by 9th and 10th digits; 30 = 3.0 in. to the 'L' length found in table.
   (9" + 3" = 12", Length code 120)
   d. This will be the replacement sensor length 'X'.

Order sensor without connection head (5th digit **N**) or extension (8th digit **N**) 0078**N**23**N**00N**120**

If model code is NOT visible on the sensor, follow one of the three instructions below:

1. Measure the inside depth of the thermowell *preferred*
    a. Measure down the inside of the thermowell hole to the top-most face of the extension used, or the thermowell if no extension
    b. This will be the replacement sensor length if depth = 12.0 in., sensor length will be 12 in.

Order sensor without connection heads (5th digit **N**) or extension (8th digit **N**) 0078**N**23**N**00N**120**

2. Measure the overall outside length of the thermowell from end to end.
    a. Measure down the outside of the thermowell from the tip to the end face of the extension if used, or the thermowell if no extension.
    b. Subtract 1/4 in. to account for thickness of the thermowell at the tip.
    c. This will be the replacement sensor length. Overall length = 12.25 in., the replacement will be 12 in.

Order sensor without connection heads (5th digit **N**) or extension (8th digit **N**) 0078**N**23**N**00N**120**

3. Measure the old sensor length from tip to the flat face of the threaded process connection.
    a. Determine if the sensor is spring loaded or general purpose (welded) where the sensor sheath meets the threaded adaptor.
    b. For spring loaded sensors, the measurement of the exposed sheath from tip of the start of the threaded portion will be the same as the replacement sensor length.
        • Normal spring compression for a Rosemount sensor is assumed to be 1/2 in. and the normal thread engagement is also assumed to be 1/2 in.
        • Round to the nearest whole 1/4 in. increment as the spring will make up any small differences
        • Replacement sensor for a spring loaded sensor measuring 6.5 inches will be 6.5 in. length

Order sensor without connection heads (5th digit **N**) or extension (8th digit **N**) 0078N15N00N**065**

    c. For general purpose sensors with the distance from tip to threaded adapter:
        • Add 1/4 in. to allow clearance, preventing bottoming sensor during installation.
        • Add 1/2 in. for the thread engagement of the sensor in the thermowell.
        • The replacement sensor for a general purpose sensor measuring 5.75 in. from the tip to the threaded adaptor is 6.5 in. (5 3/4 + 1/4 + 1/2 = 6 1/2 in).

Order sensor without connection heads (5th digit **N**) or extension (8th digit **N**) 0078N15N00N**065**

If model code is visible on the thermowell (0091A060W40T015P) follow the instructions below to determine sensor model number:

a. Start with immersion length digits 6-8, 060 = 6.0 in.
b. Add additional lagging length digits 13-15, 015 = 1.5 in.
c. To those lengths add 1.5 in. (this is the additional standard lagging length on all Rosemount thermowells) 1.75 in. minus (0.25 in. thermowell tip thickness) = 1.50 in.
d. 6.0 +1.5 +1.5 = 9 in.

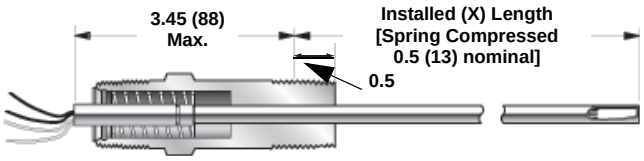
Order replacement sensor 0078N23N00N**090**

SPRING-LOADED SENSOR DIMENSIONS

When a spring-loaded sensor is used properly, the spring should be compressed approximately 1/2-inch. Therefore, all measurements of spring-loaded sensors are made with the spring compressed. If you measure an existing spring-loaded sensor while it is in a relaxed state, you must subtract 1/2-inch to arrive at the installed length (X) that must be ordered. See Figure 1.

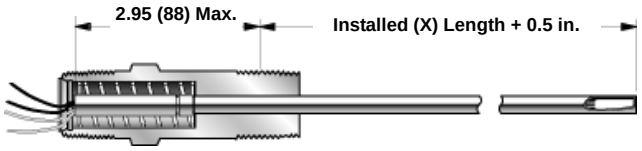
Figure 1. Spring Loaded Sensors Dimensions

Compressed Spring Loaded Sensor



Spring loaded sensor in a compressed state: The actual sensor length is measured when the spring is compressed approximately 1/2-in. shorter than the relaxed sensor.

Relaxed Spring Loaded Sensor



Spring loaded sensor in a relaxed state: Normally, when a spring loaded sensor is measured, it is in a relaxed state. You must subtract 1/2-in. from your measurement to order a replacement sensor. Rosemount Inc. assumes that the sensor length you specify is that of a compressed sensor.

Determining the Length (L) of a spring-loaded sensor to be used with an existing non-Rosemount Thermowell

See Figure 1, Figure 3, and Figure 4.

1. Remove the existing generic sensor from the installed thermowell.
2. Measure the sensor length with the spring in the relaxed state (as shown in Figure 1). Measure from the tip of the sensor to the maximum thread engagement point (0.53 in. into the threads).
3. Subtract 0.5 inches from your measurement. The resulting length is (X).
4. If the sensor is installed with an extension, measure the extension length (E), as shown in Figure 4. If the sensor is not installed with an extension, let (E) = 0.
5. Since (X) = (E) + (L), subtract (E) from (X) to find (L).

Use the resulting length (L) in the Section 2 ordering tables to choose the correct length of sensor.

Length Code Key	
L	Thermowell length minus 0.25 in.
U	Immersion length into process
T	Lagging length
E	Extension fitting length
X	Sensor length

Use the following equations to determine all lengths

L = U + T + 1.5
X = E + L
X = E + U + T + 1.5

Figure 2. Thermowell Dimensions (use with Table 16)

Sensor with Thermowell (no extensions)

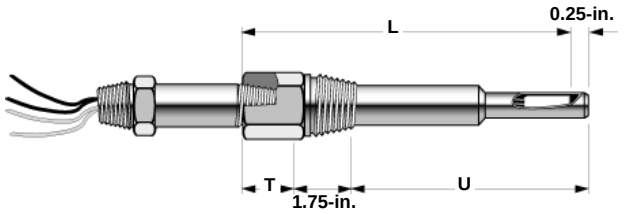


Table 16. Dimensions for thermowells when ordered with sensors (U), (L), and (T). Use with Figure 2.

Dimensions (in.)[1]													
Code	**(U)**	**(L)**	**(T)**		**Code**	**(U)**	**(L)**	**(T)**		**Code**	**(U)**	**(L)**	**(T)**
020	2.0	4.0	0.5		090	9.0	12.0	1.5		160	16.0	18.0	0.5
025	2.5	4.0	0.0		095	9.5	12.0	1.0		165	16.5	18.0	0.0
030	3.0	6.0	1.5		100	10.0	12.0	0.5		170	17.0	21.0	2.5
035	3.5	6.0	1.0		105	10.5	12.0	0.0		175	17.5	21.0	2.0
040	4.0	6.0	0.5		110	11.0	15.0	2.5		180	18.0	21.0	1.5
045	4.5	6.0	0.0		115	11.5	15.0	2.0		185	18.5	21.0	1.0
050	5.0	9.0	2.5		120	12.0	15.0	1.5		190	19.0	21.0	0.5
055	5.5	9.0	2.0		125	12.5	15.0	1.0		195	19.5	21.0	0.0
060	6.0	9.0	1.5		130	13.0	15	0.5		200	20.0	24.0	2.5
065	6.5	9.0	1.0		135	13.5	15.0	0.0		205	20.5	24.0	2.0
070	7.0	9.0	0.5		140	14.0	18.0	2.5		210	21.0	24.0	1.5
075	7.5	9.0	0.0		145	14.5	18.0	2.0		215	21.5	24.0	1.0
080	8.0	12.0	2.5		150	15.0	18.0	1.5		220	22.0	24.0	0.5
085	8.5	12.0	2.0		155	15.5	18.0	1.0		225	22.5	24.0	0.0

(1) L = U + T + 1.5

Ordering a Sensor and a Thermowell

See Figure 2 and Table 16 and Figure 3 and Figure 4. Use the following Procedure to determine if a standard lagging length can be used with the sensor and thermowell.

1. Determine the (U), (T), and (E) lengths necessary for your installation.
   If you do not need an extension, (E) = 0 (zero).
   Note: If your existing sensor/thermowell combination is different than Figure 3, refer to the drawings on the following pages.
2. Find your immersion length (U) on Table 16 above and compare the corresponding lagging length (T) to the lagging length that you previously determined.
3. If your lengths match the values on the line that corresponds to your required immersion length, order your sensor and thermowell together.

   If your lengths do not match the values on the line that corresponds to your measured immersion length, order your sensor and thermowell separately. Solve for (L) using the equation (L) = (U) + (T) + 1.5 (since (L) is required when ordering the sensor separately from the thermowell).

Length Code Key

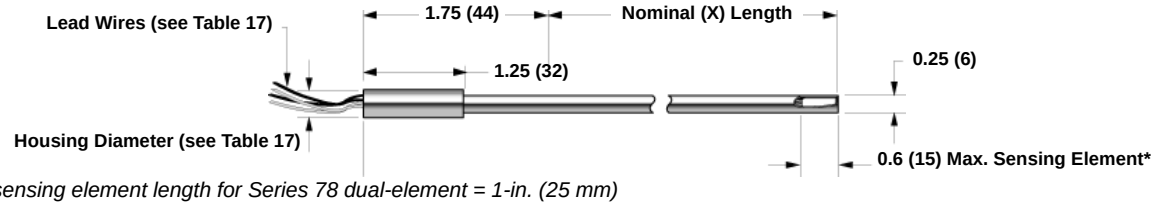
L	Thermowell length minus 0.25 in.
U	Immersion length into process
T	Lagging length
E	Extension fitting length
X	Sensor length

Use the following equations to determine all lengths

L = U + T + 1.5
X = E + L
X = E + U + T + 1.5

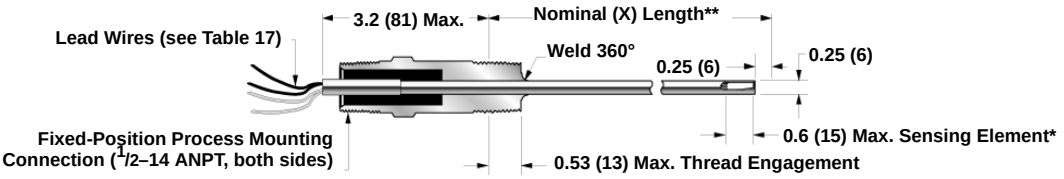
Figure 3. Series 68, 78, and 183 Sensor Assembly Dimensional Drawings

Capsule Sensor Only



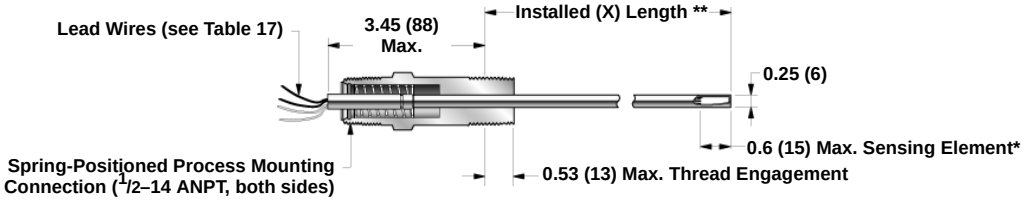
** Maximum sensing element length for Series 78 dual-element = 1-in. (25 mm)*

General Purpose Sensor Assembly



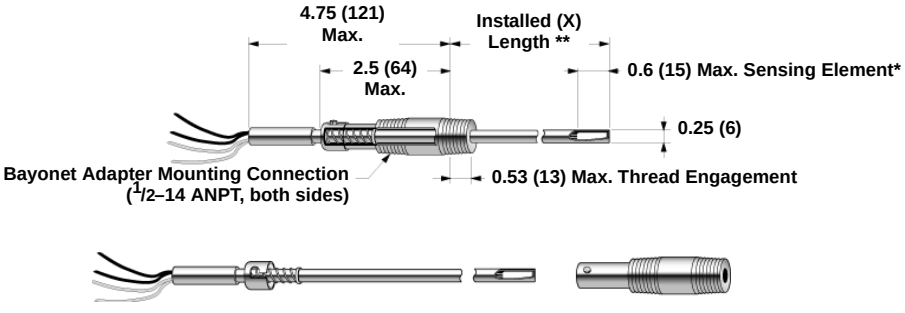
** Maximum sensing element length for Series 78 dual-element = 1-in. (25 mm)*
*** Actual length is 0.25 (6) less to avoid bottoming in thermowell*

Spring Loaded Sensor Assembly



** Maximum sensing element length for Series 78 dual-element = 1-in. (25 mm)*
*** Spring Compressed 0.5 (13)*

Bayonet Spring Loaded Sensor Assembly



** Spring is shown compressed 0.5 -in.(13 mm.) Do not adjust the equations in Table 17 when calculating X, L, U, and T lengths. The equation already accounts for spring compression.*

Dimensions are in inches (millimeters)

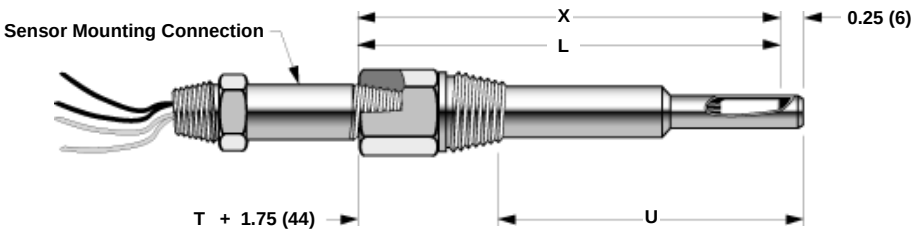
Table 17. Sensor Series and Dimensions

Series	Housing Diameter		Lead Wires	Lead Wire Length	
	in	mm		in	mm
68	0.350	8.0	4	6.0	152.4
78 single	0.350	8.0	4	6.0	152.4
78 dual	0.350	8.0	6	6.0	152.4

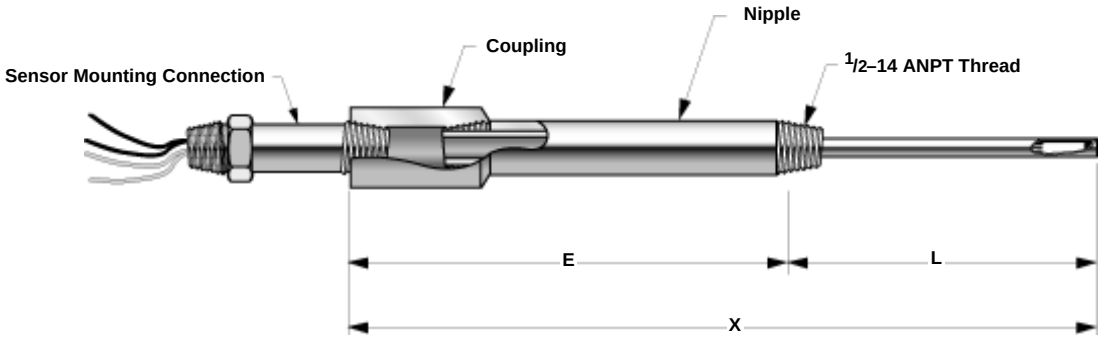
Series	Housing Diameter		Lead Wires	Lead Wire Length	
	in	mm		in	mm
183 single	0.375	9.53	2	6.0	152.4
183 dual	0.375	9.53	4	12.0	304.8

Figure 4. Series 68, 78, and 183 Sensor Assembly Length Code Drawings

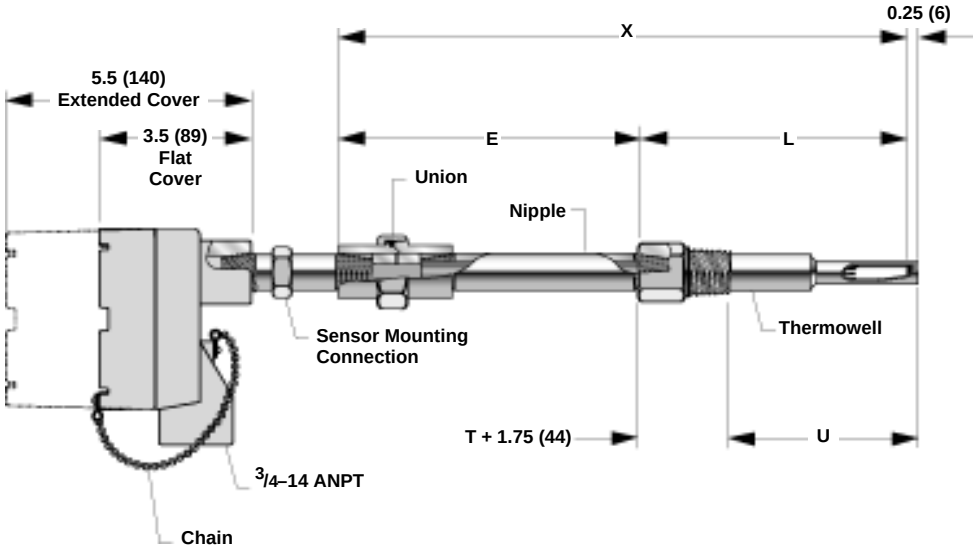
Sensor with Thermowell (No Extension)



Sensor with Extension (No Thermowell)



Sensor Installed in Connection Head (Flat Cover) with Union and Nipple Extensions and Thermowell



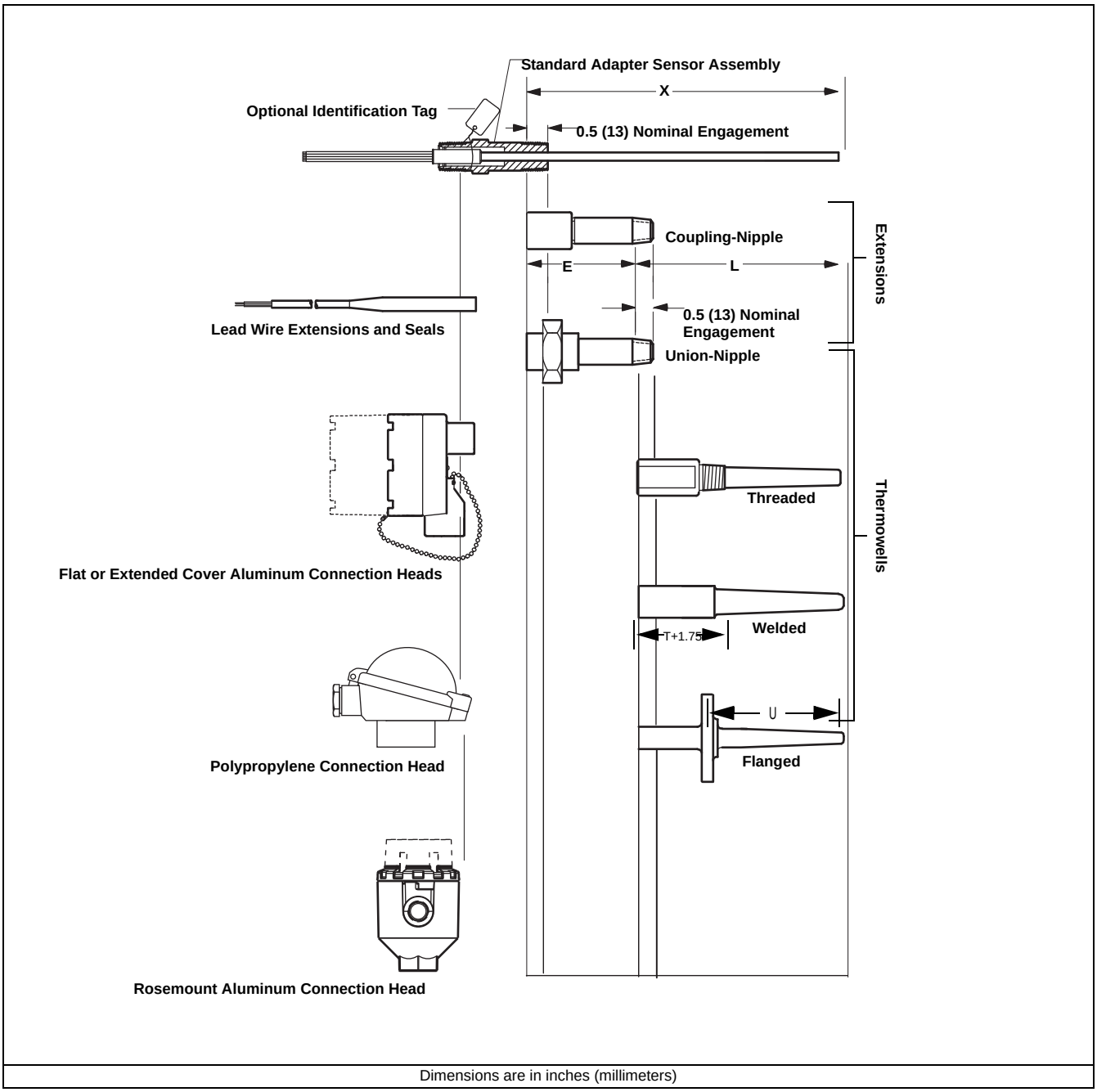
Dimensions are in inches (millimeters)

Threaded Sensors and Assemblies

Series 68, 68Q, and 78 RTD and Series 183 Thermocouple Sensors may be ordered as complete assemblies. These assemblies provide a complete, yet simple means of specifying the proper industrial hardware for most temperature measurements.

One assembly model number, derived from one ordering table, completely defines the type of sensing element, as well as the material, length, and style of both the extension fittings and thermowells. All sensor assemblies are sized and inspected by Emerson Process Management to ensure complete component compatibility and performance.

Figure 5. Individual Components of a Complete Temperature Assembly



Dimensions are in inches (millimeters)

MOUNTING CONFIGURATIONS

Capsule

Capsules are designed for direct immersion without mounting fittings. Accessory compression fittings are available for adjustable mounting into a thermowell. See Mounting Adapters for Series 58, 68, 78, and 183.

General-Purpose Sensor Assemblies

Designed with a welded, fixed-position 1/2–14 ANPT process connection fitting for direct immersion or thermowell applications, this sensor design provides a moisture-proof and vapor-tight seal. The maximum static working pressure at 20 °C (68 °F) with no vibration or flow condition is 31.59 MPa (3,500 psig). The use of a thermowell is recommended for process pressure containment. Note that standard lengths are 1/4 inch less than nominal dimension to prevent bottoming of the sensor in a thermowell.

Spring-Loaded Sensor Assemblies

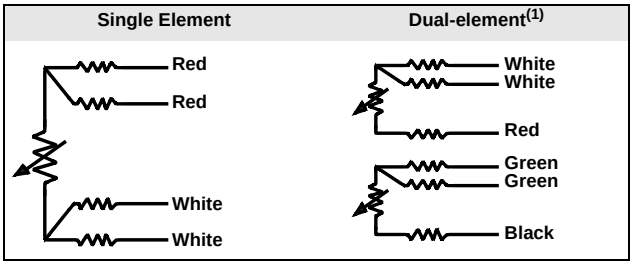
Spring-loaded sensors have a spring-positioned, 1/2–14 ANPT process connection fitting that ensures good surface contact in thermowells for faster time response and vibration resistance. Spring-loaded sensors are not intended to provide a process seal. They must be used in conjunction with a thermowell for this purpose.

NOTE
When a spring-loaded sensor is used properly, the spring should be compressed approximately 1/2-inch.

Bayonet Spring-Loaded Sensor Assemblies

Bayonet assemblies have the same advantages as the spring-loaded sensor. However, the bayonet connector permits the sensor to be easily removed from the process without tools.

FIGURE 6. Series 68, 68Q, 78, and 58C Lead Wire Configurations



(1) Dual-element sensors are only available on Series 68Q and 78 sensors.

SERIES 68 PLATINUM RTD

Rosemount Series 68 Platinum resistance temperature sensors measure from –50 to 400 °C (–58 to 752 °F). Series 68 Class B, Pt100-385 sensors are available in capsule, general purpose, and spring-loaded designs in sensor lengths from 1 to 48 inches.

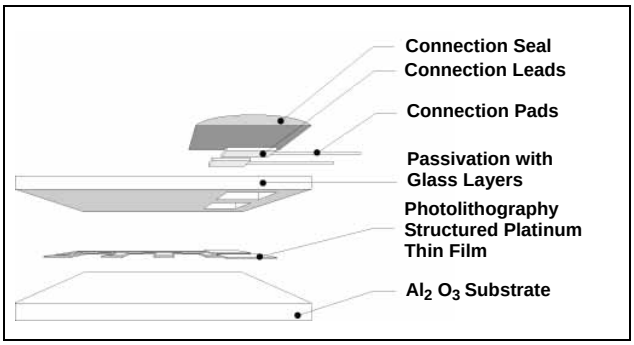
Table 18 shows the interchangeability of the Series 68 RTD. As an option, for maximum system accuracy, Emerson Process Management can provide sensor calibration. See Sensor Characterization (Calibration) Schedules– Option Code V. In addition, Emerson Process Management offers optional sensor-to-transmitter matching capability obtainable through the use of Callendar-Van Dusen Constants. See Option Code “V” Callendar-van Dusen Constants.

Table 18. Series 68 Interchangeability

• ±0.55 °C (±0.99 °F) at -50 °C (-58 °F)
• ±0.30 °C (±0.54 °F) at 0 °C (32 °F)
• ±0.80 °C (±1.44 °F) at 100 °C (212 °F)
• ±1.30 °C (±2.34 °F) at 200 °C (392 °F)
• ±1.60 °C (±2.88 °F) at 260 °C (500 °F)
• ±2.30 °C (±4.14 °F) at 400 °C (752 °F)

Construction

FIGURE 7. Construction of a Platinum Thin Film RTD



Design and construction of the Series 68 Platinum Sensors provides the optimum combination of accuracy and durability available for temperature measurements. The construction of the sensor allows for direct immersion in non-corrosive fluids at reasonable static pressures. For corrosive environments or many industrial applications, these sensors are widely used with standard thermowell assemblies.

Platinum Element and Lead Wire Configurations

Single-element temperature sensors have four lead wires and may be used in 2-, 3-, and 4-wire signal conditioning systems.

Specifications

Performance

Temperature Range

–50 to 400 °C (–58 to 752 °F)

Effect of Temperature Cycling

±0.05% (0.13 °C or 0.23 °F) maximum ice-point resistance shift following 10 cycles over the specified temperature range.

Stability

±0.11% maximum ice-point resistance shift following 1,000 hours at maximum specified temperature (400 °C).

Maximum Hysteresis

±0.1% of operating temperature range.

Time Constant

12 seconds maximum required to reach 63.2% sensor response in water flowing at 3 ft/s (0.91 m/s).

Nominal R0 100 Ohm

Nominal alpha 0.00385 C-1

Physical Specifications

Sheath Material

316 SST. / 321 SST.

Lead Wire

PTFE insulated, nickel-coated, 22-gauge stranded copper wire.

Identification Data

The model, serial numbers, and up to six lines of permanent tagging information are etched on each sensor. Stainless steel tags are available upon request.

Weight

- Capsule sensors: 5 oz
- General-purpose and spring-loaded sensors: 9 oz

Environmental

Humidity Limits

- Lead seal can withstand 100% relative humidity.

Vibration Limits

- ±0.05% maximum ice-point resistance shift due to 30 minutes of 14 g peak vibration from 5 to 350 Hz at 20 °C (68 °F) for unsupported stem length of less than 6 inches.

Quality Assurance

- Each sensor is subjected to a resistance accuracy test at 0 °C and an insulation resistance test.

Enclosure Ratings

- When installed properly, Rosemount Series 68 sensors are suitable for indoor and outdoor NEMA 4X and CSA Enclosure Type 4X installations. See Hazardous Area Approvals for complete installation information.

Insulation Resistance

1000×10^6 ohms minimum insulation resistance when measured at 500 Vdc at room temperature.

SERIES 78 PLATINUM RTD

Series 78 sensors are intended for applications that require high accuracy, dual-elements, and/or are subjected to high temperatures. Rosemount Series 78 Platinum Resistance temperature sensors measure from –200 to 600 °C (–328 to 1112 °F). These sensors are available in capsule, general-purpose, spring-loaded, and bayonet spring-loaded designs in sensor (X) lengths from 1 to 68 inches.

Table 19 shows the interchangeability of the Series 78 Pt100-385 sensors. The performance of the standard Series 78 sensor conforms to the standard set by IEC 751 Class B. Additionally, IEC-751 Class A accuracy is available as an option. For maximum system accuracy, Emerson Process Management can provide sensor calibration. See Sensor Characterization (Calibration) Schedules– Option Code V. Emerson Process Management also offers optional sensor-to-transmitter matching capability obtainable through the use of Callendar-Van Dusen Constants. See Option Code “V” Callendar-van Dusen Constantsand Option X8Q4: Sensor Calibrated to a Customer-Specified Temperature Range.

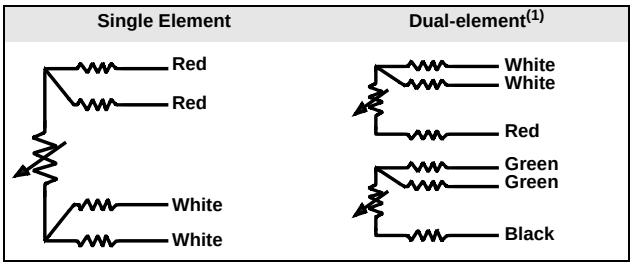
The wire-wound design and construction of the General-Purpose Series 78 sensor allows direct immersion in non-corrosive fluids at reasonable static pressures. For corrosive environments and in many industrial applications, these sensors are commonly used with standard thermowell assemblies.

Platinum Element and Lead Wire Configurations

Single-element high-temperature sensors have four lead wires and may be used in 2-, 3-, and 4-wire signal conditioning systems.

Dual-element sensors have redundant elements to provide separate readout and control signals from a single measurement point. Dual-element sensors have three lead wires for each element and may be used with 2- or 3-wire systems. Dual-element sensors can also be wired to be used as compensation loop sensors (see Figure 8).

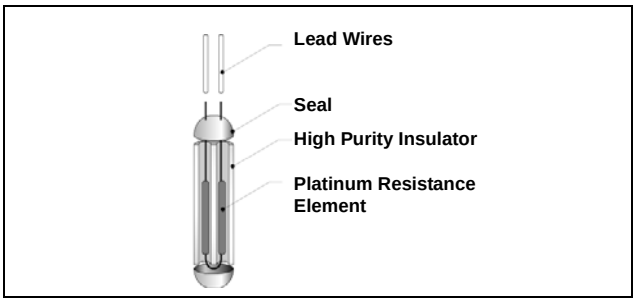
FIGURE 8. Wiring Configuration of a Dual-Element Sensor to Function as a Single Element Sensor with a Compensation Loop



(1) Dual-element sensors are only available on Series 68Q and 78 sensors.

Construction

FIGURE 9. Construction of a Platinum Wire-wound RTD



Specifications

Performance

Temperature Range

Series 78 single- and dual-element sensors may be used in temperatures from –200 to 500 °C (–328 to 932 °F). Series 78 single-element high-temperature sensors are provided for high-temperature service over the range of 0 to 600 °C (32 to 1112 °F).

Effect of Temperature Cycling

±0.04% (0.10 °C or 0.18 °F) maximum ice-point resistance shift following 10 cycles between –200 and 500 °C (–328 to 932 °F).

Stability

±0.05% maximum ice-point resistance shift following 1,000 hours at 400 °C (752 °F).

Accuracy

Table 19. Series 78 Interchangeability

Standard Series 78 IEC-751 Class B	Temperature
±0.80 °C (±1.44 °F)	-100 °C (-148 °F)
±0.30 °C (±0.54 °F)	0 °C (32 °F)
±0.80 °C (±1.44 °F)	100 °C (212 °F)
±1.80 °C (±3.24 °F)	300 °C (572 °F)
±2.30 °C (±4.14 °F)	400 °C (752 °F)
Series 78 with IEC-751 Class A Option	**Temperature**
±0.35 °C (±0.63 °F)	-100 °C (-148 °F)
±0.15 °C (±0.27 °F)	0 °C (32 °F)
±0.35 °C (±0.63 °F)	100 °C (212 °F)
±0.75 °C (±1.35 °F)	300 °C (572 °F)
±0.95 °C (±1.71 °F)	400 °C (752 °F)

Maximum Hysteresis

- Single- and dual-element, Nominal R0 100 Ohm Nominal alpha 0.00385 Ω/Ω °C.
- Single-element, high temperature: ±0.1% of range.

Time Constant

4 seconds maximum required to reach 63.2% sensor response in water flowing at 3 ft/s (0.91 m/s), 9.5 seconds for single-element high-temperature sensors.

Self Heating

18 mW minimum power dissipation required to cause a 1 °C (1.8 °F) temperature measurement error in water flowing at 3 ft/s, 25 mW for single-element high temperature sensors.

Insulation Resistance

500×10^6 ohms minimum insulation resistance when measured at 500 Vdc at room temperature [20 °C (68 °F)]. Single element high-temperature sensors are measured at 100 Vdc.

Environmental

Humidity Limits

Lead seal is capable of withstanding 100% relative humidity.

Vibration Limits

Standard single- and dual-element sensors:

- ±0.03% maximum ice-point resistance shift due to 30 minutes of 21 g peak vibration from 5 to 350 Hz continuous sweep at 20 °C (68 °F) for unsupported stem length of less than 5.5 inches (140 mm).

Single-element high-temperature sensors:

- Meet ASTM E 1137-95. Cycling time is 3 hours per longitudinal axis, less the time spent at resonant dwells at the axis, from 5 to 500 Hz. The test level is 1.27 mm (0.05 in.) double amplitude displacement or peak g-level of 3, whichever is less.

Quality Assurance

Each sensor is subjected to a resistance accuracy test at 0 °C and an insulation resistance test.

Enclosure Ratings

When installed properly, Rosemount Series 78 sensors are suitable for indoor and outdoor NEMA 4X and CSA Enclosure Type 4X installations. See Hazardous Area Approvals for complete installation information.

Physical Specifications

Sheath Material

316 SST

Lead Wires

PTFE-insulated, nickel-coated, 22-gauge stranded copper wire.

Identification Data

The model and serial numbers and up to six lines of permanent tagging information are etched on each sensor. Stainless steel tags are available upon request.

Weight

- Capsule sensors: 5 oz
  General purpose and spring-loaded sensors: 9 oz

SERIES 183 THERMOCOUPLE

Rosemount Series 183 Thermocouple sensors measure from –180 to 1150 °C (–292 to 2102 °F).

Construction

The Series 183 Thermocouples are manufactured using ISA Type J, K, E, or T wire with “special limits of error” accuracy. The junction of these wires is fusion-welded to form a pure joint, to maintain the integrity of the circuit, and to ensure the highest accuracy. Grounded junctions are available for improved response time and good thermal contact with protection from the environment. The ungrounded and isolated junctions provide electrical isolation from the sensor sheath (see Figure 10).

Rosemount thermocouples are encased in a protective metal sheath. The sheath material is 304 SST for types J, E, and T, used at temperatures up to 871 °C and Inconel for type K, used at temperatures up to 1150 °C. Metallic oxide insulation is compacted into the sheath to mechanically support and electrically insulate the thermocouple wire. See Table 20 for more information on the different types of thermocouples.

FIGURE 10. Series 183 Junction Configurations

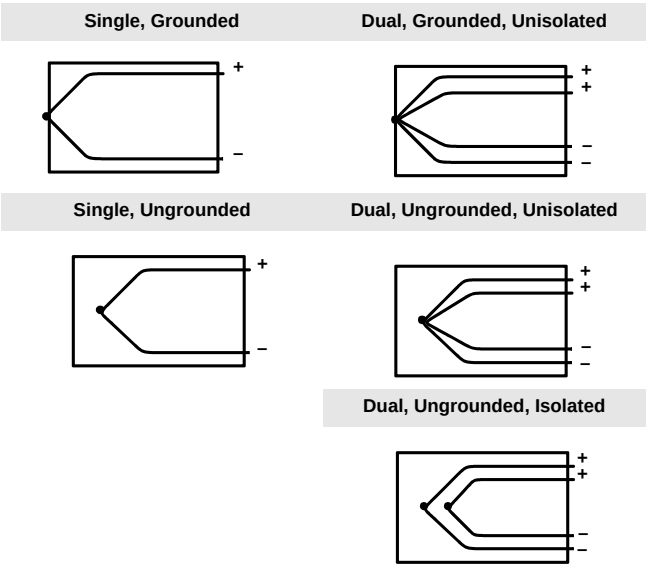
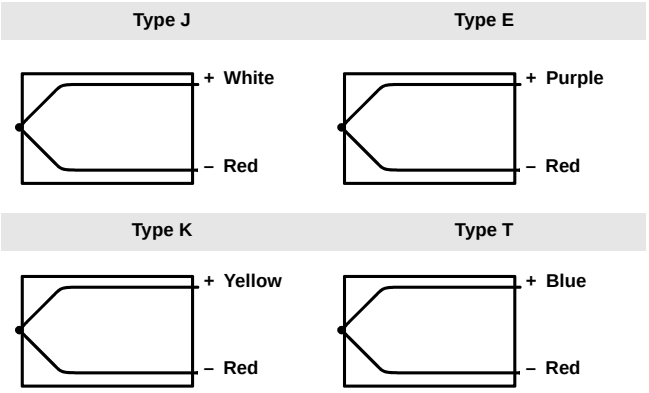


FIGURE 11. Series 183 Lead Wire Configurations



Specifications

Performance Specifications

The thermoelectric current relationship in a thermocouple is standardized and defined by ASTM E-230. All Series 183 Thermocouples conform to these standards with “special limits of error” accuracy. The particular characteristics of each ISA type thermocouple are outlined in Table 20.

Physical

Sheath Material

304 SST for types J, E, and T (used at temperatures up to 871 °C). Inconel for type K (used at temperatures up to 1150 °C).

Lead Wires

Thermocouple, internal—16 AWG solid wire (max), 18 AWG solid wire (min.). External lead wires—20 AWG wire, PTFE-insulated. Color coded per lead wire configuration schematic shown in Figure 11.

Identification Data

The model and serial numbers and up to six lines of permanent tagging information are etched on each sensor. Stainless steel tags are available upon request.

Weight

Capsule sensors: 5 ounces. General-purpose and spring-loaded sensors: 9 ounces.

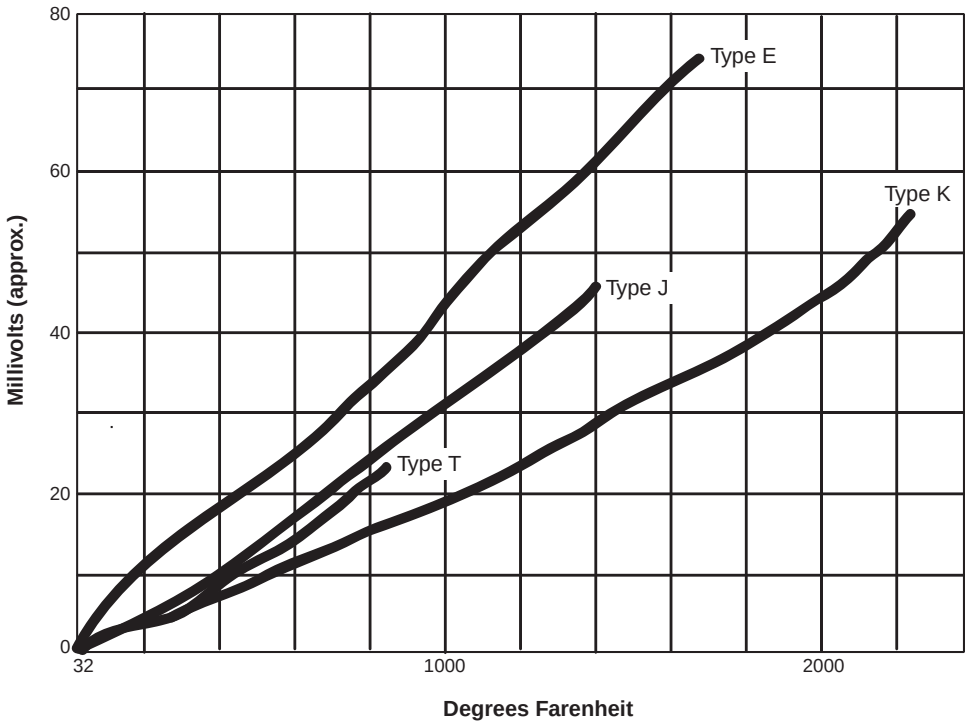
Insulation Resistance

100×10^6 ohms minimum insulation resistance when measured at 100 Vdc at room temperature.

Enclosure Ratings

When installed properly, Rosemount Series 183 sensors are suitable for indoor and outdoor
NEMA 4X and CSA Enclosure Type 4X installations. See Hazardous Area Approvals for complete installation information.

Comparison of Thermocouples



Thermocouple	Conditions for Use
Type J Iron / Constantan	Maximum operating temperature of 760 °C (1400 °F). Used with or without protective tubing where deficiency of free oxygen exists. Protective tube not essential, but desirable for cleanliness and longer service.
Type K Chromel / Alumel	Suitable for extended use in temperatures reaching 1150 °C (2102 °F). Use of metal or ceramic protective tube desirable, especially in reducing atmospheres. In oxidizing atmospheres, protective tubing necessary only to promote cleanliness and longer service.
Type E Chromel / Constantan	Suitable for use at temperature up to 900 °C (1652 °F) in vacuum or inert, mildly oxidizing, or reducing atmosphere. Not subject to corrosion at cryogenic temperatures. Has highest EMF output per degree of all commonly used thermocouples.
Type T Copper /Constantan	Operating temperature range of –180 to 371 °C (–292 to 700 °F). Use in either oxidizing or reducing atmospheres. Protective tubing necessary only to promote cleanliness and longer service. Stable at lower temperature. Superior for a wide variety of uses in cryogenic temperatures.

Table 20. Characteristics of Series 183 Thermocouple Types

ISA Thermocouple Types	Thermocouple Wire Alloys	Temperature Range		Limits of Error (Interchangeability)
		°C	°F	
J	Iron/Constantan	0 to 760	32 to 1400	±1.1 °C or ±0.4% of measured temperature, whichever is greater
K	Chromel/Alumel	0 to 1150	32 to 2102	±1.1 °C or ±0.4% of measured temperature, whichever is greater
E	Chromel/Constantan	0 to 871	32 to 1600	±1.0 °C or ±0.4% of measured temperature, whichever is greater
T	Copper/Constantan	–180 to 0	–292 to 32	±1.0 °C or ±1.5% of measured temperature, whichever is greater
		0 to 371	32 to 700	±0.5 °C or ±0.4% of measured temperature, whichever is greater

SERIES 68Q SANITARY PLATINUM RTD

Rosemount Series 68Q sanitary RTD temperature sensors measure from –50 to 200 °C (–58 to 392 °F). Series 68Q sensors are available in Tri-Clamp® endcap designs in immersion lengths from 1.0 to 9.5 inches. Table 21 shows the interchangeability of the Series 68Q sensor.

Accuracy

Table 21. Series 68Q Interchangeability (IEC 751 Class B)

±0.55 °C (±0.99 °F) at –50 °C (–58 °F)
±0.30 °C (±0.54 °F) at 0 °C (32 °F)
±0.80 °C (±1.44 °F) at 100 °C (212 °F)
±1.30 °C (±2.34 °F) at 200 °C (392 °F)

Construction

Series 68Q sensors conform to 3-A Sanitary Standards and feature product contact surfaces designed for CIP cleaning. The response times of Series 68Q sensors meet the Grade A Pasteurized Milk Ordinance (PMO) specification for thermometric response of an indicating thermometer on a pipeline.

Series 68Q sensors are offered in a Tri-Clamp sanitary endcap configuration. The sensor capsule is welded into the 316 SST sanitary endcap/stem assembly. The product contact of this assembly is polished to a finish that exceeds No. 4 minimum finish as required by the 3–A Sanitary Council Standard #74-02.

Platinum Element and Lead Wire Configurations

Single-element temperature sensors have four lead wires and may be used in 2-, 3-, and 4-wire signal conditioning systems. Dual-element sensors have six lead wires and may be used in 2- and 3-wire signal conditioning systems.

SPECIFICATIONS

Performance

Temperature Range

–50 to 200 °C (–58 to 392 °F)

Maximum Hysteresis

±0.09% of operating temperature range

Stability

Tri-clamp O.D. Tube Size 1-in. and greater:

±0.04% maximum ice-point resistance shift following 1,000 hours at maximum specified temperature 392 °F (200 °C).

Tri-clamp O.D. Tube Size $^1/_2$ - $^3/_4$-in.:

±0.08% maximum ice-point resistance shift following 1,000 hours at maximum specified temperature 392 °F (200 °C).

Response Time

Tri-clamp O.D. Tube Size 1-in. and greater

Less than 3.5 seconds required to reach 63.2% sensor response in water flowing at 3 ft/s (0.91 m/s). Meets PMO specification

Tri-clamp O.D. Tube Size $^1/_2$ - $^3/_4$-in.:

Less than 1.5 seconds required to reach 63.2% sensor response in water flowing at 3 ft/s (0.91 m/s).

Insulation Resistance

500×10^6 ohms minimum insulation resistance when measured at 100 Vdc at room temperature

Surface Finish

$32R_A$ standard finish on product contact surfaces. Meets 3-A requirements.

$15R_A$ high mechanical polish available with option code HP.

Environmental

Humidity Limits

Lead seal is capable of withstanding 100% relative humidity

Quality Assurance

Each sensor is subjected to a resistance accuracy test at 0 °C

Physical Specifications

Sheath Material

316 SST

Lead Wire

PTFE-insulated, nickel-coated, 24-gauge stranded copper wire

Identification Data

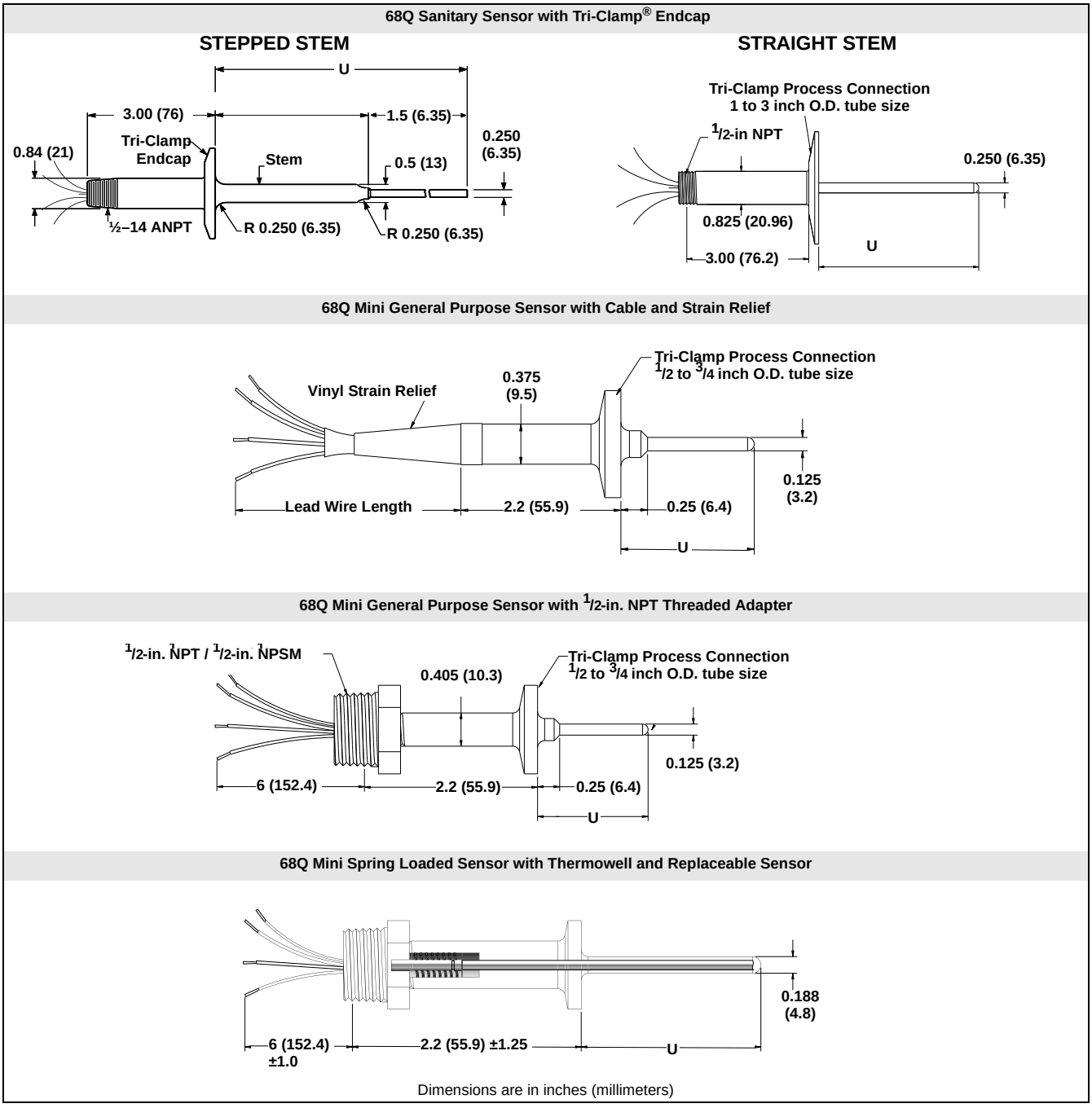
The model and serial numbers and up to six lines of permanent tagging information are etched on each sensor. Stainless steel tags are available upon request.

Weight

0.6 to 2.0 lb (0.3 to 0.9 kg)

Dimensional Drawings

Figure 12. 68Q Sanitary Sensor and Polypropylene Connection Head Dimensional Drawings



Dimensions are in inches (millimeters)

Table 22. Series 68Q Spare Parts List

Mini Spring-Loaded Sanitary Replacement Sensors and Thermowells		
Immersion Length (U)	**Replacement Sensor Part Number**	**Replacement Thermowell Part Number**
2.0	00068-4035-0020	00068-4035-1020
2.5	00068-4035-0025	00068-4035-1025
3.0	00068-4035-0030	00068-4035-1030

SERIES 58C PLATINUM RTD

Rosemount Series 58C sensors are available in 12-, 24-, 36-, and 48-inch (X) lengths and may be shortened to any desired length with an ordinary tubing cutter. This cut-to-fit feature eliminates the need to stock a large selection of sensors in many specific lengths. Table 23 shows the interchangeability of the Series 58C Sensor.

Table 23. Series 58C Interchangeability (IEC 751 Class B)

±0.55 °C (±0.99 °F) at –50 °C (–58 °F)
±0.30 °C (±0.54 °F) at 0 °C (32 °F)
±0.80 °C (±1.44 °F) at 100 °C (212 °F)
±1.30 °C (±2.34 °F) at 200 °C (392 °F)

Specifications

Performance Specifications

Temperature Range

–50 to 200 °C (–58 to 392 °F)

Maximum Hysteresis

±0.09% of operating temperature range.

Stability

±0.035% maximum ice-point resistance shift following 1,000 hours at maximum specified temperature (200 °C).

Insulation Resistance

500×10^6 ohms minimum insulation resistance when measured at 50 Vdc at room temperature.

Environmental Specifications

Humidity Limits

No permanent rear seal is installed

Quality Assurance

Each sensor is subjected to a resistance accuracy test at 0 °C and an insulation resistance test

Physical Specifications

Sheath Material

316 SST

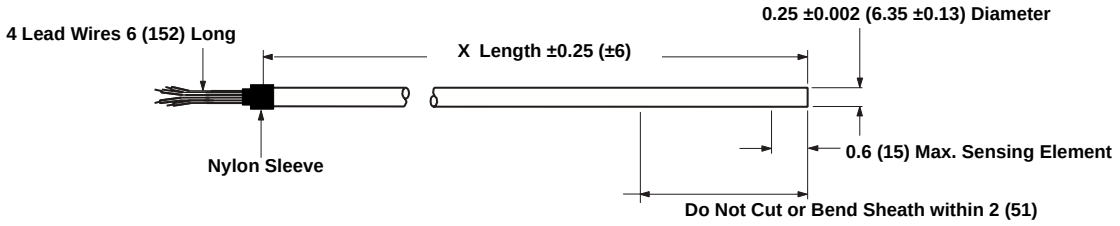
Lead Wires

PTFE-insulated, nickel-coated, 24-gauge stranded copper wire

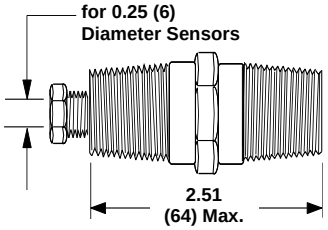
Dimensional Drawings

Series 58C Sensor

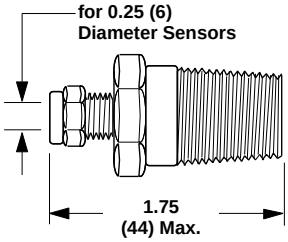
Do not cut all the way through the sensor sheath when cutting the sensor to length. Damage to the sensor wires could result. To prevent damage to the sensor wires, score the sheath considerably with a tubing cutter and gently break off the excess.



Option Code SNN Spring-Loaded Fitting
303 SST. 1/2–14 ANPT



Option Codes C01, C02, Swagelok Compression Fitting
316 SST. 1/2–14 ANPT



Dimensions are in inches (millimeters)

Calibration

CALIBRATION OPTIONS

Sensor calibration may be required for input to quality systems, or for control system enhancement. More frequently, it is used to improve the overall temperature measurement performance by matching the sensor to a temperature transmitter. Transmitter-Sensor matching is available for RTD sensors used with Rosemount 644, 3144P, and 3244MV temperature transmitters where the inherent stability and repeatability of the RTD technology is well established.

Transmitter-Sensor Matching Using Callendar-Van Dusen Constants

Significant temperature measurement accuracy improvement can be attained using a temperature sensor that is matched to a temperature transmitter. This matching process entails *teaching* the temperature transmitter the relationship between resistance and temperature for a specific RTD sensor. This relationship, approximated by the Callendar-Van Dusen equation, is described as:

$R_t = R_o + R_o\alpha[t - \delta(0.01t - 1)(0.01t) - \beta(0.01t - 1)(0.01t)^3]$, where:

R_t = Resistance (ohms) at Temperature t (°C)
R_o = Sensor-Specific Constant (Resistance at t = 0 °C)
α =Sensor-Specific Constant
δ =Sensor-Specific Constant
β =Sensor-Specific Constant (0 at t > 0 °C, 0.11 at t < 0°C)

The exact values for R_0, α, δ, β, – known as Callendar-Van Dusen (CVD) constants – are specific to each RTD sensor, and are established by testing each individual sensor at various temperatures.

The calibration temperature values using the CVD equation are divided into two major temperature areas: above 0 °C and below 0 °C. The calibration for the temperature range between 0 and 660 °C is obtained from the following formula:

$$R_t = R_0\left\{1 + \alpha\left[t - \delta\left(\frac{t}{100}\right)\left(\frac{t}{100} - 1\right)\right]\right\}$$

Note that this is a modification of the fourth-order CVD equation where $\beta = 0$ for temperatures greater than 0 °C. Since this modified equation is a second-order degree equation, at least three distinct temperature values are needed in order to curve fit the behavior of the RTD. For the temperature range from 0 to 100 °C, only these two end points are used, and an approximation is made to render the constants.

Once the sensor-specific constants are entered, the transmitter uses them to generate a custom curve to best describe the relationship between resistance and temperature for the particular sensor and transmitter system. Matching a Series 68 or 78 RTD sensor to a 644, 3144P, and 3244MV transmitter typically results in a 3- or 4-fold improvement in temperature measurement accuracy for the total system. This substantial system accuracy improvement is realized as a result of the transmitter's ability to use the sensor's *actual* resistance-vs.-temperature curve instead of an *ideal* curve.

An example of the benefits of using the sensor matching capability of a Rosemount 3144P Temperature transmitter along with a matched Series 68 RTD sensor are shown in Typical Transmitter-Sensor Matching Uncertainty Improvements.

Calibration Uncertainty

Calibration uncertainties of the lab are equal to or better than $^1/_{10}$ IEC 751 Class B interchangeability:

$$\textbf{Uncertainty} = \mathbf{0.03} + \mathbf{0.0005} \times |t|$$

$|t|$ = *absolute value of temperature in °C*

TYPICAL TRANSMITTER-SENSOR MATCHING UNCERTAINTY IMPROVEMENTS

Transmitter: 3144 (has built-in sensor matching capabilities), span of 1 to 200 °C, accuracy = 0.1 °C)

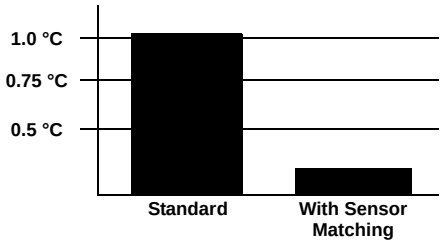
Sensor: Series 68 RTD

Callendar van Dusen Option: V2
Process Temperature: 150 °C

Temperature		Sensor Interchangeability Error		Total Calibrated Sensor Uncertainty(1)	
°C	°F	°C	°F	°C	°F
0	32	±0.30	±0.54	±0.10	±0.18
50	122	±0.55	±0.99	±0.17	±0.31
100	212	±0.80	±1.44	±0.22	±0.40
150	302	±1.05	±1.89	±0.18	±0.32
200	392	±1.30	±2.34	±0.16	±0.29

(1) Includes calibration uncertainties of the lab, hysteresis, and repeatability.

System Uncertainty Comparison at 150 °C:



Standard 68 Sensor	
Rosemount 3144:	± 0.10 °C
Standard Series 68 RTD:	± 1.05 °C
Total System(1):	± 1.05 °C
68 Sensor with V2 Option	
Rosemount 3144:	± 0.10 °C
Standard Series 68 RTD:	± 0.18 °C
Total System(1):	± 0.21 °C

(1) Calculated using RSS statistical method:

$$SystemAccuracy = \sqrt{(TransmitterAccuracy)^2 + (SensorAccuracy)^2}$$

ORDERING INFORMATION

Sensor Characterization (Calibration) Schedules– Option Code V

Series 68, 68Q, and 78 RTD sensors can be ordered with an option (V1, V2,...V7, see Option Code “V” Callendar-van Dusen Constants), that provides Callendar-Van Dusen constants that are shipped with the sensor. When you order this option, the values of all four sensor-specific constants are physically attached to each sensor with a wire-on tag. Rosemount 644, 3144P, and 3244MV have a unique, built-in sensor matching capability. To use this capability, the four sensor-specific constants are programmed into the 644, 3144P, and 3244MV at the factory by ordering a C2 option on the transmitter, or easily entered and changed in the field using a Field Communicator or AMS. When these values are entered into a Rosemount 644, 3144P, and 3244MV, the sensor and transmitter become *matched.*

Each “V” option is specific to a particular temperature range for a given sensor type (see Option Code “V” Callendar-van Dusen Constants). As with option code X8Q4, the accuracies associated with each option code represent worst-case conditions when the sensor is used over the entire temperature range.

For applications requiring the increased accuracy obtainable through a matched sensor and transmitter, order the appropriate “V” option (see Option Code “V” Callendar-van Dusen Constants). To ensure optimal performance, select a “V” option such that the sensor’s range of actual operation is between the minimum and maximum calibration points.

The accuracy (uncertainty) of different calibration points varies because each calibration schedule has specific hysteresis and repeatability characteristics. For example, the accuracy of calibration points at 100 °C for options V1 and V2 differs because of the two different temperature ranges.

NOTE
An RTD ordered with the V option is shipped with CVD constants only; it does not include calibration tables.

OPTION CODE “V” CALLENDAR-VAN DUSEN CONSTANTS

Option Code	Temperature Range		Calibration Points		Uncertainty(1) of Calibration Lab		Total Uncertainty(2) of Calibrated Sensor					
							Series 68		Series 78 Standard		Series 78 High Temperature	
	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F	°C	°F
V1(3)	0 to 100	32 to 212	0	32	±0.03	±0.05	±0.06	±0.11	±0.06	±0.11	±0.06	±0.11
			100	212	±0.08	±0.14	±0.10	±0.18	±0.10	±0.18	±0.10	±0.18
V2(3)	0 to 200	32 to 392	0	32	±0.03	±0.05	±0.10	±0.18	±0.09	±0.16	±0.10	±0.18
			100	212	±0.08	±0.14	±0.22	±0.40	±0.15	±0.27	±0.23	±0.41
V3(3)	0 to 400	32 to 752	200	392	±0.13	±0.23	±0.16	±0.29	±0.15	±0.27	±0.16	±0.29
			0	32	±0.03	±0.05	±0.20	±0.29	±0.16	±0.29	±0.20	±0.29
			200	392	±0.13	±0.23	±0.42	±0.76	±0.29	±0.52	±0.44	±0.79
			400	752	±0.23	±0.41	±0.30	±0.54	±0.28	±0.50	±0.30	±0.54
V4(3)(4)	0 to 600	32 to 1112	0	32	±0.03	±0.05	NA	±NA	NA	NA	NA	NA
			200	392	±0.13	±0.23	NA	±NA	NA	NA	NA	NA
			400	752	±0.23	±0.41	NA	±NA	NA	NA	NA	NA
V5(3)	–50 to 100	–58 to 212	0	32	±0.03	±0.05	±0.08	±0.14	±0.06	±0.11	±0.09	±0.16
			100	212	±0.08	±0.14	±0.10	±0.18	±0.10	±0.18	±0.10	±0.18
V6(3)	–50 to 200	–58 to 392	–50	–58	±0.06	±0.10	±0.14	±0.25	±0.11	±0.20	±0.14	±0.25
			0	32	±0.03	±0.05	±0.20	±0.36	±0.14	v0.25	±0.21	±0.38
			100	212	±0.08	±0.14	±0.26	±0.47	±0.18	±0.32	±0.27	±0.49
			200	392	±0.13	±0.23	±0.18	±0.32	±0.16	±0.29	±0.17	±0.3
V7(3)	–50 to 400	–58 to 752	–50	–58	±0.06	±0.10	±0.23	±0.41	±0.19	±0.34	±0.23	±0.41
			0	32	±0.03	±0.05	±0.31	±0.56	±0.22	±0.40	±0.32	±0.58
			200	392	±0.13	±0.23	±0.46	±0.83	±0.31	±0.56	±0.48	±0.86
			400	752	±0.23	±0.41	±0.32	±0.58	±0.29	±0.52	±0.32	±0.58

(1) Includes only the uncertainty of the lab.

(2) Includes the uncertainty of the lab, hysteresis, and repeatability.

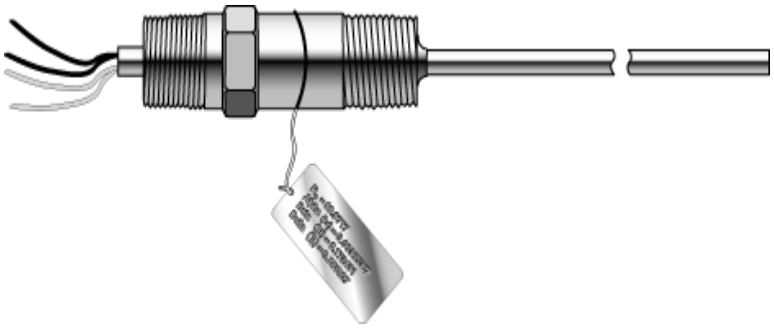
(3) Uncertainties are valid for option code X8Q4 when ordered with the corresponding temperature range. The largest error shown in each temperature range is the worst case error for all points not shown in that range.

(4) Only available with Series 78 High Temperature Sensors 10-in. or longer.

Ordering Information

Specify Sensor Model Number with “V” Option Example								
Sensor Model	0068	N	11	N	00	N	120	V2

Figure 13. Typical Sensor Ordered with Option Code V

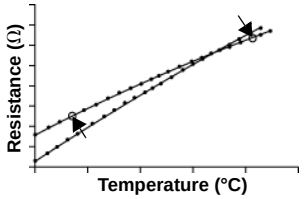


Option Code X8Q4

The X8Q4 option calibrates the sensor to a customer-specified temperature range. The X8Q4 report includes the Callendar-Van Dusen (CVD) constants (R_0, α, δ, β), a resistance-versus-temperature table in one-degree increments, and a graph which includes the maximum errors due to the uncertainty of the calibration equipment, hysteresis, and repeatability. The values in the tables are calculated using Callendar-Van Dusen methodology. Two of the values on this table could be used to perform a two-point trim. The X8Q4 option also provides the CVD constants on a stainless steel tag attached to the sensor.

See Figure 14.

FIGURE 14. Graph of a Typical Two-point Trim



A two-point trim shifts the ideal curve up or down, and changes the slope based on the two characterized points.

Option X8Q4: Sensor Calibrated to a Customer-Specified Temperature Range

When you order an RTD with the X8Q4 option, you must specify a temperature range over which the sensor is to be calibrated. Before specifying the range, take careful note of the sensor temperature limits.

Ordering Example:

	Model	Lead Wire Termination	Sensor Type	Extension Type	Extension Length	Thermowell Material	Immersion Length	Additional Options
Typical Model Number	0068	N	11	N	00	N	045	X8Q4 X8X9Q4

If X8Q4 and X9Q4 are both required, do not repeat the “Q4” code in the model string. Include the following instead:

Calibrate from –10 to 120 °C

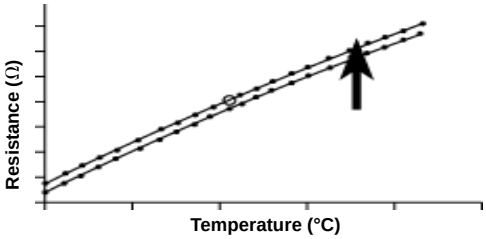
Option Code X9Q4

The X9Q4 option calibrates the sensor at a single customer-specified point. A calibration certificate with the resistance value at this point is supplied. This value could be used to perform a one-point trim on the transmitter. All characterizations are traceable to the National Institute of Standards and Technology (NIST). The calibration table is dated and marked with the sensor series and serial number.

See Figure 15.

NOTE
The X9Q4 option can be ordered and used in conjunction with the X8Q4 option.

FIGURE 15. Graph of a Typical One-point Trim



A one-point trim shifts the ideal curve up or down based on the single characterized point.

Option X9Q4: Sensor Calibrated to a Customer-Specified Single Point

When you order an RTD with the X9Q4 option, you must specify a single temperature point at which the sensor is to be calibrated. Before specifying the point, take careful note of the sensor temperature limits.

Ordering Example:

	Model	Lead Wire Termination	Sensor Type	Extension Type	Extension Length	Thermowell Material	Immersion Length	Additional Options
Typical Model Number	0068	N	11	N	00	N	045	X9Q4

If X8Q4 and X9Q4 are both required, do not repeat the “Q4” code in the model string. Include the following instead: X8X9Q4 Calibrate at 50 °C

Table 24. Option Code X9Q4 Calibration Uncertainties for the Series 68 and 78 Standard and High Temperature

Temperature		Uncertainty of Calibration Lab(1)		Total Uncertainty of Calibrated Sensor(2)	
°C	°F	°C	°F	°C	°F
–50	–58	0.06	0.10	0.07	0.13
0	32	0.03	0.05	0.06	0.11
100	212	0.08	0.14	0.09	0.16
200	392	0.13	0.23	0.14	0.25
400	752	0.23	0.41	0.24	0.43

(1) Includes only the uncertainty of the lab.

(2) Includes uncertainty of the lab and repeatability.

Table 25. Resistance vs. Temperature

IEC 751 Platinum 100, α = 0.00385 RTD														
°F	Ohms		°F	Ohms		°F	Ohms		°C	Ohms		°C	Ohms		°C	Ohms
–330	18.04		210	138.08		690	235.15		–200	18.52		90	134.71		380	240.18
–320	20.44		220	140.19		700	237.09		–190	22.83		100	138.51		390	243.64
–310	22.83		230	142.29		710	239.02		–180	27.10		110	142.29		400	247.09
–300	25.20		240	144.39		720	240.95		–170	31.34		120	146.07		410	250.53
–290	27.57		250	146.49		730	242.87		–160	35.54		130	149.83		420	253.96
–280	29.93		260	148.58		740	244.79		–150	39.72		140	153.58		430	257.38
–270	32.27		270	150.67		750	246.71		–140	43.88		150	157.33		440	260.78
–260	34.61		280	152.75		760	248.62		–130	48.00		160	161.05		450	264.18
–250	36.94		290	154.83		770	250.53		–120	52.11		170	164.77		460	267.56
–240	39.26		300	156.91		780	252.44		–110	56.19		180	168.48		470	270.93
–230	41.57		310	158.98		790	254.34		–100	60.26		190	172.17		480	274.29
–220	43.88		320	161.05		800	256.24		–90	64.30		200	175.86		490	277.64
–210	46.17		330	163.12		810	258.14		–80	68.33		210	179.53		500	280.98
–200	48.46		340	165.18		820	260.03		–70	72.33		220	183.17		510	284.30
–190	50.74		350	167.24		840	263.80		–60	76.33		230	186.84		520	287.62
–180	53.02		360	169.30		850	265.68		–50	80.31		240	190.47		530	290.92
–170	55.29		370	171.35		860	267.56		–40	84.27		250	194.10		540	294.21
–160	57.55		380	173.40		870	269.44		–30	88.22		260	197.71		550	297.49
–150	59.81		390	175.45		880	271.31		–20	92.16		270	201.31		560	300.74
–140	62.06		400	177.49		890	273.17		–10	96.09		280	204.90		570	304.01
–130	64.30		410	179.53		900	275.04		0	100.00		290	208.48		580	307.25
–120	66.54		420	181.56		910	276.90		10	103.90		300	212.05		590	310.49
–110	68.77		430	183.59		920	278.75		20	107.79		310	215.61		600	313.71
–100	71.00		380	173.40		930	280.61		30	111.67		320	219.15		610	316.92
–90	73.22		390	175.45		940	282.46		40	115.54		330	222.68		620	320.12
–80	75.44		400	177.49		950	284.30		50	119.40		340	226.21		630	323.30
–70	77.66		410	179.53		960	286.14		60	123.24		350	229.72		640	326.48
–60	79.86		420	181.56		970	287.98		70	127.08		360	233.21		650	329.64
–50	82.07		430	183.59		980	289.82		80	130.90		370	236.70		660	332.79
–40	84.27		450	187.65		990	291.65									
–30	86.47		460	189.67		1000	293.48									
–20	88.66		470	191.68		1010	295.30									
–10	90.85		480	193.70		1020	297.12									
0	93.03		490	195.71		1030	298.94									
10	95.21		500	197.71		1040	300.75									
20	97.39		510	199.71		1050	302.56									
30	99.57		520	201.71		1060	304.37									
40	101.74		530	203.71		1070	306.17									
50	103.90		540	205.70		1080	307.97									
60	106.07		550	207.69		1090	309.77									
70	108.23		560	209.67		1100	311.56									
80	110.38		570	211.66		1110	313.35									
90	112.53		580	213.63		1120	315.14									
100	114.68		590	215.61		1130	316.92									
110	116.83		600	217.58		1140	318.70									
120	118.97		610	219.55		1150	320.47									
130	121.11		620	221.51		1160	322.24									
140	123.24		630	223.47		1170	324.01									
150	125.37		640	225.42		1180	325.77									
160	127.50		650	227.38		1190	327.53									
170	129.62		660	229.33		1200	329.29									
180	131.74		670	231.27		1210	331.04									
190	133.86		680	233.21												
200	135.97															

Note

To convert from °C to °F: {1.8 X (°C)] + 32 = °F
Example: (1.8 X 100) + 32 = 212 °F

To convert from °F to °C: 0.556 [(°F) – 32] = 100 °F
Example: 0.556 (212 – 32) = 100 °C

Mounting Accessories

ROSEMOUNT CONNECTION HEAD

The Rosemount Connection head is for general-purpose and spring-loaded sensors. The terminal block has six terminals for either single or dual element sensors. If the sensor assembly is ordered assembled to a Rosemount 248 or 644H head mount transmitter, then the terminal block is replaced by the transmitters.

Specifications

Sensor Connection

- 1/2–14 ANPT mounting thread. Screw terminals for lead wire connections.

Electrical Connection

- 1/2–14 ANPT conduit

Materials of Construction

- Housing: Low copper aluminum
- Paint: Polyurethane
- Cover O-ring: Buna-N

Weight

- 18.5 oz (524 g)

Enclosure Rating

- NEMA 4X, IP66, and IP68

POLYPROPYLENE CONNECTION HEAD

The polypropylene connection head (part number 00644-4198-0011) is designed for use with sanitary sensors. It is FDA-compliant, and is resistant to attack by acids, alkalies, and organic solvents.

Specifications

Sensor Connection

- 1/2–14 NPT mounting thread. Screw terminals for lead wire connections

Electrical Connection

- 1/2–14 NPT conduit

Materials of Construction

- Housing: White polypropylene polymer
- O-Ring Seal: Silicone rubber
- Terminals: Nickel-plated brass

Temperature Limits

- –73 to 104 °C (–100 to 220 °F)

Weight

- 0.5 lb

CONNECTION HEAD

The Extended Cover Connection Head (P/N 00079-0324-xxxx) provides the additional space required by sensors that have bayonet connectors. This model can also be used with general-purpose and spring-loaded sensors. The terminal block has six terminals for either single- or dual-element sensors.

The Flat Cover Connection Head (P/N 00079-0325-xxxx) is for general-purpose and spring-loaded sensors. The terminal block has six terminals for either single- or dual-element sensors.

Specifications

Sensor Connection

- 1/2–14 ANPT mounting thread. Screw terminals for lead wire connections

Electrical Connection

- 3/4–14 ANPT conduit

Materials of Construction

- Housing: Low-copper aluminum alloy
- O-Ring Seal: Silicone rubber
- Terminals: Nickel-plated brass

Temperature Limits

Head Type	Unapproved	E5 option	E6 option	E1 option
Painted	–100 to 100 °C –148 to 212 °F	–50 to 85 °C –58 to 185 °F	–50 to 85 °C –58 to 185 °F	–40 to 65 °C –40 to 149 °F
Unpainted	–100 to 200 °C –148 to 392 °F	–50 to 85 °C –58 to 185 °F	–50 to 200 °C –58 to 392 °F	–40 to 65 °C –40 to 149 °F

Enclosure Ratings

- When installed properly, painted connection heads are suitable for indoor and outdoor NEMA 4X and CSA Enclosure Type 4X installations. When installed properly, unpainted connection heads are suitable for NEMA 4 and CSA Enclosure Type 4 installations. See Hazardous Area Approvals for complete installation information.

Weight

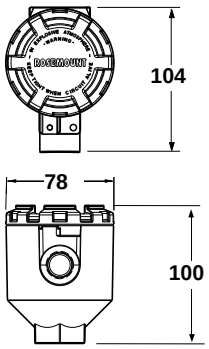
- 2 lb 8 oz (extended cover)
- 1 lb 9 oz (flat cover)

Connection Head Model Numbers

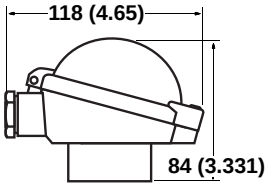
Model	Description
00644-4410-0011	Rosemount Connection Head, painted aluminum
007903252003	Six Terminals with Flat Cover, Unapproved, Unpainted
007903242003	Six Terminals with Extended Cover, Unapproved, Unpainted
007903250002	Six Terminals with Flat Cover, FM Approved, Unpainted
007903240002	Six Terminals with Extended Cover, FM Approved, Unpainted
007903250003	Six Terminals with Flat Cover, CSA Approved, Unpainted
007903240003	Six Terminals with Extended Cover, CSA Approved, Unpainted
007903252005	Six Terminals with Flat Cover, Unapproved, Painted
007903242005	Six Terminals with Extended Cover, Unapproved, Painted
007903250004	Six Terminals with Flat Cover, FM Approved, Painted
007903240004	Six Terminals with Extended Cover, FM Approved, Painted
007903250005	Six Terminals with Flat Cover, CSA Approved, Painted
007903240005	Six Terminals with Extended Cover, CSA Approved, Painted
00644-4198-0011	No Approval Options, White Polypropylene
00065-0305-0001	Round Terminal Block for Rosemount and Polypropylene heads
006444-4431-0001	External ground Screw Assembly for Rosemount Connection Head
00644-4435-0011	Polypropelyne Connection Head with Terminal Block 1/2 in. NPT entries
00079-0329-0001	Kit of 12 Silicone Rubber O-rings for Flat/Extended Heads

Connection Head Dimensional Drawing

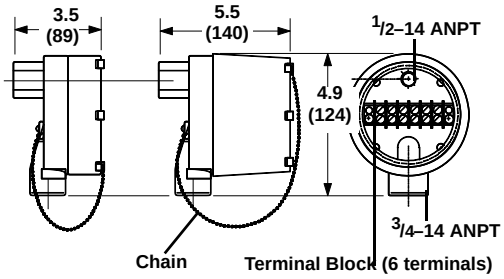
Rosemount Connection Head



Polypropylene



Flat Cover **Extended Cover** **Terminal View**



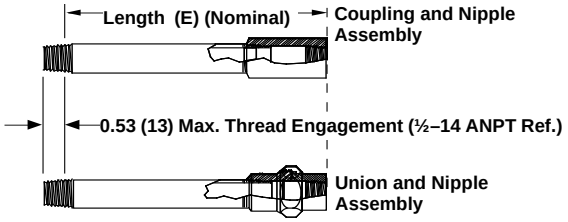
Dimensions are in inches (millimeters)

EXTENSION FITTING ASSEMBLIES

Extension fitting assemblies are available in

- a coupling and nipple assembly
- a union and nipple assembly

FIGURE 16. Extension Fitting



Dimensions are in inches (millimeters)

Table 26. Extension

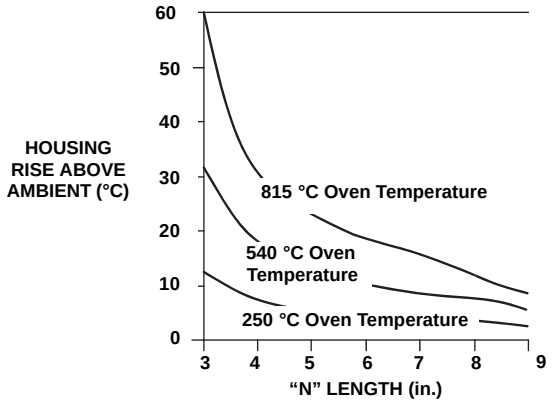
Coupling and Nipple, SST		Union and Nipple, SST	
Model Number	**Length (E)**	**Model Number**	**Length (E)**
007903540250	2.5-in.	007903550250	2.5-in.
007903540300	3.0-in.(1)	007903550300	3.0-in.(1)
007903540350	3.5-in.	007903550350	3.5-in.
007903540400	4.0-in.	007903550400	4.0-in.
007903540450	4.5-in.	007903550450	4.5-in.
007903540500	5.0-in.	007903550500	5.0-in.
007903540550	5.5-in.	007903550550	5.5-in.
007903540600	6.0-in.(1)	007903550600	6.0-in.(1)
007903540650	6.5-in.	007903550650	6.5-in.
007903540700	7.0-in.	007903550700	7.0-in.
007903540750	7.5-in.	007903550750	7.5-in.
007903540800	8.0-in.	007903550800	8.0-in.
007903540850	8.5-in.	007903550850	8.5-in.
007903540900	9.0-in.	007903550900	9.0-in.

(1) Standard configuration with best delivery. Also available for emergency requirements. Consult factory for information.

Choosing an Extension

Aside from ambient temperature variations, the heat from the process is transferred from the thermowell to the transmitter housing. If the process temperature is near or beyond specification limits, consider the use of additional thermowell lagging, an extension nipple, or a remote mounting configuration to isolate the transmitter from the excessive temperatures. Use Figure 17 and the example below to determine an adequate thermowell extension length.

FIGURE 17. 3144 Transmitter Housing Temperature Rise versus Extension Length for a Test Installation



Example

The rated ambient temperature specification is 85 °C. If the maximum ambient temperature is 40 °C and the process temperature to be measured is 540 °C, the maximum allowable housing temperature rise is the rated temperature specification limit minus the existing ambient temperature (85 – 40), or 45 °C.

As shown in Figure 17, an extension (E) dimension of 3.0-in (76 mm) will result in a housing temperature rise of 30 °C. An "E" dimension of 3-in. would therefore be the minimum recommended length, and would provide a safety factor of about 15 °C. A longer "E" dimension, such as 6-in. (152 mm), would be desirable in order to reduce errors caused by transmitter temperature effect, although in that case the transmitter would probably require extra support. If a thermowell with lagging is used, the "E" dimension may be reduced by the length of the lagging.

MOUNTING ADAPTERS FOR SERIES 58, 68, 78, AND 183

M5–M7, Sensor Compression Fittings, 316 SST

- For adjustable sensor length.
- For low pressure applications (100 psig maximum).
- Fits ¼-inch diameter sensors.
- Available with 1/8–27 (M5), ¼–18 (M6), and ½–14 (M7) ANPT process threads.
- Not available on spring-loaded sensors.

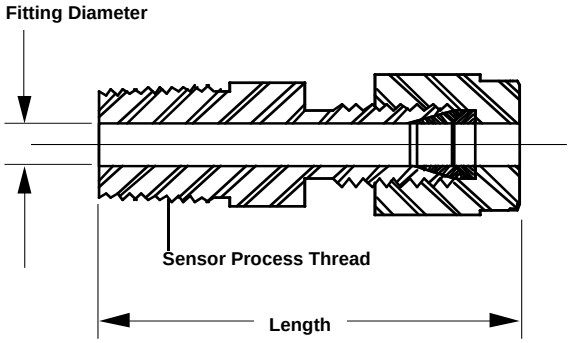


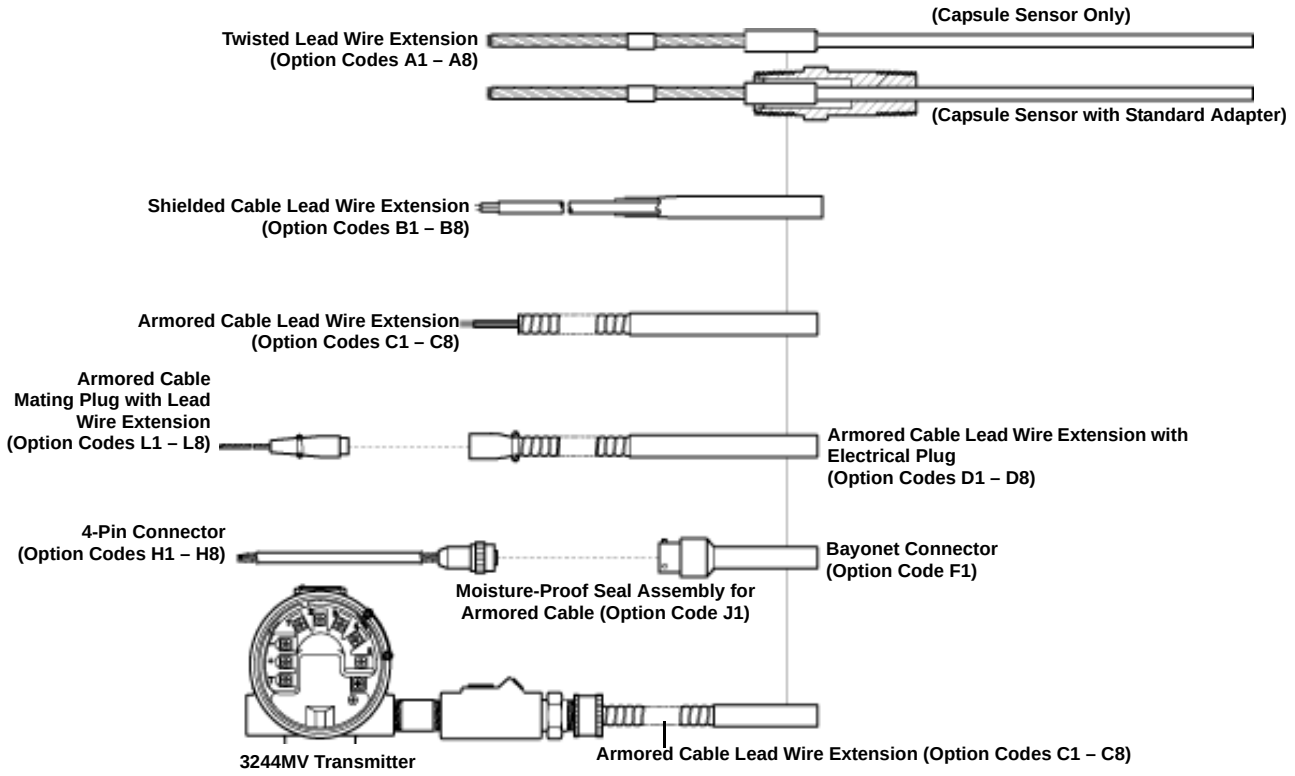
Table 27. Compression Fittings, 316 SST

(for attachment to the stem of the capsule)

Model Number	Option Code	Sensor Process Thread	Fitting Diameter		Length	
			in.	mm	in.	mm
C07961-0005	M5	1/8–27 ANPT	0.25	6.35	1.31	33.27
C07961-0006	M6	1/4–18 ANPT	0.25	6.35	1.5	38.1
C07961-0008	M7	1/2–14 ANPT	0.25	6.35	1.75	44.45

LEAD WIRE EXTENSIONS, CONNECTORS, AND SEALS

The following options are available on most Series 68 and 78 sensors. They are not available for use on Series 58C, 68Q, and 183 sensors or with IECEx or ATEX/ISSeP Flameproof approval (Option Codes E7 or E1).

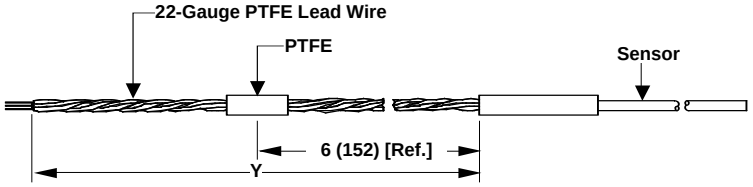


A1–A8, Twisted Lead Wire Extension

- Lead wire connections are silver brazed and individually insulated by shrinkable PTFE tubes
- Withstands 95 percent relative humidity
- 200 °C (392 °F) maximum temperature
- Available with single or dual-element sensors

Option Code	Y Length (ft)
A1	1 1/2
A2	3
A3	6
A4	12

Option Code	Y Length (ft)
A5	24
A6	50
A7	75
A8	100



Not available for use with Series 68Q Sanitary RTDs and 183 thermocouples or with IECEx or ATEX/ISSeP flameproof approval (option codes E7 or E1).

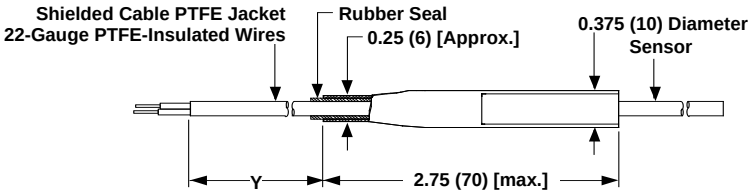
Dimensions are in inches (millimeters)

B1–B8, Shielded Cable Lead Wire Extension

- Copper shielded cable prevents electrical noise distortions to sensor signal output
- Withstands 95 percent relative humidity
- 200 °C (392 °F) maximum temperature

Option Code	Y Length (ft)
B1	1 1/2
B2	3
B3	6
B4	12

Option Code	Y Length (ft)
B5	24
B6	50
B7	75
B8	100



Not available for 58C, 68Q, and 183 sensors or with IECEx or ATEX/ISSeP flameproof approval (option codes E7 or E1)

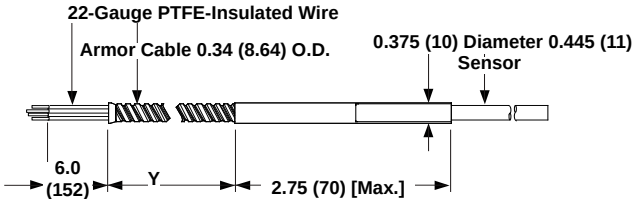
Dimensions are in inches (millimeters)

C1–C8, Armored Cable Lead Wire Extension

- Provides lead wire protection in heavy duty environments.
- Withstands 95 percent relative humidity
- 200 °C (392 °F) maximum temperature
- Available with single or dual-element sensors

Option Code	Y Length (ft)
C1	1 1/2
C2	3
C3	6
C4	12

Option Code	Y Length (ft)
C5	24
C6	50
C7	75
C8	100



Not available for 58C, 68Q, and 183 sensors or with IECEx or ATEX/ISSeP flameproof approval (option codes E7 or E1)

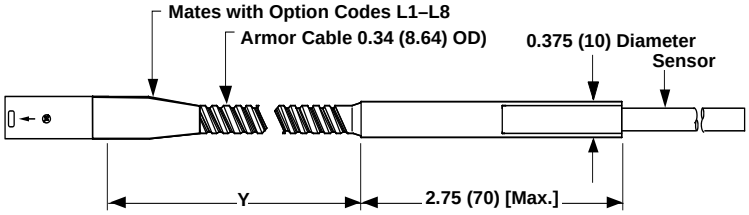
Dimensions are in inches (millimeters)

D1–D8, ARMORED CABLE LEAD WIRE EXTENSION WITH ELECTRICAL PLUG

- Provides lead wire protection in heavy-duty environments
- Provides quick-disconnect capability
- Withstands 95 percent relative humidity

Option Code	Y Length (ft)
D1	1 1/2
D2	3
D3	6
D4	12

Option Code	Y Length (ft)
D5	24
D6	50
D7	75
D8	100



Not available for 58C, 68Q, and 183 sensors or with IECEx or ATEX/ISSeP flameproof approval (option codes E7 or E1)

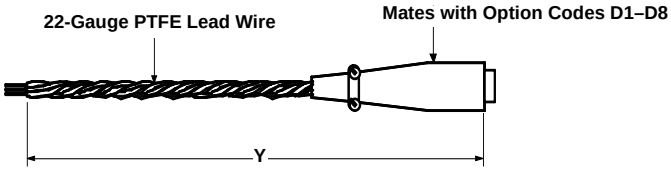
Dimensions are in inches (millimeters)

L1–L8, ARMORED CABLE MATING PLUG WITH LEAD WIRE EXTENSION

- Completes quick-disconnect capability for armored cable
- Withstands 95 percent relative humidity
- Twisted lead wire extension for lowest cost installation

Option Code	Y Length (ft)
L1	1 1/2
L2	3
L3	6
L4	12

Option Code	Y Length (ft)
L5	24
L6	50
L7	75
L8	100

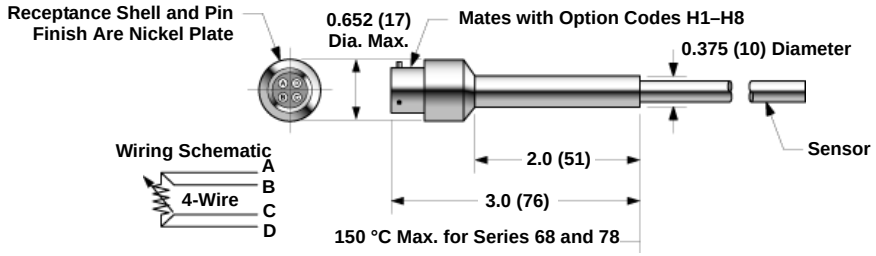


Not available for 58C, 68Q, and 183 sensors or with IECEx or ATEX/ISSeP flameproof approval (option codes E7 or E1)

Dimensions are in inches (millimeters)

F1, 4-PIN BAYONET CONNECTOR

- Provides quick-disconnect capability
- Withstands 100 percent relative humidity with connector mate
- Available for capsule and general purpose with 4-wire lead wire configuration only



Not available for 58C, 68Q, and 183 sensors, or with FM or CSA explosion-proof, or with IECEx or ATEX/ISSeP flameproof approval (option codes E5, E6, E7, or E1)

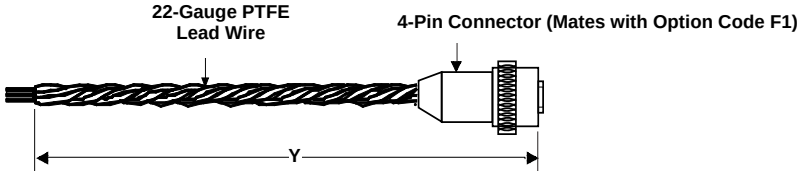
Dimensions are in inches (millimeters)

H1–H8, 4-PIN CONNECTOR MATING PLUG WITH LEAD WIRE EXTENSION

- Completes the quick-disconnect capability of connector
- Provides twisted lead wire extension for remote installations
- Withstands 100 percent relative humidity with connector mate
- F1 connector is required if H1–H8 lead wire extension is used

Option Code	Y Length (ft)
H1	1 1/2
H2	3
H3	6
H4	12

Option Code	Y Length (ft)
H5	24
H6	50
H7	75
H8	100

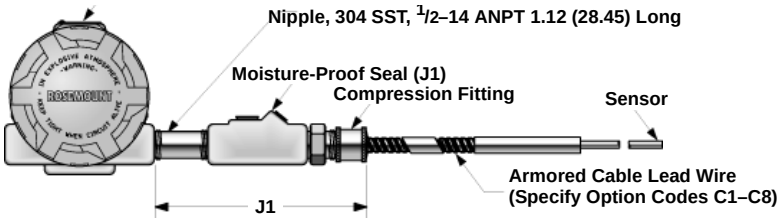


Not available for 58C, 68Q, and 183 sensors, or with FM or CSA explosion-proof, or with IECEx or ATEX/ISSeP flameproof approval (option codes E5, E6, E7, or E1)

Dimensions are in inches (millimeters)

J1, MOISTURE-PROOF SEAL ASSEMBLY FOR ARMORED CABLE

- Prevents moisture migration through armored cable
- For use in humid environments but not for direct liquid immersion
- Non-disconnectable type assembly with armored cable and sensor



Not available for 58C, 68Q, and 183 sensors, or with FM or CSA explosion-proof, or with IECEx or ATEX/ISSeP flameproof approval (option codes E5, E6, E7, or E1).
Moisture-proof seal assembly must be ordered with armored cable lead wire extension (option codes C1 – C8)

Dimensions are in inches (millimeters)

THERMOWELLS

To simplify ordering, the previous Series 79, 80, and 81 thermowell offerings are all included in the new Series 91 thermowell option.

Materials

Rosemount Thermowells are supplied in most materials required for industrial applications. Standard materials are 316 SST, 304 SST, and C1018 carbon steel. For corrosive environments, special materials such as alloy and Inconel 600 are available. Consult factory for other material availability.

Strength (Pressure and Flow Vibration)

The strength of a thermowell depends on several parameters that relate thermowell construction to the installation environment. For most industrial applications, standard Rosemount thermowells provide the necessary strength if the material, style, and length are correct for the application. The proper selection of a thermowell depends on fluid type, temperature, pressure, and fluid velocity. It is important to note that most thermowell failures are caused by vibration that is induced by fluid flow. If static pressure strength is a major consideration, refer to Table 28 for standard material ratings for a 1/2-inch tip. Tapered thermowells are offered for additional strength.

Strength Calculation

Emerson Process Management has the ability to perform thermowell frequency calculations to verify that the thermowell dimensions you provide are appropriate for your specific application. To take advantage of this calculation, fill out and return the Configuration Data Sheet.

Construction

All thermowell bodies with an overall length less than 42-in. are machined from solid bar stock to ensure water-tightness. Flange mounts are welded to the thermowell body. Standard construction provides immersion lengths (U) from 2½ to 48 inches with overall lengths (L) from 4 to 59 inches respectively. Thermowells with overall lengths larger than 42-in. will be a 3-piece welded construction. Consult the factory for more information on welded 3-piece construction thermowells.

Identification Data

The part number is etched on each thermowell. Additional tagging for specific customer requirements is available.

Installation

For dimensional drawings of Thread Mounted, Weld Mounted, and Flange Mounted Thermowells, refer to Figure 18, 20, and 22.

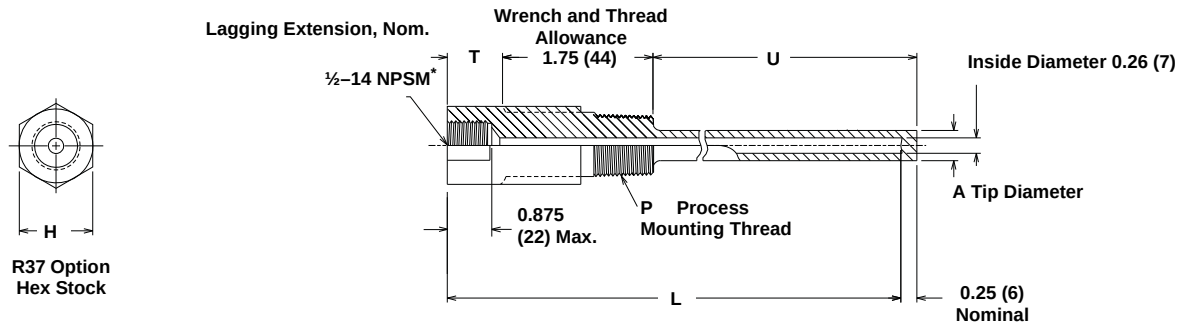
Table 28. Thermowell Material Rating

		Process Rating(1) (psi) at Temperature (°F)						
Material	**Recommended Usage**	**0 °F**	**300 °F**	**500 °F**	**700 °F**	**900 °F**	**1100 °F**	**1300 °F**
304 SST	Good resistance to oxidation	5600	4800	4700	4600	3400	2400	780
316 SST	Good resistance to corrosion. Better resistance to chemical attack than 304 SST	5600	5400	5300	5200	4400	3200	1250
Carbon Steel	For non-corrosive service	3700	3700	3700	3650	2000	—	—

(1) In case of an explosion, the integrity of the thermowell is maintained to the specified pressures.

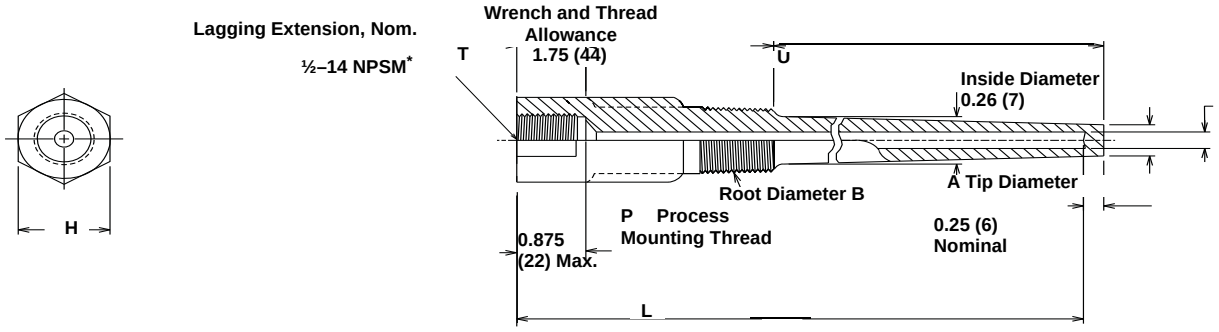
Figure 18. Thread Mounted Thermowells

Straight



Thread (P)	Hex Size Inches (H)
0.5 – 0.75 ANPT	1.125
1–11.5 ANPT	1.375

Tapered



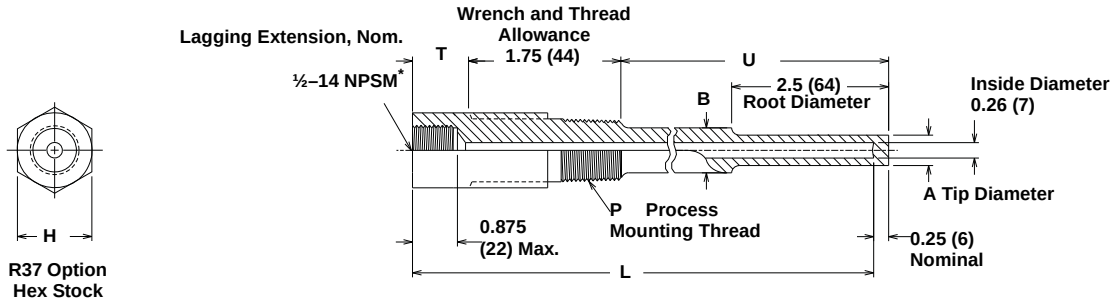
Thread (P)	Hex Size Inches (H)
0.5 – 0.75 ANPT	1.125
1–11.5 ANPT	1.375

** 1/2–14 ANPT threads are available*

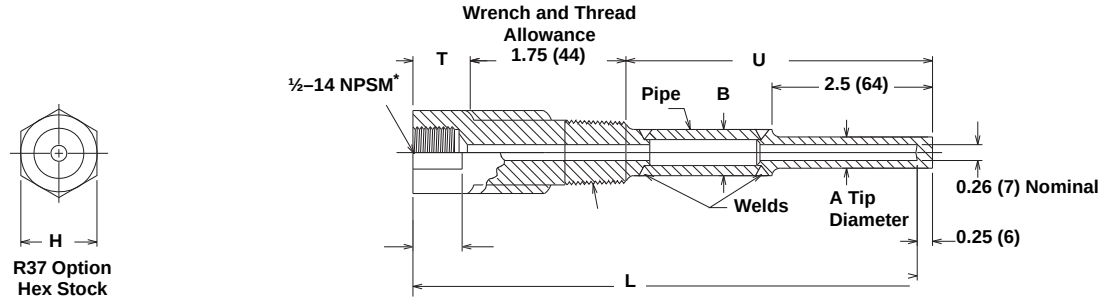
Dimensions are in inches (millimeters)

Figure 19. Thread Mounted Thermowells (continued)

Stepped



Stepped, For Thermowells with Overall Length Greater than 42-in. (3-Piece Construction)



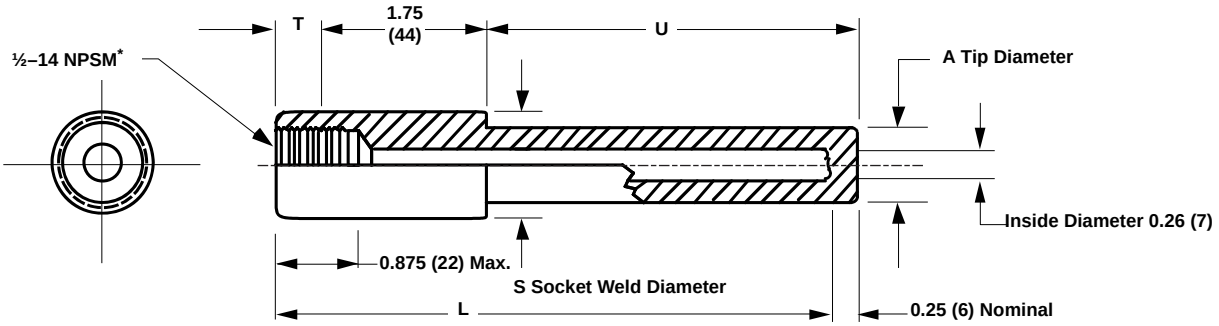
Thread (P)	Hex Size Inches (H)
0.5 – 0.75 ANPT	1.125
1–11.5 ANPT	1.375

** 1/2–14 ANPT threads are available*

Dimensions are in inches (millimeters)

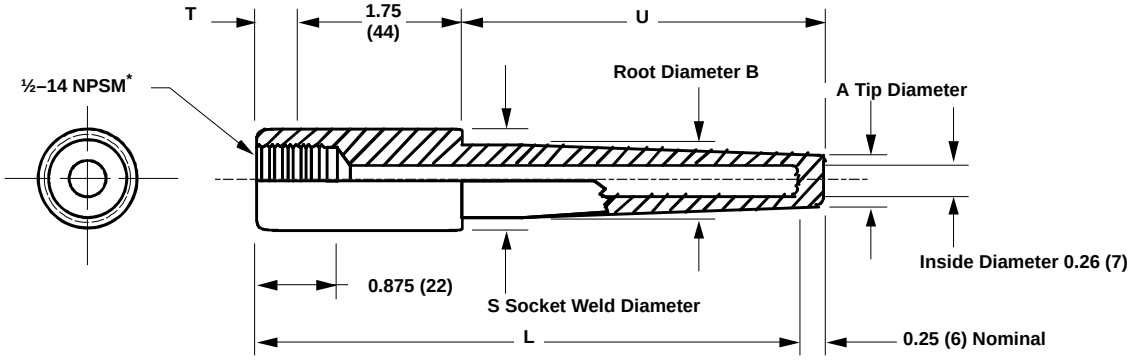
Figure 20. Weld Mounted Thermowells

Straight



Pipe Size	Socket Size (S) Diameter
0.75-in.	1.050 ±0.010
1-in.	1.315 ±0.010

Tapered



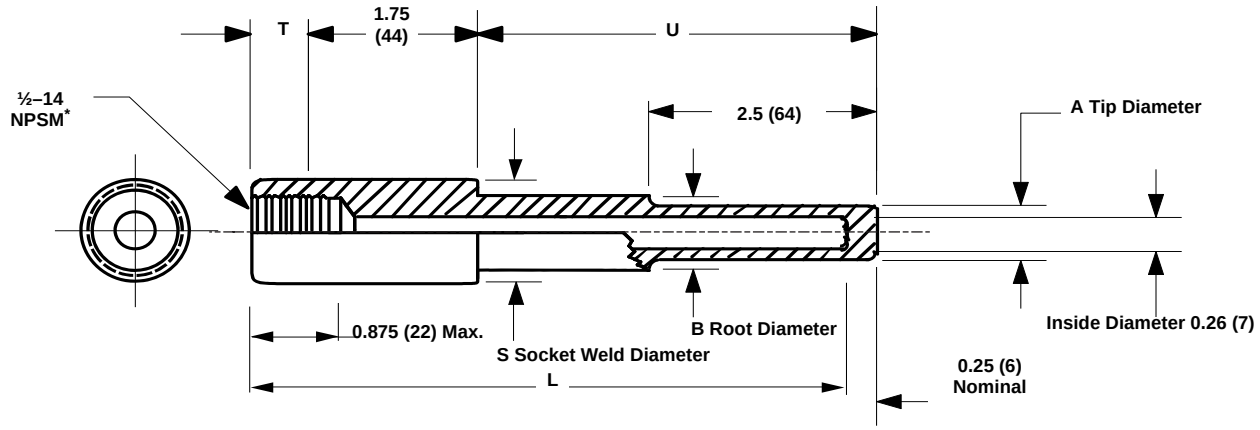
Pipe Size	Socket Size (S) Diameter
0.75-in.	1.050 ±0.010
1-in.	1.315 ±0.010

** 1/2–14 ANPT threads are available*

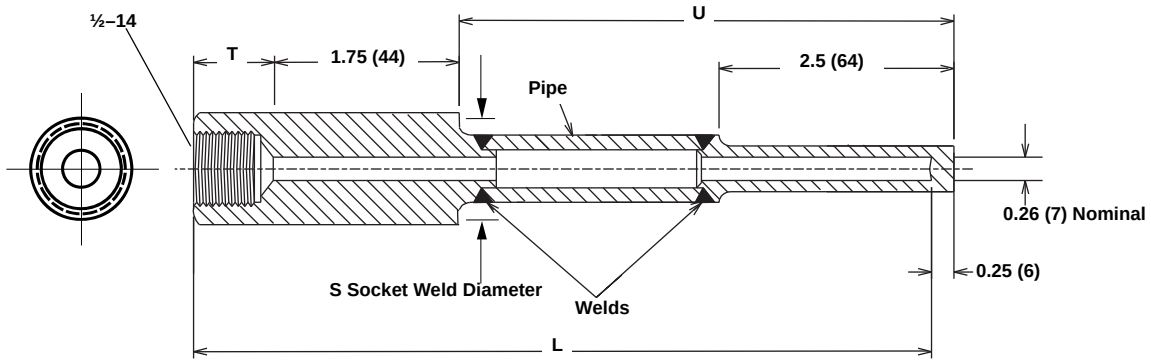
Dimensions are in inches (millimeters)

Figure 21. Weld Mounted Thermowells (continued)

Stepped



Stepped, For Thermowells with Overall Length Greater than 42-in. (3-Piece Construction)



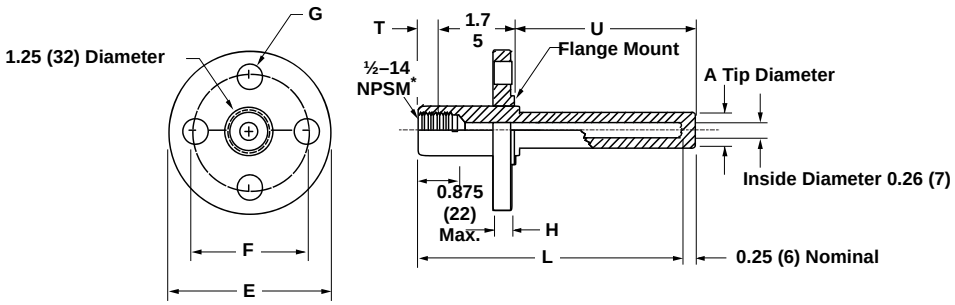
Pipe Size	Socket Size (S) Diameter
0.75-in.	1.050 ±0.010
1-in.	1.315 ±0.010

** 1/2–14 ANPT threads are available*

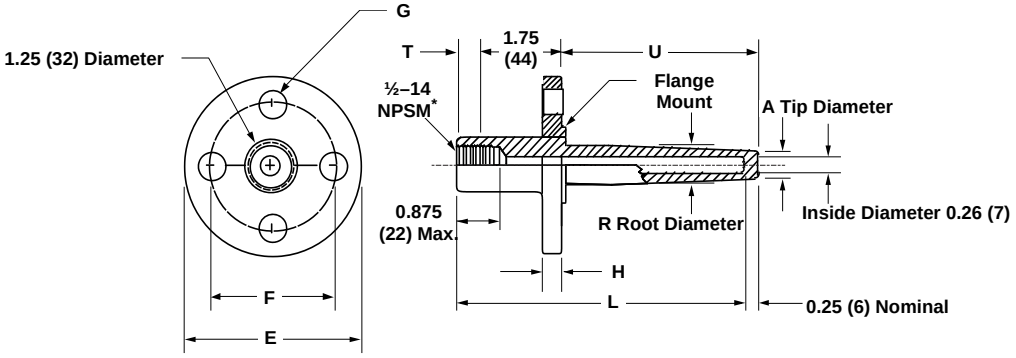
Dimensions are in inches (millimeters)

Figure 22. Flange Mounted Thermowells

Straight



Tapered



Class 150				
Size (in.)	O.D. (E)	Circle (F)	# of holes and dia. (G)	thickness (in.) (H)
1.0	4.25	3.12	four-0.625	0.5625
1.5	5.0	3.88	four-0.625	0.6875
2.0	6.0	4.75	four-0.75	0.75
3.0	7.5	6.00	four-0.75	0.94
Class 300				
1.0	4.88	3.5	four-0.75	0.69
1.5	6.12	4.5	four-0.88	0.81
2.0	6.5	5.0	eight-0.75	0.88

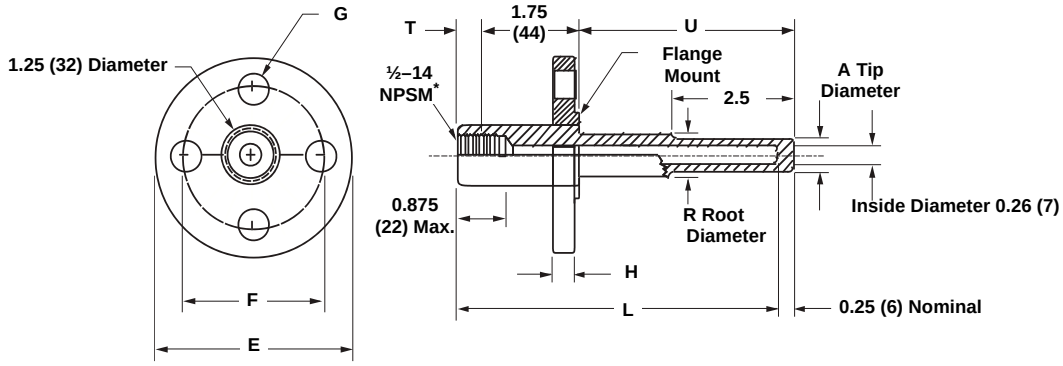
Class 600				
Size (in.)	O.D. (E)	Circle (F)	# of holes and dia. (G)	thickness (in.) (H)
1.0	4.88	3.5	four-0.75	0.94
1.5	6.12	4.5	four-0.88	1.13
2.0	6.5	5.0	eight-0.75	1.25
Class 900 and 1500				
1.5	7.0	4.88	four-1.12	1.5
Class 2500				
1.5	8.0	5.75	four-1.25	2.0

** 1/2–14 ANPT threads are available*

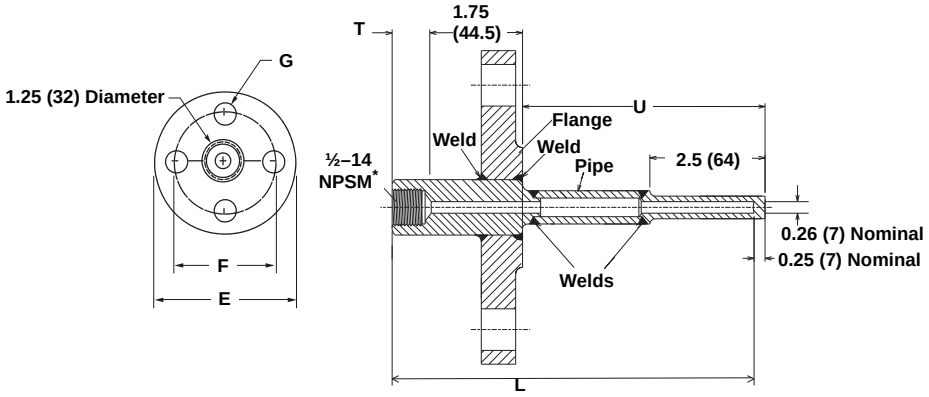
Dimensions are in inches (millimeters)

Figure 23. Flange Mounted Thermowells (continued)

Stepped



Stepped, For Thermowells with Overall Length Greater than 42-in. (3-Piece Construction)



Class 150				
Size (in.)	O.D. (E)	Circle (F)	# of holes and dia. (G)	thickness (in.) (H)
1.0	4.25	3.12	four-0.625	0.5625
1.5	5.0	3.88	four-0.625	0.6875
2.0	6.0	4.75	four-0.75	0.75
3.0	7.5	6.00	four-0.75	0.94
Class 300				
1.0	4.88	3.5	four-0.75	0.69
1.5	6.12	4.5	four-0.88	0.81
2.0	6.5	5.0	eight-0.75	0.88

Class 600				
Size (in.)	O.D. (E)	Circle (F)	# of holes and dia. (G)	thickness (in.) (H)
1.0	4.88	3.5	four-0.75	0.94
1.5	6.12	4.5	four-0.88	1.13
2.0	6.5	5.0	eight-0.75	1.25
Class 900 and 1500				
1.5	7.0	4.88	four-1.12	1.5
Class 2500				
1.5	8.0	5.75	four-1.25	2.0

** 1/2–14 ANPT threads are available*

Dimensions are in inches (millimeters)

Hazardous Area Approvals

SENSORS

Factory Mutual (FM) Approval

E5 Explosion Proof for Class I, Division 1, Groups B, C, and D. Dust-Ignition Proof for Class II/III, Division 1, Groups E, F, and G. Suitable for indoor and outdoor (NEMA 4X) hazardous locations. Install in accordance with Rosemount drawing 00068-0013.

Canadian Standards Association (CSA) Approval

E6 Explosion Proof for Class I, Division 1, Groups B, C, and D. Dust-Ignition Proof for Class II/III, Division 1, Groups E, F, and G. Suitable for Class I, Division 2, Groups A, B, C, and D. Suitable for indoor and outdoor (CSA Enclosure Type 4X) hazardous locations. Install in accordance with Rosemount drawing 00068-0033.

To ensure approval compliance install sensors in exact accordance with the specified installation drawings (see Figure 25).

CONNECTION HEADS

Factory Mutual (FM) Approval

E5 Explosion Proof for Class I, Division 1, Groups B, C, and D. Dust-Ignition Proof for Class II/III, Division 1, Groups E, F, and G. Painted models are suitable for indoor and outdoor (NEMA 4X) hazardous locations. Unpainted models are suitable for indoor and outdoor (NEMA 4) hazardous locations. When used with temperature sensors, connection heads must be installed in accordance with Rosemount drawing 00068-0013.

Canadian Standards Association (CSA) Approval

E6 Explosion Proof for Class I, Division 1, Groups C, and D. Dust-Ignition Proof for Class II/III, Division 1, Groups E, F, and G. Suitable for Class I, Division 2, Groups A, B, C, and D.
Painted models are suitable for indoor and outdoor (CSA Enclosure Type 4X) hazardous locations. Unpainted models are suitable for indoor and outdoor (CSA Enclosure Type 4) hazardous locations. When used with temperature sensors, connection heads must be installed in accordance with Rosemount drawing 00068-0033.

To ensure approval compliance, install connection heads in exact accordance with the specified installation drawings (see Figure 25).

SENSOR AND TRANSMITTER ASSEMBLIES

ATEX Approval

E1 ATEX Explosion- proof
Certificate Number: KEMA99ATEX8715X
ATEX Marking: ⟨Ex⟩ II 2 G
Ex d IIC T6 (– 40 °C ≤ T_{amb} ≤ +65 °C)

Rosemount Series 68 and 78 RTD and Series 183 thermocouple temperature sensors with spring-loaded or general purpose style sensors are approved only for direct mount to the Rosemount 3144P, 644, 248, and 148 or mounted to the Rosemount Connection Head.

To ensure approval compliance, specify the E1 option on both the sensor and the transmitter at the time of ordering.

Special conditions for safe use (X)

For information on the dimensions of the flameproof joints the manufacturer shall be contacted.

NOTE
Rosemount series 68 and 78 RTD and Series 183 Thermocouple Temperature Sensors can be supplied as a replacement part with the E1 option for installation in an existing temperature measurement assembly.

IECEx Flameproof Approval

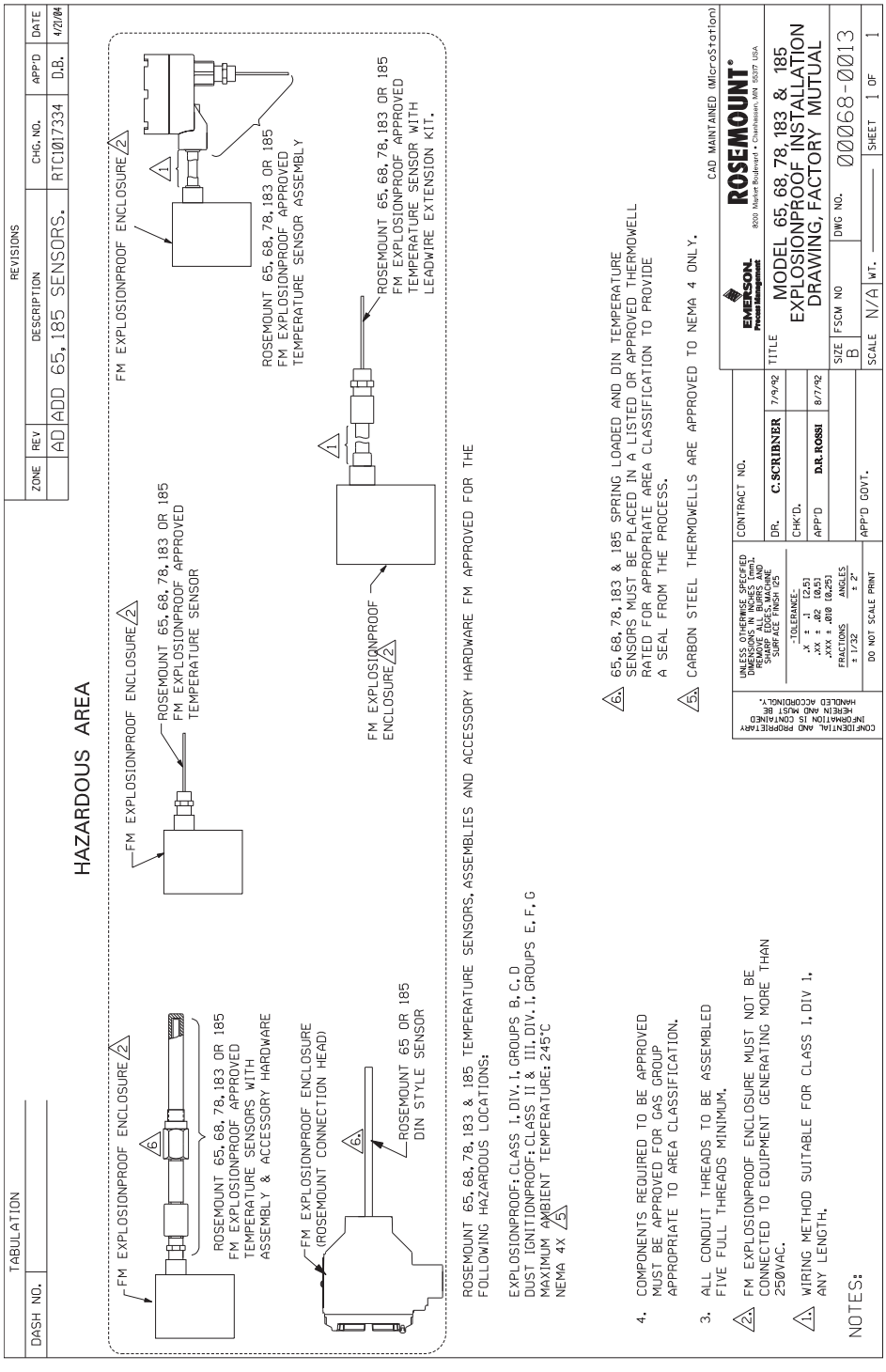
E7 Ex d IIC T6 (T_{amb} = –20 to 60 °C)
Rosemount Series 68 and 78 RTD and Series 183 thermocouple temperature sensors with spring-loaded or general purpose style sensor adapters are approved for direct mount to the Rosemount 148, 248, 644, and 3144P Temperature Transmitters or mounted to the Rosemount Connection Head.

To ensure approval compliance, specify the E7 option on both the sensor and the transmitter at the time of ordering, and install in exact accordance with Rosemount drawing 03144-0225 (see Figure 28).

Sensors and Accessories (English)

Factory Mutual (FM) Explosion-Proof

Figure 24. Installation Drawing 00068-0013, Rev. AD



Canadian Standards Association (CSA) Explosion-Proof

Figure 25. Installation Drawing 00068-0033, Rev. AB Page 1 of 2

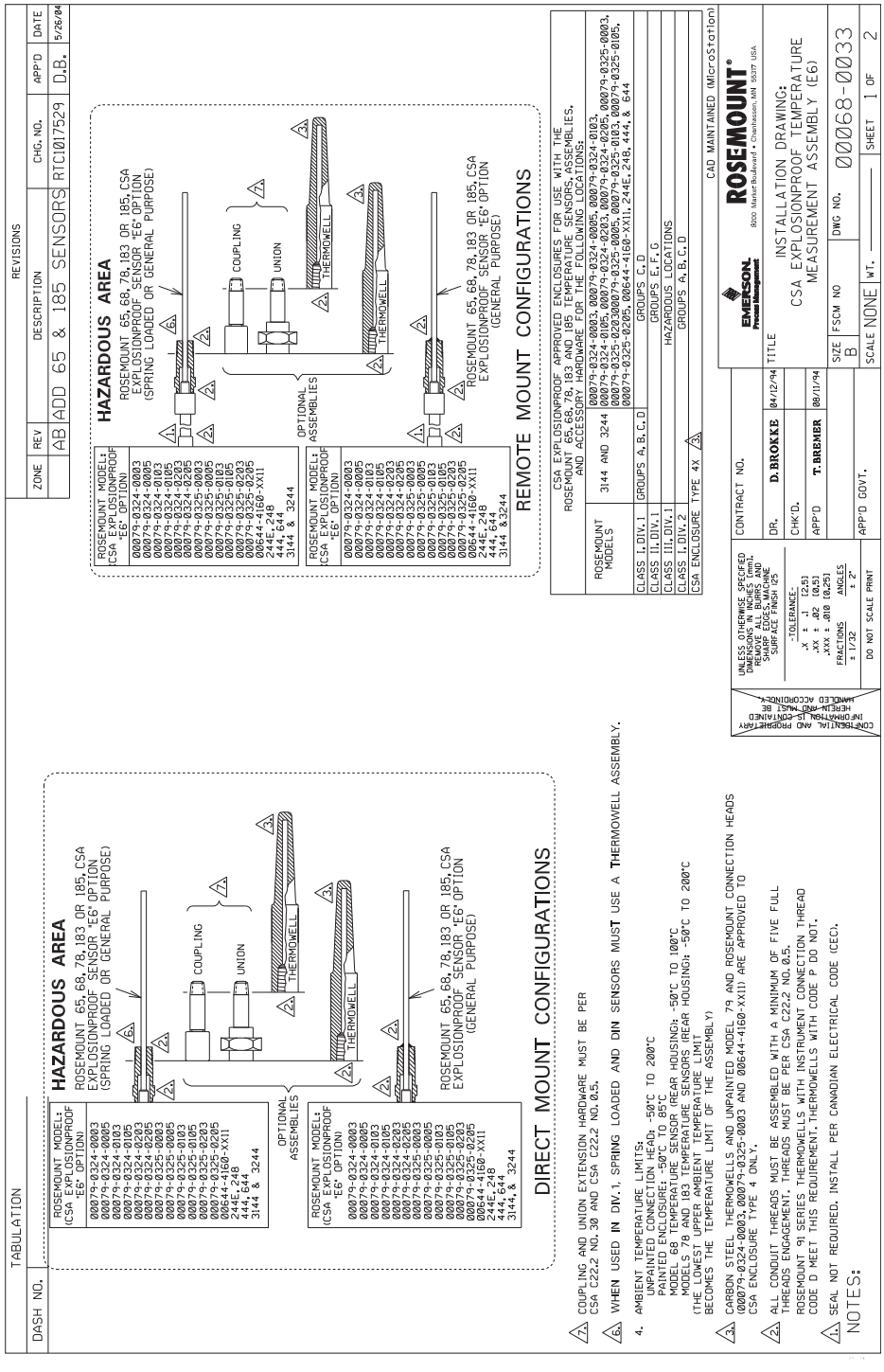
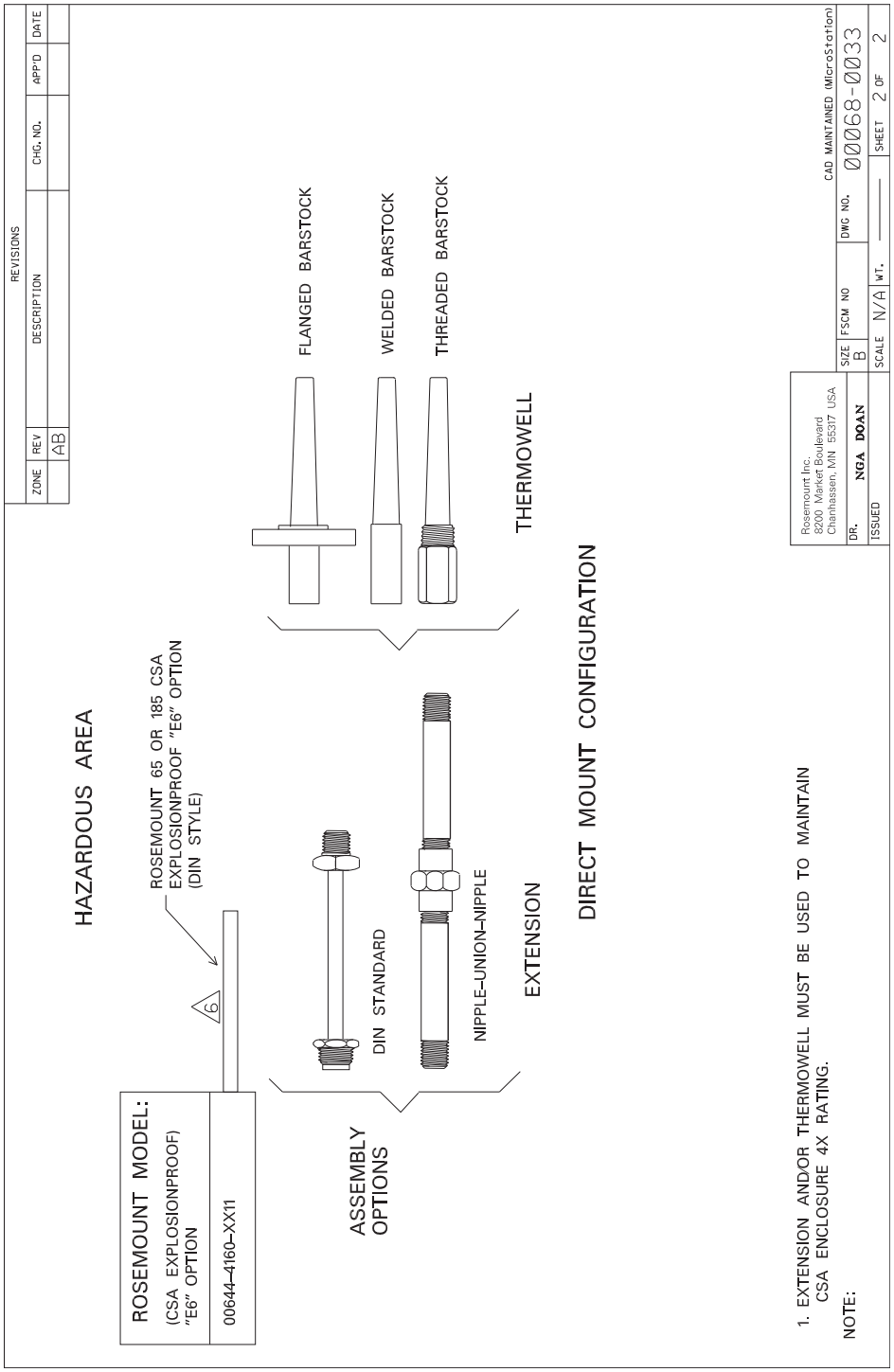


Figure 26. Installation Drawing 00068-0033, Rev. AB Page 2 of 2



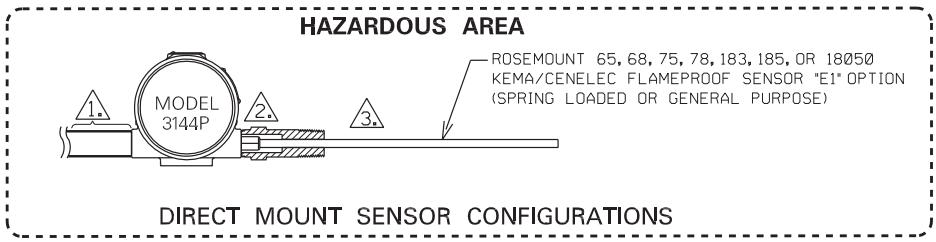
ATEX Flameproof

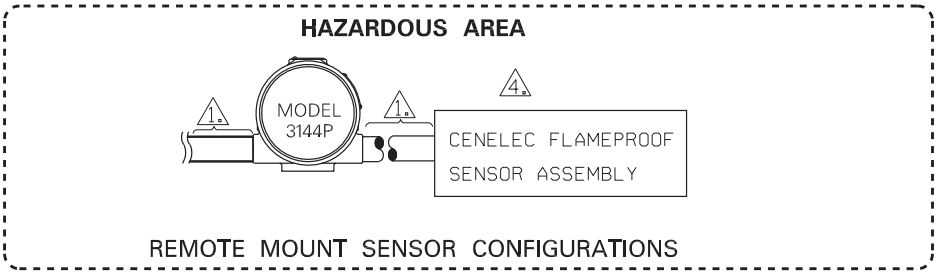
Figure 27. Installation Drawing 03144-0324, Rev. AB

CONFIDENTIAL AND PROPRIETARY INFORMATION IS CONTAINED HEREIN AND MUST BE HANDLED ACCORDINGLY

REVISIONS

REV	DESCRIPTION	CHG. NO.	APP'D	DATE
AA	NEW RELEASE	RTC1Ø11243	D.B.	7/17/Ø1
AB	CHANGE ISSEP REFERENCES TO KEMA	RTC1Ø11874	D.B.	11/26/Ø1





7. WAIT 1Ø SECONDS AFTER DISCONNECTING POWER BEFORE REMOVING COVER.
6. A CONDUIT PLUG MUST BE INSTALLED INTO ANY UNUSED CONDUIT ENTRIES.
5. ROSEMOUNT MODELS 3144P KEMA/CENELEC FLAMEPROOF APPROVAL Ex II 2 G
DESCRIPTION: EEx d IIC T6 (Tamb= -4Ø°C TO +7Ø°C) T5 (-4Ø°C TO +8Ø°C).
IP66

△4. TEMPERATURE SENSOR ASSEMBLY MUST BE CENELEC APPROVED FOR APPROPRIATE AREA CLASSIFICATION.

△3. SPRING LOADED SENSORS MUST USE A THERMOWELL ASSEMBLY.

△2. THREADS MUST BE ASSEMBLED WITH LOCTITE THREAD SEALANT AND HAVE A MINIMUM OF FIVE FULL THREADS ENGAGEMENT AND 8 mm AXIAL LENGTH ENGAGEMENT.

△1. INSTALL PER LOCAL INSTALLATION CODES.
CENELEC APPROVED CABLE ENTRY OR STOPPING BOX REQUIRED.

CAD MAINTAINED (MicroStation)

UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES [mm]. REMOVE ALL BURRS AND SHARP EDGES. MACHINE SURFACE FINISH 125

-TOLERANCE-
.X ± .1 [2,5]
.XX ± .Ø2 [Ø,5]
.XXX ± .Ø1Ø [Ø,25]
FRACTIONS ± 1/32
ANGLES ± 2°

DO NOT SCALE PRINT

CONTRACT NO.

DR. NGA DOAN 6/29/Ø1
CHK'D
APP'D. DIRK BAUSCHKE 7/17/Ø1

APP'D. GOVT.

EMERSON. Process Management
ROSEMOUNT®
8200 Market Boulevard • Chanhassen, MN 55317 USA

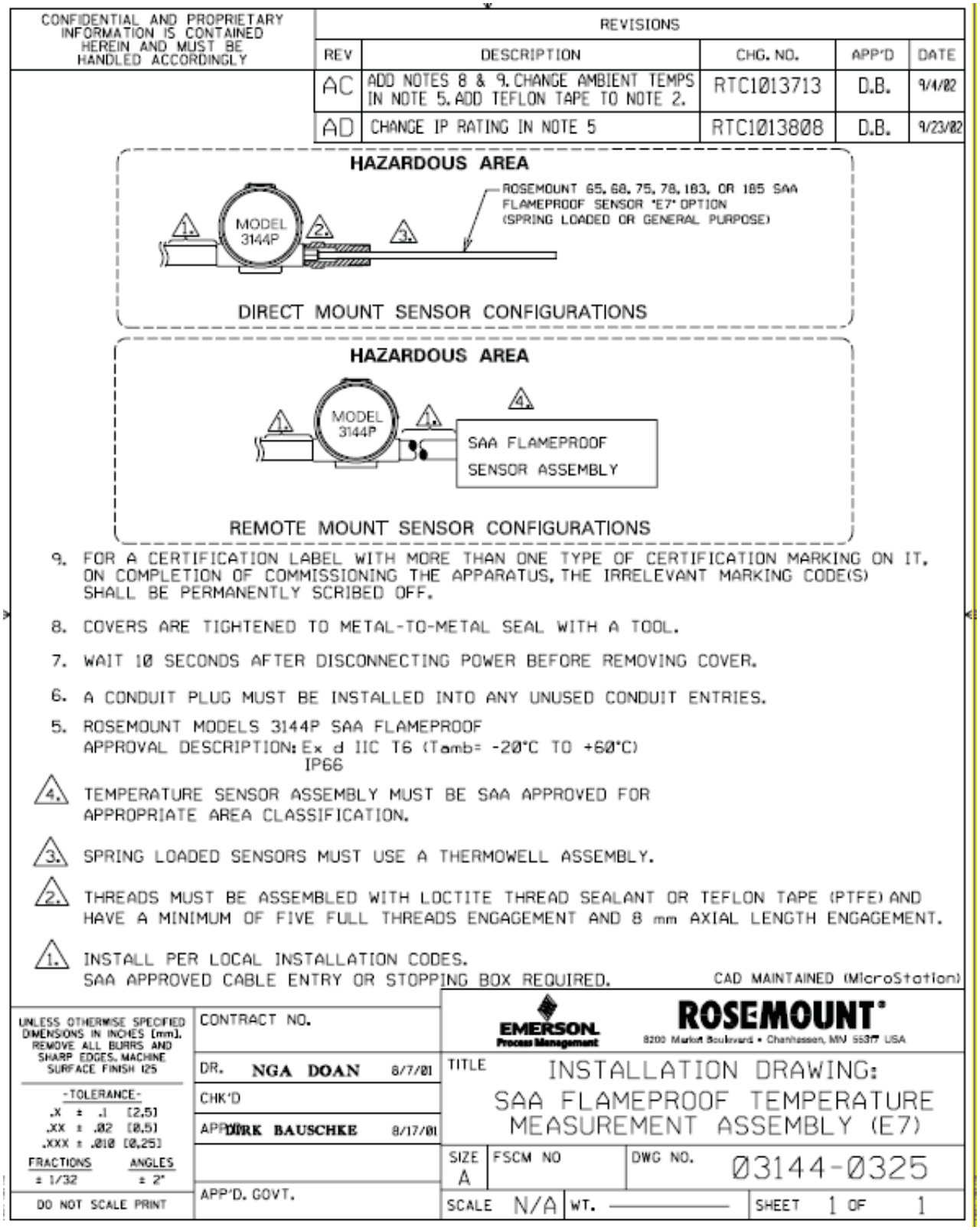
TITLE INSTALLATION DRAWING:
KEMA/CENELEC FLAMEPROOF TEMPERATURE MEASUREMENT ASSEMBLY (EI)

SIZE A | FSCM NO | DWG NO. Ø3144-Ø324

SCALE NONE | WT. | SHEET 1 OF 1

IECEx Flameproof

Figure 28. Drawing 03144-0325, Rev. AD



Sensors and Accessories (English)

Product Data Sheet
00813-0100-2654, Rev GE
January 2012

Emerson Process Management
Rosemount Inc.
8200 Market Boulevard
Chanhassen, MN 55317 USA
T (U.S.) 1-800-999-9307
T (International) (952) 906-8888
F (952) 906-8889

Emerson Process Management
Heath Place
Bognor Regis
West Sussex PO22 9SH
England
T 44 (1243) 863 121
F 44 (1243) 867 554

Emerson Process Management Asia Pacific Private Limited
1 Pandan Crescent
Singapore 128461
T (65) 6777 8211
F (65) 6777 0947
Enquiries@AP.EmersonProcess.com

www.rosemount.com

00813-0100-2654 Rev GE 1/12

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