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# Electronic Measurement Solutions

The  
Instrumentation  
Company

**NOSHOK**  
INCORPORATED



Pressure  
Level  
Temperature  
Transmitters  
Transducers  
Switches  
Indicators



**E**stablished in 1967, NOSHOK was one of the first companies to offer liquid filled pressure gauges. More important NOSHOK was the first company to offer an extended three year warranty on pressure gauges. That standard of quality has endured for over 40 years. This commitment to product performance and service...and our sincere desire to be the best...is a continuing successful policy applied today to our electronic measurement solutions.

We fully test and calibrate NOSHOK transmitters, transducers, switches and indicators to assure 100% "out of the box" reliability. All of NOSHOK'S indicators can be pre-programmed and calibrated to our customer's specifications. NOSHOK makes installation easy and performance dependable.

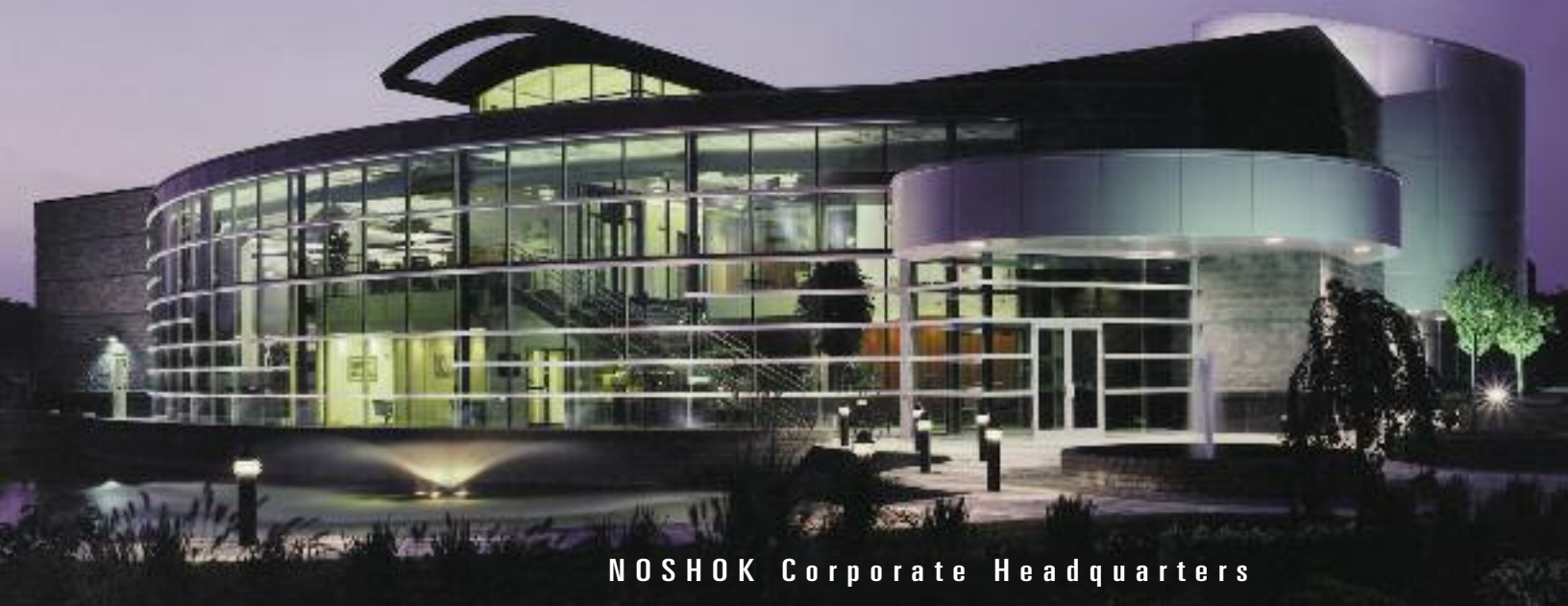
NOSHOK also has built the capacity to provide you with the assistance to put together that special requirement which is so often hard to find. If it is not in this catalog, chances are we can still put it together.

NOSHOK proudly backs its commitment to excellence and while you are viewing our catalog, I believe this commitment will become more apparent.

Thank you for choosing NOSHOK Products.



James B. Cole  
Chief Executive Officer



**NOSHOK Corporate Headquarters**



NOSHOK is a member and actively supports:



**NOSHOK is an ISO 9001:2000 registered company**

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## SERIES 100

### HIGH PERFORMANCE CURRENT OUTPUT PRESSURE TRANSMITTERS

NOSHOK 100 Series Current Output Pressure Transmitters are designed to provide a previously unequalled level of performance, utilizing diffused semiconductor and sputtered thin film strain gage technology. 100 Series transmitters are highly repeatable, shock resistant and are extremely stable over long periods of time. CE compliance which includes substantial levels of RFI, EMI and ESD protection combined with reverse polarity and over-voltage protection insure they perform well in the most demanding applications.

Advanced manufacturing techniques combined with technologically advanced standard features allow NOSHOK to offer a level of performance previously found only on transducers costing hundreds of dollars more. Final calibration tests performed on all NOSHOK transmitters prior to shipment ensures 100% "out of the box" reliability

#### FEATURES

- Accuracy up to  $\pm 0.25\%$  Full Scale (Best Fit Straight Line)
- Welded stainless steel pressure chamber
- Advanced diffused semiconductor and sputtered thin film sensor for maximum stability
- Compact size
- High alternating load resistance
- High overpressure protection
- CE compliant to suppress RFI, EMI and ESD
- Compatible with NOSHOK Smart System Indicators

#### APPLICATIONS

- Hydraulic and pneumatic systems
- Injection molding machines
- Railroad engine controls
- HVAC systems
- Stamping and forming presses
- Refrigeration controls
- Industrial machinery and machine tools
- Pumps and compressors

#### SPECIFICATIONS

<b>Output signal</b>	4 mA to 20 mA, 2-wire
<b>Pressure ranges</b>	Standard gauge ranges from vacuum to 15000 psi; Standard Absolute ranges from 15 psia to 300 psia
<b>Proof pressure</b>	3 times Full Scale for ranges 0 psi to 5 psi through 0 psi to 200 psi 1.75 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 1.5 times Full Scale for 0 to 15000 psi range
<b>Burst pressure</b>	3.8 times Full Scale for ranges 0 psi to 5 psi through 0 psi to 200 psi 4 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 3 times Full Scale for 0 to 15000 psi range
<b>Accuracy</b>	$\pm 0.5\%$ Full Scale (Best Fit Straight Line); $\pm 0.25\%$ optional (Includes the combined effects of linearity, hysteresis and repeatability)
<b>Repeatability</b>	$\leq \pm 0.05\%$ Full Scale
<b>Hysteresis</b>	$\leq \pm 0.1\%$ Full Scale
<b>Stability</b>	$\leq \pm 0.2\%$ Full Scale for 1 year, non-accumulating
<b>Response time</b>	$\leq 1$ ms (between 10 % and 90 % Full Scale)
<b>Power supply</b>	10 Vdc to 30 Vdc, unregulated
<b>Load limitations</b>	Load in resistance must be $\leq (V_{\text{power supply}} - 10) / 0.020$ Amp
<b>Wetted materials</b>	316 stainless steel for vacuum through 300 psi; 17-4PH stainless steel sensing diaphragm and 316 stainless steel process connection for higher ranges
<b>Housing material</b>	316 stainless steel
<b>Adjustment</b>	$\pm 10\%$ Full Scale for zero and span
<b>Pressure cycle limit</b>	150 Hz
<b>Durability</b>	$> 100,000,000$ Full Scale cycles
<b>Temperature ranges</b>	Compensated 32 °F to 176 °F (0 °C to 80 °C) Effect $\pm 0.017\%$ Full Scale/°F for zero and span Ambient -40 °F to 185 °F (-40 °C to 85 °C) Media -22 °F to 212 °F (-30 °C to 100 °C) Storage -40 °F to 212 °F (-40 °C to 100 °C)
<b>Environmental rating</b>	IP65, NEMA 4X according to EN 60529/IEC 529
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN 61326:1997/A1:1998 RFI, EMI and ESD protection
<b>Electrical protection</b>	Reverse polarity, over-voltage and short circuit protection
<b>Shock</b>	1000 g's per IEC 770
<b>Vibration</b>	30 g's per IEC 770
<b>Weight</b>	Approximately 3.5 oz.

## ORDERING INFORMATION

ORDERING INFORMATION										
SERIES 100										
PRESSURE RANGES	-30 inHg to 0 psig	30V	0 psig to 5 psig	5	0 psig to 200 psig	200	0 psig to 2000 psig	2000	0 psia to 15 psia	15A
	-30 inHg to 15 psig	30/15	0 psig to 10 psig	10	0 psig to 300 psig	300	0 psig to 3000 psig	3000	0 psia to 30 psia	30A
	-30 inHg to 30 psig	30/30	0 psig to 15 psig	15	0 psig to 500 psig	500	0 psig to 5000 psig	5000	0 psia to 60 psia	60A
	-30 inHg to 60 psig	30/60	0 psig to 30 psig	30	0 psig to 600 psig	600	0 psig to 6000 psig	6000	0 psia to 100 psia	100A
	-30 inHg to 100 psig	30/100	0 psig to 60 psig	60	0 psig to 750 psig	750	0 psig to 7500 psig	7500	0 psia to 150 psia	150A
	-30 inHg to 150 psig	30/150	0 psig to 100 psig	100	0 psig to 1000 psig	1000	0 psig to 10000 psig	10000	0 psia to 200 psia	200A
	-30 inHg to 200 psig	30/200	0 psig to 150 psig	150	0 psig to 1500 psig	1500	0 psig to 15000 psig	15000	0 psia to 300 psia	300A
	-30 inHg to 300 psig	30/300	psig = gauge pressure		psia = absolute pressure		Other ranges available on special request ranges			
ACCURACY	1 ±0.5 % Full Scale (Best Fit Straight Line)				2 ±0.25 % Full Scale (Best Fit Straight Line)					
OUTPUT	1 4 mA to 20 mA, 2-wire									
PROCESS CONNECTIONS	1 1/8 " NPT male		2 1/4 " NPT male		3 7/16 " -20 UNF #4 SAE J-514 male			4 1/8 " NPT female		
	9 7/16 " -20 UNF #4 SAE J-514 female		10 1/4 " BSP male							
ELECTRICAL CONNECTION	1 36 " cable (connected to option 7)		2 4-pin bendix		3 6-pin bendix		6 1/2 " NPT conduit ( with 36" cable)			
	7 Mini-Hirschmann (DIN 43650C with mate)				25 M12 x 1 4-pin		36 Integral cable 36"			
OPTIONS	ORF Threaded orifice									

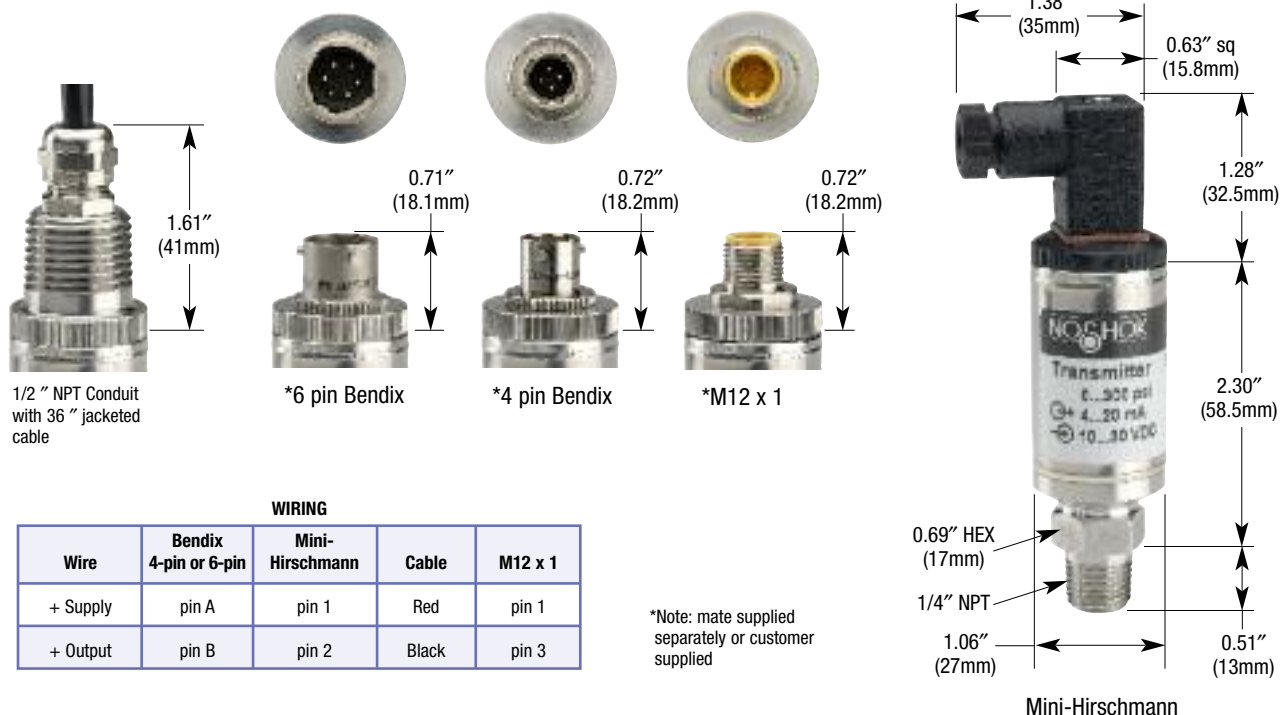
Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

### EXAMPLE

Series ..... 100  
Pressure Range ..... 0 psig to 500 psig  
Accuracy ..... ±0.50 % Full Scale  
Output Signal ..... 4 mA to 20 mA  
Process Connection ..... 1/4" NPT male  
Electrical Connection ... Mini-Hirschmann  
Option ..... Orifice

100 - 500 - 1 - 1 - 2 - 7 - ORF

### Outline Dimensions



# Voltage Output Pressure Transducers



## FEATURES

- Accuracy up to  $\pm 0.25\%$  Full Scale (Best Fit Straight Line)
- Welded stainless steel pressure chamber
- Advanced diffused semi-conductor and sputtered thin film sensor for maximum stability
- Compact size
- High alternating load resistance
- High overpressure protection
- CE compliant to suppress RFI, EMI and ESD
- Compatible with NOSHOK Smart System Indicators

## APPLICATIONS

- Hydraulic and pneumatic systems
- Injection molding machines
- Railroad engine controls
- HVAC systems
- Stamping and forming presses
- Refrigeration controls
- Industrial machinery and machine tools
- Pumps and compressors

# SERIES 200

## HIGH PERFORMANCE VOLTAGE OUTPUT PRESSURE TRANSDUCERS

NOSHOK 200 Series Voltage Output Pressure Transducers are designed to provide a previously unequalled level of performance, utilizing diffused semiconductor and sputtered thin film strain gage technology. 200 Series transducers are highly repeatable, shock resistant and are extremely stable over long periods of time. CE compliance which includes substantial levels of RFI, EMI and ESD noise protection combined with reverse polarity and over-voltage protection hardens the product so it performs well in the most demanding applications.

Advanced manufacturing techniques combined with technologically advanced standard features allow NOSHOK to offer a level of performance previously found only on transducers costing hundreds of dollars more. Final calibration tests performed on all NOSHOK transmitters prior to shipment ensures 100% "out of the box" reliability

## SPECIFICATIONS

<b>Output signals</b>	0 Vdc to 5 Vdc, 3-wire; 0 Vdc to 10 Vdc, 3-wire; 1 Vdc to 5 Vdc, 3-wire; 1 Vdc to 6 Vdc, 3-wire; 1 Vdc to 11 Vdc, 3-wire;
<b>Pressure ranges</b>	Standard gauge ranges from vacuum to 15000 psi; Standard absolute ranges from 15 psia to 300 psia
<b>Proof Pressure</b>	3 times Full Scale for ranges 0 psi to 5 psi through 0 psi to 200 psi 1.75 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 1.5 times Full Scale for 0 psi to 15000 psi range
<b>Burst Pressure</b>	3.8 times Full Scale for ranges 0 psi to 5 psi through 0 psi to 200 psi 4 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 3 times Full Scale for 0 psi to 15000 psi range
<b>Accuracy</b>	$\pm 0.5\%$ Full Scale (Best Fit Straight Line); $\pm 0.25\%$ optional (Includes the combined effects of linearity, hysteresis and repeatability)
<b>Repeatability</b>	$\leq \pm 0.05\%$ Full Scale
<b>Hysteresis</b>	$\leq \pm 0.1\%$ Full Scale
<b>Stability</b>	$\leq \pm 0.2\%$ Full Scale per year, non-accumulating
<b>Response time</b>	$\leq 1$ ms (between 10 % and 90 % Full Scale)
<b>Power supply</b>	10 Vdc to 30 Vdc, 14 Vdc to 30 Vdc for 1 Vdc to 11 Vdc and 0 Vdc to 10 Vdc unregulated
<b>Load limitations</b>	Load in resistance must be $\geq 5000$ for 0 Vdc to 5 Vdc, 1 Vdc to 5 Vdc, and 1 Vdc to 6 Vdc outputs; load in resistance must be $\geq 10000$ for 0 Vdc to 10 Vdc and 1 Vdc to 11 Vdc outputs. Current consumption 8 mA
<b>Wetted materials</b>	316 stainless steel for vacuum through 300 psi; 17-4PH stainless steel sensing diaphragm and 316 stainless steel pressure connection for higher ranges
<b>Housing material</b>	316 stainless steel
<b>Adjustment</b>	$\pm 10\%$ Full Scale for zero and span
<b>Pressure cycle limit</b>	150 Hz
<b>Durability</b>	$> 100,000,000$ Full Scale cycles
<b>Temperature ranges</b>	Compensated 32 °F to 176 °F (0 °C to 80 °C) Effect $\pm 0.017\%$ Full Scale/°F for zero and span Ambient -40 °F to 185 °F (-40 °C to 85 °C) Media -22 °F to 212 °F (-30 °C to 100 °C) Storage -40 °F to 212 °F (-40 °C to 100 °C)
<b>Environmental rating</b>	IP65, NEMA 4X according to EN 60529/IEC 529
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN61326: 1997/A1: 1998 RFI, EMI and ESD protection
<b>Electrical protection</b>	Reverse polarity, over-voltage and short circuit protection
<b>Shock</b>	1000 g's per IEC 770
<b>Vibration</b>	30 g's per IEC 770
<b>Weight</b>	Approximately 3.5 oz.

### ORDERING INFORMATION

ORDERING INFORMATION										
SERIES 200										
PRESSURE RANGES	-30 inHg to 0 psig	30V	-30 inHg to 300 psig	30/300	0 psig to 150 psig	150	0 psig to 1500 psig	1500	0 psia to 15 psia	15A
	-30 inHg to 15 psig	30/15	0 psig to 5 psig	5	0 psig to 200 psig	200	0 psig to 2000 psig	2000	0 psia to 30 psia	30A
	-30 inHg to 30 psig	30/30	0 psig to 10 psig	10	0 psig to 300 psig	300	0 psig to 3000 psig	3000	0 psia to 60 psia	60A
	-30 inHg to 60 psig	30/60	0 psig to 15 psig	15	0 psig to 500 psig	500	0 psig to 5000 psig	5000	0 psia to 100 psia	100A
	-30 inHg to 100 psig	30/100	0 psig to 30 psig	30	0 psig to 600 psig	600	0 psig to 6000 psig	6000	0 psia to 150 psia	150A
	-30 inHg to 150 psig	30/150	0 psig to 60 psig	60	0 psig to 750 psig	750	0 psig to 7500 psig	7500	0 psia to 200 psia	200A
	-30 inHg to 200 psig	30/200	0 psig to 100 psig	100	0 psig to 1000 psig	1000	0 psig to 10000 psig	10000	0 psia to 300 psia	300A
psig = Gauge Pressure		psia = Absolute Pressure		Other ranges available on special request			0 psig to 15000 psig		15000	
ACCURACY	1 ±0.5 % Full Scale (Best Fit Straight Line)				2 ±0.25 % Full Scale (Best Fit Straight Line)					
OUTPUT SIGNALS	2 0 Vdc to 5 Vdc, 3-wire		3 1 Vdc to 5 Vdc, 3-wire		4 1 Vdc to 6 Vdc, 3-wire		5 0 Vdc to 10 Vdc, 3-wire		6 1 Vdc to 11 Vdc, 3-wire	
PROCESS CONNECTIONS	1 1/8 " NPT male		2 1/4 " NPT male		3 7/16 " -20 UNF #4 SAE J-514 male				4 1/8 " NPT female	
	9 7/16 " -20 UNF #4 SAE J-514 female				10 1/4 " BSP male					
ELECTRICAL CONNECTIONS	1 36 " cable (connected to option 7)				2 4-pin bendix		3 6-pin bendix		36 Integral cable 36"	
	6 1/2 " NPT conduit ( with 36 " cable)				7 Mini-Hirschmann (DIN 43650C with mate)				25 M12 x 1 4-pin	
NOTE: 0 Vdc to 5 Vdc and 0 Vdc to 10 Vdc outputs are also available in 4-wire configurations for use with other electrical systems.										
OPTIONS	ORF Threaded Orifice									

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

#### EXAMPLE

Series .....200  
Pressure Range .....0 psig to 500 psig  
Accuracy .....±0.50 % Full Scale  
Output Signal .....0 Vdc to 5 Vdc  
Process Connection .....1/4 " NPT Male  
Electrical Connection .....Mini-Hirschmann  
Option .....Orifice

200 - 500 - 1 - 2 - 2 - 7 - ORF

#### Outline Dimensions



#### WIRING

Wire	Bendix 4-pin or 6-pin	Mini- Hirschmann	Cable	M12 x 1
+ Supply	pin A	pin 1	Red	pin 1
Common	pin B	pin 2	Black	pin 3
+ Output	pin C	pin 3	White	pin 4



\*Note: mate supplied separately or customer supplied



# SERIES 612

## SUBMERSIBLE LEVEL TRANSMITTERS

NOSHOK Series 612 Submersible Level Transmitters were designed to provide a previously unequalled level of performance. Utilizing diffused semiconductor and thin film technologies, Series 612 transducers are accurate, shock resistant and extremely stable over long periods of time. Reverse polarity protection, short circuit protection and lightning protection have been installed as standard features.

Advanced manufacturing techniques combined with technologically advanced standard features allow NOSHOK to offer a level of performance previously found on transducers costing hundreds of dollars more.

A final electrical output and calibration inspection is performed on all NOSHOK transducers prior to shipment to ensure 100% "out of the box" reliability.

### FEATURES

- Advanced diffused semiconductor and sputtered thin film sensor for maximum stability
- High accuracy and long term stability
- Ranges from 0 inH<sub>2</sub>O to 50 inH<sub>2</sub>O through 0 psi to 1000 psi
- Corrosion resistant stainless steel construction
- Nosecone standard
- Optional 6 VDC input .5 to 2.5 output for field applications

### APPLICATIONS

- Irrigation
- Food and beverage
- Waste water
- Water distribution
- Level and depth
- Bore hole
- Offshore
- R&D

### SPECIFICATIONS

<b>Output signals</b>	4 mA to 20 mA, 2-wire; 0 Vdc to 5 Vdc and 0 Vdc to 10 Vdc, 3-wire; 0.5 Vdc to 2.5 Vdc, 3-wire
<b>Pressure ranges</b>	0 inH <sub>2</sub> O to 50 inH <sub>2</sub> O through 0 psig to 1000 psig
<b>Proof pressure</b>	2 times range
<b>Burst pressure</b>	4 times range
<b>Accuracy</b>	± 0.25 % Full Scale (best fit straight line) (Includes the combined effects of linearity, hysteresis and repeatability) ± .125 % Full Scale (optional)
<b>Repeatability</b>	≤ ± 0.05 % Full Scale
<b>Hysteresis</b>	≤ ± 0.1 % Full Scale
<b>Stability</b>	≤ ± 0.2 % Full Scale for 1 year, non accumulating
<b>Load limitations</b>	≤ (VPower-10)/0.020 Amp-(0.043 Ω x length of cable in feet) Voltage output ≥ 100,000 Ω
<b>Wetted materials</b>	Housing: 316 stainless steel Cap: Polyamide, 316 stainless steel with weighted nosecone Cable: Polyurethane, Teflon available on special versions PVC with double water block
<b>Power supply</b>	10 Vdc to 30 Vdc for current output 14 Vdc to 30 Vdc for voltage output 6 Vdc for 0.5 Vdc to 2.5 Vdc output
<b>Temperature ranges</b>	Compensated 32 °F to 122 °F/0 °C to 50 °C Effect ± 0.01 %/°F for zero and span Storage -22 °F to 175 °F/-30 °C to 80 °C Medium 14 °F to 122 °F/-10 °C to 50 °C
<b>Response time</b>	≤ 1 ms (between 10 % to 90 % Full Scale)
<b>Durability</b>	>100,000,000 Full Scale cycles
<b>Environmental protection</b>	NEMA 6P, IP68
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN61326: 1997/A1: 1998 RFI, EMI and ESD protection
<b>Electrical protection</b>	Reverse polarity protection, short circuit and optional lightning protection
<b>Shock</b>	Less than ± 0.05 % Full Scale effect for 100 g's @ 20 ms on any axis
<b>Vibration</b>	Less than ± 0.01 % Full Scale effect for 15 g's @ 0 Hz to 2000 Hz on any axis
<b>Weight</b>	Approximately 7 oz. with standard nosecone – cable extra



## ORDERING INFORMATION

SERIES 612									
PRESSURE RANGES	0 inH <sub>2</sub> O to 50 inH <sub>2</sub> O	50 IN	0 psig to 2 psig (4.6 ftH <sub>2</sub> O)	2	0 psig to 20 psig (46.2 ftH <sub>2</sub> O)	20	0 psig to 200 psig (461.3 ftH <sub>2</sub> O)	200	
	0 inH <sub>2</sub> O to 100 inH <sub>2</sub> O	100 IN	0 psig to 3 psig (6.9 ftH <sub>2</sub> O)	3	0 psig to 25 psig (57.7 ftH <sub>2</sub> O)	25	0 psig to 300 psig (692.5 ftH <sub>2</sub> O)	300	
	0 inH <sub>2</sub> O to 150 inH <sub>2</sub> O	150 IN	0 psig to 5 psig (11.5 ftH <sub>2</sub> O)	5	0 psig to 30 psig (69.2 ftH <sub>2</sub> O)	30	0 psig to 350 psig (807.9 ftH <sub>2</sub> O)	350	
	0 inH <sub>2</sub> O to 200 inH <sub>2</sub> O	200 IN	0 psig to 10 psig (23.1 ftH <sub>2</sub> O)	10	0 psig to 60 psig (138.5 ftH <sub>2</sub> O)	60	0 psig to 500 psig (1154.2 ftH <sub>2</sub> O)	500	
	0 inH <sub>2</sub> O to 400 inH <sub>2</sub> O	400 IN	0 psig to 15 psig (34.6 ftH <sub>2</sub> O)	15	0 psig to 100 psig (230.8 ftH <sub>2</sub> O)	100	0 psig to 750 psig (1733.3 ftH <sub>2</sub> O)	750	
	psig = Gauge Pressure	Other ranges available on special request			0 psig to 150 psig (346.3 ftH <sub>2</sub> O)	150	0 psig to 1000 psig (2311.0 ftH <sub>2</sub> O)	1000	
ACCURACY		1 ± 0.25 % Full Scale (Best fit straight line)			2 ± 0.125 % Full Scale (Best fit straight line)				
OUTPUT SIGNALS		1 4 mA to 20 mA, 2-wire			5 0 Vdc to 10 Vdc, 3-wire				
		2 0 Vdc to 5 Vdc, 3-wire			11 0.5 Vdc to 2.5 Vdc, 3-wire				
PROCESS CONNECTIONS		N nosecone			W nosecone w/added weight (1.1 lbs.)				
		T NPT adapter, 1/2 " NPT male outer thread with 1/4 " NPT female inner thread attached to transmitter process connection with straight thread and O-ring seal							
ELECTRICAL CONNECTIONS		Submersible cable (specify length in feet)							

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

### EXAMPLE

Series .....612  
 Pressure Range .....0 psig to 5 psig  
 Accuracy .....± 0.25 %  
 Output Signal .....4 mA to 20 mA, 2-Wire  
 Process Connection .....nosecone  
 Electrical Connection ....Submersible Cable

612 - 5 - 1 - 1 - N - 50'

### Outline Dimensions



### Weighted nosecone



### NPT adapter



### 2-WIRE WIRING

Wiring	Cable
+ Supply	Red
+ Output	Black

### 3-WIRE WIRING

Wiring	Cable
+ Supply	Red
Common	Black
+ Output	White

### Optional Accessories

Moisture filter	612-Filter-Element
Desiccant Cartridge	612-Desiccant Cartridge
Cable Clamp	612-Cable Clamp

# High Accuracy Heavy Duty Pressure Transducers



## SERIES 615/616

### HIGH ACCURACY HEAVY DUTY PRESSURE TRANSDUCERS

NOSHOK Series 615/616 Pressure Transducers are designed for heavy duty applications requiring high accuracy and durability. Utilizing similar diffused semiconductor or sputtered Thin Film technology found in the 100 series, these transducers are stable, accurate, shock resistant, and extremely durable.

The durability is coupled with the mechanical integrity of the case, process connection, and wetted parts constructed of corrosion resistant stainless steel, completing the NOSHOK product characteristics you have come to expect.

Available in a wide variety of electrical and process configurations and fully adaptable to the 1800, 1900 and 2000 Series Smart System Digital Indicators, the Series 615/616 Pressure Transducers are the choice for heavy duty applications.

A final electrical output and calibration inspection is performed on all NOSHOK transducers prior to shipment to ensure 100% "out of the box" reliability.

#### FEATURES

- Advanced diffused semiconductor and sputtered thin film sensor for maximum stability
- High accuracy and long term stability
- Ranges from vacuum to 120000 psi
- Corrosion resistant stainless steel construction
- Span and zero adjustments
- Compatible with NOSHOK 1800, 1900 and 2000 Series Smart System Indicators

#### APPLICATIONS

- Hydraulic and pneumatic systems
- Industrial machinery and machine tools
- Injection molding machines
- Stamping and forming presses
- Pumps and compressors
- Laboratory and test equipment
- Railroad equipment
- HVAC systems
- Medical
- Refrigeration equipment
- Marine
- Power generation
- Construction
- Petrochemical
- Water management



Also available with our 1800 Series Attachable Loop Indicator. See page 44 for more information.

#### SPECIFICATIONS

<b>Output signals</b>	4 mA to 20 mA, 2-wire; 1 Vdc to 5 Vdc, 1 Vdc to 6 Vdc, 1 Vdc to 11 Vdc, 3-wire; 0 Vdc to 5 Vdc and 0 Vdc to 10 Vdc, 3-wire; 0 Vdc to 5 Vdc and 0 Vdc to 10 Vdc, 4-wire
<b>Pressure ranges</b>	Standard gauge ranges from vacuum to 120000 psig; Standard absolute ranges from 15 psia to 300 psia
<b>Proof pressure</b>	3 times Full Scale for ranges 0 psi to 2 psi through 0 psi to 200 psi 1.75 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 1.5 times Full Scale for 0 psi to 15000 psi range 1.2 times Full Scale for ranges 0 psi to 20000 psi through 0 psi to 120000 psi
<b>Burst pressure</b>	3.8 times Full Scale for ranges 0 psi to 2 psi through 0 psi to 200 psi 4 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 3 times Full Scale for 0 psi to 15000 psi range 1.5 times Full Scale for ranges 0 psi to 20000 psi through 0 psi to 120000 psi
<b>Accuracy</b>	± 0.25 % Full Scale (best fit straight line) Includes the combined effects of linearity, hysteresis and repeatability ± 0.125 % Full Scale (optional)
<b>Repeatability</b>	≤ ± 0.05 % Full Scale
<b>Hysteresis</b>	≤ ± 0.1 % Full Scale
<b>Stability</b>	≤ ± 0.2 % Full Scale for 1 year, non accumulating
<b>Power supply</b>	10 Vdc to 30 Vdc for current output 14 Vdc to 30 Vdc for voltage output
<b>Load limitations</b>	≤ (VPower-10)/0.020 Amp for 4 mA to 20 mA ≥ 10,000 Ω for 0 Vdc to 10 Vdc, 3-wire ≥ 5,000 Ω for 0 Vdc to 5 Vdc, 3-wire
<b>Wetted materials</b>	316 stainless steel for vacuum through 300 psi; 17-4PH stainless steel sensing diaphragm and 316 stainless steel process connection for higher ranges
<b>Housing materials</b>	316 stainless steel
<b>Temperature ranges</b>	Compensated 32 °F to 175 °F/0 °C to 80 °C Effect ± 0.01 %/°F for zero and span Storage - 40 °F to 212 °F/-40 °C to 100 °C Medium - 20 °F to 212 °F/-30 °C to 100 °C Ambient - 15 °F to 175 °F/-10 °C to 80 °C
<b>Response time</b>	Less than 1 ms (between 10 % and 90 % Full Scale)
<b>Durability</b>	>100,000,000 Full Scale cycles
<b>Adjustment</b>	± 10 % Full Scale for zero and span
<b>Environmental protection</b>	NEMA 4X, IP65 (IEC 529)
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN61326: 1997/A1: 1998 RFI, EMI and ESD protection
<b>Electrical protection</b>	Reverse polarity, overvoltage and short circuit protection
<b>Shock</b>	Less than ± 0.05 % Full Scale effect or 1000 g's @ 20 ms on any axis
<b>Vibration</b>	Less than ± 0.01 % Full Scale effect for 15 g's @ 0 Hz to 2000 Hz on any axis
<b>Weight</b>	Approximately 7.2 oz.

High temperature version available on request

### ORDERING INFORMATION

SERIES 615 (internal diaphragm)			SERIES 616 (front flush diaphragm)									
PRESSURE RANGES	-30 inHg to 0 psig	30V	0 psig to 2 psig	2	0 psig to 150 psig	150	0 psig to 3000 psig	3000	0 psig to 30000 psig	30000	0 psia to 15 psia	15A
	-30 inHg to 15 psig	30/15	0 psig to 3 psig	3	0 psig to 200 psig	200	0 psig to 4000 psig	4000	0 psig to 40000 psig	40000	0 psia to 30 psia	30A
	-30 inHg to 30 psig	30/30	0 psig to 5 psig	5	0 psig to 300 psig	300	0 psig to 5000 psig	5000	0 psig to 50000 psig	50000	0 psia to 60 psia	60A
	-30 inHg to 60 psig	30/60	0 psig to 10 psig	10	0 psig to 500 psig	500	0 psig to 6000 psig	6000	0 psig to 60000 psig	60000	0 psia to 100 psia	100A
	-30 inHg to 100 psig	30/100	0 psig to 15 psig	15	0 psig to 600 psig	600	0 psig to 7500 psig	7500	0 psig to 75000 psig	75000	0 psia to 150 psia	150A
	-30 inHg to 150 psig	30/150	0 psig to 30 psig	30	0 psig to 750 psig	750	0 psig to 10000 psig	10000	0 psig to 85000 psig	85000	0 psia to 200 psia	200A
	-30 inHg to 200 psig	30/200	0 psig to 60 psig	60	0 psig to 1000 psig	1000	0 psig to 15000 psig	15000	0 psig to 100000 psig	100000	0 psia to 300 psia	300A
	-30 inHg to 300 psig	30/300	0 psig to 100 psig	100	0 psig to 2000 psig	2000	0 psig to 20000 psig	20000	0 psig to 120000 psig	120000		
psig = Gauge Pressure    psia = Absolute Pressure    Other ranges available on special request    NOTE: Series 616 is not available in pressure ranges 10,000 psig and above.												
ACCURACY			1 ± 0.25 % Full Scale (Best fit straight line)					2 ± 0.125 % Full Scale (Best fit straight line)				
OUTPUT SIGNALS			1 4 mA to 20 mA, 2-wire		4 1 Vdc to 6 Vdc, 3-wire*		NOTE: 0 Vdc to 5 Vdc and 0 Vdc to 10 Vdc outputs are also available in 4-wire configurations for use with other electrical systems.					
*Ranges up to 0 psig to 60000 psig			2 0 Vdc to 5 Vdc, 3-wire		5 0 Vdc to 10 Vdc, 3-wire							
			3 1 Vdc to 5 Vdc, 3-wire		6 1 Vdc to 11 Vdc, 3-wire*							
PROCESS CONNECTIONS		615:	2 1/4 " NPT male		6 9/16 "-18 aminco (std on 30000 to 120000 psig)				8 1/2 " NPT male			
		616:	11 G 1/2 B (pressure ranges 0 psig to 60 psig and higher)		13 G 1 B (pressure ranges 0 psig to 30 psig and below)				Other connections available upon request			
ELECTRICAL CONNECTIONS			1 36 " cable (connected to option 8)		8 Hirschmann w/mating connector				25 M12 x 1 4-pin			
			3 6-pin Bendix		14 Hirschmann type with 1/2 " NPT female conduit				36 Integral 36 " Cable			
			6 1/2 " NPT conduit w/36 " cable									
OPTIONS			ORF SS Threaded Orifice									

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

#### EXAMPLE

Series ..... 615  
 Pressure Range ..... 500 psig  
 Accuracy ..... ± 0.25 %  
 Output Signal ..... 4 mA to 20 mA, 2-Wire  
 Process Connection ..... 1/2 " NPT Male  
 Electrical Connection ..... 36 " Cable  
 Option ..... Orifice

**615 - 500 - 1 - 1 - 8 - 1 - ORF**

#### Outline Dimensions



#### 2-WIRE WIRING

	Hirschmann	Cable	M12	Bendix
+ Supply	1	Red	1	A
+ Output	2	Black	3	B

#### 3-WIRE WIRING

	Hirschmann	Cable	M12	Bendix
+ Supply	1	Red	1	A
Common	2	Black	3	B
+ Output	3	White	4	C



## FEATURES

- Advanced diffused semiconductor and sputtered thin film sensor for maximum stability
- Gauge or absolute
- High accuracy and long term stability
- Ranges include vacuum through 15000 psi
- High over range protection
- Serial or analog outputs
- Standard 1/2 " NPT process connection
- Corrosion resistant stainless steel construction

## APPLICATIONS

- Research
- Testing
- Aeronautical
- Calibration
- Precision controls
- Marine
- Power generation
- Medical

## SERIES 640

## PRECISION HEAVY DUTY PRESSURE TRANSDUCERS WITH SERIAL INTERFACE

NOSHOK Series 640 Transducers have been designed for industrial and laboratory applications requiring high accuracy and repeatability with excellent compensation for the effects of temperature. The temperature compensation system practically eliminates temperature induced errors from 50 °F to 104 °F.

Series 640 Transducers utilize thin film and diffused semiconductor technology dependent on pressure range. These sensors are highly accurate, shock resistant and extremely stable over long periods of time.

Standard output is a digital output with an RS232-C serial interface. Other outputs and electrical connections are available to meet the demands of almost any precision application.

A final electrical output and calibration inspection is performed on all NOSHOK Series 640 Transducers prior to shipment to ensure 100% "out of the box" reliability.

## SPECIFICATIONS

<b>Output signals</b>	4 mA to 20 mA, 2-wire; 0 Vdc to 5 Vdc and 0 Vdc to 10 Vdc, 3-wire; RS232-C digital output
<b>Pressure ranges</b>	Standard gauge ranges from vacuum to 15000 psig Standard absolute ranges from 15 psia to 300 psia
<b>Proof pressure</b>	3 times Full Scale for ranges 0 psi to 5 psi through 0 psi to 200 psi 2 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 1.5 times Full Scale for 0 psi to 15000 psi range
<b>Burst pressure</b>	4 times Full Scale for ranges 0 psi to 5 psi through 0 psi to 200 psi 4 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 3 times Full Scale for 0 psi to 15000 psi range
<b>Accuracy</b>	± 0.05 % Full Scale (Best fit straight line) (Includes the combined effects of linearity, hysteresis and repeatability) ± 0.025 % Full Scale (optional)
<b>Hysteresis</b>	≤ ± 0.03 % Full Scale
<b>Stability</b>	≤ ± 0.1 % Full Scale; 5 psi ± 0.2 % Full Scale per year
<b>Power supply</b>	10 Vdc to 30 Vdc for analog output 14 Vdc to 30 Vdc for 0 to 10 Vdc output Voltage supply from interface for RS232-C
<b>Repeatability</b>	≤ ± 0.03 % of Full Scale
<b>Load limitations</b>	≤ (VPower - 10)/0.020 Amp for 4 mA to 20 mA ≥ 10,000 Ω for 0 Vdc to 10 Vdc, 3-wire ≥ 5,000 Ω for 0 Vdc to 5 Vdc, 3-wire
<b>Wetted materials</b>	316 stainless steel for vacuum through 300 psi; 17-4PH stainless steel sensing diaphragm and 316 stainless steel process connection for higher ranges
<b>Housing materials</b>	316 stainless steel
<b>Temperature ranges</b>	Compensated 32 °F to 160 °F/0 °C to 70 °C Effect: ± 0.005 %/°F (32 °F-50 °F) to zero point and pressure range no effect (50 °F-104 °F) for zero and span ± 0.005 %/°F (104 °F-158 °F) to zero point and pressure range Storage -5 °F to 160 °F/-20 °C to 70 °C Medium -5 °F to 160 °F/-20 °C to 70 °C Ambient 32 °F to 160 °F/0 °C to 70 °C
<b>Response time</b>	< 300 ms (between 10 % to 90 % Full Scale)
<b>Durability</b>	> 100,000,000 Full Scale cycles
<b>Adjustment</b>	± 5 % Full Scale of zero and span (programmable with serial interface, communication software included)
<b>Environmental protection</b>	NEMA 4x, IP65 (IEC 529)
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN61326: 1997/A1: 1998 RFI, EMI and ESD protection
<b>Electrical protection</b>	Reverse polarity, overvoltage and short circuit protection
<b>Shock</b>	Less than ± 0.05 % Full Scale effect for 100 g's @ 20 ms on any axis
<b>Vibration</b>	Less than ± 0.01 % Full Scale effect for 15 g's @ 5 Hz to 2000 Hz on any axis
<b>Weight</b>	Approximately 11 oz.



### ORDERING INFORMATION

ORDERING INFORMATION																
SERIES 640																
PRESSURE RANGES	-30 inHg to 0 psig	30V	-30 inHg to 200 psig	30/200	0 psig to 60 psig	60	0 psig to 500 psig	500	0 psig to 5000 psig	5000	0 psia to 15 psia	15A				
	-30 inHg to 15 psig	30/15	-30 inHg to 300 psig	30/300	0 psig to 100 psig	100	0 psig to 750 psig	750	0 psig to 6000 psig	6000	0 psia to 30 psia	30A				
	-30 inHg to 30 psig	30/30	0 psig to 5 psig	5	0 psig to 150 psig	150	0 psig to 1000 psig	1000	0 psig to 7500 psig	7500	0 psia to 60 psia	60A				
	-30 inHg to 60 psig	30/60	0 psig to 10 psig	10	0 psig to 200 psig	200	0 psig to 2000 psig	2000	0 psig to 10000 psig	10000	0 psia to 100 psia	100A				
	-30 inHg to 100 psig	30/100	0 psig to 15 psig	15	0 psig to 300 psig	300	0 psig to 3000 psig	3000	0 psig to 15000 psig	15000	0 psia to 150 psia	150A				
	-30 inHg to 150 psig	30/150	0 psig to 30 psig	30								0 psia to 200 psia	200A			
											psig = Gauge Pressure	psia = Absolute Pressure	Other ranges available on special request		0 psia to 300 psia	300A
ACCURACY		1	±0.05 % Full Scale (Best fit straight line)				2	±0.025 % Full Scale (Best fit straight line)								
OUTPUT SIGNALS		1	4 mA to 20 mA, 2-wire analog				2	0 Vdc to 5 Vdc, 3-wire analog		5	0 Vdc to 10 Vdc, 3-wire analog					
		12	RS232-C serial interface digital													
PROCESS CONNECTIONS		2	1/4 " NPT male				8	1/2 " NPT male other connections available upon request								
ELECTRICAL CONNECTIONS		1	54 " Integral cable				10	RS232-C w/58 " cable & plug		25	M12 x 1 4-pin					
OPTIONS		ORF	SS Threaded Orifice													

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

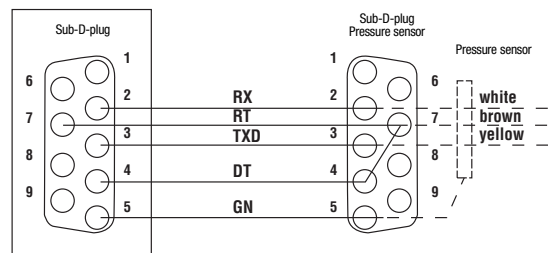
#### EXAMPLE

Series	.....640	640
Pressure Range	.....3000 psig	3000
Accuracy	.....±0.05 %	1
Output Signal	.....RS232-C Serial Digital	12
Process Connection	.....1/2 " NPT Male	8
Electrical Connection	.....RS232-C	10
Option	.....Orifice	ORF

#### Outline Dimensions



#### RS232-C Interface



#### 2-WIRE WIRING

Wiring	M12	Cable
+ Supply	1	Brown
+ Output	3	Green

#### 3-WIRE WIRING

Wiring	M12	Cable
+ Supply	1	Brown
Common	3	Green
+ Output	4	White



## SERIES 660

### HIGH PERFORMANCE MICRO-SIZE PRESSURE TRANSDUCERS

NOSHOK Series 660 pressure transducers combine high performance with small size to produce an exceptional product. These transducers are designed with high overpressure capability to provide reliability and long life in hydraulic and pneumatic applications containing process pulsations and high vibration. The sensor utilizes sputtered thin film strain gage technology that provides stainless steel media compatibility and long term measurement stability. All of this in a small package that is more easily designed into applications than conventional transducers. This package is all metal and welded for reliable and trouble-free performance in high shock and vibration conditions often found in off road applications. Variations in pressure connections, outputs and electrical connections are available and custom configurations are possible for volume applications.

#### FEATURES

- Accuracy to  $\pm 0.25$  % Full Scale (Best Fit Straight Line)
- Welded stainless steel pressure chamber
- Sputtered thin film sensor for maximum stability
- Designed to handle pressure spikes and process pulsation
- Off road capable due to high vibration and shock resistance
- CE compliant

#### APPLICATIONS

- Hydraulic and pneumatic systems
- Off road vehicles
- Refrigeration controls
- Industrial machinery and machine tools
- Pumps and compressors

#### SPECIFICATIONS

<b>Output signal</b>	4 mA to 20 mA 2-wire, 1 Vdc to 5 Vdc 3-wire; 0.1 Vdc to 10 Vdc, 3-wire
<b>Pressure ranges</b>	Standard gauge ranges from 200 psig to 15000 psig
<b>Proof pressure</b>	2 times Full Scale for ranges 0 psi to 200 psi through 0 psi to 10000 psi 1.5 times Full Scale for 0 psi to 15000 psi range
<b>Burst pressure</b>	9 times Full Scale for 0 psi to 200 psi through 0 psi to 1000 psi 3 times Full Scale for ranges 0 to 3000 psi through 0 psi to 15000 psi
<b>Accuracy</b>	$\pm 0.25$ % Full Scale (Best Fit Straight Line) (Includes the combined effects of linearity, hysteresis and repeatability)
<b>Repeatability</b>	$\leq \pm 0.05$ % Full Scale
<b>Hysteresis</b>	$\leq \pm 0.5$ % Full Scale
<b>Stability</b>	$\leq \pm 2$ % Full Scale for 1 year, non-accumulating
<b>Response time</b>	<2 ms (between 10 % and 90 % Full Scale)
<b>Power supply</b>	10 Vdc to 30 Vdc for 4 mA to 20 mA, 2-wire; 8 Vdc to 30 Vdc for 1 Vdc to 5 Vdc, 3-wire; 0.1 Vdc to 10 Vdc, 3-wire
<b>Load limitations</b>	Requires 10 Vdc across transmitter connections minimum for the 4 mA to 20 mA output; requires receiving instrument input resistance greater than 5000 $\Omega$ for the 1 Vdc to 5 Vdc, 0.1 Vdc to 10 Vdc outputs
<b>Wetted materials</b>	17-4PH stainless steel sensing diaphragm and 316 stainless steel pressure connection
<b>Housing material</b>	316 stainless steel
<b>Temperature ranges</b>	Compensated -4 °F to 185 °F (-20 °C to 85 °C) Zero effect $\pm 0.01$ % Full Scale/°F Span effect $\pm 0.01$ % Full Scale/°F Ambient -4 °F to 185 °F (-25 °C to 85 °C) Media -13 °F to 185 °F (-40 °C to 100 °C); -40 °F to 257 °F (-40 °C to 125 °C) available on special request Storage -40 °F to 212 °F (-40 °C to 100 °C)
<b>Environmental rating</b>	IP65, NEMA 4X according to EN 60529/IEC 529; IP67 M12x1 electrical connection for pressure ranges 0 psig to 1500 psig or higher
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN 61326:1997/A1:1998 RFI, EMI and ESD protection
<b>Electrical protection</b>	Reverse polarity, over-voltage and short circuit protection
<b>Shock</b>	1000 g's per IEC 770
<b>Vibration</b>	20 g's per IEC 770
<b>Weight</b>	Approximately 1.75 oz.

## ORDERING INFORMATION

### SERIES 660

PRESSURE RANGES	0 psig to 200 psig	<b>200</b>	0 psig to 500 psig	<b>500</b>	0 psig to 3000 psig	<b>3000</b>	0 psig to 10000 psig	<b>10000</b>
	0 psig to 300 psig	<b>300</b>	0 psig to 1000 psig	<b>1000</b>	0 psig to 5000 psig	<b>5000</b>	0 psig to 15000 psig	<b>15000</b>

psig = Gauge Pressure      Other ranges available on special request

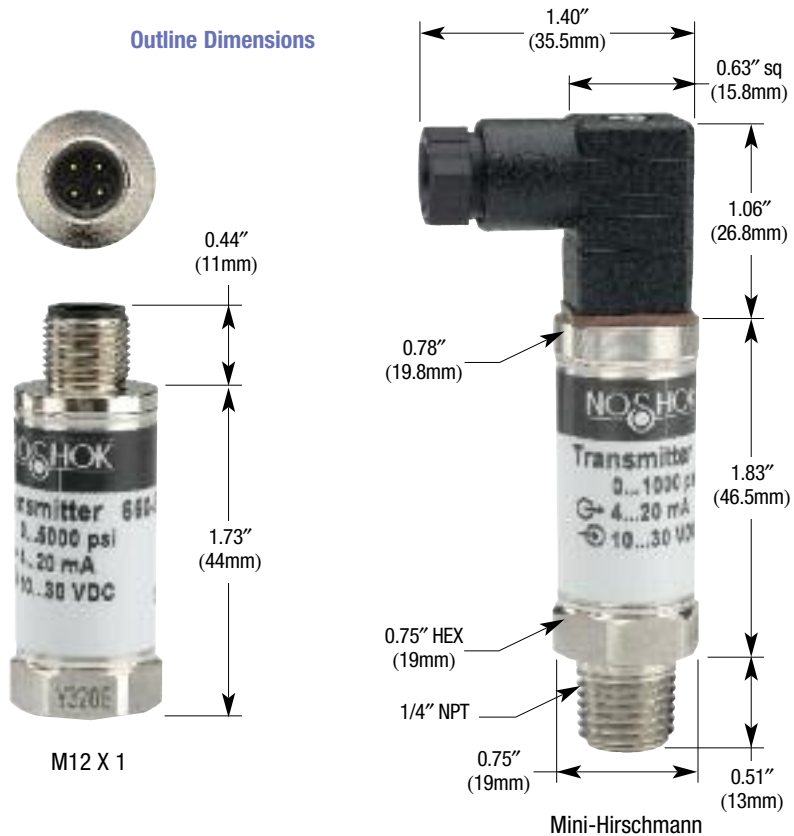
ACCURACY	1 ±0.25 % Full Scale (Best Fit Straight Line)		
OUTPUT SIGNALS	1 4 mA to 20 mA, 2-wire	3 1 Vdc to 5 Vdc, 3-wire	27 0.1 Vdc to 10 Vdc, 3-wire
PROCESS CONNECTIONS	1 1/8 " NPT male	2 1/4 " NPT male	3 7/16 "-20 UNF adjustable per SAE J-514 male
ELECTRICAL CONNECTIONS	1 36 " cable (connected to option 7)	7 Mini-Hirschmann (DIN 43650C with mate)	25 M12 x 1 4-pin
OPTIONS	ORF Threaded Orifice		

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

### EXAMPLE

	<b>660 - 500 - 1 - 1 - 2 - 25 - ORF</b>
Series	.....660
Pressure Range	.....0 psig to 500 psig
Accuracy	.....±0.25 % Full Scale
Output Signal	.....4 mA to 20 mA
Process Connection	.....1/4 " NPT Male
Electrical Connection	.....M12 x 1
Option	.....Orifice

### Outline Dimensions



### 2-WIRE WIRING

Wiring	M12	Mini-Hirschmann	Cable
+ Supply	1	1	Red
+ Output	3	2	Black

### 3-WIRE WIRING

Wiring	M12	Mini-Hirschmann	Cable
+ Supply	1	1	Red
Common	3	2	Black
+ Output	4	3	White

# SERIES 755/756



## FEATURES

- Accuracy to  $\pm 0.05\%$  Full Scale (Best Fit Straight Line)
- Up to 20:1 span turn down
- Advanced diffused semiconductor and sputtered thin film sensor for maximum stability
- Built-in process temperature display
- Built-in selectable process digital filtering
- Welded 316 stainless steel pressure chamber
- 32 point process linearization
- Adjustable display for easy viewing
- 12 different measurement units
- CE compliant

## APPLICATIONS

- Hydraulic and pneumatic systems
- Pumps and compressors
- Test equipment and systems
- Industrial machinery and machine tools
- HVAC systems
- Power generation
- Water and wastewater
- Refrigeration equipment
- Laboratory and test equipment
- Chemical/Petrochemical
- Marine

## HIGH PERFORMANCE DIGITAL PRESSURE TRANSMITTERS

The NOSHOK Series 755 and 756 digital pressure transmitters combine the reliability and long life of diffused semiconductor and sputtered thin film strain gage sensors with digital electronics for outstanding performance and value. With up to 20:1 span turn down and -2.5 to 99% zero point adjustment there is maximum flexibility to meet the most unusual application requirements.

Additional features including 32 point process linearization, adjustable display orientation and integral process temperature measurement give the Series 755 and 756 an advantage over many other pressure transmitters.

The high contrast easily readable display provides the pressure value in digital bar graph representation, measurement tendency indication, maximum/minimum pressure, and temperature value. User programming includes menus to allow the setting of user language, engineering units, zero and span calibration points and digital filtering to dampen pressure fluctuations. All wetted parts are made of stainless steel, totally welded with no internal O-rings, gaskets or seals.

## SPECIFICATIONS

<b>Output</b>	4 mA to 20 mA, 2 wire
<b>Accuracy</b>	$\pm 0.05\%$ Full Scale (Best Fit Straight Line), including the effects of linearity, hysteresis and repeatability; $\pm 0.15\%$ Full Scale for 0 psig to 15000 psig range
<b>Total accuracy</b>	$\pm 0.05\%$ Full Scale (BFSL) including the effects of linearity, hysteresis, repeatability and thermal effects from 50 °F to 104 °F; $\pm 0.15\%$ Full Scale for 0 psig to 15000 psig
<b>Hysteresis</b>	$\leq \pm 0.04\%$ Full Scale
<b>Repeatability</b>	$\leq \pm 0.05\%$ Full Scale
<b>Stability</b>	$\leq \pm 0.1\%$ Full Scale for 1 year non-accumulating
<b>Pressure ranges</b>	Standard ranges from vacuum through 15000 psig
<b>Proof pressure</b>	5 times Full Scale for ranges 0 psi to 5 psi through 0 psi to 250 psi 2 times Full Scale for ranges 0 psi to 500 psi through 0 psi to 7500 psi 1.5 times Full Scale for 0 psi to 15000 psi range *Proof pressure is based on Full Scale range prior to turndown
<b>Burst pressure</b>	6 times Full Scale for ranges 0 psi to 5 psi through 0 psi to 250 psi 4 times Full Scale for ranges 0 psi to 500 psi through 0 psi to 7500 psi 3 times Full Scale for 0 psi to 15000 psi range *Burst pressure is based on Full Scale range prior to turndown
<b>Power supply</b>	10 Vdc to 30 Vdc, unregulated
<b>Load limitations</b>	$\leq (V_{Power} - 10)/0.020$ Amp
<b>Zero adjustability</b>	From -2.5 % Full Scale up to 99 % Full Scale
<b>Span adjustability</b>	20:1 turndown for ranges up through 0 psig to 15000 psig
<b>Turn down effect on accuracy</b>	Turn down up to 5:1, no effect on accuracy Turn down greater than 5:1, accuracy x turndown/5
<b>Response time</b>	<10 milliseconds (between 10 % and 90 % Full Scale)
<b>Durability</b>	>100,000,000 Full Scale cycles
<b>Digital filtering</b>	User selectable from 0 sec. to 40 sec. for display and output signal
<b>Temperature ranges</b>	Compensated -4 °F to 176 °F (-20 °C to 80 °C) Zero effect is $\pm 0.01\%$ Full Scale/°F Span effect is $\pm 0.01\%$ Full Scale/°F Ambient -4 °F to 158 °F (-20 °C to 70 °C) Media -22 °F to 221 °F (-30 °C to 105 °C) Storage -31 °F to 176 °F (-35 °C to 80 °C)
<b>Wetted materials</b>	Model 755 is 316 stainless steel (ranges up through 0 psig to 250 psig) 316 stainless steel with 17-4PH stainless steel diaphragm (ranges 0 psig to 500 psig and higher); Model 756 is 316 stainless steel with buna N O-ring; Hastelloy® C4 optional; Viton O-ring optional
<b>Housing material</b>	Fiberglass reinforced PBT (polybutene terephthalate)
<b>Environmental rating</b>	IP65, NEMA 4X according to EN 60529/IEC529
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN 61326:1997/A1:1998 RFI, EMI and ESD protection
<b>Electrical rating</b>	Reverse polarity, over-voltage and short circuit protection
<b>Shock</b>	100 g's according to IEC770 for mechanical shock
<b>Vibration</b>	5 g's according to IEC770 under resonance conditions
<b>Weight</b>	Approximately 24 oz.



ORDERING INFORMATION								
SERIES 755 Stainless steel threaded		SERIES 756S 316 SS flush		SERIES 756H Hastelloy C4 flush				
PRESSURE RANGES	0 psig to 5 psig	5	0 psig to 250 psig	250	0 psig to 3000 psig	3000	0 psia to 5 psia	5A
	0 psig to 25 psig	25	0 psig to 500 psig	500	0 psig to 7500 psig	7500	0 psia to 25 psia	25A
	0 psig to 100 psig	100	0 psig to 1500 psig	1500	0 psig to 15000 psig	15000	0 psia to 100 psia	100A
							0 psia to 250 psia	250A
psig = Gauge Pressure      psia = Absolute Pressure								
ACCURACY	1    ±0.05 % Full Scale (Best Fit Straight Line)							
OUTPUT	1    4 mA to 20 mA, 2-wire							
PROCESS CONNECTION	2    1/4 " NPT male				8    1/2 " NPT male			
	11    G1/2B male flush (model 756 only) (pressure ranges 0 psig to 100 psig and higher)				13    G1B male flush (model 756 only) (pressure ranges less than 0 psig to 100 psig)			
ELECTRICAL CONNECTION	24    Cable gland M20x1.5 with internal terminal block, accepts cable diameter from .25 " to .5 "							
OPTION	ORF    Threaded orifice ( Model 755 Only)							

Specify actual calibration, otherwise transmitter will be set for full scale range

**Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.**

EXAMPLE

755 - 500 - 1 - 1 - 8 - 24 - ORF

Series .....

Pressure Range .....

Accuracy .....

Output .....

Process Connection .....

Electrical Connection .....

Option .....

.....755

.....0 psig to 500 psig

.....±0.05 % Full Scale

.....4 mA to 20 mA

.....1/2 " NPT Male

.....Cable gland

.....Orifice

Outline Dimensions



Wiring Diagram

Wiring	Internal Junction Box
+ Supply	L+
+ Output	L-
Ground	⊕
Test Circuit	I

See 621/622 Series for G1/2B and G1B  
Front Flush Process Connection Dimensions



## SERIES 300

Ruggedness and long term stability during operation were the focus in the design of this NOSHOK 300 series pressure transducer. As a result of this we were able to develop a transducer for use in general industrial applications with technical specifications exceeding those of transducers costing much more.

A wide variety of electrical and mechanical connections are available for easy installation into most applications along with most popular analog output signals. All electrical components carry a high degree of EMC protection compliant with EN 61 326 which make it ideal for areas where RFI, EMI or ESD signals are present.

The compact size makes it very attractive for applications where space is limited. Constructed of high quality stainless steel makes it compatible with chemically aggressive media. The sensor is welded directly to the process connection eliminating the need for any gaskets or seals while also increasing the resistance to mechanical stress.

### SPECIFICATIONS

<b>Output signals</b>	4 mA to 20 mA, 2-wire; 0 Vdc to 5 Vdc, 3-wire; 1 Vdc to 5 Vdc, 3-wire; 0 Vdc to 10 Vdc, 3-wire; 0.5 Vdc to 4.5 Vdc ratiometric, 3-wire
<b>Pressure ranges</b>	Standard gauge ranges from 0 psig to 15 psig; through psig to 10,000 psig Standard absolute ranges 15 psig through 200 psig
<b>Proof Pressure</b>	2 times Full Scale
<b>Burst Pressure</b>	6 times Full Scale
<b>Accuracy</b>	±0.5 % Full Scale (Best Fit Straight Line); ±0.25 % optional (Includes the combined effects of linearity, hysteresis and repeatability)
<b>Repeatability</b>	≤ ±0.05 % Full Scale
<b>Hysteresis</b>	≤ ±0.1 % Full Scale
<b>Stability</b>	≤ ±0.2 % Full Scale per year, non-accumulating
<b>Response time</b>	≤ 4 ms (between 10 % and 90 % Full Scale)
<b>Power supply</b>	8 Vdc to 30 Vdc unregulated for 4 mA to 20 mA output, 0 Vdc to 5 Vdc output and 1 Vdc to 5 Vdc outputs; 5 Vdc ±0.5 Vdc for 0.5 Vdc to 4.5 Vdc output
<b>Load limitations</b>	≤ (VPower -10)/0.020 Amp for 4 mA to 20 mA output >5,000 Ω for 1 Vdc to 5 Vdc output >10,000 Ω for 0 Vdc to 10 Vdc output >4,500 Ω for 0.5 Vdc to 4.5 Vdc output
<b>Wetted materials</b>	316 stainless steel for absolute through 150psi 13-8PH stainless steel sensing diaphragm and 316 stainless steel process connection for higher ranges
<b>Housing material</b>	316L stainless steel
<b>Pressure cycle limit</b>	150 Hz
<b>Durability</b>	> 100,000,000 Full Scale cycles
<b>Temperature ranges</b>	Compensated 32 °F to 176 °F (0 °C to 80 °C) Storage -4°F to 176°F (0°C to 80°C) Media 32°F to 176°F (0°C to 80°C) Ambient 32°F to 176°F (0°C to 80°C)
<b>Environmental rating</b>	IP65 to IP67 depending on electrical connection
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN61326: 1997/A1: 1998 RFI, EMI and ESD protection
<b>Electrical protection</b>	Reverse polarity, over-voltage and short circuit protection
<b>Shock</b>	100 g's per IEC 68-2-27
<b>Vibration</b>	10 g's per IEC 68-2-6
<b>Weight</b>	Approximately 2.8 oz.

### FEATURES

- Ranges from 0 psig to 15 psig to 0 psig to 10,000 psig
- RoHS compliant
- Constructed of high quality stainless steel
- Excellent EMC-protection compliant with EN 61 326
- Compact size
- All welded design with no internal seals
- Highly resistant to shock and vibration
- Excellent for use in dynamic or static measurement
- Standard absolute ranges from 15 psia to 200 psia

### APPLICATIONS

- Hydraulic and pneumatic systems
- Pumps and compressors
- Stamping and forming presses
- Test equipment and systems
- Industrial machinery and machine tools

### ORDERING INFORMATION

SERIES 300								
PRESSURE RANGES	0 psig to 15 psig	15	0 psig to 200 psig	200	0 psig to 2000 psig	2000	0 psia to 15 psia	15A
	0 psig to 30 psig	30	0 psig to 300 psig	300	0 psig to 3000 psig	3000	0 psia to 30 psia	30A
	0 psig to 60 psig	60	0 psig to 500 psig	500	0 psig to 5000 psig	5000	0 psia to 60 psia	60A
	0 psig to 100 psig	100	0 psig to 1000 psig	1000	0 psig to 10000 psig	10000	0 psia to 100 psia	100A
	0 psig to 150 psig	150	0 psig to 1500 psig	1500			0 psia to 150 psia	150A
							0 psia to 200 psia	200A
psig = Gauge Pressure		psia = Absolute Pressure		Other ranges available on special request				
ACCURACY	1 ±0.5 % Full Scale (Best Fit Straight Line)				2 ±0.25 % Full Scale (Best Fit Straight Line)			
OUTPUT	1 4 mA to 20 mA, 2-wire		2 0 Vdc to 5 Vdc, 3-wire		3 1 Vdc to 5 Vdc, 3-wire		5 0 Vdc to 10 Vdc, 3-wire	
PROCESS CONNECTIONS	2 1/4 " NPT male		45 7/16 " -20 UNF #4 SAE		8 1/2 " NPT male			
ELECTRICAL CONNECTIONS	1 36 " cable (connected to option 7)			8 Hirschmann (DIN 43650 with mate)			36 6 ft Intergral Cable	
	7 Mini-Hirschmann (DIN 43650C with mate)			25 M12 x 1 4-pin				
OPTIONS	ORF Threaded Orifice (.3mm)							

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

#### EXAMPLE

	300 - 500 - 1 - 2 - 2 - 7 - ORF
Series	300
Pressure Range	0 psig to 500 psig
Accuracy	±0.50 % Full Scale
Output Signal	0 Vdc to 5 Vdc
Process Connection	1/4 " NPT Male
Electrical Connection	Mini-Hirschmann
Option	Orifice

#### Outline Dimensions



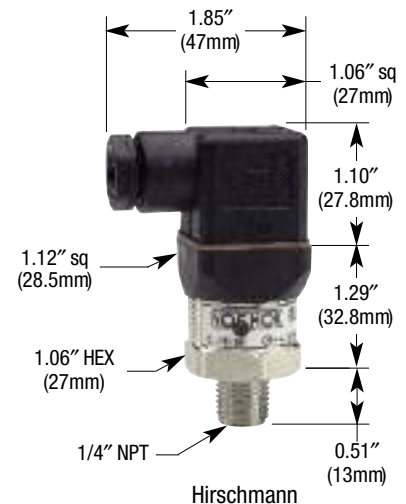
Integral Cable



Mini-Hirschmann



\*M12 x 1  
\*Note: (mate supplied separately or customer supplied)



Hirschmann

#### 2-WIRE WIRING

Wiring	M12	Hirschmann	Cable
+ Supply	1	1	Brown
+ Output	3	2	Blue

#### 3-WIRE WIRING

Wiring	M12	Hirschmann	Cable
+ Supply	1	1	Brown
Common	3	2	Blue
+ Output	4	3	White



# SERIES 600

## HEAVY DUTY OEM PRESSURE TRANSDUCERS

NOSHOK Series 600 Pressure Transducers combine high accuracy heavy duty thin film and piezoresistive sensor technology with automated production techniques to offer a durable, affordable OEM pressure transducer.

The high overpressure capability of these transducers and all stainless steel construction ensure their long term reliability in a broad range of applications. Reliability is also enhanced by the high levels of RFI, EMI and ESD protection built into series 600 pressure transducers.

Available in a variety of electrical and process configurations and fully compatible with the 1800, 1900 and 2000 Series Smart Systems Digital Indicators, Series 600 pressure transducers are the ideal choices for heavy duty, high volume applications.

A final electrical output and calibration inspection is performed on all NOSHOK transducers prior to shipment to ensure 100% "out of the box" reliability.

### FEATURES

- Advanced diffused semiconductor and sputtered thin film sensor for maximum stability
- Excellent overpressure protection
- High accuracy & long term stability
- Ranges from 15 psig to 15000 psig
- Standard 1/4" NPT male process connection
- Corrosion resistant stainless steel construction
- CE compliant
- Current & voltage output signals
- Hirschmann or cable electrical connections
- Compatible with NOSHOK 1800, 1900 and 2000 Series Indicators

### APPLICATIONS

- Hydraulic and pneumatic systems
- Industrial machinery and machine tools
- Injection molding machines
- Stamping and forming presses
- Pumps and compressors
- Laboratory and test equipment
- Railroad equipment
- HVAC systems
- Medical
- Refrigeration equipment
- Marine
- Power generation
- Construction
- Petrochemical
- Water management



Also available with our 1800 Series Attachable Loop Indicator. See page 44 for more information.

### SPECIFICATIONS

<b>Output signals</b>	4 mA to 20 mA, 2-wire, 1 Vdc to 5 Vdc, 3-wire; 1 Vdc to 6 Vdc, 3-wire; 0 Vdc to 10 Vdc, 3-wire
<b>Pressure ranges</b>	Standard gauge ranges from vacuum to 15000 psig; Standard absolute ranges from 15 psia to 150 psia
<b>Proof pressure</b>	3 times Full Scale for ranges 0 psi to 15 psi through 0 psi to 200 psi 1.75 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 1.5 times Full Scale for 0 psi to 15000 psi range
<b>Burst pressure</b>	4 times Full Scale for ranges 0 psi to 15 psi through 0 psi to 200 psi 2.6 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 3 times Full Scale for 0 psi to 15000 psi range
<b>Accuracy</b>	± 0.5 % Full Scale (Best fit straight line) (Includes the combined effects of linearity, hysteresis and repeatability)
<b>Repeatability</b>	≤ ± 0.2 % Full Scale
<b>Hysteresis</b>	≤ ± 0.1 % Full Scale
<b>Stability</b>	≤ ± 0.5 % Full Scale for 1 year, non accumulating
<b>Power supply</b>	10 Vdc to 30 Vdc 14 Vdc to 30 Vdc for 0 Vdc to 10 Vdc output
<b>Load limitations</b>	≤ (VPower-10)/0.020 Amp for 4 mA to 20 mA ≥ 10000 Ω for 0 Vdc to 10 Vdc, 3-wire ≥ 5000 Ω for 1 Vdc to 5 Vdc, 3-wire
<b>Wetted materials</b>	316 stainless steel for vacuum through 300 psi; 17-4PH stainless steel sensing diaphragm and 316 stainless steel pressure connection for higher ranges
<b>Housing materials</b>	316 stainless steel
<b>Temperature ranges</b>	Compensated 32 °F to 175 °F/0 °C to 80 °C Effect ± 0.02 %/°F for zero and span Storage - 40 °F to 212 °F/-40 °C to 100 °C Medium - 22 °F to 212 °F/-30 °C to 100 °C Ambient - 22 °F to 175 °F/-30 °C to 80 °C
<b>Response time</b>	≤ 5 ms (between 10 % to 90 % Full Scale)
<b>Pressure cycle limit</b>	150 Hz
<b>Durability</b>	> 100,000,000 full scale cycles
<b>Environmental protection</b>	NEMA 4X, IP65 (IEC 529)
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN61326: 1997/A1: 1998 RFI, EMI and ESD protection
<b>Electrical protection</b>	Reverse polarity, overvoltage and short circuit protection
<b>Shock</b>	Less than ± 0.05 % Full Scale effect for 600 g's @ 20 ms on any axis
<b>Vibration</b>	Less than ± 0.01 % Full Scale effect for 15 g's @ 15 Hz to 2000 Hz on any axis
<b>Weight</b>	Approximately 3.5 oz.



### ORDERING INFORMATION

SERIES 600										
PRESSURE RANGES	-30 inHg to 0 psig	30V	0 psig to 150 psig	150	0 psig to 750 psig	750	0 psig to 5000 psig	5000	0 psia to 15 psia	15A
	0 psig to 15 psig	15	0 psig to 200 psig	200	0 psig to 1000 psig	1000	0 psig to 6000 psig	6000	0 psia to 30 psia	30A
	0 psig to 30 psig	30	0 psig to 300 psig	300	0 psig to 1500 psig	1500	0 psig to 7500 psig	7500	0 psia to 60 psia	60A
	0 psig to 60 psig	60	0 psig to 500 psig	500	0 psig to 2000 psig	2000	0 psig to 10000 psig	10000	0 psia to 100 psia	100A
	0 psig to 100 psig	100	0 psig to 600 psig	600	0 psig to 3000 psig	3000	0 psig to 15000 psig	15000	0 psia to 150 psia	150A
psig = Gauge Pressure    psia= Absolute Pressure    Other ranges available on special request										
ACCURACY	1 ± 0.5 % Full Scale (Best fit straight line)									
OUTPUT SIGNALS	1 4 mA to 20 mA, 2-wire			3 1 Vdc to 5 Vdc, 3-wire			4 1 Vdc to 6 Vdc, 3-wire		5 0 Vdc to 10 Vdc, 3-wire	
PROCESS CONNECTIONS	1 1/8 " NPT male*			2 1/4 " NPT male			*Not available on pressure ranges less than 60 psi			
ELECTRICAL CONNECTIONS	1 36 " cable (connected to option 8)			8 Hirschmann w/mating connector			14 Hirschmann type with 1/2 " NPT female conduit connection			
	36 36 " Integral Cable									
OPTIONS	ORF SS Threaded Orifice									

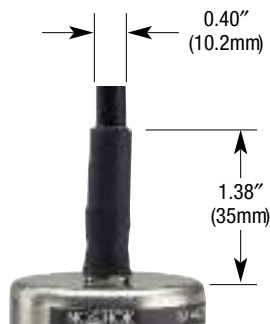
Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

#### EXAMPLE

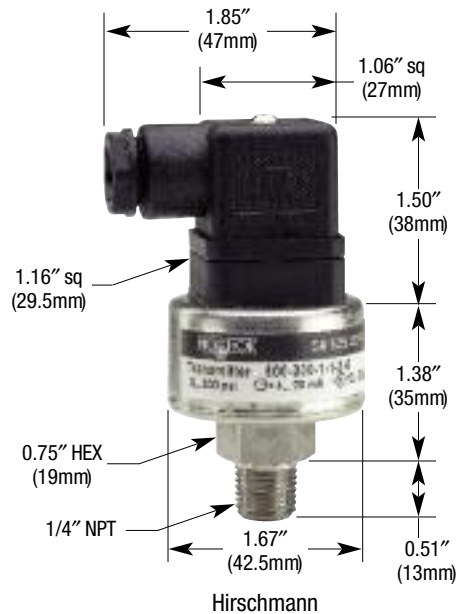
Series .....600  
 Pressure Range .....1000 psig  
 Accuracy .....± 0.5 %  
 Output Signal .....4 mA to 20 mA, 2-Wire  
 Process Connection .....1/4 " NPT Male  
 Electrical Connection .....Hirschmann  
 Option .....Orifice

600 - 1000 - 1 - 1 - 2 - 8 - ORF

#### Outline Dimensions



36" Integral cable



Hirschmann

#### 2-WIRE WIRING

Wiring	Cable	Hirschmann
+ Supply	Brown (or Red)	1
+ Output	Green (or Black)	2

#### 3-WIRE WIRING

Wiring	Cable	Hirschmann
+ Supply	Brown (or Red)	1
Common	Green (or Black)	2
+ Output	White	3



## SERIES 630

### HALL EFFECT PRESSURE TRANSDUCERS

The NOSHOK 630 pressure transducer is designed to provide excellent performance and reliability at an economical price. This transducer uses a proven diaphragm capsule with an attached highly stable ceramic magnet that is magnetically coupled to a Hall Effect sensing device.

Because it does not use links, levers or any other similar techniques, the nearly frictionless transduction method provides exceptional repeatability, long service life and high reliability. As are all NOSHOK transducers, the 630 is CE compliant, providing significant suppression of radio interference and magnetic interference found in most factory environments.

A rigorous inspection is performed on all NOSHOK Series 630 pressure transducers prior to shipment to ensure 100% "out of the box" reliability.

#### FEATURES

- Proven Hall Effect sensor
- Excellent reliability
- Wide variety of pressure ranges, connections and outputs
- Available ratio-metric output
- CE compliant

#### APPLICATIONS

- OEM equipment
- Pumps and compressors
- Industrial machinery and machine tools
- HVAC systems
- Medical equipment
- Refrigeration systems

Please consult your local NOSHOK Distributor or NOSHOK for minimum quantity requirements.

#### SPECIFICATIONS

<b>Output signals</b>	0 Vdc to 5 Vdc, 3-wire; 0 Vdc to 10 Vdc, 3-wire; 1 Vdc to 5 Vdc, 3-wire .5 Vdc to 4.5 Vdc, 3-wire ratio-metric to the power supply
<b>Accuracy</b>	±1 % Full Scale (Best Fit Straight Line) Includes the combined effects of linearity, hysteresis and repeatability
<b>Hysteresis</b>	≤ ±0.4 % Full Scale
<b>Repeatability</b>	≤ ±0.06 % Full Scale
<b>Stability</b>	≤ ±0.4 % Full Scale for 1 year, non-accumulating
<b>Pressure ranges</b>	Standard gauge ranges from vacuum through 300 psig
<b>Proof pressure</b>	3 times Full Scale for ranges 0 psi to 2 psi through 0 psi to 100 psi 2 times Full Scale for ranges 0 psi to 150 psi through 0 psi to 300 psi
<b>Power supply</b>	9 Vdc to 30 Vdc for 0 Vdc to 5 Vdc, 3-wire; 1 Vdc to 5 Vdc, 3-wire 12 Vdc to 30 Vdc for 0 Vdc to 10 Vdc, 3-wire 5 Vdc ±10 % for .5 Vdc to 4.5 Vdc, 3-wire ratiometric
<b>Load Limitations</b>	>10,000 Ω for 0 Vdc to 10 Vdc, 3-wire >5,000 Ω for 0 Vdc to 5 Vdc, 3-wire; 1 Vdc to 5 Vdc, 3-wire >4,500 Ω for .5 Vdc to 4.5 Vdc, 3-wire ratiometric
<b>Wetted materials</b>	Nickel-Copper diaphragm (ranges up through 0 psig to 30 psig) and Nickel-Beryllium diaphragm (ranges greater than 0 psig to 30 psig) and Copper alloy body
<b>Housing material</b>	Copper alloy with Polyamid top cap
<b>Temperature ranges</b>	Compensated -4 °F to 176 °F (-20 °C to 80 °C) Zero effect ±0.022 % Full Scale/°F Span effect ±0.011 % Full Scale/°F Ambient -20 °F to 176 °F (-20 °C to 80 °C) Media -20 °F to 176 °F (-20 °C to 80 °C) Storage -40 °F to 212 °F (-40 °C to 100 °C)
<b>Environmental rating</b>	IP67, NEMA 4X according to EN 60529/IEC529
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN61326: 1997/A1:1998 RFI, EMI and ESD protected
<b>Electrical protection</b>	Reverse polarity, over-voltage and short circuit protection
<b>Weight</b>	Approximately 3.5 oz.

## ORDERING INFORMATION

ORDERING INFORMATION						
SERIES 630C (copper alloy wetted parts)						
PRESSURE RANGES	-30 inHg to 0 psig	30V	-30 inHg to 200 psig	30/200	0 psig to 30 psig	30
	-30 inHg to 15 psig	30/15	-30 inHg to 300 psig	30/300	0 psig to 60 psig	60
	-30 inHg to 30 psig	30/30	0 psig to 2 psig	2	0 psig to 100 psig	100
	-30 inHg to 60 psig	30/60	0 psig to 5 psig	5	0 psig to 150 psig	150
	-30 inHg to 100 psig	30/100	0 psig to 10 psig	10	0 psig to 200 psig	200
	-30 inHg to 150 psig	30/150	0 psig to 15 psig	15	0 psig to 300 psig	300
psig = Gauge Pressure      Other ranges available on special request						
ACCURACY	1 ±1.0 % Full Scale (Best Fit Straight Line)			2 ±0.5% Full Scale (Best Fit Straight Line)		
OUTPUT	2	0 Vdc to 5 Vdc, 3-wire	5	0 Vdc to 10 Vdc, 3-wire	13	.5 Vdc to 4.5 Vdc ratio-metric to power supply, 3-wire
	3	1 Vdc to 5 Vdc, 3-wire	Other outputs available on special request			
PROCESS CONNECTIONS	1	1/8 " NPT male	2	1/4 " NPT male		
ELECTRICAL CONNECTIONS	1	36 " cable	25	M12 x 1 4-pin		
OPTIONS	ORF Threaded Orifice					

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for minimum quantity requirements and delivery information.

### EXAMPLE

Series .....630C  
Pressure Range .....0 psig to 300 psig  
Accuracy .....± 1.0 % Full Scale  
Output Signal .....0 Vdc to 5 Vdc  
Process Connection .....1/4 " NPT Male  
Electrical Connection .....M12 x 1  
Option .....Orifice

630C - 300 - 1 - 2 - 2 - 25 - ORF

### Outline Dimensions





## SERIES 650

### HIGH PERFORMANCE HIGH VOLUME OEM PRESSURE TRANSDUCERS

NOSHOK Series 650 pressure transducers combine high performance with off road vehicle reliability under severe process and environmental conditions. The all welded pressure sensor is located in the pressure connection low enough to prevent damage due to physical abuse. These transducers are designed with high overpressure capability to provide reliability and long life in hydraulic and pneumatic applications containing severe process pulsations and high vibration. The sensor utilizes sputtered thin film strain gage technology that provides stainless steel media capability and long term measurement stability. All of this in a small package that is more easily designed into applications than conventional transducers. The pressure chamber is all stainless steel and welded for reliable and trouble-free performance in high shock and vibration conditions often found in off road applications. Variations in pressure connections, outputs and electrical connections are available and custom configurations are possible for volume applications.

Due to a high degree of automation used to produce these OEM pressure transducers, this product is intended for a large commitment.

**Please consult your local NOSHOK Distributor or NOSHOK for minimum quantity requirements.**

#### FEATURES

- Welded stainless steel pressure chamber
- Advanced diffused semi-conductor and sputtered thin film sensor for maximum stability
- Designed to handle pressure spikes and process pulsation
- Off road capable due to high vibration and shock resistance
- CE compliant to suppress RFI, EMI and ESD

#### APPLICATIONS

- Hydraulic and pneumatic systems
- Off road vehicles
- Refrigeration controls
- Industrial machinery and machine tools
- Pumps and compressors

#### SPECIFICATIONS

<b>Output signal</b>	4 mA to 20 mA 2-wire, or 1 Vdc to 5 Vdc 3-wire
<b>Pressure ranges</b>	Standard gauge ranges from 100 psig to 8000 psig
<b>Proof pressure</b>	2 times Full Scale
<b>Burst pressure</b>	8 times Full Scale for ranges 0 psi to 100 psi through 0 psi to 1500 psi 4 times Full Scale for ranges 0 psi to 2000 psi through 0 psi to 8000 psi
<b>Accuracy</b>	±0.50 % Full Scale (Best Fit Straight Line) Includes the combined effects of linearity, hysteresis and repeatability
<b>Repeatability</b>	±0.1 % Full Scale
<b>Stability</b>	±.2 % Full Scale for 1 year, non-accumulating
<b>Response time</b>	<5 ms (between 10 % and 90 % Full Scale); restrictor port I.D. to dampen pulsations
<b>Power supply</b>	10 Vdc to 36 Vdc for 4 mA to 20 mA output and 1 Vdc to 5 Vdc outputs; 14 Vdc to 36 Vdc for 0 Vdc to 10 Vdc output; 5 Vdc ±.5 Vdc for .5 Vdc to 4.5 Vdc output
<b>Load limitations</b>	≤ (VPower -10)/0.020 Amp for 4 mA to 20 mA output >5,000 Ω for 1 Vdc to 5 Vdc output >10,000 Ω for 0 Vdc to 10 Vdc output >4,500 Ω for 0.5 Vdc to 4.5 Vdc output
<b>Wetted materials</b>	17-4PH stainless steel sensing diaphragm and 316 stainless steel pressure connection
<b>Housing material</b>	PBT - fiber reinforced plastic
<b>Temperature ranges</b>	Compensated 32 °F to 176 °F (0 °C to 80 °C) Zero effect ±0.008 % Full Scale/°F Span effect ±0.008 % Full Scale/°F Ambient -40 °F to 212 °F (-40 °C to 100 °C) Media -40 °F to 257 °F (-40 °C to 125 °C) Storage -40 °F to 248 °F (-40 °C to 120 °C)
<b>Environmental rating</b>	IP67 for M12x1 electrical connection and Metri Pack connection; IP69K (steam jet cleaning) for cable connection
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN 61326:1997/A1:1998 RFI, EMI and ESD protection
<b>Electrical protection</b>	Reverse polarity, over-voltage and short circuit protection
<b>Shock</b>	500 g's per DIN EN 837
<b>Vibration</b>	20 g's per IEC 68-2
<b>Weight</b>	Approximately 2.5 oz.



### ORDERING INFORMATION

ORDERING INFORMATION										
SERIES 650										
PRESSURE RANGES	0 psig to 100 psig	100	0 psig to 300 psig	300	0 psig to 600 psig	600	0 psig to 1500 psig	1500	0 psig to 5000 psig	5000
	0 psig to 150 psig	150	0 psig to 400 psig	400	0 psig to 750 psig	750	0 psig to 2000 psig	2000	0 psig to 8000 psig	8000
	0 psig to 200 psig	200	0 psig to 500 psig	500	0 psig to 1000 psig	1000	0 psig to 3000 psig	3000		
	psig = Gauge Pressure		Other ranges available on special request							
ACCURACY		1 ±0.5 % Full Scale (Best Fit Straight Line)								
OUTPUT SIGNALS		1 4 mA to 20 mA, 3-wire	3 1 Vdc to 5 Vdc, 3-wire	5 0 Vdc to 10 Vdc, 3-wire	13 .5 Vdc to 4.5 Vdc ratio-metric, 3-wire					
PROCESS CONNECTIONS		2 1/4 " NPT male	45 7/16 "-20 UNF #4 SAE J 514 male	10 G1/4B Male	24 7/16-20 2B Schrader	35 7/16-20 SAE with 45° flare				
ELECTRICAL CONNECTIONS		39 36" Integral cable IP69K	25 M12 x 1 4-pin	34 Metri Pack 150 series	36 36" Integral cable IP67	45 AMP Superseal 1.5	46 Deutsch 3 pin DT04-3P			

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for minimum quantity requirements and delivery information.

#### EXAMPLE

	650 - 500 - 1 - 1 - 2 - 25
Series	.....650
Pressure Range	.....0 psig to 500 psig
Accuracy	.....±0.5 % Full Scale
Output Signal	.....4 mA to 20 mA
Process Connection	.....1/4 " NPT Male
Electrical Connection	.....M12 x 1

#### Outline Dimensions



#### 2-WIRE WIRING

Wiring	Cable	M12	Metripac	AMP Superseal	Deutsch DT04-3P
+ Supply	Brown	1	B	3	A
+ Output	Green	3	A	1	B

#### 3-WIRE WIRING

Wiring	Cable	M12	Metripac	AMP Superseal	Deutsch DT04-3P
+ Supply	Brown	1	B	3	A
Common	Green	3	A	1	B
+ Output	White	4	C	2	C



## SERIES 680

### HIGH PERFORMANCE THICK FILM PRESSURE TRANSDUCERS

The NOSHOK Series 680 pressure transducer provides an unbeatable level of performance at a competitive price. Using the proven reliability and stability of ceramic thick film strain gage technology, this transducer offers a broad array of choices for the OEM and user alike. The sensing element is a high purity ceramic diaphragm which together with either copper alloy or stainless steel pressure connection and appropriate seal form a corrosive resistant pressure chamber. Several output signal choices and either an M12x1 or Mini-Hirschmann (DIN 43650C) electrical connection complete the package.

A rigorous inspection is performed on all NOSHOK pressure transducers after final assembly and prior to shipment to ensure 100% "out of the box" reliability.

#### FEATURES

- Proven ceramic thick film strain gage sensor
- Maximum reliability
- Wide variety of pressure ranges, connections and outputs
- Cost effective for volume applications
- CE compliant

#### APPLICATIONS

- OEM applications
- Pumps and compressors
- Industrial machinery and machine tools
- HVAC systems
- Medical applications
- Refrigeration systems

Please consult your local NOSHOK Distributor or NOSHOK for minimum quantity requirements.

#### SPECIFICATIONS

Output signal	4 mA to 20 mA, 2 wire; .1 Vdc to 10 Vdc, 3 wire; .1 Vdc to 5 Vdc, 3 wire; .5 Vdc to 4.5 Vdc, 3 wire ratio-metric to power supply
Pressure ranges	Standard gauge ranges from vacuum through 1500 psig
Proof pressure	2 times Full Scale
Burst pressure	2.5 times Full Scale
Accuracy	±0.5 % Full Scale (Best Fit Straight Line)
Response time	< 5 ms (between 10 % and 90 % Full Scale)
Repeatability	≤ ±0.1 % Full Scale
Stability	≤ ±.3 % Full Scale for 1 year, non-accumulating
Power supply	8 Vdc to 30 Vdc for 4 mA to 20 mA, 2-wire and .1 Vdc to 5 Vdc, 3 wire output signals; 14 Vdc to 30 Vdc for .1 Vdc to 10 Vdc, 3-wire output; 5 Vdc ±10% for .5 Vdc to 4.5 Vdc, 3-wire ratio-metric output
Load limitations	≤ (VPower -10)/0.020 Amp for 4 mA to 20 mA output >5,000 Ω for 1 Vdc to 5 Vdc output >10,000 Ω for 0 Vdc to 10 Vdc output >4,500 Ω for 0.5 Vdc to 4.5 Vdc output
Wetted materials	Ceramic diaphragm, copper alloy or 316 stainless steel body and Buna N seal (EPDM or Viton® available)
Housing material	Copper alloy or stainless steel dependent upon wetted materials
Temperature ranges	Compensated 32 °F to 176 °F (0 °C to 80 °C) Zero effect ±0.022 % Full Scale/°F Span effect ±0.011 % Full Scale/°F Ambient -13 °F to 185 °F (-25 °C to 85 °C) Media -13 °F to 185 °F (-25 °C to 85 °C) Storage -40 °F to 212 °F (-40 °C to 100 °C)
Environmental rating	Nema 4 IP65 according to EN 60529/IEC 529
Electromagnetic rating	CE compliant to EMC norm EN 61326:1997/A1:1998 RFI, EMI and ESD protection
Electrical protection	Reverse polarity, over-voltage and short circuit protection
Weight	Approximately 4 oz.

## ORDERING INFORMATION

ORDERING INFORMATION						
SERIES 680C Copper alloy		SERIES 680S Stainless steel				
PRESSURE RANGES	0 psig to 30 psig	30	0 psig to 150 psig	150	0 psig to 750 psig	750
	0 psig to 50 psig	50	0 psig to 250 psig	250	0 psig to 1000 psig	1000
	0 psig to 100 psig	100	0 psig to 500 psig	500	0 psig to 1500 psig	1500
	psig = Gauge Pressure    Other ranges available on special request					
ACCURACY	1    ±0.5 % Full Scale (Best Fit Straight Line)					
OUTPUT SIGNALS	1    4 mA to 20 mA, 2-wire	13    .5 Vdc to 4.5 Vdc ratio-metric, 3-wire	27    .1 Vdc to 10 Vdc, 3-wire	28    .1 Vdc to 5 Vdc, 3-wire		
PROCESS CONNECTIONS	1    1/8 " NPT male	2    1/4 " NPT male				
ELECTRICAL CONNECTIONS	1    36 " cable (connected to option 7)	7    Mini-Hirschmann (DIN 43650C with mating connector)			25    M12 x 1 4-pin	36    36" Integral cable
OPTIONS	ORF    Threaded Orifice					

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for minimum quantity requirements and delivery information.

### EXAMPLE

Series ..... 680C  
Pressure Range ..... 0 psig to 500 psig  
Accuracy ..... ±0.5 % Full Scale  
Output Signal ..... 4 mA to 20 mA  
Process Connection ..... 1/4 " NPT Male  
Electrical Connection ..... M12 X 1  
Option ..... Orifice

**680C - 500 - 1 - 1 - 2 - 25 - ORF**

### Outline Dimensions



36" Integral cable



M12 X 1



Mini-Hirschmann

### 2-WIRE WIRING

Wiring	M12	Mini-Hirschmann	Cable
+ Supply	1	1	Red
+ Output	3	2	Black

### 3-WIRE WIRING

Wiring	M12	Mini-Hirschmann	Cable
+ Supply	1	1	Red
Common	3	2	Black
+ Output	4	3	White

## Explosion-Proof Pressure Transducers



# SERIES 621/622

## HAZARDOUS ENVIRONMENT APPROVED PRESSURE TRANSMITTERS

The NOSHOK Series 621 and 622 pressure transmitters combine the reliability and long life of diffused semiconductor and sputtered thin film strain gage sensors with safe electronics for outstanding performance and value. These transmitters were designed for applications that require pressure measurement in hazardous environments. All wetted parts are made of stainless steel and Elgiloy welded with no internal O-rings, gaskets or seals.

These transmitters are available with a wide variety of pressure ranges to suit most applications. All units undergo extensive testing during the manufacturing process to ensure that the highest performance is achieved in the demanding environments found in today's applications. The transmitters are available with a standard threaded connection as well as a flush diaphragm configuration and are Factory Mutual approved. All models incorporate significant levels of RFI, EMI and ESD protection.

### SPECIFICATIONS

<b>Output signals</b>	4 mA to 20 mA, 2-wire; 1 Vdc to 5 Vdc, 3-wire; .5 Vdc to 4.5 Vdc, 3-wire
<b>Accuracy</b>	±0.25 % Full Scale (Best Fit Straight Line), including the effects of linearity, hysteresis and repeatability
<b>Hysteresis</b>	≤ ±0.1 % Full Scale
<b>Repeatability</b>	≤ ±0.05 % Full Scale
<b>Stability</b>	≤ ±0.2 % Full Scale for 1 year, non-accumulating
<b>Pressure ranges</b>	Standard ranges from vacuum to 15000 psi
<b>Proof pressure</b>	3 times Full Scale for ranges 0 psi to 15 psi through 0 psi to 200 psi 1.75 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 1.5 times Full Scale for 0 psi to 15000 psi range
<b>Burst pressure</b>	3.8 times Full Scale for ranges 0 psi to 15 psi through 0 psi to 200 psi 4 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 3 times Full Scale for 0 psi to 15000 psi range
<b>Power supply</b>	10 Vdc to 30 Vdc unregulated, for 4 mA to 20 mA output, 6 Vdc to 30 Vdc for 1 Vdc to 5 Vdc low power and .5 Vdc to 4.5 Vdc low power (≤ 2 mA for Power Supply ≤ 12 Vdc) output
<b>Load limitations</b>	≤ (VPower-10)/0.020 Amp for 4 mA to 20 mA ≥ 10,000 Ω for 1 Vdc to 5 Vdc, 3-wire
<b>Zero/Span offset</b>	≤ 0.5 % Full Scale
<b>Response time</b>	≤ 1 ms (between 10 % and 90 % Full Scale)
<b>Durability</b>	>100,000,000 Full Scale cycles
<b>Temperature ranges</b>	Compensated 32 °F to 176 °F (0 °C to 80 °C) Zero effect is ±0.011 % Full Scale/°F Span effect is ±0.011 % Full Scale/°F Ambient -22 °F to 212 °F (-30 °C to 100 °C); -46 °F to 220 °F optional Media -25 °F to 212 °F (-32 °C to 100 °C); -46 °F to 220 °F optional Storage -40 °F to 212 °F (-40 °C to 100 °C)
<b>Wetted materials</b>	Model 621 is 316 stainless steel for ranges up through 0 psi to 300 psi, 316 stainless steel with Elgiloy ranges 0 psig to 500 psig and higher; Model 622 is 316 stainless steel with BUNA N O-ring; (Viton® O-ring optional)
<b>Housing material</b>	316 stainless steel
<b>Environmental rating</b>	NEMA 4x (IP67)
<b>Electromagnetic rating</b>	RFI, EMI and ESD protection
<b>Electrical rating</b>	Reverse polarity, over-voltage and short circuit protected
<b>Shock</b>	1000 g's according to IEC 770 for mechanical shock
<b>Vibration</b>	20 g's according to IEC 770 under resonance conditions
<b>Hazardous approvals</b>	Factory mutual and CSA approved Explosion-proof with entity approve for: Class I, Division 1, Groups A, B, C and D Dust Ignition-proof with entity approval for class II/III, Division 1, Groups E, F and G Maximum electrical ratings 30V, 20 mA
<b>Weight</b>	Approximately 12 oz.

### FEATURES

- Accuracy to ±0.25 % Full Scale (Best Fit Straight Line)
- Advanced diffused semiconductor and sputtered thin film sensor for maximum stability
- Welded 316 stainless steel, and Elgiloy
- 1/2" NPT conduit connection
- NACE MR-01-75 compliant
- Low power voltage outputs available

### APPLICATIONS

- Hydraulic and pneumatic systems
- Pumps and compressors
- Test equipment and systems
- HVAC systems
- Power generation
- Water and wastewater
- Refrigeration equipment
- Laboratory and test equipment
- Chemical/Petrochemical
- Marine
- Pipeline gas compressors
- Oil field
- Offshore

### ORDERING INFORMATION

Series 621	Stainless steel threaded connection	Series 622S	316 stainless steel flush diaphragm	Series 622H	Hastalloy C flush diaphragm
<b>PRESSURE RANGES</b>	-30 inHg to 0 psig -30 inHg to 30 psig -30 inHg to 60 psig -30 inHg to 100 psig 0 psig to 15 psig psig = Gauge Pressure <b>NOTE:</b> Series 622 is available for pressure ranges up to 0 psig to 8000 psig	<b>30V</b> 0 psig to 30 psig <b>30/30</b> 0 psig to 60 psig <b>30/60</b> 0 psig to 100 psig <b>30/100</b> 0 psig to 200 psig <b>15</b> 0 psig to 300 psig psia = Absolute Pressure Other ranges available on special request	<b>30</b> 0 psig to 500 psig <b>60</b> 0 psig to 1000 psig <b>100</b> 0 psig to 1500 psig <b>200</b> 0 psig to 2000 psig <b>300</b> 0 psig to 3000 psig	<b>500</b> 0 psig to 5000 psig <b>1000</b> 0 psig to 8000 psig <b>1500</b> 0 psig to 10000 psig <b>2000</b> 0 psig to 15000 psig <b>3000</b> 0 psia to 15 psia 0 psia to 100 psia	<b>5000</b> <b>8000</b> <b>10000</b> <b>15000</b> <b>15A</b> <b>100A</b>
<b>ACCURACY</b>	<b>1</b> ±0.25 % Full Scale (Best Fit Straight Line)				
<b>OUTPUT SIGNALS</b>	<b>1</b> 4 mA to 20 mA, 2-wire <b>3</b> 1 Vdc to 5 Vdc, 3-wire, Low Power <b>31</b> .5 Vdc to 4.5 Vdc 3-wire, Low Power				
<b>PROCESS CONNECTIONS</b>	<b>2</b> 1/4 " NPT male <b>11</b> G1/2B male flush (model 622 only) (pressure ranges 0 psi to 30 psi and higher) <b>8</b> 1/2 " NPT male <b>13</b> G1B male flush (model 622 only) (pressure ranges less than 0 psi to 30 psi)				
<b>ELECTRICAL CONNECTIONS</b>	<b>6</b> 1/2 " NPT male conduit with 6 foot integral cable <b>37</b> 1/2 " NPT male conduit with 6 foot flying leads with epoxy seal				
<b>OPTIONS</b>	<b>ORF</b> Threaded Orifice (model 621 only)				

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

#### EXAMPLE

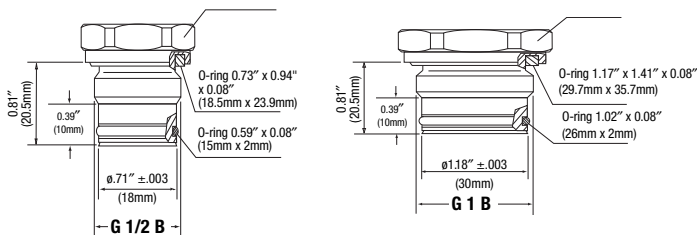
Series .....621  
Pressure Range .....0 psig to 500 psig  
Accuracy .....±0.25 % Full Scale  
Output Signal .....4 mA to 20 mA  
Process Connection .....1/2 " NPT male  
Electrical Connection .....Integral cable  
Option .....Threaded orifice

621 - 500 - 1 - 1 - 8 - 6 - ORF

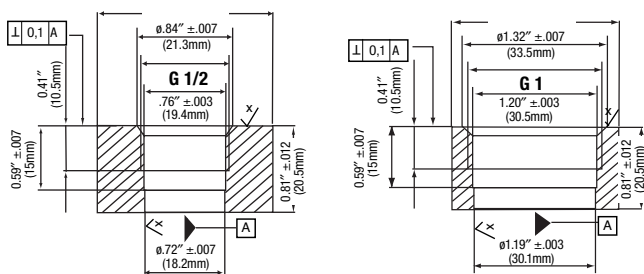
#### Outline Dimensions

#### Front flush process connections

For ranges 0 psi to 30 psi and higher    For ranges less than 0 psi to 30 psi



#### Flush corresponding port weld-on adapters



#### 2-WIRE WIRING

+ Supply	Red
+ Output	Black

#### 3-WIRE WIRING

+ Supply	Red
Common	Black
+ Output	Brown



# Non-Incendive Pressure Transducers



## SERIES 623/624

### HAZARDOUS ENVIRONMENT APPROVED PRESSURE TRANSMITTERS

The NOSHOK Series 623 and 624 pressure transmitters combine the reliability and long life of diffused semiconductor and sputtered thin film strain gage sensors with safe electronics for outstanding performance and value. These transmitters were designed for applications that require pressure measurement in hazardous environments. The pressure chamber is welded with no internal O-rings, gaskets or seals.

These transmitters are available with a wide variety of pressure ranges to suit most applications. All units undergo extensive testing during the manufacturing process to ensure that the highest performance is achieved in the demanding environments found in today's applications. The transmitters are available with a standard threaded connection as well as a flush diaphragm configuration and are Factory Mutual and Canadian Standards Association approved. All models incorporate significant levels of RFI, EMI and ESD protection.

#### FEATURES

- Accuracy to  $\pm 0.25\%$  Full Scale (Best Fit Straight Line)
- Advanced diffused semiconductor and sputtered thin film sensor for maximum stability
- Welded 316 stainless steel, optional Hastelloy C4 on flush diaphragm model
- 1/2" NPT conduit connection
- Low power voltage outputs available
- NACE MR-01-75 compliant
- Zener barriers are not required to meet non-Incendive approval

#### APPLICATIONS

- Hydraulic and pneumatic systems
- Pumps and compressors
- Test equipment and systems
- HVAC systems
- Power generation
- Water and wastewater
- Refrigeration equipment
- Laboratory and test equipment
- Chemical/Petrochemical
- Marine
- Pipeline gas compressors
- Oil field
- Offshore

#### SPECIFICATIONS

<b>Output signals</b>	4 mA to 20 mA, 2-wire; 1 Vdc to 5 Vdc low power, 3-wire; .5 Vdc to 4.5 Vdc low power, 3-wire
<b>Accuracy</b>	$\pm 0.25\%$ Full Scale (Best Fit Straight Line), including the effects of linearity, hysteresis and repeatability
<b>Hysteresis</b>	$\leq \pm 0.1\%$ Full Scale
<b>Repeatability</b>	$\leq \pm 0.05\%$ Full Scale
<b>Stability</b>	$\leq \pm 0.2\%$ Full Scale for 1 year, non-accumulating
<b>Pressure ranges</b>	Standard ranges from vacuum to 15000 psi
<b>Proof pressure</b>	3 times Full Scale for ranges 0 psi to 15 psi through 0 psi to 200 psi 1.75 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 1.5 times Full Scale for 0 psi to 15000 psi range
<b>Burst pressure</b>	3.8 times Full Scale for ranges 0 psi to 15 psi through 0 psi to 200 psi 4 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 3 times Full Scale for 0 psi to 15000 psi range
<b>Power supply</b>	10 Vdc to 30 Vdc unregulated for 4 mA to 20 mA; 6 Vdc to 30 Vdc for 1 Vdc to 5 Vdc, and .5 Vdc to 4.5 Vdc output
<b>Load limitations</b>	$\leq (V_{Power} - 10)/0.020$ Amp for 4 mA to 20 mA $\geq 10,000 \Omega$ for 1 Vdc to 5 Vdc, 3-wire
<b>Power consumption</b>	20 mA maximum for 4 mA to 20 mA output and 2 mA for 1 Vdc to 5 Vdc and .5 Vdc to 4.5 Vdc outputs with power supply $\leq 12$ Vdc
<b>Response time</b>	$\leq 1$ ms (between 10 % and 90 % Full Scale)
<b>Durability</b>	$> 100,000,000$ Full Scale cycles
<b>Temperature ranges</b>	Compensated 32 °F to 176 °F (0 °C to 80 °C) Zero effect is $\pm 0.011\%$ Full Scale/°F within compensated range Span effect is $\pm 0.011\%$ Full Scale/°F within compensated range Ambient -22 °F to 212 °F (-30 °C to 100 °C); -46 °F to 220 °F optional Media -25 °F to 212 °F (-32 °C to 100 °C); -46 °F to 220 °F optional Storage -40 °F to 212 °F (-40 °C to 100 °C)
<b>Wetted materials</b>	Model 623 is 316 stainless steel for ranges up through 0 psi to 300 psi, 316 stainless steel and Elgiloy for ranges 0 psig to 500 psig and higher; Model 624 is 316 stainless steel with BUNA N O-ring; Viton® O-ring optional
<b>Housing material</b>	316 stainless steel
<b>Environmental rating</b>	NEMA 4x, IP65 to IP67 dependent upon electrical connection
<b>Electromagnetic Rating</b>	RFI, EMI and ESD protection
<b>Electrical rating</b>	Reverse polarity, over-voltage and short circuit protected
<b>Shock</b>	1000 g's according to IEC 770 for mechanical shock
<b>Vibration</b>	20 g's according to IEC 770 under resonance conditions
<b>Hazardous approvals</b>	Factory Mutual and Canadian Standards Association approved Non Incendive with entity approval for: Class I, Division 2, Groups A, B, C and D; Class II and III, Division 1, Groups E, F and G Maximum ratings 30 Vdc, 20 mA
<b>Weight</b>	Approximately 12 oz.

### ORDERING INFORMATION

Series 623	Stainless steel threaded connection	Series 624S	316 stainless steel flush diaphragm	Series 624H	Hastelloy flush diaphragm			
PRESSURE RANGES	-30 inHg to 0 psig	30V	0 psig to 30 psig	30	0 psig to 500 psig	500	0 psig to 5000 psig	5000
	-30 inHg to 30 psig	30/30	0 psig to 60 psig	60	0 psig to 1000 psig	1000	0 psig to 8000 psig	8000
	-30 inHg to 60 psig	30/60	0 psig to 100 psig	100	0 psig to 1500 psig	1500	0 psig to 10000 psig	10000
	-30 inHg to 100 psig	30/100	0 psig to 200 psig	200	0 psig to 2000 psig	2000	0 psig to 15000 psig	15000
	0 psig to 15 psig	15	0 psig to 300 psig	300	0 psig to 3000 psig	3000	0 psia to 15 psia	15A
	psig = Gauge Pressure	psia = Absolute Pressure	Other ranges available on special request				0 psia to 100 psia	100A
NOTE: Series 624 is available for pressure ranges up to 0 psig to 8000 psig								
ACCURACY	1 ±0.25 % Full Scale (Best Fit Straight Line)							
OUTPUT SIGNALS	1 4 mA to 20 mA, 2-wire		3 1 Vdc to 5 Vdc, 3-wire Low Power		31 .5 Vdc to 4.5 Vdc, 3-wire Low Power			
PROCESS CONNECTIONS	2 1/4 " NPT male				8 1/2 " NPT male			
	11 G1/2B male flush (model 624 only) (pressure ranges 0 psi to 30 psi and higher)				13 G1B male flush (model 624 only) (pressure ranges less than 0 psi to 30 psi)			
ELECTRICAL CONNECTIONS	6 1/2 " NPT male conduit with 5 foot integral cable							
OPTIONS	ORF Threaded Orifice (model 623 only)							

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

#### EXAMPLE

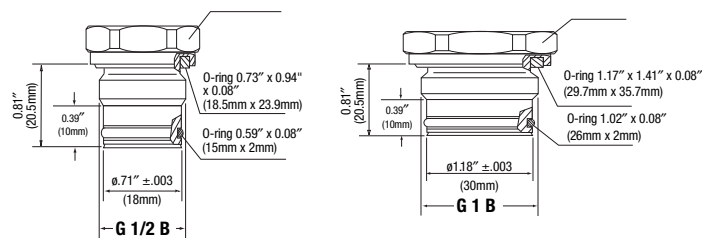
Series .....623  
 Pressure Range .....0 psig to 500 psig  
 Accuracy .....±0.25 % Full Scale  
 Output Signal .....4 mA to 20 mA  
 Process Connection .....1/2" NPT male  
 Electrical Connection .....Integral cable  
 Option .....Threaded orifice

**623 - 500 - 1 - 1 - 8 - 6 - ORF**

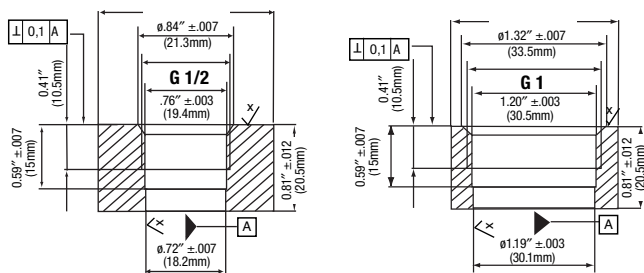
#### Outline Dimensions

##### Front flush process connections

For ranges 0 psi to 30 psi and higher      For ranges less than 0 psi to 30 psi



##### Flush corresponding port weld-on adapters



#### 2-WIRE WIRING

+ Supply	Brown
+ Output	Green

#### 3-WIRE WIRING

+ Supply	Brown
Common	Green
+ Output	White

# Intrinsically Safe Pressure Transmitters



## SERIES 625/626

### HAZARDOUS ENVIRONMENT APPROVED PRESSURE TRANSMITTERS

The NOSHOK Series 625 and 626 pressure transmitters combine the reliability and long life of diffused semiconductor and sputtered thin film strain gage sensors with safe electronics for outstanding performance and value. These transmitters were designed for applications that require pressure measurement in hazardous environments. All wetted parts are made of stainless steel (Hastelloy® C4 optional on front flush model), welded with no internal O-rings, gaskets or seals.

These transmitters are available with a wide variety of pressure connections, ranges and electrical connections to suit most applications. All units undergo extensive testing during the manufacturing process to ensure that the highest performance is achieved in the demanding environments found in today's applications. The transmitters are available with standard threaded connections as well as flush diaphragm configurations and are Factory Mutual and Canadian Standards Association approved. All models incorporate significant levels of RFI, EMI and ESD protection.

#### FEATURES

- Accuracy to  $\pm 0.125\%$  Full Scale (Best Fit Straight Line)
- Advanced diffused semiconductor and sputtered thin film sensor for maximum stability
- Welded 316 stainless steel, optional Hastelloy C4 on flush diaphragm model
- 1/2" NPT conduit connection
- Entity approved for use with all approved zener barriers where required

#### APPLICATIONS

- Hydraulic and pneumatic systems
- Pumps and compressors
- Test equipment and systems
- HVAC systems
- Power generation
- Water and wastewater
- Refrigeration equipment
- Laboratory and test equipment
- Chemical/Petrochemical
- Marine
- Pipeline gas compressors
- Oil field
- Offshore

#### SPECIFICATIONS

<b>Output signal</b>	4 mA to 20 mA, 2-wire
<b>Accuracy</b>	$\pm 0.25\%$ Full Scale (Best Fit Straight Line), including the effects of linearity, hysteresis and repeatability $\pm 0.125\%$ Full Scale accuracy optional
<b>Hysteresis</b>	$\leq \pm 0.1\%$ Full Scale
<b>Repeatability</b>	$\leq \pm 0.05\%$ Full Scale
<b>Stability</b>	$\leq \pm 0.2\%$ Full Scale for 1 year, non-accumulating
<b>Pressure ranges</b>	Standard ranges from vacuum to 60000 psi
<b>Proof pressure</b>	3.5 times Full Scale for ranges 0 psi to 5 psi through 0 psi to 200 psi 2 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 1.5 times Full Scale for 0 psi to 15000 psi range 1.2 times Full Scale for ranges 0 psi to 25000 psi and 0 psi to 60000 psi
<b>Burst pressure</b>	4 times Full Scale for ranges 0 psi to 5 psi through 0 psi to 200 psi 4 times Full Scale for ranges 0 psi to 300 psi through 0 psi to 10000 psi 3 times Full Scale for 0 psi to 15000 psi range 2 times Full Scale for ranges 0 psi to 25000 psi and 0 psi to 60000 psi
<b>Power supply</b>	10 Vdc to 30 Vdc unregulated Minimum voltage across transmitter connections is 10 Vdc
<b>Load limitations</b>	$\leq (V_{Power} - 10)/0.020$ Amp
<b>Response time</b>	$\leq 1$ ms (between 10 % and 90 % Full Scale)
<b>Durability</b>	$> 100,000,000$ Full Scale cycles
<b>Adjustment</b>	$\pm 10\%$ Full Scale for zero and span
<b>Temperature ranges</b>	Compensated 32 °F to 176 °F (0 °C to 80 °C) Zero effect is $\pm 0.011\%$ Full Scale/°F Span effect is $\pm 0.011\%$ Full Scale/°F Ambient -22 °F to 212 °F (-30 °C to 100 °C); -58 °F to 220 °F optional Media -25 °F to 212 °F (-32 °C to 100 °C); -58 °F to 220 °F optional Storage -40 °F to 212 °F (-40 °C to 100 °C)
<b>Wetted materials</b>	Model 625 is 316 stainless steel for ranges up through 0 psi to 300 psi, 316 stainless steel with 17-4PH stainless steel diaphragm for ranges 0 psi to 300 psi and higher; Model 626 is 316 stainless steel with BUNA N O-ring; Hastelloy® C4 optional; Viton® O-ring optional
<b>Housing material</b>	316 stainless steel
<b>Environmental rating</b>	IP65 to IP67 depending upon electrical connection
<b>Electromagnetic rating</b>	Meets EMC norm EN61326: 1997/A1 1998 RFI, EMI and ESD protected
<b>Electrical rating</b>	Reverse polarity, over-voltage and short circuit protected
<b>Shock</b>	1000 g's according to IEC770 for mechanical shock
<b>Vibration</b>	20 g's according to IEC770 under resonance conditions
<b>Hazardous approvals</b>	Factory Mutual and Canadian Standards Association approved as indicated
<b>Weight</b>	Approximately 7 oz.

#### NOSHOK Model 625 and 626 transmitters are approved for use in hazardous location applications as follows:

Intrinsically Safe, entity approval for Class I, II and III, Division 1, Groups A, B, C, D, E, F and G; and Class I, Zone 0 Aex ia IIC Dust Ignition-proof for Class II and III, Division 1, Groups E, F and G

Non incandive for Class I, Division 2, Groups A, B, C and D  
FMRC 3600, 3610, 3611, 3810 (including supplement #1),  
ISA-S12.0. 01, IEC 60529 (including amendment #1)

ORDERING INFORMATION										
SERIES 625	Stainless steel threaded connection			Series 626S	316 stainless steel flush diaphragm			Series 626H	Hastelloy flush diaphragm	
PRESSURE RANGES	0 inH <sub>2</sub> O to 50 inH <sub>2</sub> O	50 IN	0 psig to 2 psig	2	0 psig to 200 psig	200	0 psig to 5000 psig	5000	0 psia to 15 psia	15A
	0 inH <sub>2</sub> O to 100 inH <sub>2</sub> O	100 IN	0 psig to 3 psig	3	0 psig to 300 psig	300	0 psig to 8000 psig	8000	0 psia to 30 psia	30A
	-30 inHg to 0 psig	30V	0 psig to 5 psig	5	0 psig to 500 psig	500	0 psig to 10000 psig	10000	0 psia to 60 psia	60A
	-30 inHg to 30 psig	30/30	0 psig to 15 psig	15	0 psig to 750 psig	750	0 psig to 15000 psig	15000	0 psia to 100 psia	100A
	-30 inHg to 60 psig	30/60	0 psig to 30 psig	30	0 psig to 1000 psig	1000	0 psig to 25000 psig	25000	0 psia to 150 psia	150A
	-30 inHg to 100 psig	30/100	0 psig to 50 psig	50	0 psig to 1500 psig	1500	0 psig to 40000 psig	40000	0 psia to 200 psia	200A
	-30 inHg to 150 psig	30/150	0 psig to 100 psig	100	0 psig to 2000 psig	2000	0 psig to 60000 psig	60000	0 psia to 300 psia	300A
	-30 inHg to 200 psig	30/200	0 psig to 150 psig	150	0 psig to 3000 psig	3000				
psig = Gauge Pressure    psia = Absolute Pressure    Other ranges available on special request <b>NOTE:</b> Series 626 is available for pressure ranges up to 0 psig to 8000 psig										
ACCURACY	1    ±0.25 % Full Scale (Best Fit Straight Line)					2    ±0.125 % Full Scale (Best Fit Straight Line)				
OUTPUT SIGNALS	1    4 mA to 20 mA, 2-wire									
PROCESS CONNECTIONS	2    1/4 " NPT male		3    7/16 "-20 UNF SAE #4 male		8    1/2 " NPT male					
	11    G1/2B male flush (model 626 only)				13    G1B male flush (model 626 only)					
	(pressure ranges 0 psig to 30 psig and higher)				(pressure ranges less than 0 psig to 30 psig)					
ELECTRICAL CONNECTIONS	1    36 " cable (connected to option 8)					25    M12x1 4-pin IP67				
	3    6-pin bendix - IP65					36    Integral cable 36" - IP67				
	8    Hirschmann connector PG9 cable gland - IP65									
	14    Hirschmann connector 1/2 " NPT conduit - IP65									
OPTIONS	ORF    Threaded Orifice (model 625 only)									

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

EXAMPLE

Series ..... 625

Pressure Range ..... 0 psig to 500 psig

Accuracy ..... ± 0.25 % Full Scale

Output Signal ..... 4 mA to 20 mA

Process Connection ..... 1/2 " NPT Male

Electrical Connection ..... Hirschmann

Option ..... Threaded Orifice

625 - 500 - 1 - 1 - 8 - 8 - ORF

625

500

1

1

8

8

ORF

Outline Dimensions

1.36" (34.5mm)

0.68" (17.3mm)

0.51" (13mm)

0.54" (13.8mm)

1.65" (42mm)

1.85" (47mm)

1.06" sq (27mm)

1.10" (28mm)

2.16" (55mm)

1.06" HEX (27mm)

1/2" NPT

1.06" (27mm)

0.75" (19mm)

Hirschmann

2-WIRE WIRING

	Hirschmann	Cable	M12	Bendix
+ Supply	1	Red/Brown	1	A
+ Output	2	Black/Green	3	B

See 621/622 Series for G1/2B and G1B Front Flush Process Connection Dimensions

33

# Intrinsically Safe Submersible Level Transmitters



## SERIES 627

### HAZARDOUS ENVIRONMENT APPROVED LIQUID LEVEL TRANSMITTERS

The NOSHOK Series 627 level transmitter combines the reliability and long life of diffused semiconductor and sputtered thin film strain gage sensors with safe electronics for outstanding performance and value. These transmitters were designed for applications that require liquid level measurement in hazardous environments. All wetted parts are made of stainless steel welded with no internal O-rings, gaskets or seals.

These transmitters are available with a stainless steel nosecone, a stainless steel weighted nosecone or NPT adapter and ranges to suit most applications. All units undergo extensive testing during the manufacturing process to ensure that the highest performance is achieved in the demanding environments found in today's applications. Series 627 transmitters are Factory Mutual and Canadian Standards Association approved.

#### FEATURES

- Accuracy to  $\pm 0.125\%$  Full Scale (Best Fit Straight Line)
- Advanced diffused semiconductor and sputtered thin film sensor for maximum stability
- Welded 316 stainless steel pressure chamber

#### APPLICATIONS

- Water and wastewater
- Chemical tanks
- Methane wells
- Marine applications

#### NOSHOK Model 627 transmitters are approved for use in hazardous location applications as follows:

Intrinsically Safe, entity approval for Class I, II and III, Division 1, Groups A, B, C, D, E, F and G; and Class I, Zone 0 Aex ia IIC  
Dust Ignition-proof for Class II and III, Division 1, Groups E, F and G  
Non incandive for Class I, Division 2, Groups A, B, C and D  
FMRC 3600, 3610, 3611, 3810 (including supplement #1), ISA-S12.0. 01, IEC 60529 (including amendment #1)

#### SPECIFICATIONS

<b>Output signal</b>	4 mA to 20 mA, 2-wire
<b>Accuracy</b>	$\pm 0.25\%$ Full Scale (Best Fit Straight Line), including the effects of linearity, hysteresis and repeatability; $\pm 0.125\%$ Full Scale accuracy optional
<b>Hysteresis</b>	$\leq \pm 0.1\%$ Full Scale
<b>Repeatability</b>	$\leq \pm 0.05\%$ Full Scale
<b>Stability</b>	$\leq \pm 0.2\%$ Full Scale for 1 year, non-accumulating
<b>Pressure ranges</b>	Standard ranges from 0 inH <sub>2</sub> O to 50 inH <sub>2</sub> O through 0 psig to 350 psig
<b>Proof pressure</b>	2 times range
<b>Burst pressure</b>	3 times range
<b>Power supply</b>	10 Vdc to 30 Vdc unregulated
<b>Load limitations</b>	$\leq (V_{Power} - 10) / 0.020 \text{ Amp} - (0.043 \Omega \times \text{length of cable in feet})$
<b>Wetted materials</b>	Housing, diaphragm and cap: 316 stainless steel 17-4PH stainless steel diaphragm for 0 psig to 350 psig Cable: Fluorinated Ethylene Propylene for 0 to 50 inH <sub>2</sub> O through 0 psi to 150 psi Polyurethane with Polyolefin shrink tubing for 0 psi to 200 psi through 0 psi to 350 psi
<b>Response time</b>	$\leq 1 \text{ ms}$ (between 10 % and 90 % Full Scale)
<b>Durability</b>	$> 100,000,000$ Full Scale cycles
<b>Temperature ranges</b>	Compensated 32 °F to 122 °F (0 °C to 50 °C) Zero effect is $\pm 0.011\%$ Full Scale/°F within compensated range Span effect is $\pm 0.011\%$ Full Scale/°F within compensated range Ambient 15 °F to 122 °F (-10 °C to 50 °C); Media 15 °F to 175 °F (-10 °C to 60 °C); Storage -30 °F to 175 °F (-34 °C to 60 °C)
<b>Environmental rating</b>	IP68, NEMA 6P continuously submersible
<b>Electromagnetic rating</b>	Meets EMC norm EN61326: 1997/A1 1998 RFI, EMI and ESD protected
<b>Electrical rating</b>	Reverse polarity, over-voltage and short circuit protected; lightning protection is available as an option
<b>Hazardous approvals</b>	Factory Mutual and Canadian Standards Association approved
<b>Weight</b>	Approximately 7 oz. with standard nosecone - cable extra



### ORDERING INFORMATION

ORDERING INFORMATION						
SERIES 627 FM and CSA approved liquid level transmitter						
PRESSURE RANGES	0 inH <sub>2</sub> O to 50 inH <sub>2</sub> O	50IN	0 psig to 5 psig (11.5 ftH <sub>2</sub> O)	5	0 psig to 50 psig (115.3 ftH <sub>2</sub> O)	50
	0 inH <sub>2</sub> O to 100 inH <sub>2</sub> O	100IN	0 psig to 10 psig (23.1 ftH <sub>2</sub> O)	10	0 psig to 100 psig (230.7 ftH <sub>2</sub> O)	100
	0 inH <sub>2</sub> O to 150 inH <sub>2</sub> O	150IN	0 psig to 15 psig (34.6 ftH <sub>2</sub> O)	15	0 psig to 200 psig (461.3 ftH <sub>2</sub> O)	200
	0 inH <sub>2</sub> O to 250 inH <sub>2</sub> O	250IN	0 psig to 25 psig (57.7 ftH <sub>2</sub> O)	25	0 psig to 350 psig (807.3 ftH <sub>2</sub> O)	350
	0 inH <sub>2</sub> O to 400 inH <sub>2</sub> O	400IN	0 psig to 30 psig (69.2 ftH <sub>2</sub> O)	30		
	psig = Gauge Pressure                      inH <sub>2</sub> O = Inches of water                      ftH <sub>2</sub> O = feet of water                      Other ranges available on special request					
ACCURACY		1 ±0.25 % Full Scale (Best Fit Straight Line) 2 ±0.125 % Full Scale (Best Fit Straight Line)				
OUTPUT SIGNALS		1 4 mA to 20 mA, 2-wire				
PROCESS CONNECTIONS		N Stainless steel nosecone                      W Stainless steel weighted nosecone (1.1 lbs.) T NPT adapter, 1/2 " NPT male outer thread with 1/4 " NPT female inner thread attached to transmitter process connection with straight thread and O-ring seal				
ELECTRICAL CONNECTIONS		Specify length Vented polyurethane cable Other cable material available on special request				

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

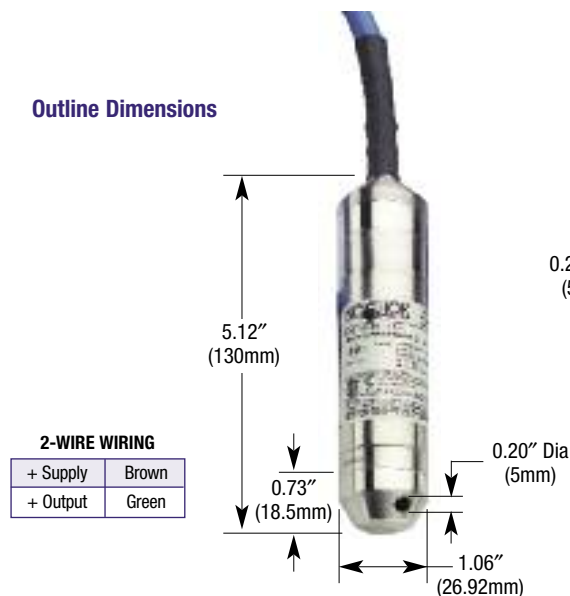
#### EXAMPLE

		<b>627 - 350 - 1 - 1 - N - 300</b>
Series	.....	627
Pressure Range	.....	0 psig to 350 psig
Accuracy	.....	±0.25 % Full Scale
Output Signal	.....	4 mA to 20 mA
Process Connection	.....	Nosecone
Electrical Connection	.....	300 foot cable, polyurethane

#### Optional Accessories

Moisture filter	<b>612-Filter-Element</b>
Desiccant Cartridge	<b>612-Desiccant Cartridge</b>
Cable Clamp	<b>612-Cable Clamp</b>

#### Outline Dimensions



#### Weighted nosecone



#### NPT adapter





## SERIES 800

### HIGH PERFORMANCE PLATINUM RESISTANCE TEMPERATURE TRANSMITTERS

The NOSHOK Series 800 temperature transmitter provides an unbeatable level of performance at an economical price. Using the proven reliability and stability of 100 ohm platinum resistance technology, this transmitter offers a broad array of choices for the OEM and user alike.

A rigorous test and inspection process is performed on all NOSHOK temperature transmitters prior to shipment to further ensure 100% “out of the box” reliability.

#### FEATURES

- Proven platinum 100 ohm sensor
- Maximum reliability
- Wide variety of temperature ranges and connections
- CE compliant
- Quick response time

#### APPLICATIONS

- Water systems
- Storage tanks
- Industrial machinery and machine tools
- HVAC systems
- Refrigeration systems



Also available with our 1800 Series Attachable Loop Indicator. See page 44 for more information.

SPECIFICATIONS	
<b>Output signals</b>	4 mA to 20 mA 2-wire, 0 Vdc to 5 Vdc 3-wire 0 Vdc to 10 Vdc 3-wire, 1 Vdc to 5 Vdc 3-wire
<b>Temperature ranges</b>	Standard ranges from -40 °F to 1000 °F
<b>Accuracy</b>	
Measuring Element	Class B per EN 60751 (IEC 751) $\pm[0.30 + 0.005 \cdot  t ]$ °C
Output	$\pm 0.25\%$ Full Scale
<b>Sensor protection</b>	Burnout protected from 3.3 mA to 23 mA
<b>Power supply</b>	10 Vdc to 30 Vdc for 4 mA to 20 mA, 0 Vdc to 5 Vdc, 1 Vdc to 5 Vdc 12 Vdc to 30 Vdc for 0 Vdc to 10 Vdc
<b>Wetted materials</b>	316 stainless steel
<b>Housing material</b>	316 stainless steel
<b>Ambient Temperature</b>	-40 °F to 185 °F (-40 °C to 85 °C)
<b>Storage Temperature</b>	-40 °F to 185 °F (-40 °C to 85 °C)
<b>Environmental rating</b>	IP65 according to EN 60529/IEC 529
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN 61326:1997/A1:1998 RFI, EMI and ESD protection
<b>Electrical protection</b>	Reverse polarity, over-voltage and short circuit protection
<b>Weight</b>	Approximately 4 oz.



Optional USB programmable output

## ORDERING INFORMATION

ORDERING INFORMATION								
SERIES 800								
TEMPERATURE RANGES	-40/120°F	-40/120	0/200°F	0/200	0/300°F	0/300	0/750°F	0/750
	25/125°F	25/125	20/240°F	20/240	50/300°F	50/300	0/1000°F	0/1000
	0/140°F	0/140	0/250°F	0/250	50/500°F	50/500		
Other ranges available on special request								
ACCURACY	1 Class B + (±0.25 % BFSL)							
OUTPUT SIGNALS	1 4 mA to 20 mA, 2-wire 2 0 Vdc to 5 Vdc, 3-wire 3 1 Vdc to 5 Vdc, 3-wire 5 0 Vdc to 10 Vdc, 3-wire 34 4 mA to 20 mA, 2-wire, USB programmable							
PROCESS CONNECTIONS	2 1/4 " NPT male		8 1/2 " NPT male					
	48 1/2 " NPT male w/Adjustable Compression Fitting							
ELECTRICAL CONNECTIONS	1 36 " cable (connected to option 8)		8 Hirschmann w/mating connector		14 Hirschmann connection w/ISO 4400 1/2 " NPT conduit			
STEM LENGTH	025 2.5 inch		060 6 inch		120 12 inch			
	040 4 inch		090 9 inch					
STEM DIAMETER	3 3 mm		6 6 mm		8 8 mm			

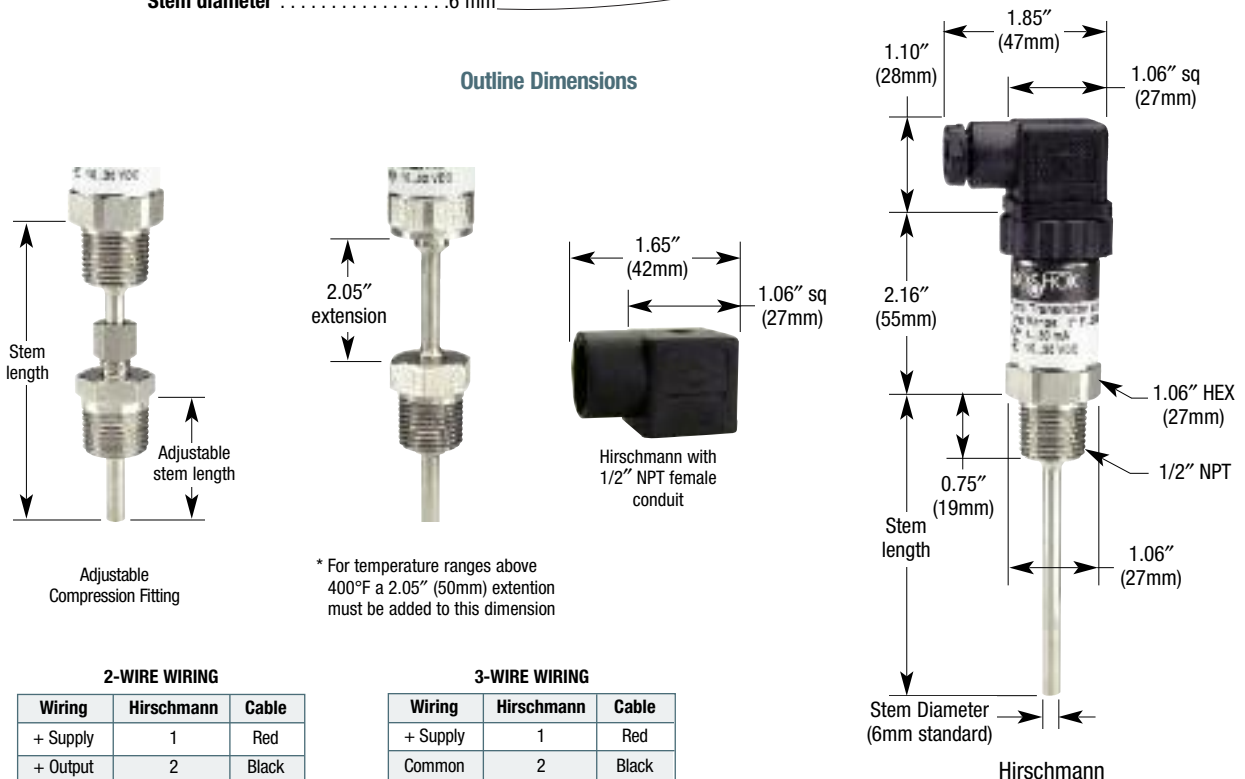
Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

### EXAMPLE

800-50/300-1-1-8-8-040-6

Series ..... 800  
 Temperature Range ..... 50 °F to 300 °F  
 Accuracy ..... ±0.25% BFSL  
 Output Signal ..... 4 mA to 20 mA  
 Process Connection ..... 1/2 " NPT male  
 Electrical Connection ..... Hirschmann  
 Stem length ..... 4 inch  
 Stem diameter ..... 6 mm

### Outline Dimensions



Optional thermowells available in 316 SS, 304 SS and Brass.

# High Accuracy Heavy Duty Sanitary Pressure Transmitters



meets 3A requirements for the food & beverage, dairy, pharmaceutical and biotechnology industries in addition to ASME BPE-2002 and CE compliant.

## FEATURES

- Meets current 3A standards and ASME BPE-2002
- CE compliant
- Current or voltage output signals available to suit most applications
- NEMA 4X, IP65 (IEC529)
- Diffused semiconductor or sputtered thin film sensor for maximum stability
- Can be cleaned-in-place or steamed-in-place
- High accuracy and long term stability
- Integral cooling extension allows for higher media temperatures

## SERIES 11 HIGH PERFORMANCE SANITARY PRESSURE TRANSMITTERS

The NOSHOK Series 11 Sanitary Pressure Transmitter is designed for heavy duty sanitary applications where high accuracy and durability are required. Using diffused semiconductor or sputtered thin film sensor technology these transducers are stable, accurate, shock resistant and extremely durable.

The housing is constructed of 316SS and welded to the process connection for greater strength and integrity. The available 1 1/2 inch or 2 inch Tri-Clamp® connection, with its integral cooling extension, is 316L stainless steel and wetted parts are electro-polished to Ra25 microinch or better.

NOSHOK Series 11 Sanitary Transmitters meet 3A requirements for the food & beverage, dairy, pharmaceutical and biotechnology industries in addition to ASME BPE-2002 and CE compliant.

A final electrical output and calibration inspection is performed on all NOSHOK transmitters prior to shipment to ensure 100% "out-of-the-box" reliability.

## SPECIFICATIONS

<b>Output Signals</b>	4mA to 20mA 2-wire, 0Vdc to 5Vdc 3-wire, 1Vdc to 5Vdc 3-wire, 1Vdc to 6Vdc 3-wire, 0Vdc to 10Vdc, 3-wire, 1Vdc to 11Vdc 3-wire
<b>Pressure Ranges</b>	Standard gauge ranges from vacuum to 400 psig
<b>Proof Pressure</b>	3 times Full Scale for ranges 0 psig to 2 psig through 0 psig to 200 psig 1.75 times Full Scale for ranges 0 psig to 300 psig through 0 psig to 400 psig
<b>Burst Pressure</b>	3.8 times Full Scale for ranges 0 psig to 2 psig through 0 psig to 200 psig 4 times Full Scale for ranges 0 psig to 300 psig through 0 psig to 400 psig
<b>Accuracy</b>	±0.25% Full Scale (B.F.S.L.) ±0.125% Full Scale (optional)
<b>Repeatability</b>	±0.05% Full Scale
<b>Hysteresis</b>	±0.1% Full Scale
<b>Stability</b>	±0.2% Full Scale for 1 year, non accumulating
<b>Power Supply</b>	10Vdc to 30Vdc for current output 14Vdc to 30Vdc for voltage output
<b>Case Materials</b>	316 stainless steel
<b>Temperature Ranges</b>	Compensated 32°F to 175°F (0°C to 80°C) Effect ±0.01%/°F for zero and span Ambient -40°F to 176°F (-40°C to 80°C)
<b>Adjustment</b>	±10% Full Scale for zero and span
<b>Environment Protection</b>	NEMA 4X, IP65 (IEC 529)
<b>Electromagnetic Rating</b>	CE compliant to EMC norm EN61326: 1997/A1: 1998 RFI, EMI, ESD protection
<b>Electrical Protection</b>	Reverse polarity, overvoltage and short circuit protection
<b>Process Connection</b>	1 1/2 inch or 2 inch Tri-Clamp®
<b>Seal Housing Material</b>	316L stainless steel
<b>Diaphragm Material</b>	316L stainless steel electropolished to Ra25 or better
<b>Fill Fluid</b>	White Oil (FFL 77), USP grade
<b>Media Temperature</b>	-40°F to 300°F (-40°C to 150°C)

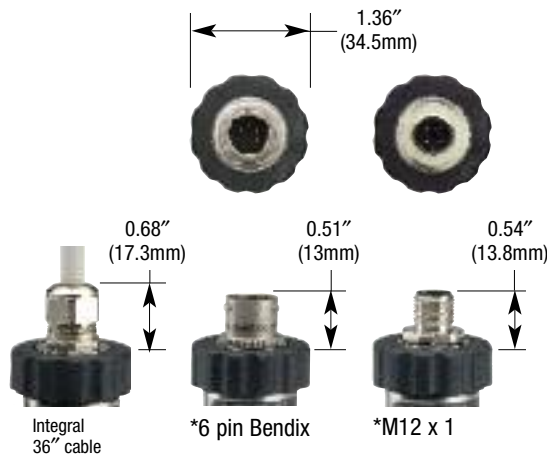
ORDERING INFORMATION								
SERIES 11	110							
CLAMP SIZE	12	1 1/2 Inch		16	2 Inch			
SEAL FILL FLUID	4	FFL77 White Oil		Other Food Grade Quality Fill Fluids Available – Please Consult Factory				
TRANSMITTER	615	Series 615 Transmitter						
ACCURACY	1	±0.25% Full Scale (Best fit straight line)			2	±0.125% Full Scale		
PRESSURE RANGE	30 " Hg to 0 psig	01	30 " Hg to 150 psig	16	0 psig to 10 psig	37	0 psig to 150 psig	52
	30 " Hg to 15 psig	04	30 " Hg to 200 psig	19	0 psig to 15 psig	40	0 psig to 200 psig	58
	30 " Hg to 30 psig	07	30 " Hg to 300 psig	22	0 psig to 30 psig	43	0 psig to 300 psig	61
	30 " Hg to 60 psig	10	0 psig to 100 " H2O	31	0 psig to 60 psig	46	0 psig to 400 psig	64
	30 " Hg to 100 psig	13	0 psig to 5 psig	34	0 psig to 100 psig	49		
OUTPUT SIGNAL	1 4 mA to 20 mA, 2-wire		2 0 Vdc to 5 Vdc, 3-wire		3 1 Vdc to 5 Vdc, 3-wire			
	4 1 Vdc to 6 Vdc, 3-wire		5 0 Vdc to 10 Vdc, 3-wire		6 1 Vdc to 11 Vdc, 3-wire			
ELECTRICAL CONNECTION	1 36 " cable attached to Hirschmann				14 1/2 " ISO 4400 Conduit			
	3 6-pin Bendix				25 M12 X 1 4-pin			
	8 Hirschmann (DIN 43650A)				36 Integral 36 " Cable			

### EXAMPLE

**Series** .....Series 11 Sanitary Transmitter  
**Clamp Size** .....1 1/2 " Tri-Clamp®  
**Seal Fill Fluid** .....White oil  
**Transmitter** .....615 Series  
**Accuracy** .....±0.25% Full Scale  
**Pressure Range** .....0 psig to 5 psig  
**Output Signal** .....4 mA to 20 mA, 2-wire  
**Electrical Connection** .....Hirschmann with 3 feet of cable

110 - 12 - 4 - 615 - 1 - 34 - 1 - 1

### Outline Dimensions



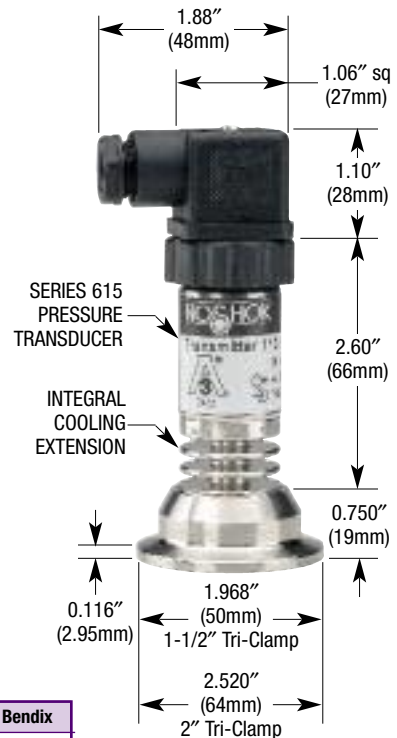
\*Note: mate supplied separately or customer supplied

### 2-WIRE WIRING

	Hirschmann	Cable	M12	Bendix
+ Supply	1	Red	1	A
+ Output	2	Black	3	B

### 3-WIRE WIRING

	Hirschmann	Cable	M12	Bendix
+ Supply	1	Red	1	A
Common	2	Black	3	B
+ Output	3	White	4	C







**Meets 3A requirements for the food & beverage, dairy, pharmaceutical and biotechnology industries in addition to ASME BPE-2002 and CE compliant.**

#### FEATURES

- Meets current 3A standards and ASME BPE-2002
- CE compliant
- Current or voltage output signals available to suit most applications
- Span and zero adjustments
- NEMA 4X, IP65 (IEC529)
- Sputtered thin film sensor for maximum stability and shock resistance
- Ranges from 1000 psig to 15000 psig
- High accuracy and long term stability
- Can be cleaned-in-place or steamed-in-place

## SERIES 21

### HIGH PERFORMANCE HOMOGENIZER TRANSMITTERS

The NOSHOK Series 21 Homogenizer Pressure Transmitter is a high accuracy, heavy duty pressure transmitter designed for the demanding requirements found in high pressure sanitary homogenizer applications. Using proven sputtered thin film sensor technology these transducers are stable, highly accurate, shock resistant and extremely durable.

The NOSHOK Series 21 is offered in a variety of Current or Voltage output signals and is constructed of 316SS. The housing is welded to the 316L stainless steel process connection for greater strength and durability while providing exceptional corrosion resistance. Wetted parts are electro polished to Ra25 or better providing a cleaner, more sanitary surface.

NOSHOK Series 21 homogenizer transmitters meet the current standards for 3A and ASME BPE-2002 in addition to being CE compliant. A final electrical output and calibration inspection is performed on all NOSHOK transmitters prior to shipment to ensure 100% "out-of-the-box" reliability.

#### SPECIFICATIONS

<b>Output Signals</b>	4mA to 20mA 2-wire, 0Vdc to 5Vdc 3-wire, 1Vdc to 5Vdc 3-wire, 1Vdc to 6Vdc 3-wire, 0Vdc to 10Vdc, 3-wire, 1Vdc to 11Vdc 3-wire
<b>Pressure Ranges</b>	Standard gauge ranges from 1000 psig to 15000 psig
<b>Proof Pressure</b>	1.75 times full scale for ranges 0 psig to 300 psig through 0 psig to 10000 psig 1.5 times full scale for ranges 0 psig to 15000 psig
<b>Burst Pressure</b>	4 times Full Scale for ranges 0 psig to 300 psig through 0 psig to 10000 psig 3 times full scale for ranges 0 psig to 15000 psig
<b>Accuracy</b>	±0.25% Full Scale (B.F.S.L) ±0.125% Full Scale (optional)
<b>Repeatability</b>	≤±0.05% Full Scale
<b>Hysteresis</b>	≤±0.1% Full Scale
<b>Stability</b>	≤±0.2% Full Scale for 1 year, non accumulating
<b>Power Supply</b>	10Vdc to 30Vdc for current output 14Vdc to 30Vdc for voltage output
<b>Housing Materials</b>	316 stainless steel
<b>Temperature Ranges</b>	Compensated 32°F to 175°F (0°C to 80°C) Effect ±0.01%/°F for zero and span Ambient -40°F to 176°F (-40°C to 80°C)
<b>Adjustment</b>	±10% Full Scale for zero and span
<b>Environment Protection</b>	NEMA 4X, IP65 (IEC 529)
<b>Electromagnetic Rating</b>	CE compliant to EMC norm EN61326: 1997/A1: 1998 RFI, EMI, ESD protection
<b>Electrical Protection</b>	Reverse polarity, overvoltage and short circuit protection
<b>Process Connection</b>	1 1/8 inch Homogenizer Flange
<b>Seal Housing Material</b>	316L stainless steel
<b>Diaphragm Material</b>	316L stainless steel electropolished to Ra25 or better
<b>Fill Fluid</b>	White Oil (FFL 77), USP grade
<b>Media Temperature</b>	-40°F to 300°F (-40°C to 150°C)

ORDERING INFORMATION								
SERIES 21	210							
CLAMP SIZE	42 1 1/8 Inch Flange							
SEAL FILL FLUID	4 FFL77 White Oil (Other Fill Fluids Available - Please Consult Factory)							
TRANSMITTER	615 Series 615 Transmitter							
ACCURACY	1 ±0.25% Full Scale (Best fit straight line)				2 ±0.125% (Best fit straight line)			
PRESSURE RANGE	0 psig to 1000 psig	73	0 psig to 2000 psig	79	0 psig to 5000 psig	85	0 psig to 10000 psig	91
	0 psig to 1500 psig	76	0 psig to 3000 psig	82	0 psig to 6000 psig	88	0 psig to 15000 psig	94
OUTPUT SIGNAL	1 4 mA to 20 mA, 2-wire		3 1 Vdc to 5 Vdc, 3-wire		5 0 Vdc to 10 Vdc, 3-wire			
	2 0 Vdc to 5 Vdc, 3-wire		4 1 Vdc to 6 Vdc, 3-wire		6 1 Vdc to 11 Vdc, 3-wire			
ELECTRICAL CONNECTION	1 36 " cable attached to Hirschmann		14 1/2 " ISO 4400 Conduit					
	3 6-Pin Bendix		25 M12 X 1 4-pin					
	8 Hirschmann (DIN 43650A)		36 Integral 36 "					

## EXAMPLE

Series ..... Series 21 homogenizer transmitter  
Clamp Size ..... 1 1/8 " homogenizer flange  
Seal Fill Fluid ..... White oil  
Transmitter ..... 615 Series  
Accuracy ..... ±0.25% Full Scale  
Pressure Range ..... 0 psig to 5000 psig  
Output Signal ..... 4 mA to 20 mA, 2-wire  
Electrical Connection ..... Hirschmann (DIN 43650A)

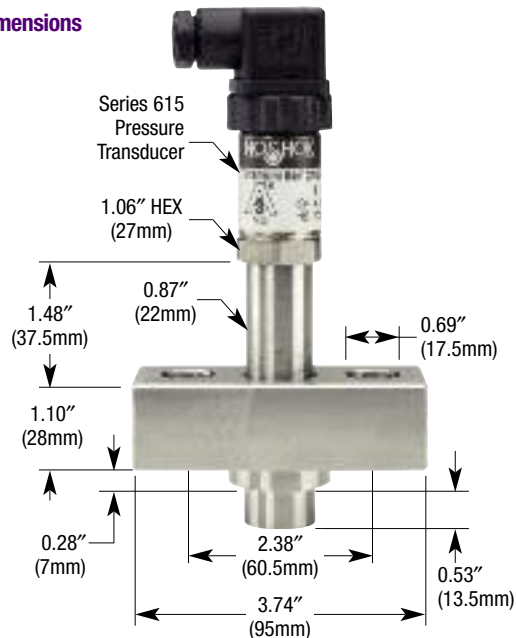
210 - 42 - 4 - 615 - 1 - 85 - 1 - 8



2-WIRE WIRING

	Hirschmann	Cable	M12	Bendix
+ Supply	1	Red	1	A
+ Output	2	Black	3	B

## Outline Dimensions



3-WIRE WIRING

	Hirschmann	Cable	M12	Bendix
+ Supply	1	Red	1	A
Common	2	Black	3	B
+ Output	3	White	4	C



## SERIES 1000

### HIGH PERFORMANCE DIGITAL PRESSURE GAUGES

The NOSHOK 1000 Series Digital Pressure Gauge allows for local digital indication of pressure where once mechanical gauges could be installed. The integrated battery allows digital indication to be done without the use of any fixed power supplies.

Accuracy, reliability and mechanical resilience make this digital gauge suitable for pressure measurement in a multitude of applications.

Standard pressure ranges are available from 0 psig to 30 psig and as high as 0 psig to 10000 psig. For pressure ranges above 750 psig the wetted parts are made of stainless steel which is resistant to many chemically aggressive media.

The display has an integrated bar graph with a trailing indicating pointer to show the trends in a working pressure system. There is also an additional 4 1/2 digit display for a direct readout of the peak value, tare and other functions. An internal light ensures the display is optimally lit for a clear readout even in unfavorable lighting conditions. The buttons on the front of the display are used for easy adjustment of the programmable functions.

This digital pressure gauge meets all electromagnetic compatibility requirements (EMC) to EN 61326.

#### FEATURES

- Pressure Ranges from 30 psig to 10000 psig
- High resolution of standard pressure ranges
- LC-Display with 0.43" numerals
- Bar graph with trailing pointer function

#### APPLICATIONS

- Machine construction
- Plant and apparatus construction
- Hydraulics, pneumatics
- Measuring equipment monitoring

#### OPTIONAL ENHANCED SOFTWARE FEATURES

- Tare function
- Password protection
- Min./max. memory
- Internal lighting
- 300° Rotatable base

#### SPECIFICATIONS

Display	0.43 " high Liquid Crystal Display
Digits	4 STD. 4 1/2, up to 9999
Accuracy	±0.5 % Full Scale (BFSL)
Update rate	5 times/second
Pressure ranges	Standard ranges from 30 psig to 10000 psig
Proof pressure	2 times Full Scale range, maximum 15000 psi
Wetted materials	≤750 psig stainless steel, aluminum, NBR, ceramic measuring element ≥ 1000 psig stainless steel, thin-film measuring element
Housing material	Stainless steel
Power supply	2 x 1.5V "AA" Battery 4000 hrs ("AA" 2000 mAh)
Programmable Functions	Adjustable through front key pad
Tare	±20% of Full Scale range
On/Off	Adjustable automatic turn off
Measuring Unit	bar, psi, MPa
Temperature Influence	Compensated 32 °F to 140 °F (0 °C to 60 °C) Effect ±0.15 % per 10K at zero and span Span effect is ±0.005 % Full Scale/°F
Temperature Ranges	Storage -4°F to 158°F (20°C to 70°C) Media -22°F to 185°F (-30°C to 85°C) Ambient 14°F to 140°F (-10°C to 60°C)
Environmental rating	NEMA 4X (IP 65 according to EN60529/IEC529)
Electromagnetic rating	Compliant to EN 61326, EMI and ESD protection
Weight	0.88 lbs.

ORDERING INFORMATION						
SERIES 1000						
PRESSURE RANGES	0 psig to 30 psig	30	0 psig to 600 psig	600	0 psig to 5000 psig	5000
	0 psig to 60 psig	60	0 psig to 1450 psig	1450	0 psig to 6000 psig	6000
	0 psig to 145 psig	145	0 psig to 2000 psig	2000	0 psig to 7500 psig	7500
	0 psig to 300 psig	300	0 psig to 3000 psig	3000	0 psig to 10000 psig	10000
	psig = Gauge Pressure		Other ranges available on special request			
PROCESS CONNECTIONS	2 1/4 " NPT male					
OPTIONS	1 Peak memory - Standard		ORF Threaded orifice			
	6 Enhanced Software		RCP Robber Case Protector			

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

**EXAMPLE**

Series .....1000  
Pressure Range .....0 psig to 600 psig  
Process Connection .....1/4 " NPT Male  
Options .....Peak memory  
.....Orifice

**1000 - 600 - 2 - 1 - ORF**

**Outline Dimensions**



# SERIES 1800

## HIGH ACCURACY 4 mA to 20 mA LOOP-POWERED INDICATORS (for series 300, 600, 615, 616 and 800 transmitters)

The Model 1800 Attachable Loop-Powered Digital Indicator can be fitted to NOSHOK pressure transmitters utilizing a 4 mA to 20 mA output signal and the Hirschmann (DIN 43650A) connector. It is simply inserted between the transmitter body and the connector. The indicator is programmable to display a range of -1999 to 9999, and it may be tilted for better viewing. Also, there is user selectable digital filtering to improve readability in rapidly varying pressure applications. All parameters are stored in non-volatile memory so that reprogramming is not necessary in the event of a power failure.

NOSHOK will calibrate the indicator to your transmitter at no additional cost. Simply tell us how you want it set up and it is done.



### FEATURES

- 4 digit local display
- Easy menu-driven programming
- Powered by the 4 mA to 20 mA loop
- No extra wiring needed, inserts between the Hirschmann connector and transmitter body
- Selectable digital filtering
- CE Compliant

### APPLICATIONS

- Hydraulic and pneumatic systems
- Pumps and compressors
- Test equipment and systems
- Industrial machinery and machine tools
- HVAC systems
- Power generation
- Water and wastewater
- Stamping and forming presses

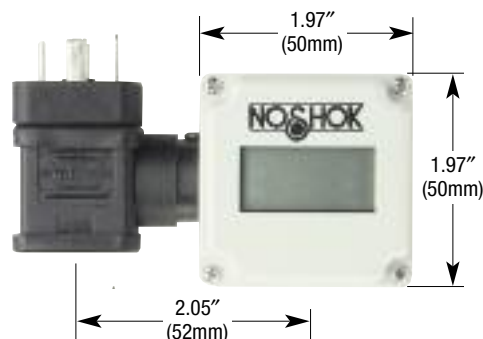
### ORDERING INFORMATION

1. Order Series 1800-0
2. Indicate display range on order eg. 0-1000 for 4 mA to 20 mA

### SPECIFICATIONS

Display	0.4 " Liquid Crystal Display
Digits	4, from -1999 to 9999
Accuracy	±0.2 % Full Scale, ±1 digit
Update rate	5 times/second
Filtering	Digital, field selectable .2, .5, 1 or 1.5 seconds, display only
Range	The 4 mA to 20 mA signal from the transmitter can be assigned any display value within the display range. Both scaling points are individually adjustable using the push buttons inside the case
Power	Loop-powered - no additional power supply required. Maximum current rating is 40 mA and voltage drop of 3 Vdc
Temperature ranges	Ambient 32 °F to 122 °F (0 °C to 50 °C) Effect is ±0.006 % Full Scale/°F Storage -22 °F to 176 °F (-30 °C to 80 °C)
Electrical	Requires NOSHOK transmitter with 4 mA to 20 mA (2-wire) output and Hirschmann (DIN 43650A) connector
Environmental Protection	IP65, NEMA 4X according to EN 60529/IEC 529
Electromagnetic rating	CE compliant to EMC norm EN 61326:1997/A1:1998 RFI, EMI and ESD protection
Case material	ABS plastic with polycarbonate window
Weight	Approximately 3 oz.

### Outline Dimensions

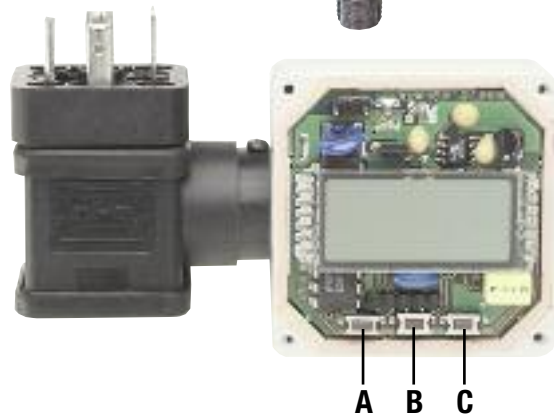






To install, remove the DIN 43650A plug and insert indicator on top of transducer and reinstall the plug. This indicator can be used with NOSHOK and some competitive transmitters with 2-wire 4 mA to 20 mA output, Hirschmann connector with the same pin configuration. (Pin 1 + supply, Pin 2 + output)

To program, first remove the cover from the indicator housing and identify the buttons A, B, and C. These buttons are used to program the indicator to match the pressure range of the transmitter.



A → down

B → program steps

C → up

1. → Set the decimal point

1 x B: 

d	P		
---	---	--	--

→ C/A up or down

2. Set the lower end of the range

2 x B: 

A	n		4
---	---	--	---

→ C/A up or down

3. Set the upper end of the range

3 x B: 

A	n	2	0
---	---	---	---

C/A up or down

4. To enable error codes

3 x B: 

L	1		
---	---	--	--

1 x C: 

			1
--	--	--	---

 on

→ 1 x A: 

			0
--	--	--	---

 off

C/A up or down

Errors are shown as F1 for an underrange condition, and F2 for an overrange condition

5. Set digital filtering value

5 x B: 

F	I	L	T
---	---	---	---

1 x C: 

			0
--	--	--	---

 0.2 seconds

2 x C: 

			1
--	--	--	---

 0.5 seconds

3 x C: 

			2
--	--	--	---

 1.0 seconds

→ 4 x C: 

			3
--	--	--	---

 1.5 seconds

C/A up or down

6. Return to measurement mode

2 x A

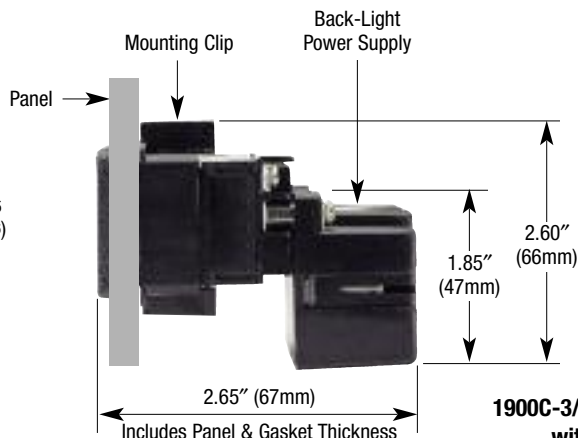
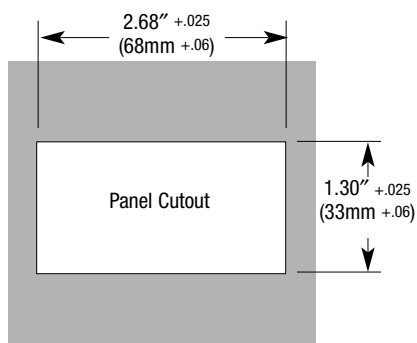
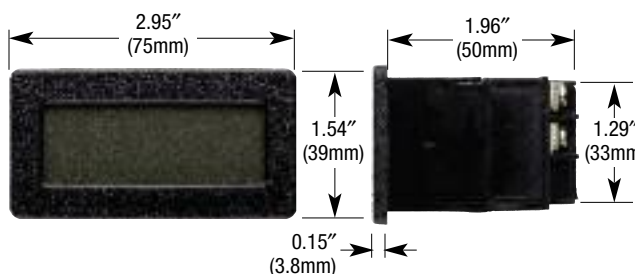
# Compact Loop Powered Digital Indicators



## FEATURES

- Factory scaled and calibrated
- Dual range 4 mA to 20 mA or 10 mA to 50 mA
- 3 1/2 digit, 0.6" high display
- Positive image reflective LCD—standard
- Red or yellow/green back-lit versions—optional
- Span and zero offset capabilities
- Negative pressure and overpressure indication
- Selectable decimal point position
- NEMA 4X, IP65 sealed front bezel
- Fits DIN standard cut-out 2.68 (68mm) x 1.30 (33mm)

## Outline Dimensions



**1900C-3/1900C-4: Loop Powered Display with backlight power supply**

## SERIES 1900C

### LOOP POWERED DIGITAL INDICATORS

Noshok Series 1900 Compact Digital Indicators provide digital display of any desired unit of pressure, temperature, level, force or flow measurement. Their 3 1/2 digit display has a span range of 0 to 1999 and is available in a positive image reflective LCD or in an optional back-lit version.

They are housed in a compact, lightweight, impact resistant plastic case with a clear viewing lens. The sealed front panel installation also meets NEMA 4x/IP65 specifications for wash down and dusty environments, when properly installed.

NOSHOK calibrates all of its indicators to your transducer at no additional cost. Simply tell us how you want it set up, then plug it in and go; no muss, no fuss, no charge!

## SPECIFICATIONS

<b>Display</b>	3 1/2 digit (-1999 to 1999), 0.6" tall LCD
<b>Display type</b>	Positive image reflective LCD standard; red or yellow/green backlight transfective LCD optional
<b>Power supply</b>	1900C-1/1900C-2: Loop Powered, 4 mA to 20 mA or 10 mA to 50 mA 1900C-3/1900C-4: Loop Powered Display w/backlight power supply 115/230 Vac, 50/60 Hz, 3VA required for backlight power supply
<b>Input signal</b>	4 mA to 20 mA or 10 mA to 50 mA
<b>Input impedance</b>	160 ohms max @ 20 mA; 60 ohms max @ 50 mA
<b>Maximum input current</b>	100 mA
<b>Span range</b>	0 to 1999
<b>Offset range</b>	-1999 to 1999
<b>Linearity</b>	±0.1 % to 1 digit
<b>Reading rate</b>	2.5 Readings per second, nominal
<b>Response time</b>	1.5 seconds to settle for a step change
<b>Temperature ranges</b>	Storage -40 ° to 175 °F/-40 ° to 80 °C Operating 32 ° to 140 °F/0 ° to 60 °C
<b>Thermal effect (reference temperature 68°F/20°C)</b>	Span: 100PPM/°C Offset: 0.2 digits/°C
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN 61326:1997/A1:1998 RFI, EMI and ESD protection

## ORDERING INFORMATION

SERIES 1900C

MODEL 1900C

INDICATION	1	Positive image reflective LCD	3	Yellow/green backlight transfective LCD with backlight power supply
	2	Positive image reflective LCD backlight	4	Red backlight transfective LCD with backlight power supply

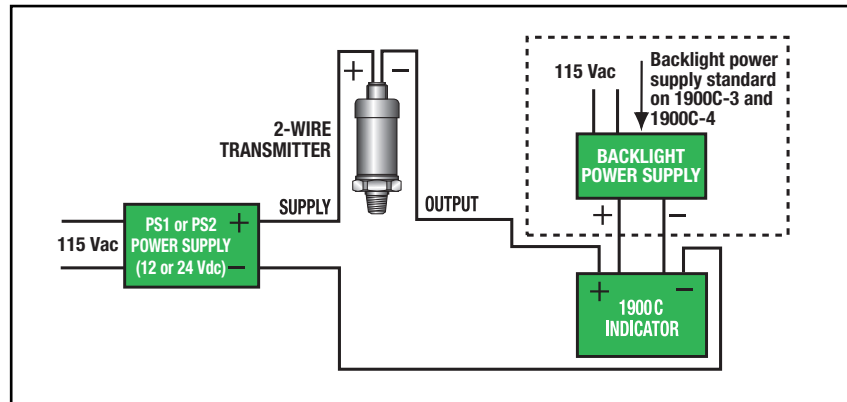
Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

OPTIONAL POWER SUPPLIES		
MODEL	INPUT	OUTPUT
PS1	115 Vac	12 Vdc
PS2	115 Vac	24 Vdc

EXAMPLE

Model .....1900C  
Indication .....Red backlight LCD

1900C - 4



Typical wiring for the 1900C including the optional back light feature. See the photos below showing both the green and red color backlight versions.

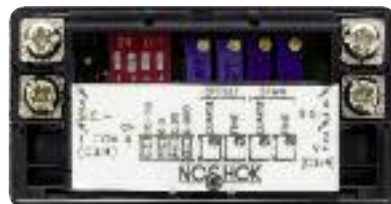
Green Backlight Version  
1900C-3



Available PS1 (12 Vdc) and PS2 (24 Vdc) power supply for powering a typical 2 wire loop or 3 wire configuration.



Red Backlight Version  
1900C-4



1900C-3/1900C-4: Loop Powered Display  
with backlight power supply



1900C-1/1900C-2: Loop Powered



## SERIES 1950

NOSHOK Series 1950 Compact Smart System Digital Indicator offers the features of a full size panel meter compressed into a small design for ease of installation in almost any application. The 5 digit display has a span range of -9999 to 99999 and is available in a reflective LCD or backlit versions.

The display can accept a variety of process signals for applications in pressure, flow, level, force and temperature. All programming can be done through the front of the meter with little difficulty. The display is fully expandable to accommodate applications requiring relays, dual sinking outputs, and serial communications by RS232 or RS485.

NOSHOK calibrates all of its indicators to your transducer requirements at no additional cost. Simply tell us how you want it set up, then plug it in and go; no muss, no fuss and no charge!

### FEATURES

- 0.46" LCD display
- LCD, reflective or selectable red of green backlighting
- Fully scalable
- Field upgradeable
- Simple programming through front panel
- NEMA 4X/IP65 sealed front panel

### SPECIFICATIONS

<b>Input signals</b>	Current, voltage or resistance
<b>Process display</b>	5 digit, 0.48 " high, (-9999 to 99999)
<b>Power requirement</b>	9 Vdc to 28 Vdc (Optional power supply available for 85 Vac to 250 Vac excitation)
<b>Connections</b>	Terminal block in rear Recommended wire: 30-14 AWG copper
<b>Memory</b>	Nonvolatile E2PROM memory retains all programming parameters and max/min values when power is removed
<b>Accuracy</b>	0.1% of span
<b>Response time</b>	< 500 msec
<b>Temperature ranges</b>	Operating -35°C to 75°C Storage -35°C to 85°C
<b>Operating and Storage Humidity</b>	0 to 85% max. relative, non-condensing
<b>Vibration</b>	5 to 500 Hz, in X,Y,Z direction for 1.5 hours, 5 g's. According to IEC 68-2-6
<b>Shock</b>	Operational 30 g, 11 msec in 3 directions. According to IEC 68-2-27
<b>Electromagnetic rating</b>	Emissions and immunity to EN 61326
<b>Environmental protection</b>	NEMA 4X/IP65, sealed bezel only
<b>Weight</b>	3.2 oz (100 g)
<b>Relay option card</b>	Type: Single FORM-C relay Isolation To Sensor & User Input Commons: 1400 Vrms for 1 min. Working Voltage: 150 Vrms Contact Rating: 1 amp @ 30 Vdc resistive; 0.3 amp @ 125 Vac resistive Life Expectancy: 100,000 minimum operations Response Time: Turn On Time: 4 msec max. Turn Off Time: 4 msec max.
<b>Communications option card</b>	RS485 multi-point balanced interface (non-isolated) Baud Rate: 300 to 38.4k Data Format: 7/8 bits; odd, even, or no parity Bus Address: 0 to 99; max 32 meters per line Transmit Delay: Selectable RS232 half duplex (non-isolated) Baud Rate: 300 to 38.4k Data Format: 7/8 bits; odd, even, or no parity
<b>Dual sinking output option card</b>	Non-isolated switched DC, N Channel open drain MOSFET Current Rating: 100 mA max. VDS ON: 0.7 V @ 100 mA VDS MAX: 30 VDC Offstate Leakage Current: 0.5 mA max.

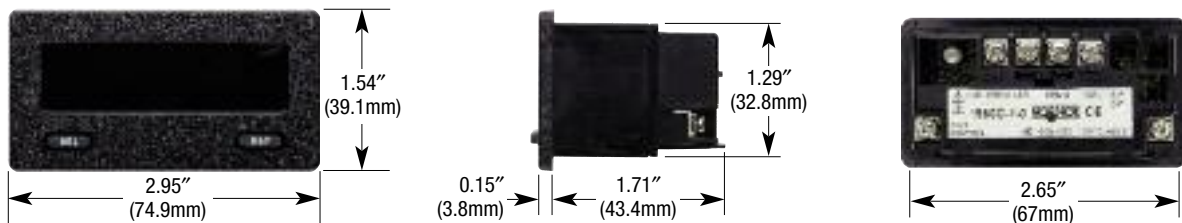
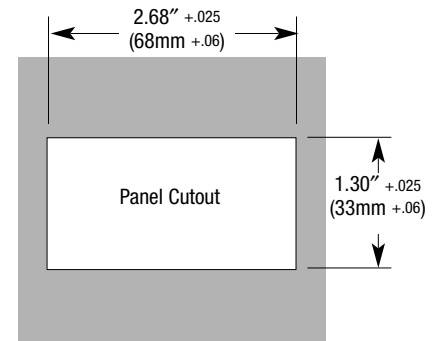
ORDERING INFORMATION			
<b>SERIES 1950</b>			
<b>Input signal</b>	<b>C</b> Current	<b>V</b> Voltage	<b>R</b> Resistance
<b>Display</b>	<b>1</b> Reflective	<b>2</b> Backlight	
<b>Option cards</b>	<b>0</b> None <b>6</b> RS232 Comm	<b>1</b> Single Relay <b>7</b> RS485 Comm	<b>2</b> Dual Sinking Open Collector
<b>Optional power Supplies</b>	<b>PS1</b> 115 Vac to 12 Vdc (400 mA) <b>PS3</b> 115 Vac to 12 Vdc (80 mA)	<b>PS2</b> 115 Vac to 24 Vdc (200 mA)	
<b>Optional Enclosures</b>	<b>ENC1</b> Black Painted Steel	<b>ENC2</b> Off-White Fiberglass	

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

#### EXAMPLE

Model .....1950  
Input Signal .....Current  
Display .....Reflective  
Option Cards .....Single relay  
Options .....Enclosure black painted steel

1950 - C - 1 - 1 - ENC1





# SERIES 2000/2100

## FIELD UPGRADEABLE DIGITAL PROCESS INDICATORS SINGLE INPUT OR DUAL INPUT



The Series 2000/2100 Smart System Digital Indicator embodies many features and performance capabilities to suit a wide range of indication and control requirements. It can accept a variety of standard process signals and precisely scale them into any desired unit of measurement. The indicator employs advanced technology for stable, drift free readout, while incorporating features that provide flexibility now and in the future with plug-in option cards. The option cards afford the opportunity to easily configure the indicator for the needs of the present while providing an upward migration path as control and indication needs evolve.

A full complement of options include relays, analog output and serial communication. NOSHOK calibrates all of its indicators to your transducer requirements at no additional cost. Simply tell us how you want it set up, then plug it in and go; no muss, no fuss and no charge!

### FEATURES

- Field upgradeable with plug-in option cards
- 24 Vdc transmitter power supply
- 16 point scaling for non-linear processes
- Max. and min. value display
- Easy menu-driven programming
- NEMA 4X/IP65 sealed front bezel
- 4 set point alarms (with plug-in card)
- Analog output (with plug-in card)
- Serial communication (with plug-in card)
- PC software available for configuration
- AC or DC input power
- Signal totalizer for batch weighing or other timed input processes
- CE compliant
- Programmable signal response time
- Standard DIN panel cutout

### APPLICATIONS

- Process indication
- On/Off pump controls
- Compressor controls
- Safety or shutdown alarms
- Local indication with signal retransmission to computer control system

### SPECIFICATIONS

<b>Input signals</b>	Current, voltage or resistance
<b>Process display</b>	5 digit, 0.56 " red LED, (-19999 to 99999)
<b>Keypad</b>	3 programmable function keys, 5 keys total
<b>Power requirement</b>	115/230 Vac or 11 Vdc to 36 Vdc (18 Vdc to 36 Vdc for 2100 Series)
<b>Internal power supply</b>	24 Vdc (18 Vdc for 2100 Series)
<b>Electrical connection</b>	Terminal blocks in rear
<b>Memory</b>	Non-volatile Eprom, will hold set up data for 10 years without power
<b>Accuracy</b>	±0.03 % of reading +3 " A for 4 mA to 20 mA input; ±0.03 % of reading +3 mV for 0 Vdc to 5 Vdc and 0 Vdc to 10 Vdc inputs over the range of 18 °C to 28 °C
<b>Update rate</b>	Up to 20 times per second, adjustable (Up to 105 time per second, adjustable for 2100 Series)
<b>Temperature ranges</b>	Operating 32 °F to 122 °F (0 °C to 50 °C) Storage -40 °F to 140 °F (-40 °C to 60 °C)
<b>Electromagnetic rating</b>	CE compliant to EMC norm EN 61326:1997/A1:1998 RFI, EMI and ESD protection
<b>Environmental protection</b>	Nema 4X/IP65 sealed bezel only
<b>Linearization</b>	16 point scaling of non linear input
<b>Dual relay option card</b>	Two FORM-C relays. Rating: One relay energized; 5 amps @ 120/240 Vac/115/230 Vac or 28 Vdc (resistive load), 1/8 HP @ 120 Vac, inductive load. Total current not to exceed 5 amps with both relays energized
<b>Quad relay option card</b>	Four FORM-A relays. Rating: One relay energized; 3 amps @ 240 Vac or 30 Vdc (resistive load), 1/10 HP @ 120 Vac, inductive load. Total current not to exceed 4 amps with all four relays energized
<b>Analog output option card</b>	0 mA to 20 mA, 4 mA to 20 mA or 0 Vdc to 10 Vdc retransmitted signal
<b>Quad NPN-OC option card</b>	4 isolated open collector sinking transistors, 100 mA at maximum 30 Vdc
<b>Quad PNP-OC option card</b>	4 isolated open collector sourcing transistors, 24 Vdc with 30 mA total maximum
<b>Communication option cards</b>	RS232C or RS485

ORDERING INFORMATION					
SERIES 2000 (Single Input )	SERIES 2100 (Dual Input)				
Input signal	1 4 mA to 20 mA	2 0 Vdc to 5 Vdc	4 1 Vdc to 6 Vdc	5 0 Vdc to 10 Vdc	6 1 Vdc to 11 Vdc
Power requirements	1 115/230 Vac	3 11 Vdc to 36 Vdc			
Option cards	1 Dual relay option card	2 Quad relay option card	3 Quad NPN-OC option card		
	4 Quad PNP-OC option card	5 Analog output option card	6 RS 232-C serial communications option card		
	7 RS 485 serial communications option card	0 No option card			

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

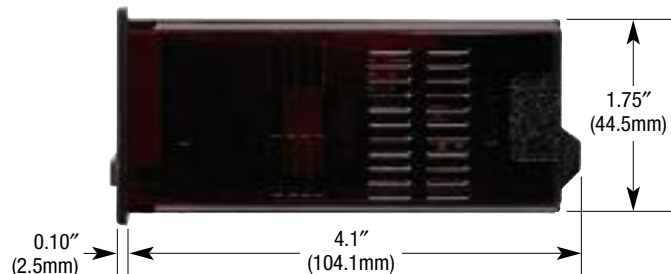
**EXAMPLE**

Series .....2000  
 Input signal .....4 mA to 20 mA  
 Power requirements .....115/230 Vac  
 Option cards .....Dual relay option card

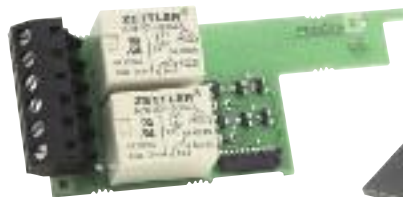
2000 - 1 - 1 - 1

**OPTIONAL ACCESSORIES**  
 RS232C Mating Connector  
 RS485 Mating Connector  
 2000-50000 NEMA 4 Enclosure

**Outline Dimensions**



Typical Plug-in option card with on board terminals



NEMA 4 Enclosure

Available options are plug-in cards that provide alarm and setpoint relay outputs, analog and digital outputs, including RS 232-C and RS 485 functions.

# Miniature, Low Pressure Mechanical Switch



## SERIES 100

The NOSHOK 100 Series Mechanical Pressure switch is constructed of a one piece housing that makes it highly durable for use in the most rugged applications. The compact design of the switch allows it to be installed in locations where space is limited. The 100 Series switch utilizes a proven diaphragm type sensing element and has an external adjustment screw for ease of setting the switching point on-site. Special versions are available with alternate diaphragm, housing and contact materials to meet most requirements.

The NOSHOK 100 Series Mechanical switch is the ideal choice when reliability, accuracy and cost are a priority.

### FEATURES

- One piece machined housing
- Compact size
- External adjustment screw

### APPLICATIONS

- Hydraulic systems
- Industrial machinery or machine tools
- Pumps and compressors

### SPECIFICATIONS

Pressure Ranges	0 psig to 30 psig through 0 psig to 150 psig	
Measuring Element	NBR diaphragm, optional Viton or EPDM	
Process Connection	1/8 " npt male	
Connection Material	Brass, optional stainless steel	
Case	Brass, optional stainless steel	
Switching Function	1 N.O. or 1 N.C. contact	
Adjustment	Adjustment screw from 5 psig to 150 psig dependent on full scale range	
Hysteresis	< 10% of the adjusted value	
Repeatability	5% of the adjusted value	
Contact Rating	up to 42 VDC	- 2 A
Contact Material	Silver plated, optional gold plated	
Temperature Ranges	Storage	-13° F to 185° F (-25° C to 85° C)
	Media	-13° F to 185° F (-25° C to 85° C)
	Ambient	-13° F to 185° F (-25° C to 85° C)
Electrical Connection	6.3mm Spade terminals	
Environmental Protection	Housing NEMA 4:IP65	
Weight	Approximately 0.07 lbs	

ORDERING INFORMATION		
SERIES	100	
SWITCH FUNCTION	1	1 Normally Open
	2	1 Normally Closed
PROCESS CONNECTION	1	1/8 " NPT Male
ADJUSTABLE RANGE	5 psig to 30 psig	5/30
	15 psig to 150 psig	15/150
ELECTRICAL CONNECTION	4	6.3mm Spade Terminals
SWITCH POINT (If Required)	Specify Pressure	

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

EXAMPLE

100 - 2 - 1 - 15/150 - 4 - 100

Series.....100

Switch Function.....1 Normally closed

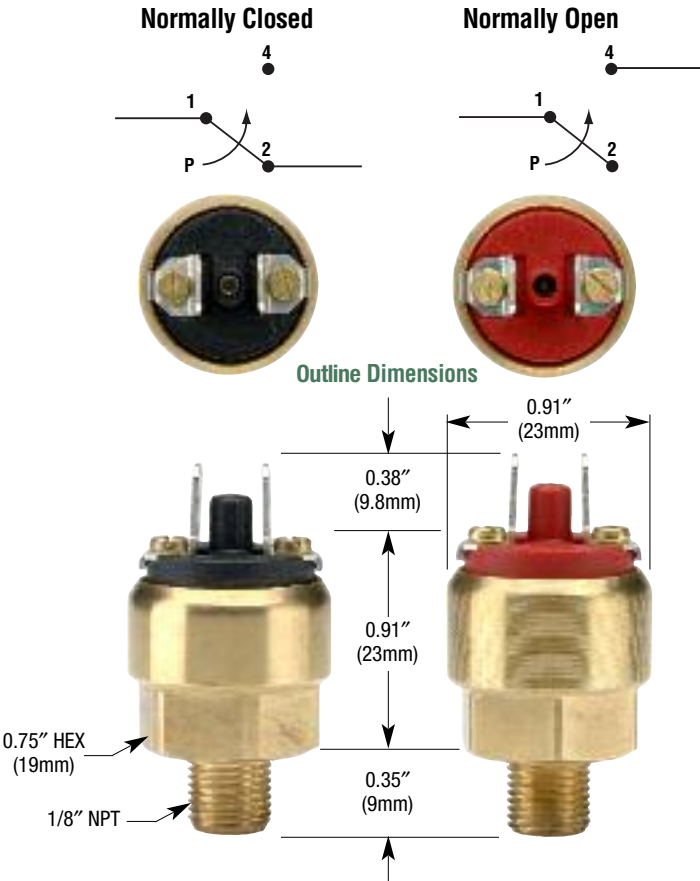
Process Connection .....1/8 " NPT male

Adjustable Range .....15 psig to 150 psig

Electrical Connection .....6.3mm Spade terminals

Switch Point.....100 psig

Switch Wiring and Schematics



# Compact Mechanical Pressure Switches



## SERIES 200

The NOSHOK 200 Series Mechanical Pressure switch is one of the most versatile that we offer. It is available in a multitude of pressure ranges with either normally open or normally closed contacts. There is an external adjustment screw for on-site setting of the switch point and is available with a rubber cover to protect it from tampering or adverse environmental conditions. The 200 series mechanical switch operates using a high quality diaphragm or piston element to open or close a micro-switch. There is a built in mechanical overload stop to protect both the spring and micro-switch from damage caused by over pressure.

The NOSHOK 200 Series Mechanical Pressure switch is available in special versions with stainless steel or brass housing, EPDM, Viton or PTFE elastomers and gold contacts for low switching currents.

### FEATURES

- High over pressure protection
- Compact size
- External adjustment screw

### APPLICATIONS

- Hydraulic systems
- Industrial machinery or machine tools
- Pumps and compressors

### SPECIFICATIONS

<b>Pressure Ranges</b>	0 psig to 5 psig through 0 psig to 6000 psig	
<b>Measuring Element</b>	NBR diaphragm, optional Viton, EPDM or PTFE	
<b>Process Connection</b>	1/4 " npt male, optional 1/8 " npt male	
<b>Connection Material</b>	Zinc plated steel, optional stainless steel or brass	
<b>Case</b>	Zinc plated steel, optional stainless steel or brass	
<b>Switching Function</b>	1 N.O. or 1 N.C. contact	
<b>Adjustment</b>	Adjustment screw from 5 psig to 6000 psig dependent on full scale range	
<b>Hysteresis</b>	Diaphragm type	< 10% of the adjusted value
	Piston type	< 15% of the adjusted value
<b>Repeatability</b>	5% of the adjusted value	
<b>Contact Rating</b>	up to 48 VDC	1 A
	up to 48 VAC	2 A
<b>Contact Material</b>	Silver plated, optional gold plated	
<b>Temperature Ranges</b>	Storage	-13° F to 185° F (-25° C to 85° C)
	Media	-13° F to 185° F (-25° C to 85° C)
	Ambient	-13° F to 185° F (-25° C to 85° C)
<b>Electrical Connection</b>	6.3mm Spade terminals	
<b>Environmental Protection</b>	Housing	NEMA 4:IP65
	Electrical connection	NEMA 0:IP00, optional NEMA 3:IP54
<b>Weight</b>	Approximately 0.07 lbs	



ORDERING INFORMATION					
SERIES	200				
SWITCH FUNCTION	1 1 Normally Open 2 1 Normally Closed				
PROCESS CONNECTION	2 1/4 " NPT Male				
ADJUSTABLE RANGE <i>(Max. working Pressure)</i>	5 psig to 30 psig (30 psig)	5/30	150 psig to 1000 psig (1000 psig)	150/1000	
	3 psig to 35 psig (350 psig)	3/35	150 psig to 1500 psig (4500 psig)	150/1500	
	15 psig to 150 psig (150 psig)	15/150	300 psig to 3000 psig (4500 psig)	300/3000	
	15 psig to 175 psig (350 psig)	15/175	750 psig to 3000 psig (3000 psig)	750/3000	
	70 psig to 700 psig (3000 psig)	70/700	750 psig to 6000 psig (7500 psig)	750/6000	
ELECTRICAL CONNECTION	4 6.3mm Spade Terminals				
SWITCH POINT (If Required)	Specify Pressure				

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

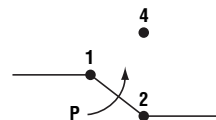
#### EXAMPLE

Series.....200  
Switch Function.....1 Normally closed  
Process Connection.....1/4" NPT male  
Adjustable Range.....15 psig to 175 psig  
Electrical Connection.....6.3mm Spade terminals  
Switch Point.....150 psig

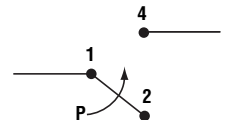
200 - 2 - 2 - 15/175 - 4 - 150

#### Switch Wiring and Schematics

##### Normally Closed



##### Normally Open



#### Outline Dimensions



Pressure

# Mechanical Pressure Switch



## SERIES 300

The NOSHOK 300 Series Mechanical Pressure switch is constructed with a thermoplastic housing and zinc plated steel process connection. Utilizing a proven diaphragm or piston type sensing technology it provides a highly reliable, accurate and cost effective pressure switch for many applications. The micro switch contacts are silver plated for extended service life and exceptional reliability. Switching functions are field adjustable, while under pressure, and is available in SPDT single changeover contact configuration. The NOSHOK 300 Series Mechanical Switch is available in a wide variety of ranges and comes standard with a Hirschmann electrical connection.

FEATURES

- Measuring ranges from 375 psig to 7500 psig
- Field adjustable switching point
- Diaphragm or piston type sensing element
- Micro-switch technology
- Hirschmann electrical connection

APPLICATIONS

- Hydraulic systems
- Industrial machinery and machine tools
- Stamping and forming presses
- Pumps and compressors

SPECIFICATIONS

Pressure Ranges	0 psig to 375 psig through 0 psig to 7500 psig	
Measuring Element	Viton® diaphragm < 750 psig Steel piston with Viton® seal > 750 psig	
Process Connection	1/4 " NPT standard, others available on request	
Connection Material	Zinc plated steel	
Case	Thermoplastic	
Switching Function	SPDT, micro switch with silver plated contacts, gold plated contacts available on request	
Adjustment	Adjustment screw from 3 psig to 6000 psig dependent on full scale range	
Hysteresis	10% to 20% of the adjusted value	
Repeatability	4% of the adjusted value	
Contact Rating	up to 42 VDC      1A up to 110 VDC    0.15A up to 42 VAC      3A up to 125 VAC     3A up to 250 VAC     0.5A	
Temperature Ranges	Storage -13° F to 185° F/-25° C to 85° C Media -13° F to 185° F/-25° C to 85° C Ambient -13° F to 185° F/-25° C to 85° C	
Electrical Connection	Hirschmann (DIN 43650A)	
Environmental Protection	NEMA 4: IP65	
Weight	Approximately 0.2 lbs	

Viton® is a registered trademark of DuPont Dow Elastomers

ORDERING INFORMATION				
SERIES 300				
SWITCH FUNCTION	1 Single Changeover contact, SPDT			
PROCESS CONNECTIONS	1 1/8 " NPT Male	2 1/4 " NPT Male		
SWITCH ADJUSTMENT RANGE (MAXIMUM WORK PRESSURE)	3 psig to 40 psig (375 psig)	3/40	150 psig to 1500 psig (4500 psig)	150/1500
	15 psig to 200 psig (375 psig)	15/200	300 psig to 3000 psig (4500 psig)	300/3000
	75 psig to 750 psig (3000 psig)	75/750	750 psig to 6000 psig (7500 psig)	750/6000
ELECTRICAL CONNECTIONS	1 36 " Cable (connected to option 8) 8 Hirschmann (DIN 43650A)			

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

#### EXAMPLE

Series .....300  
 Switch Function .....Single changeover  
 Process Connection .....1/4 " NPT male  
 Switch Adjustment Range ...75 psig to 750 psig  
 Electrical Connection .....36 " cable

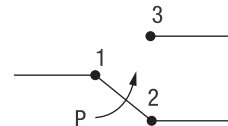
300 - 1 - 2 - 75/750 - 1

Additional Ordering Information  
 Switch Set Point(s) (please specify)

#### Outline Dimensions



#### Switching Output Schematic





## SERIES 500

The NOSHOK Mag-Switch is an electronic pressure switch that utilizes proven diaphragm pressure sensing technology coupled with hall effect magnetic field sensing technology and semiconductor switching technology to provide a highly reliable, accurate, repeatable, cost effective pressure switch without mechanical contacts.

NOSHOK Mag-Switches are available with either one or two switch functions of either PNP (positive) output or NPN (negative) output in either N.O. (normally open) or N.C. (normally closed) configurations. The switch points are field adjustable utilizing readily accessible adjustment screws with an adjustment range of 10-100% of full scale value.

NOSHOK Mag-Switches come in a wide variety of pressure ranges to suit a wide variety of applications. The standard electrical connection is a 4 pin M12 x 1 threaded connector.

### FEATURES

- Measuring range from 30 vacuum through 15,000 PSIG
- Field adjustable switch points
- Semiconductor switching relays (no mechanical contacts)
- Suitable for direct connection to PLC's
- Integrated LED switching indication
- N.O. or N.C. switching functions
- Positive (pnp) or negative (nnp) switch functions
- Single or dual switch setpoint functions

### APPLICATIONS

- Hydraulic and pneumatic systems
- Industrial machinery and machine tools
- Stamping and forming presses
- Pumps and compressors
- Laboratory and test equipment
- HVAC systems
- Medical
- Refrigeration equipment
- Transportation equipment

### SPECIFICATIONS

<b>Pressure Ranges</b>	0-30 " Hg vac through 15,000 PSI
<b>Proof Pressure</b>	30 PSI & lower ..... 5x 60 PSI ..... 4x 150 PSI & higher ..... 2x
<b>Process Connection</b>	Brass (1/4 " NPT standard)
<b>Wetted Parts</b>	Copper Alloy 316 SS above 600 PSI
<b>Case</b>	Brass through 350 PSI Aluminum Anodized 600 PSI and higher
<b>Switching Functions</b>	1 N.O. or 1 N.C. contact standard 2 N.O. or 2 N.C. contacts are optional p-switching or n-switching
<b>Adjustability</b>	Adjustment screw Switching point 10...100% of F.S.
<b>Accuracy &amp; Repeatability</b>	≤ 1% of F.S.
<b>Switching Hysteresis</b>	≤ 10% of F.S.
<b>Power Supply</b>	10...30 VDC
<b>Contact Rating</b>	Max. 100 mA (max. 30 VDC)
<b>Temperature Compens. Range</b>	32° to 175°F/0° to 80°C
<b>Temperature Effect</b>	0.04% full scale/°F
<b>Temperature Ranges</b>	Storage -22° to 175°F/-30° to 80°C Media -5° to 175°F/-20° to 80°C Ambient -5° to 175°F/-20° to 80°C
<b>Environmental Protection</b>	Cable conn. NEMA 6: IP 67 (IEC 529) M12x1 conn. NEMA 4: IP 65 (IEC 529)
<b>Electromagnetic Capability per IEC 1000 (EN 50081, EN 50082)</b>	ESD Level 1 Fields (RF) Level 2 Burst Level 2 Surge Level 2 CE Compliant
<b>Electrical Protection Types</b>	Reverse polarity and overvoltage protection
<b>Weight</b>	0.2 lbs. on 400 PSI & below, 0.6 lbs. on 600 PSI & higher

ORDERING INFORMATION									
<b>SERIES 500</b>									
<b>SWITCH FUNCTION</b>	<b>1</b>	1 N.O.-pnp	<b>3</b>	2 N.O.-pnp	<b>5</b>	1 N.O.-npn	<b>7</b>	2 N.O.-npn	
	<b>2</b>	1 N.C.-pnp	<b>4</b>	2 N.C.-pnp	<b>6</b>	1 N.C.-npn	<b>8</b>	2 N.C.-npn	
<b>PROCESS CONNECTIONS</b>	<b>1</b>	1/8 " NPT Male	<b>2</b>	1/4 " NPT Male					
<b>PRESSURE RANGES</b>	-30 " Hg to 0 psig	<b>30V</b>	0 psig to 150 psig	<b>150</b>	0 psig to 1000 psig	<b>1000</b>	0 psig to 7500 psig	<b>7500</b>	
	0 psig to 15 psig	<b>15</b>	0 psig to 250 psig	<b>250</b>	0 psig to 2000 psig	<b>2000</b>	0 psig to 10000 psig	<b>10000</b>	
	0 psig to 30 psig	<b>30</b>	0 psig to 350 psig	<b>350</b>	0 psig to 3000 psig	<b>3000</b>	0 psig to 15000 psig	<b>15000</b>	
	0 psig to 60 psig	<b>60</b>	0 psig to 750 psig	<b>750</b>	0 psig to 5000 psig	<b>5000</b>			
	0 psig to 100 psig	<b>100</b>							
<b>ELECTRICAL CONNECTIONS</b>	<b>1</b>	5 foot cable	<b>2</b>	4 pin M12x1 connector					
<b>OPTIONS</b>	<b>1</b>	Additional Cable Length (specify length) (available with cable connection only)			<b>ORF</b>	THREADED ORIFICE			
					<b>note:</b>	M12 mating connectors & cordsets are available as separate options. Please refer to price list for details.			

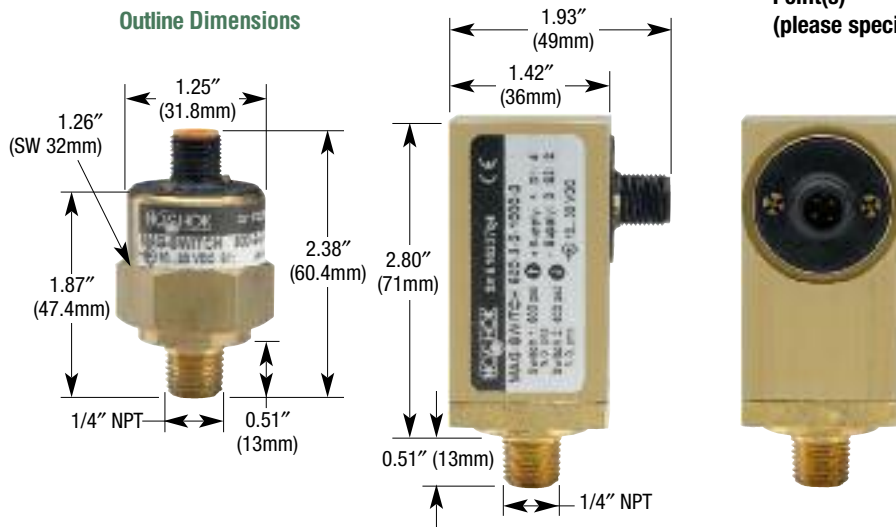
**EXAMPLE**

Series.....500  
Switch Function.....2 N.O. pnp  
Process Connection.....1/4 " NPT male  
Adjustable Range.....0 psig to 750 psig  
Electrical Connection.....4 pin M12 x 1 connector  
Options.....ORIFICE

500 - 3 - 2 - 750 - 2 - ORF

**Additional  
Ordering  
Information  
Switch Set  
Point(s)  
(please specify)**

**Outline Dimensions**

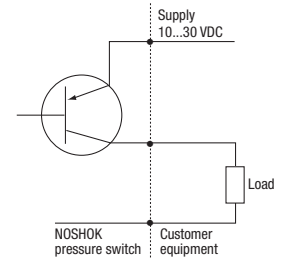


**400 PSI & lower**

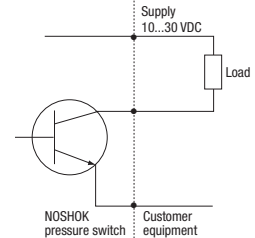
**600 PSI & higher**

**Switching Output Schematic**

**P-switching output**



**N-switching output**



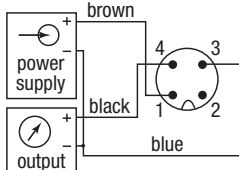
**Connection table for 4 PIN M12x1 connector**

Function	Connector M12x1
Power supply: +	1 brown
Power supply: -	3 blue
Switching output: S1	4 black
Switching output: S2	2 white

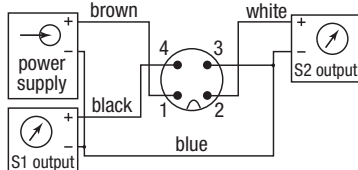
**Wiring Diagrams**

**P-switching, cable or connector**

1 switching output

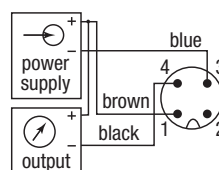


2 switching outputs

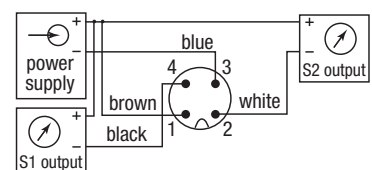


**N-switching, cable or connector**

1 switching output



2 switching outputs





# SERIES 600



## FEATURES

- Measuring ranges from 5 PSI through 15,000 PSI including vacuum, compound and absolute.
- Corrosion resistant 316 SS welded construction
- Single or Dual switch setpoint functions
- N.O. or N.C. switching functions
- Positive or negative switching capability
- Programmable, tamperproof setpoints
- High overpressure protection
- Highly resistant to mechanical shock and vibration

## APPLICATIONS

- Hydraulic and pneumatic systems
- Industrial machinery and machine tools
- Molding and extruding equipment
- Stamping and forming presses
- Pumps and compressors
- Laboratory and test equipment
- HVAC
- Refrigeration
- Medical
- Water management
- Petrochemical
- Power generation
- Construction equipment
- Transportation equipment
- Marine

The NOSHOK Smart Switch is truly a “State of the Art” pressure switch. Its design is based upon our proven sputtered thin film and diffused semiconductor pressure transmitters for unparalleled accuracy, stability, overpressure protection and service life. Switching is accomplished digitally by means of an internal signal conditioner which means there are never any mechanical contacts to wear out. They are available with either one or two switch functions of either PNP (positive) output or NPN (negative) output in either N.O. (normally open) or N.C. (normally closed) configurations.

Because the adjustments are made digitally; set points and hysteresis are fully adjustable and completely tamperproof.

Programming can be done at the factory or in the field by means of a PC running Windows and using the NOSHOK Smart Switch software and programming hardware.

All wetted areas are 316 SS and are welded with no o-rings, gaskets or seals to leak or fail.

Available pressure ranges are from 0-5 PSIG through 15,000 PSIG including vacuum, compound and absolute ranges.

They also process the highest EMC capabilities along with the highest mechanical shock and vibration resistance available anywhere.

When only the best will do, the NOSHOK Smart Switch is the only choice.

## SPECIFICATIONS

<b>Pressure Ranges</b>	0-5 PSI through 0-15,000 PSI including vacuum, compound and absolute	
<b>Proof Pressure</b>	≤ 200 PSI: 3.5x , 300-10,000 PSI: 2x , above 10,000 PSI: 1.5x	
<b>Process Connection</b>	1/4 " NPT standard; 1/2 " NPT optional	
<b>Wetted Parts</b>	316 SS	
<b>Case</b>	304 SS	
<b>Switching Functions</b>	1 or 2 N.O. or N.C. p-or n-switching	
<b>Adjustment</b>	Switching point	0...100% of F.S.
	Hysteresis	1...99% of F.S.
	Dampening	0...500ms
<b>Accuracy</b>	≤ 1% of F.S. (limit point setting) ≤ 0.5% of F.S. (BFSL)	
<b>Repeatability</b>	≤ 0.25% of F.S.	
<b>Stability per Year</b>	≤ ± 0.2% of F.S. in rated conditions	
<b>Power Supply</b>	10...30 VDC (>12 VDC for programming mode) Increase time when switching on the supply 50 V/sec.	
<b>Switching Power</b>	1 channel p-switching 4 ADC (max. 30 VDC) n-switching 0.3 ADC (max. 30 VDC) 2 channel p-switching 2 ADC (max. 30 VDC) n-switching 0.3 ADC (max. 30 VDC)	
<b>Response Time</b>	p-switching ≤ 6 ms n-switching ≤ 10 ms	
<b>Temperature Compens. Range</b>	32°-175°F/0-80°C	
<b>Temperature Influence</b>	± 0.02% full scale/°F for zero and span	
<b>Temperature Ranges</b>	Storage -40° to 212°F/-40° to 100°C Medium -22° to 212°F/-30° to 100°C Ambient -5° to 175°F/-20° to 80°C	
<b>Electrical Connection</b>	5 pin M12x1, connector	
<b>Environmental Protection</b>	Nema 6, 6P: IP 67 (IEC 529)	
<b>Electromagnetic Capability per IEC 1000 (EN 50081, EN 50082)</b>	ESD Level 2 Fields (RF) Level 2 Burst Level 3 Surge Level 2 CE Compliant	
<b>Electrical Protection Types</b>	Reverse polarity, overvoltage and short-circuit protection	
<b>Weight</b>	Approximately 0.5 lbs	

ORDERING INFORMATION										
SERIES 600										
SWITCH FUNCTION	1	1 N.O. or N.C. Switch-pnp			3	1 N.O. or N.C. Switch-npn				
	2	2 N.O. or N.C. Switch-pnp			4	2 N.O. or N.C. Switch-npn				
PROCESS CONNECTIONS	2	1/4 " NPT Male			8	1/2 " NPT Male				
PRESSURE RANGES	0 inHg to 30 " vac	30V	30 inHg to 300 psig	30/300	0 psig to 100 psig	100	0 psig to 2000 psig	2000	0 psig to 15 psia	15A
	30 inHg to 15 psig	30/15	30 inHg to 400 psig	40/400	0 psig to 150 psig	150	0 psig to 3000 psig	3000	0 psig to 30 psia	30A
	30 inHg to 30 psig	30/30	0 psig to 5 psig	5	0 psig to 200 psig	200	0 psig to 5000 psig	5000	0 psig to 60 psia	60A
	30 inHg to 60 psig	30/60	0 psig to 10 psig	10	0 psig to 300 psig	300	0 psig to 7500 psig	7500	0 psig to 100 psia	100A
	30 inHg to 100 psig	30/100	0 psig to 15 psig	15	0 psig to 500 psig	500	0 psig to 10000 psig	10000	0 psig to 150 psia	150A
	30 inHg to 150 psig	30/150	0 psig to 30 psig	30	0 psig to 750 psig	750	0 psig to 15000 psig	15000	0 psig to 200 psia	200A
	30 inHg to 200 psig	30/200	0 psig to 60 psig	60	0 psig to 1000 psig	1000			0 psig to 300 psia	300A
PSIG = Gauge Pressure PSIA = Absolute Pressure Other ranges available on special request										
ELECTRICAL CONNECTIONS	3	5 pin M12x1 connector								
OPTIONS	ORF	SS THREADED ORIFICE			note: M12 mating connectors & cordsets are available as separate options. Please refer to price list for details.					

#### EXAMPLE

Series .....600  
Switch Function .....1 N.O. or N.C. Switch npn  
Process Connection .....1/2" NPT male  
Switch Adjustment Range ...0 psig to 150 psig  
Electrical Connection .5 pin M12 x 1 connection

600 - 3 - 8 - 150 - 3

Additional Ordering Information  
Switch Set Point(s) (please specify)  
Set Point Hysteresis (please specify as a % F.S.)

#### Outline Dimensions

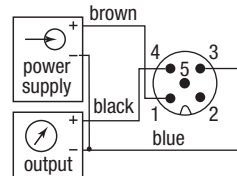


#### Connection table for 5 PIN M12x1 connector

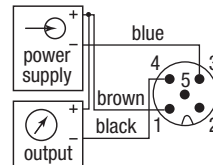
Function	Connector M12x1
Power supply: +	1 brown
Power supply: -	3 blue
Switching output: S1	4 black
Switching output: S2	5 grey

#### Wiring Diagrams

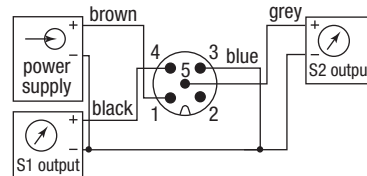
##### 1 switching output p-switching



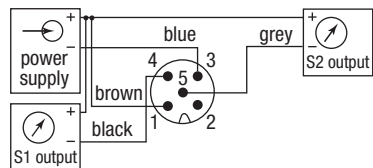
##### n-switching



##### 2 switching outputs p-switching

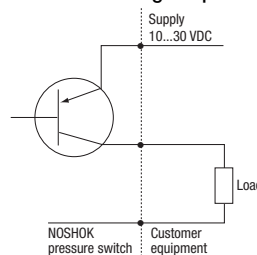


##### n-switching

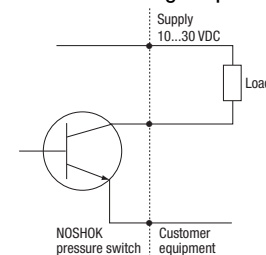


#### Switching Output Schematic

##### P-switching output



##### N-switching output



# Electronic Indicating Pressure Switch/Transmitter



## SERIES 800/810

Two switching outputs, or one switching output and an analog (4-20 mA or 0-10 Vdc) transducer output



The NOSHOK 800 Series Electronic Indicating Pressure Switch/Transmitter provides continuous pressure monitoring and allows the programming of the set points without applying pressure. The set points, contact functions (normally open / normally closed), reset points, contact types (npn / pnp) and switching function (hysteresis / gate) are simple to adjust via the two buttons.

By the use of proven ceramic or thin film sensors, this pressure switch features a high level of repeatability and durability. The turnable display and the optional turnable process connection allow ease of installation and wiring.

### SPECIFICATIONS

<b>Pressure Ranges</b>	Standard gauge ranges from -14.5 psig to 30 psig through 0 psig to 9999 psig
<b>Pressure Sensor</b>	Thick film ceramic strain gage for ranges through -15 psig to 750 psig Sputtered thin film strain gage for all higher pressure ranges
<b>Proof Pressure</b>	2 times Full Scale for ranges Vacuum through 0 psig to 750 psig. 1.75 times Full scale for ranges 0 psig to 1500 psig through 0 psig to 10000 psig
<b>Burst Pressure</b>	2.5 times Full Scale for ranges Vacuum through 0 psig to 750 psig. 4 times Full scale for ranges 0 psig to 1500 psig through 0 psig to 10000 psig.
<b>Wetted Materials</b>	Stainless Steel with ceramic sensor and viton seal on ranges through 0 psig to 230 psig (other sealing materials available upon request) Stainless Steel only for higher pressure ranges.
<b>Housing Material</b>	Stainless Steel
<b>Power Supply</b>	12 - 30 Vdc
<b>Signal Output</b>	4 to 20 mA or 0 to 10 Vdc; programmable and freely adjustable
<b>Switch Points</b>	Individually adjustable via external control keys
<b>Number</b>	1 or 2 (PNP or NPN)
<b>Function</b>	NO/NC; windows - and hysteresis function freely adjustable
<b>Switching rating</b>	0.5 A max
<b>Response time</b>	<10 ms
<b>Accuracy</b>	<1% Full Scale
<b>Display</b>	7-Segment-LED, red 4-digit, height 0.3
<b>Adjustment</b>	Programmable on the display
<b>Switch Point</b>	0.5 to 100% of Full Scale
<b>Hysteresis</b>	0.5 to 99% of Full Scale
<b>Current Consumption</b>	<50 mA (without load)
<b>Accuracy</b>	<0.5% Full Scale (Best Fit Straight Line)
<b>Hysteresis</b>	<0.5% Full Scale (<0.3 with pressure range <0 psi - 230 psi)
<b>Repeatability</b>	<0.2% Full Scale
<b>Stability</b>	<0.2% Full Scale (<0.3 with pressure range <0 psi - 230 psi)
<b>Temperature Limits Media</b>	-4°F to 176°F (-20°C to 85°C) (Thin Film Sensor) -4°F to 176°F (-20°C to 85°C) (Ceramic Sensor)
<b>Ambient Storage</b>	-4°F to 158°F (-20°C to 70°C) -22°F to 176°F (-30°C to 80°C)
<b>Compensated Temp Range</b>	32°F to 176°F (0°C to 80°C)
<b>Thermal Zero Effect</b>	± 0.07% Full Scale/°F
<b>Thermal Span Effect</b>	± 0.07% Full Scale/°F
<b>CE compliance</b>	89/336EWG interference emission and immunity see EN 61 326 97/23/EG Pressure equipment directive, Appendix 1
<b>Electrical Protection</b>	Protected against reverse polarity, overvoltage and short circuit
<b>Environmental Protection</b>	NEMA 4 Per IEC 60529/EN 60529
<b>Durability</b>	>10 million Full Scale Cycles
<b>Weight</b>	Approx 0.62 lbs

### FEATURES

- Pressure Ranges from -14.5 psig to 9999 psig
- 330° Rotatable Display-Head
- Integrated Password Protection
- Simple 2-Key Programming
- Four-Digit LED-Display
- Scaleable Analog Output
- Fast Response Time

### OPTIONAL FEATURES

- 330° Rotatable Pressure Connection
- Minimum/Maximum Value Memory
- Output Dampening up to 2,000 msec
- Switching Time Delay

### APPLICATIONS

- Hydraulic and Pneumatic Systems
- Molding and Extruding Equipment
- Stamping and Forming Presses
- Pumps and Compressors
- HVAC
- Power Generation
- Transportation Equipment
- Marine

ORDERING INFORMATION						
<b>SERIES 800/810</b>						
<b>SWITCH FUNCTION</b>	<b>1</b>	2 N.O. or 2 N.C. (PNP or NPN)		<b>2</b>	1 N.O. or 1 N.C. (PNP or NPN) with 4 mA to 20 mA Analog Output	
	<b>3</b>	1 N.O. or 1 N.C. (PNP or NPN) with 0 Vdc to 10 Vdc Analog Output				
<b>PROCESS CONNECTIONS</b>	<b>2</b>	1/4 " NPT male	<b>5</b>	1/4 " NPT female	<b>8</b>	1/2 " NPT male
	<b>11</b>	G1/2B male	<b>19</b>	G1/4B female	<b>10</b>	G 1/4 B male
<b>SWITCH ADJUSTMENT RANGE (MAXIMUM WORK PRESSURE)</b>		-14.5 psig to 30 psig	<b>14.5/30</b>	0 psig to 145 psig	<b>145</b>	0 psig to 3750 psig
		-14.5 psig to 75 psig	<b>14.5/75</b>	0 psig to 300 psig	<b>300</b>	0 psig to 6000 psig
		-14.5 psig to 145 psig	<b>14.5/145</b>	0 psig to 750 psig	<b>750</b>	0 psig to 9000 psig
		0 psig to 30 psig	<b>30</b>	0 psig to 1500 psig	<b>1500</b>	
		0 psig to 75 psig	<b>75</b>	0 psig to 2400 psig	<b>2400</b>	
<b>ELECTRICAL CONNECTIONS</b>	<b>2</b>	M12 x 1 (4-Pin)				
<b>OPTIONS</b>	<b>ORF</b>	Threaded Orifice	<b>RB</b>	Rotatable Base	<b>EH</b>	Enhanced Software <sup>1</sup>

<sup>1</sup>Includes Minimum/Maximum Value Memory, Output Dampening, Switching Time Delay

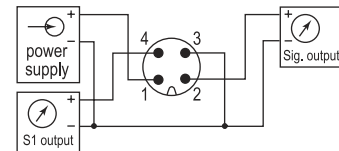
#### EXAMPLE

**Series** .....800  
**Switch Function** ... 2 N.O. or N.C. (npn or npn)  
**Process Connection** .....1/4 " NPT male  
**Switch Adjustment Range** .0 psig to 145 psig  
**Electrical Connection** .....M12 x 1 (4-pin)  
**Option** ..... Orifice

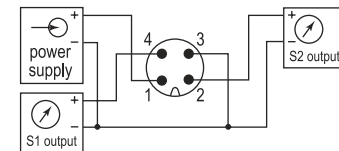
**800 - 1 - 2 - 145 - 2 - ORF**

#### Wiring Diagrams

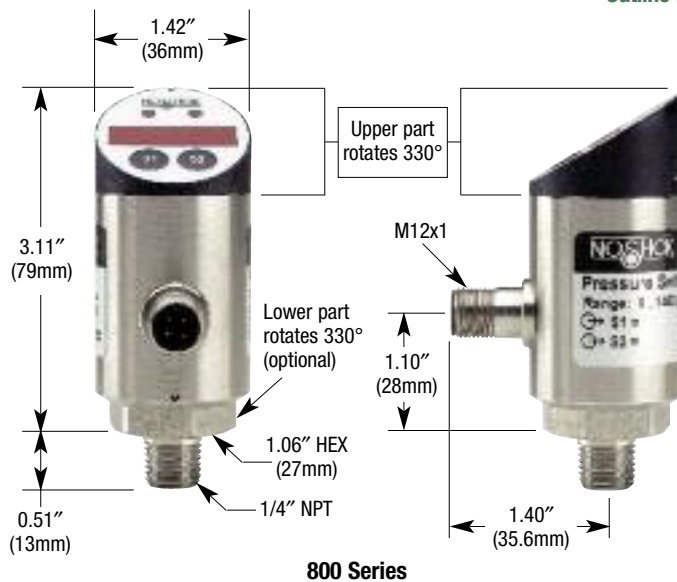
##### 1 switching output (M12 x 1) with 4mA to 20 mA Signal p-switching



##### 2 switching output (M12 x 1) p-switching



#### Outline Dimensions



**800 Series**



**810 Series  
Black anodized  
Aluminum Housing**

# Electronic Indicating Temperature Switch/Transmitter



## SERIES 850

**With two programmable switching outputs, or one programmable switching output and one programmable analog output**

The NOSHOK 850 Temperature Switch measures and displays temperature and has one or two switching outputs as well as an optional analog output. The temperature set points, reset points, switching functions and the measuring range of the optional analog output are simple to adjust via two buttons. All these features and measuring range between  $-300^{\circ}\text{F}$  and  $1100^{\circ}\text{F}$  ( $-200^{\circ}\text{C}$  and  $600^{\circ}\text{C}$ ) cover the majority of temperature measuring and switching tasks. Different process connections, which are also available as adjustable screw connections, underline the versatility of the NOSHOK 850 Series. For fast response times a version with tapered stem is also available. All wetted parts as well as the housing are made of stainless steel. The housing and the replaceable measuring insert are screwed together. This allows the exchange of the measuring insert without opening the connection to the process.

### SPECIFICATIONS

<b>Temperature Ranges</b>	Standard ranges from $-300^{\circ}\text{F}$ to $1100^{\circ}\text{F}$ ( $-200^{\circ}\text{C}$ to $600^{\circ}\text{C}$ ) Selectable display for $^{\circ}\text{F}$ or $^{\circ}\text{C}$
<b>Temperature Sensor</b>	Platinum resistor (PT100 2-Wire, ClassB)
<b>Wetted Materials</b>	316Ti Stainless steel
<b>Housing Material</b>	Stainless steel
<b>Working Pressure</b>	6 mm Stem Diameter; 600 psi 8 mm Stem Diameter; 1500 psi
<b>Power Supply</b>	12 Vdc to 30 Vdc
<b>Power Consumption</b>	$\leq 50$ mA, without load
<b>Signal Output</b>	4 mA to 20 mA Scaleable from 20-100% of range
<b>Switch Points Number Function Adjustment</b>	Individually adjustable via external control keys 1 or 2 (PNP) NO / NC; windows-and hysteresis function freely adjustable Set point: $0.1^{\circ}$ steps within temperature range Reset point: $0.1^{\circ}$ steps from beginning temperature range until (set point $-0.1^{\circ}$ )
<b>Switch Rating</b>	100 mA per switch
<b>Electrical Connection</b>	M12 x 1 (4-Pin)
<b>Accuracy</b>	Class B $\pm 0.1\%$ of the temperature range
<b>Display</b>	7 Segment-LED, red 4-digit, height 0.3"
<b>Temperature Ranges Storage Ambient Influence</b>	$-22^{\circ}\text{F}$ to $176^{\circ}\text{F}$ ( $-30^{\circ}\text{C}$ to $80^{\circ}\text{C}$ ) $-13^{\circ}\text{F}$ to $158^{\circ}\text{F}$ ( $-25^{\circ}\text{C}$ to $70^{\circ}\text{C}$ ) $\pm 0.006\%$ of measuring range per $^{\circ}\text{F}$
<b>Environmental Protection</b>	NEMA 4; IP65 (IEC 529)
<b>Weight</b>	0.66 lbs. depending on stem length

### FEATURES

- Compact dimensions
- Simple handling
- Cost effective
- Service-friendly
- Customized solutions

### APPLICATIONS

- Mechanical engineering
- Heating and cooling circuits
- Air conditioning technology
- Plant construction
- Environmental technology

### TEMPERATURE RANGES

- 50 to  $+400^{\circ}\text{F}$
- 50 to  $+1100^{\circ}\text{F}$
- 50 to  $+750^{\circ}\text{F}$
- 300 to  $+1100^{\circ}\text{F}$



ORDERING INFORMATION					
SERIES 850					
SWITCH FUNCTION	1	2 N.O. or N.C. Switch-PNP			
	2	1 N.C. or N.C. Switch-PNP (with 4 mA to 20 mA Analog Output)			
PROCESS CONNECTIONS	2	1/4 " NPT Male		8	1/2 " NPT Male
TEMPERATURE RANGES	-50°F to 400°F		-50/400	-50°F to 1100°F	
	-50°F to 750°F		-50/750	-300°F to 1100°F	
ELECTRICAL CONNECTIONS	2	M12 x 1 (4-PIN)			
STEM LENGTH	025	2.5 inch	060	6 inch	120 12 inch
	040	4 inch	090	9 inch	
STEM DIAMETER	3	3mm	6	6mm	8 8mm

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

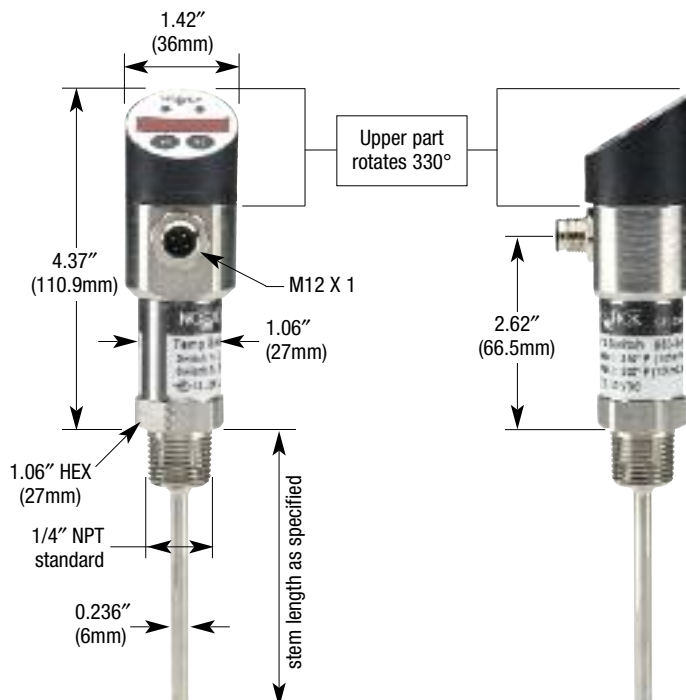
#### EXAMPLE

Series .....850  
 Switch Function .....2 N.O. or N.C. -pnp  
 Process Connection .....1/4 " NPT male  
 Temperature Range .....-50°F to 400°F  
 Electrical Connection .....M12 x 1 (4-pin)  
 Stem Length .....2.5"  
 Stem Diameter .....6mm

850 - 1 - 2 - 50/400 - 2 - 025 - 6

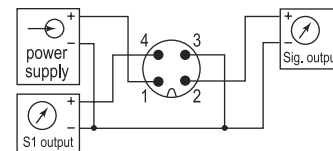
Additional Ordering Information Switch Set Point(s) (please specify)

#### Outline Dimensions

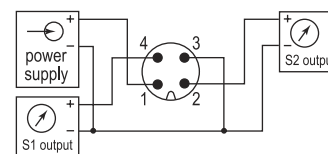


#### Wiring Diagrams

##### 1 switching output (M12 x 1) with 4mA to 20 mA Signal p-switching



##### 2 switching output (M12 x 1) p-switching

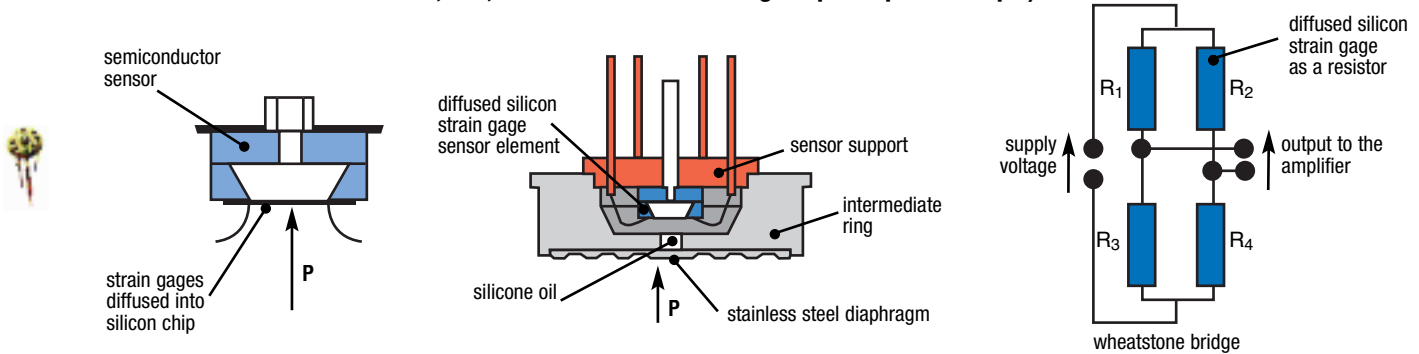


# NOSHOK REFERENCE GUIDE

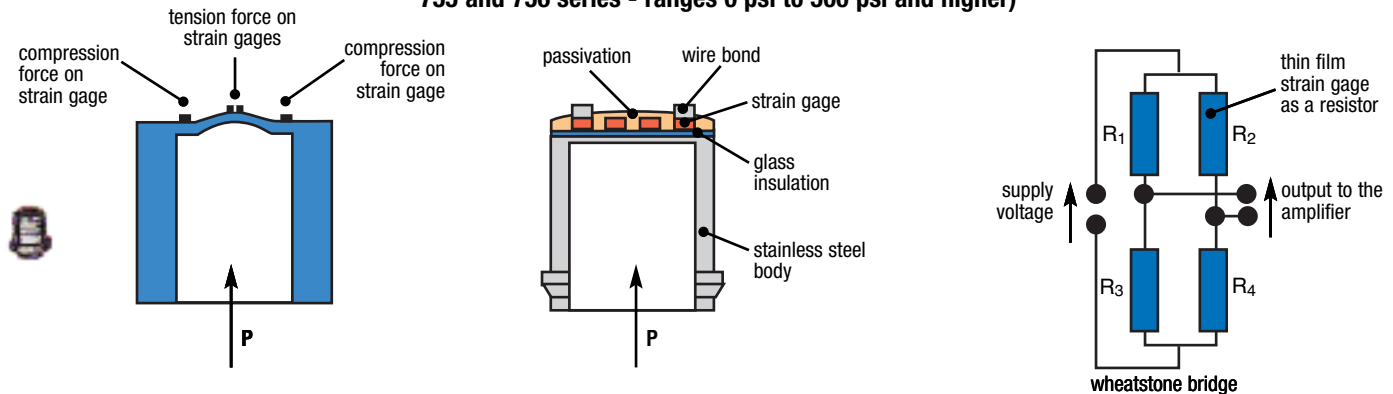
## PAGES 66 THRU 72

### NOSHOK Transducer and Transmitter Pressure Sensing Technologies

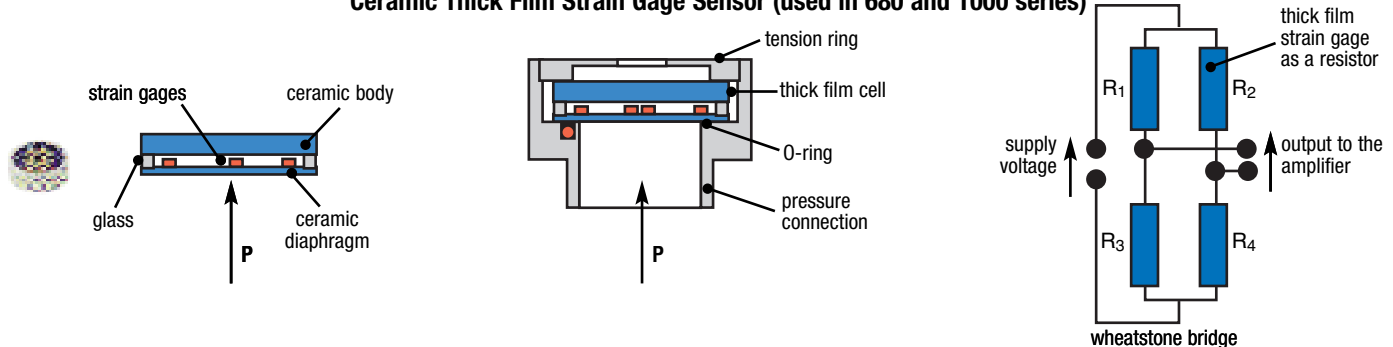
**Diffused Silicon Semiconductor Strain Gage Sensor (used in 100, 200, 600, 612, 615, 616, 621, 622, 623, 624, 625, 626, 627, 640, 650, 755 and 756 series - ranges up to 0 psi to 300 psi)**



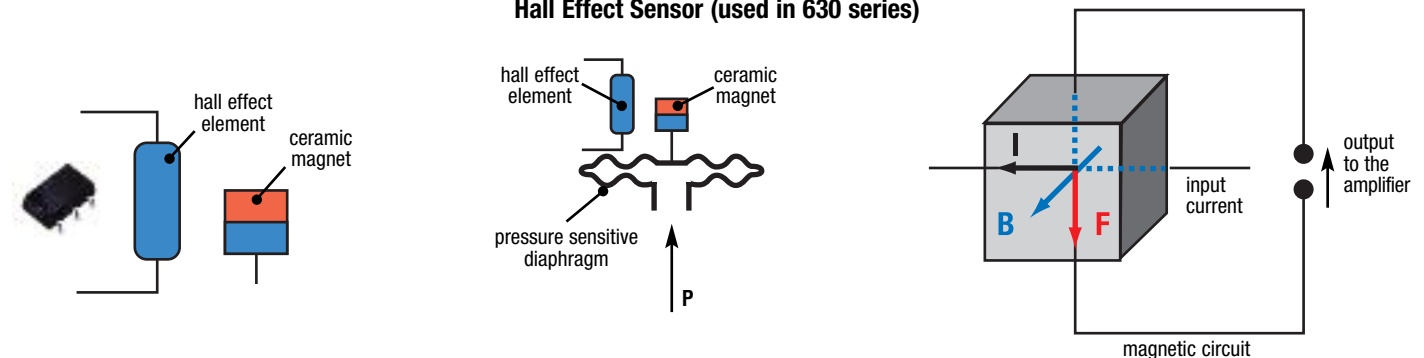
**Sputtered Thin Film Strain Gage Sensor (used in 100, 200, 600, 612, 615, 616, 621, 622, 623, 624, 625, 626, 627, 640, 650, 660, 755 and 756 series - ranges 0 psi to 500 psi and higher)**



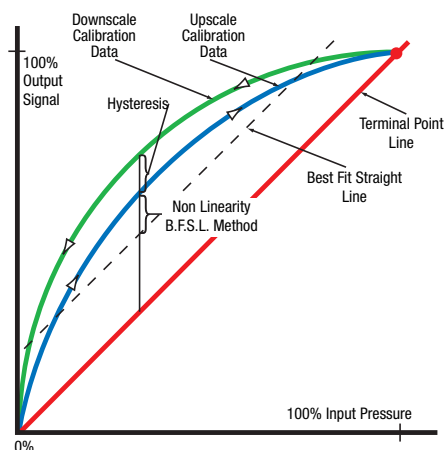
**Ceramic Thick Film Strain Gage Sensor (used in 680 and 1000 series)**



**Hall Effect Sensor (used in 630 series)**



## Best Fit Straight Line (B.F.S.L.) Accuracy Illustration



The diagram illustrates the components of the Best Fit Straight Line (B.F.S.L.) accuracy specification used on NOSHOK pressure transducers and transmitters. The shape of the curve is “single lobed” and is exaggerated for explanation purposes. The individual terms are defined as follows:

**Upscale and downscale calibration data** are the results of plotting the output of the transducer when a known variable input source is applied. A minimum of 6 pressure points of increasing pressure and 5 pressure points of decreasing pressure are used. In practice a second calibration cycle would be performed to provide the means to calculate the repeatability which is described below.

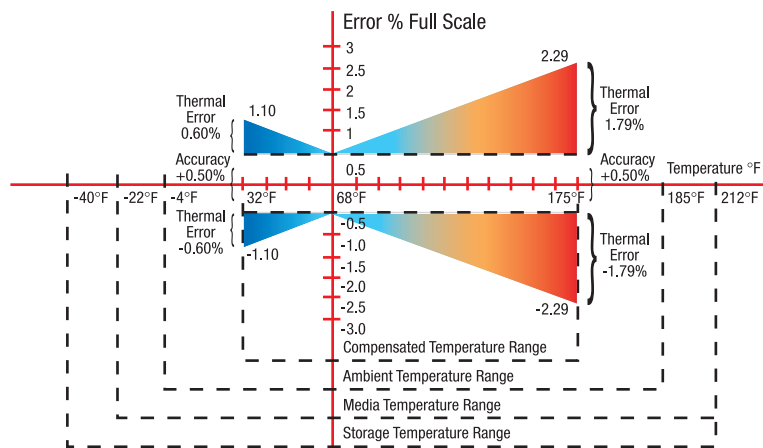
**Linearity** is the closeness of the calibration to a specified straight line. It is usually measured as non-linearity and expressed as linearity. It is the maximum non-linearity measuring from the upscale data of the calibration curve relative to the Best Fit Straight Line.

**Hysteresis** is the maximum difference in output when a pressure value is first approached with increasing pressure (upscale) and then with decreasing pressure (downscale). It is obtained from one calibration cycle and is usually expressed as percent full scale output.

**Repeatability** is usually measured as non-repeatability and expressed as repeatability in percent of full scale output, and is given by the maximum difference between output readings from two calibration cycles always approaching from the same direction. The above diagram shows a single calibration cycle for clarity.

**Best Fit Straight Line (BFSL)** is a method of expressing linearity based upon a straight line positioned as to minimize the maximum deviation. The calculations are performed using a Least Squares curve fit method.

## Thermal Performance of NOSHOK Pressure Transducers



Temperature Performance 100 Series Pressure Transmitter

The above diagram illustrates transducer performance related to the temperature of the environment and media being measured. The graph shows the worst case performance of the series 100 pressure transmitter as an example (other series follow the same pattern). The thermal specification as indicated in the 100 series specifications is given in a worst case coefficient for the combined effects on zero and span. The definitions are as follows.

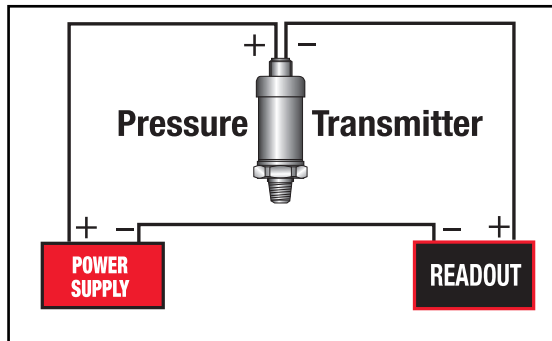
The **Compensated Temperature Range** is the thermal band over which the effect specification is guaranteed. For the 100 series, the coefficient is  $\pm 0.0167\%$  Full Scale per degree F. This means that over the compensated temperature range the thermal boundaries are straight lines as shown. This is sometimes called a “bow-tie effect” or “butterfly effect”.

The **Ambient Temperature Range** is the maximum and minimum ratings over which the transducer will output a correct signal.

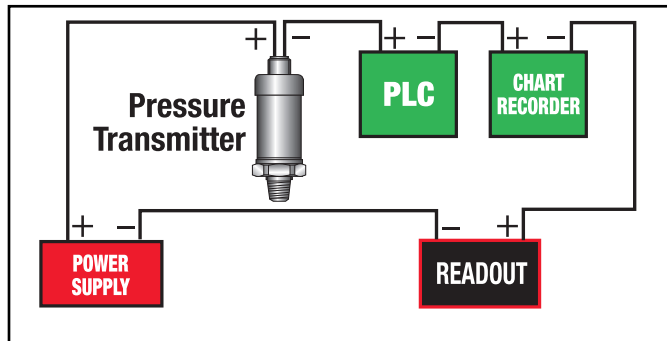
The **Media Temperature Range** is the maximum and minimum ratings of the media at the process connection.

The **Storage Temperature Range** is the maximum and minimum ratings for no damage on the shelf.

## The Minimum Power Supply Voltage Required for a 2 Wire 4 mA to 20 mA Loop



Single instrument 2 wire current loop



Multiple instrument 2 wire current loop

For the single instrument 2 wire current loop, the minimum power supply voltage is equal to the required voltage across the transmitter plus the voltage drop across the instrumentation plus the voltage drop caused by the resistance of the wiring.

As an example, for a 100 series (4 mA to 20 mA output) pressure transmitter,  $V_{\text{transmitter}} = 10 \text{ Vdc}$

$V_{\text{wiring}} = \text{Resistance of the wiring (handbook data)} \times 20 \text{ mA maximum current flow in the circuit}$ . If the instrumentation has an input resistance of  $250 \Omega$  and if the resistance of the wiring is minimal (100 ft of 24 AWG leadwire has less than  $0.6 \Omega$  (negligible) of resistance), then the calculation including the leadwire is as follows:

$$V_{\text{min}} = 10 \text{ Vdc} + (250 \Omega) \times .020 \text{ Amp} + (0.6 \Omega) \times .020 \text{ Amp} = 15.012 \text{ Vdc}$$

The power supply must provide at least this voltage with the current consumption of .020 Amp.

In a multiple instrument 2 wire current loop, if the second instrument also has an input resistance of  $250 \Omega$ , then a second component on the right side of the equation must be included. In this case, the  $V_{\text{min}} = 20.012 \text{ Vdc}$ . A power supply of 24 Vdc, 1 Amp would be a typical choice.

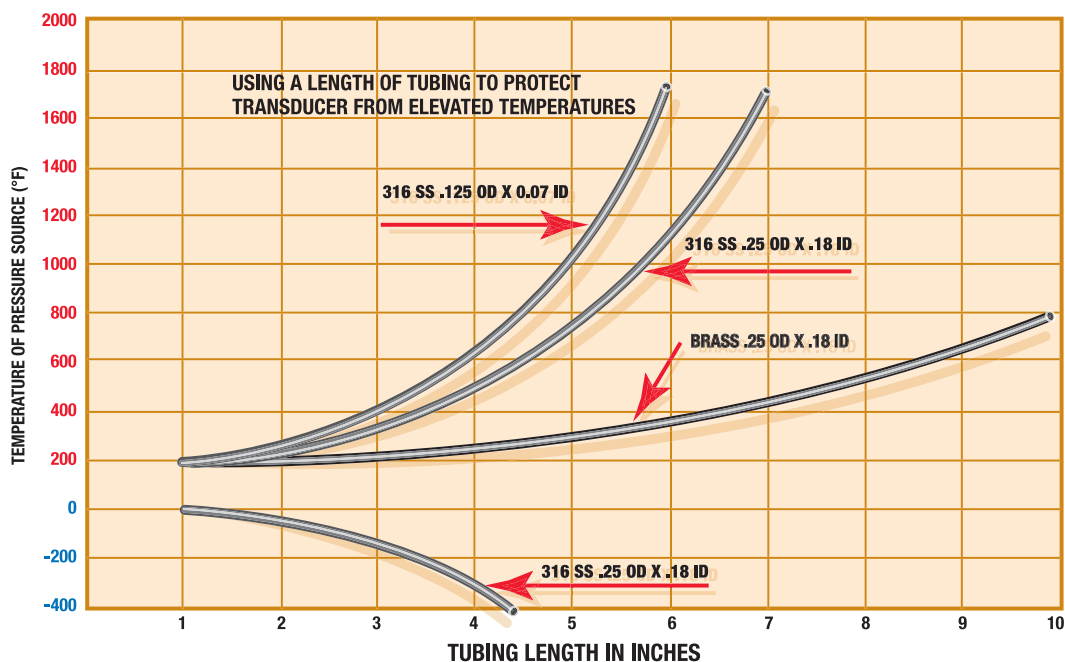
If there is more than 1 transmitter loop operating off of the same power supply then the current (.020 Amp) must be multiplied by the number of loops. It is recommended that the power supply provide 20 % to 30 % higher excitation voltage than that calculated above.

## Measuring the Pressure of High Temperature Media

In many applications the medium that the transducer or transmitter will contact may be at an elevated temperature beyond the operational limit of the measuring instrument. Selecting an instrument with a high temperature rating or using diaphragm seals to provide isolation from the medium may not be feasible from a design or economic standpoint.

One way to address this situation is to mount the instrument with a short length of tubing away from the hot area where the measurement needs to be made. With a dead ended pressure chamber, the tubing will effectively dissipate much of the heat and bring the medium in contact with the measuring instrument down to a lower temperature that is within its safe and accurate limit.

The following chart provides the basic information needed to determine the size and material of the tubing needed.



### These curves are based upon the following assumptions:

1. The pressure vessel is insulated to limit radiant heat transfer to the transducer – the major source of thermal input is via the connecting tube.
2. The pressure medium has a coefficient of thermal conductivity less than .4btu/hr/ft<sup>2</sup>/ft/°F. This figure encompasses a wide range of liquids and gases.
3. The ambient temperature TA around the transducer is 100 °F.
4. The heat transfer rate (convection) from the tubing to still air is 1.44btu/ft<sup>2</sup>/hr/°F.

## Environmental Ratings

### IP Environmental Protection Codes

#### First Numeral - Protection from Particles

- 0 No protection
- 1 Particles >50mm
- 2 Particles >12mm
- 3 Particles >2.5mm
- 4 Particles >1mm
- 5 Dust protected - limited ingress, no deposits
- 6 Dust tight - totally protected

IP (first numeral, second numeral), for example IP67

#### Second Numeral - Protection from Water

- 0 No protection
- 1 Vertical falling water
- 2 Direct sprays up to 15° from vertical
- 3 Direct sprays up to 60° from vertical
- 4 Direct sprays from all directions - limited ingress permitted
- 5 Low pressure jets of water from all directions - limited ingress permitted
- 6 Strong jets of water from all directions
- 7 Immersion in water from 15cm to 1m
- 8 Immersion in water under pressure for long periods of time
- 9 High pressure steam jet up to 100 bar

**Environmental ratings on NOSHOK transducers are indicated with the individual specifications throughout this catalog. The following ratings are used and this is how they are defined.**

**IP65** Totally protected from dust as well as protection from low pressure jets of water from all directions – limited ingress permitted (no effect on performance)

**IP67** Dust tight and capable of immersion in water from 15 cm to 1 m.

**IP68** Capable of immersion in water for long periods of time.

**IP69K** Capable of steam jet washdown.

Since IP65, NEMA 4 and NEMA 4X are related, the differences are in the standards used in qualification. Here they are:

	IP65	NEMA 4
Method	Stream of water	Stream of water
Nozzle Size	1/2 "	1 "
Distance	10 ft	10 ft
Duration	15 minutes	5 minutes
Direction	All angles	All angles
Pressure/Flow	10 m of water	65 gallons/min.

In order to meet the standard, the IP65 test results allow some ingress of water as long as it does not affect the performance of the instrument.

In order to meet the standard, the NEMA 4 test results do not allow any ingress of water.

NEMA 4X includes the NEMA 4 standard requirements plus corrosion resistance.

## Hazardous Location Pressure Measurement with NOSHOK Pressure Transmitters

NOSHOK has solutions to your applications in areas with flammable gases and liquids. Let's start with the definitions related to equipment used in hazardous environments:

### Intrinsic Safety Protection

Protection in which the measurement system contains only transmitters and associated equipment that are incapable of causing ignition of the surrounding flammable atmosphere. Normally an intrinsic safety barrier is employed between the transmitter which is located in the hazardous area and the downstream receiving equipment. This barrier contains a electrical network designed to limit the energy (voltage and current) available to the protected circuit in the hazardous location under specified fault conditions. NOSHOK models 625, 626 and 627 are Factory Mutual and Canadian Standards Association approved as intrinsically safe.

### Non-incendive Protection

Protection in which the measurement may contain arcing or sparking equipment but is still incapable, under specified test conditions, of igniting the flammable gas, vapor or dust-air mixture. This applies only in Division 2 environments. An intrinsic safety barrier is not required in this measurement system. No special wiring is required. NOSHOK models 623 and 624 are Factory Mutual and Canadian Standards Association approved as non-incendive.

### Explosion proof Protection

Protection in which the enclosure of the transmitter is capable of withstanding an explosion of the specified gas or vapor that may occur within it and of preventing the ignition of a specified gas or vapor surrounding the enclosure by sparks, flashes or explosion of the gas or vapor within, and that operates at such an external temperature that a surrounding flammable atmosphere will not be ignited. Explosion proof installation techniques are required including special electrical conduit and junction boxes. NOSHOK models 621 and 622 are Factory Mutual approved as explosion proof.



## Hazardous Location Classifications (NEC)

### ***Class I: Areas in which flammable gases or vapors may be present in the air in sufficient quantities to be explosive***

- Group A:** Atmospheres containing acetylene
- Group B:** Atmospheres such as butadiene, ethylene oxide, propylene oxide, acrolein, or hydrogen (gases or vapors equivalent in hazard to hydrogen, such as manufactured gas)
- Group C:** Atmospheres such as cyclopropane, ethyl ether, ethylene, gas or vapors of equivalent hazard
- Group D:** Atmospheres such as acetone, alcohol, ammonia, benzene, benzol, butane, gasoline, hexane, lacquer solvent vapors, naphtha, natural gas, propane, or gas or vapors of equivalent hazard

### ***Class II: Areas made hazardous by the presence of combustible dust***

- Group E:** Atmospheres containing combustible metal dusts, regardless of resistivity; dust of similarly hazardous characteristics having a resistivity of less than 100 Kohms-cm; electrically conductive dusts
- Group F:** Atmospheres containing combustible carbon black, charcoal, or coke dusts having more than 8% total volatile material; dusts so sensitized that they present an explosion hazard, and dusts having a resistivity of greater than 100 ohm-cm but less than or equal to  $1 \times 10^8$  ohm-cm
- Group G:** Atmospheres containing combustible dust having resistivity equal to or greater than 100K ohm-cm; electrically nonconductive dusts

### ***Class III: Areas made hazardous by the presence of easily ignitable fibers or dust, but which are not likely to be in suspension in the air in quantities that are sufficient to ignite***

- Division 1:** Atmospheres where hazardous concentrations exist continuously, intermittently or periodic under normal operating conditions
- Division 2:** Atmospheres where hazardous concentrations exist only in case of accidental rupture or breakdown of equipment

## Why NOSHOK is the Best Choice

- Stable sensing technologies mean that there is no need for periodic recalibration. NOSHOK transducers do not have glues, epoxies or adhesives in the transduction portion of the sensor module because such organic agents cause calibration drift with temperature and pressure cycling, and over time in some applications, cause complete failure.
- Broad product offering results in best fit of product configuration to customer application requirements.
- CE compliance and an environmentally hardened design mean maximum performance and reliability in difficult real world applications. Products are manufactured in an ISO 9001 certified facility.
- All product specifications are conservatively stated in the literature so that product performance exceeds customer expectations. No specsmanship or games are ever employed, only honest information.
- The calibration of every product is verified in NOSHOK's modern facility with the best available pressure controllers and computerized readout equipment that are at least 4 times the accuracy of the product being checked.
- Highly automated production minimizing the variations in product caused by human labor mean more consistency from unit to unit resulting in interchangeability and consistent performance.
- Simple and proven dc electronics improves reliability and longer mean time between failure (MTBF) characteristics.
- While field failures are few, NOSHOK backs its electronic products with a 3-year warranty that is the best in the market.
- Products provide significant performance and application flexibility at competitive prices addressing the needs of the OEM and the user alike.
- As a privately owned and run business, NOSHOK employees focus on continually improving customer satisfaction.

### **Specsmanship – What to Look for in Comparing Other Transducers and Transmitters to NOSHOK Products**

- Be on the lookout for suppliers specifying “high accuracy” with a low price. In many cases you will find indications of zero offsets and span offsets of up to 2% each. The specified accuracy of NOSHOK transducers includes any offsets and is a true accuracy upon which you can depend.
- If the competitors do not specify a long term stability specification, then this bears out our contention that many of these other sensing technologies do not yield an attractive stability specification otherwise it would be printed in the literature.
- Look out for the “typical” nomenclature or the Root-Sum-Square (RSS) designation. While these methods provide a statistical probability of how most of the products will perform, it means that if a quantity of units is considered then a percentage of the products will not meet the listed specification. NOSHOK specifications are worst case, so all the transducers meet that specification.

## Frequently Asked Questions

***Q. What is the difference between a transducer and transmitter?***

- A.** When these terms originated there was a distinctive difference between the two. A transmitter was referred to as an instrument with a current signal (i.e. 4 mA to 20 mA) and a transducer was referred to as an instrument with a voltage signal (i.e. 0 Vdc to 10 Vdc). As time progressed these terms are now commonly interchanged for reference to either output signal.

***Q. What is the difference between the proof pressure and burst pressure specifications?***

- A.** Proof pressure which is higher than the full scale pressure point is the limit that you can go to without affecting the performance and calibration of the transducer. The burst pressure on the other hand is the limit that you can go before there is pressure chamber rupture and damage. An overload limit specification used sometimes means that proof and burst ratings are identical.

***Q. Will the series 1800 Attachable Loop Indicator work with transmitters not made by NOSHOK?***

- A.** The series 1800 indicator will work with any brand that has the same pin connections and style Hirschmann connector and sufficient power supply voltage to drive all instruments in the loop. The series 1800 will use 3 Vdc to operate.

***Q. What does RFI, EMI and ESD mean related to pressure transducers and transmitter?***

- A.** Radio Frequency Interference, Electromagnetic Interference and Electrostatic Discharge all refer to the effects electrical noise can have on instruments. RFI frequently comes from hand held walkie-talkies and EMI comes from AC motors in the vicinity of the instrument. ESD comes from many sources including the application itself. CE compliant transmitters and transducers incorporate protection techniques and components to minimize most of the interference.

***Q. Can traditional diaphragm seals or gauge protectors be used with pressure transducers and transmitters?***

- A.** Most diaphragm seals can be used with pressure transducers and transmitters. The real key is to assemble and fill the seal properly, being careful not to entrap air in the fill fluid.

***Q. Are pigtail steam syphons used in transmitter applications?***

- A.** The steam syphon is necessary in steam pressure applications. It is important to isolate the transmitter sensing diaphragm from the high temperature encountered with steam pressure applications.

***Q. Can orifices and snubbers be used and why would they be needed?***

- A.** As with other pressure measurement instruments including gauges, pressure pulsations and spikes, are issues with pressure transmitters. Whenever the pressure of an incompressible fluid is measured, there is the potential for pulsations and spikes, which can damage pressure transmitters. An orifice installed in the pressure connection by NOSHOK can protect the transmitter from damage. Where there is the possibility of clogging the small orifice, an attachable piston snubber is recommended.

***Q. What is the reason for the vent tube in the cable of the model 612 and 627 submersible level transmitters?***

- A.** All pressure measurements are inherently differential in theory. Gauge pressure is referenced to ambient atmospheric, absolute pressure is referenced to vacuum contained in an evacuated chamber within the transmitter. The level measurement is also a differential measurement, with its reference to ambient atmospheric pressure. In order for the submersible level measurement to be referenced to atmospheric, the cable contains a vent tube which runs the complete length of the cable and "vents" into the atmospheric pressure at the junction box connection which is out of the liquid.

***Q. How does the series 612 and 627 submersible level transmitter measure level?***

- A.** The transmitter measures the hydrostatic pressure produced by the liquid level higher than the point where the instrument is located. The higher the liquid, the higher the pressure.

***Q. NOSHOK transducers and transmitters are normally 2 wire or 3 wire in output configuration. Is a 4 wire transducer available?***

- A.** Voltage output transducers are available with a 4th connection which is electrically the same as the power supply common to connect to wiring configurations that require it.

## WARRANTY INFORMATION

### INDUSTRIAL PRESSURE & LEVEL TRANSMITTERS & TRANSDUCERS

NOSHOK'S Three Year Warranty applies to the following series:

**100, 200, 612, 615/616, 640, 660, 755/756 and 800 Series Transmitters & Transducers**

### OEM TRANSMITTERS & TRANSDUCERS

NOSHOK'S Three Year Warranty applies to the following series:

**300, 600, 630, 650 and 680 Series Transmitters & Transducers**

### HAZARDOUS LOCATION PRESSURE & LEVEL TRANSMITTERS & TRANSDUCERS

NOSHOK'S Three Year Warranty applies to the following series:

**621/622, 623/624, 625/626 and 627 Series Transmitters & Transducers**

### TEMPERATURE TRANSMITTERS

NOSHOK'S Three Year Warranty applies to the following series:

**800 and 850 Series Transmitters & Switches**

### SANITARY PRESSURE TRANSMITTERS & TRANSDUCERS

NOSHOK'S Three Year Warranty applies to the following series:

**11 and 21 Sanitary Transmitters**

### DIGITAL PRESSURE GAUGES & INDICATORS

NOSHOK'S Three Year Warranty applies to the following series:

**1000 Digital Gauges**

NOSHOK'S One Year Warranty applies to the following series:

**1800, 1900C, 1950 and 2000/2100 Indicators**

### PRESSURE & TEMPERATURE SWITCHES

NOSHOK'S Three Year Warranty applies to the following series:

**500, 600, 800, 810 and 850 Series Electronic Switch Products**

NOSHOK'S One Year Warranty applies to the following series:

**100, 200 and 300 Series Mechanical Switch Products**

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#### ***NOSHOK guarantees all products to be:***

- Free from defects in materials and workmanship.
- To remain within catalogued accuracy specifications.
- To operate within the catalogued performance specifications.

These units must be operated within the catalogued environmental and application parameters. Determination of failure will be made by NOSHOK, Inc.'s equipment and personnel or a certified test facility specializing in this type of evaluation.





All from world class technology.

Combined with real-world stamina.

The highest value with the industry's best warranty.

And all from a company with a 40+ year record of customer satisfaction.

All from your Single Source Instrumentation Company.



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